FINAL REPORT ON U.S. ARMY METHANOL-FUELED ADMINISTRATIVE VEHICLE DEMONSTRATION PROGRAM

INTERIM REPORT BFLRF No. 233

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A methanol-fueled fleet test demonstration program was conducted using administrative-type vehicles to determine the feasibility of using methanol as an alternative fuel. Over 1,026,000 miles were accumulated using 64 administrative-type vehicles. Approximately 750,000 of these miles were accumulated using M85 methanol fuel. Existing engines engineered for use with gasoline and special methanol engines engineered for use with M85 methanol fuel were included in the demonstration program.						
Fuel economy, in miles per gallon, obtained for vehicles using M85 fuel is shown to be approximately one-half that obtained using regular unleaded gasoline. When the costs of M85 fuel and unleaded gasoline are included in economic calculations, it is shown that using M85 increases the fuel cost by a factor of approximately 3.0.						
No catastrophic engine failure occurred using either fuel. Even though wear rates, indicated from used oil sample analyses, obtained when using M85 fuel appear to be 2 to 4 times those obtained using unleaded gasoline, acre					soline, actual	
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16. SUPPLEMENTARY NOTATION

Color photographs showing wear in the engines of the vehicles are on file at Belvoir RDE Center, STRBE-VF. To conserve project funds, a limited number of reports that include Appendices C and E have been printed. Offices receiving all appendices are noted in the attached distribution list. Complete copies may be obtained from the Defense Technical Information Center.

19. ABSTRACT

wear, from inspections and measurements, does not appear to be as severe. No significant increase in individual vehicle maintenance, other than increased oil drains, was noted for the methanol vehicles.

M85 refueling stations were set up at four fleet test sites, and no significant operational problem, safety or otherwise, was encountered during the program. Heywords: Engine culs; Refuel stations.



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EXECUTIVE SUMMARY

Problems and Objectives: The U.S. Army Methanol-Fueled Administrative Vehicle Demonstration Program was conducted as the result of a 1984 request by then Vice President Bush to Secretary of Defense Wineberger and legislative directives contained in FY85 Department of Energy Authorization bill, Section 202, PL 98-525. The objective of the demonstration program was to establish the feasibility of using methanol as an alternative fuel for administrative-type vehicles in the instance of a future gasoline shortage due to a natural shortage of petroleum or a shortage due to political idiosyncrasies of the oil-producing nations. Under the provisions of the legislation, the Department of Army was requested to purchase new methanol-compatible vehicles, establish the durability of these vehicles in laboratory and fleet tests, test a percentage in cold weather environments, and resolve related support functions relative to methanol fuel utilization.

Importance of Project: It was determined early in the program that no U.S. automobile manufacturer would consider manufacturing the small number of methanol-compatible vehicles required for the demonstration program. Therefore, an alternate approach became necessary, which was the conversion of gasoline-powered vehicles to methanol-compatible vehicles. The conversion technology initially selected was that used by the Bank of America (BofA) for its methanol-powered vehicle fleet in response to the gasoline shortages of the 1970's.

Technical Approach: The demonstration program was initially structured to consist of three phases, each building upon the previous phase in terms of experience gained. Phase I was a small conversion fleet involving five converted 1984 General Motors Chevrolet Citations operating for 4,000 miles to demonstrate the applicability of the BofA conversion technology and to provide a means for training U.S. Army personnel in the areas of engine conversion and maintenance. Phase II originally involved twenty-five 1985 General Motors Chevrolet S-10 pickup trucks, twenty-two being converted to use methanol fuel while three were operated on unleaded gasoline as baseline vehicles. Later in Phase II, twenty-five 1983 Ford Escort sedans, manufactured for the State of California by Ford Motor Company to use methanol fuel, were purchased from the California Energy Commission and phased into the program. In addition, Chrysler Corporation made four new carbureted engines, engineered to use methanol fuel, available to the program. These engines were obtained, installed in 1985 Chrysler K-cars, and included in Phase II of the demonstration program. Three similar Air Force-owned Chrysler K-cars operating on unleaded gasoline in the same fleet use were also included in the Phase II program as baseline vehicles.

Two Army-owned Chevrolet Citations, operating on unleaded gasoline, were included as baseline vehicles at the Presidio of San Francisco. These two vehicles resulted in a total of 64 vehicles operating at four different geographical sites being included in the overall program.

Accomplishments: A total of 1,326,228 miles was accumulated during the program. Seventy-three percent or approximately 750,000 miles were obtained using M85 methanol fuel. Increased wear, as indicated from used oil analyses, was noted for the vehicles using M85 fuel, compared with the vehicles using unleaded gasoline. However, it should be noted that no catastrophic failure occurred using either fuel. Inspection and measurement of selected M85 and gasoline engines at the end of the program did not indicate any real significant wear areas for either fuel when compared with published production specifications.

Also, four Chevrolet vehicles, two each with L-4 engines and two with V-6 engines, were evaluated for cold start performance. One engine from each engine type evaluated was operated using unleaded gasoline and the second engine from each type was operated using M85 fuel. Both gasoline control vehicles were started successfully at temperatures of 0°F (-18°C) using the BofA specified SAE 40 engine oil. Using M85 fuel and SAE 40 engine oil, the minimum unaided starting temperature was approximately 20°F (-7°C) for the V-6 engine and 45°F (7°C) for the L-4 engine. The V-6 engine started much easier and at lower temperatures than the L-4 engine, which was attributed to a heated grid located under the carburetor as standard equipment. The use of M82 fuel, which can be easily blended in the field, lowers the starting temperatures by about 10 degrees for both engines. The L-4 engine was successfully started at temperatures lower than 0°F (-18°C) with the use of an optional electric heater installed in the heater hose in the coolant system of the engine.

Six different formulated engine oils were evaluated to determine which engine oil would provide the best wear and/or corrosion protection for the administrative-type vehicle engines operating on M85 methanol fuel. The six lubricants were first evaluated using a modified ASTM Sequence V-D cyclic test procedure. The three best oils were then evaluated in a second test series using steady-state/cold test conditions. These three oils provided the same order of protection in both test series. As a result, all three lubricants, which were formulated specifically for use in engines operating on M85 fuel, are recommended for use in administrative-type vehicle engines to be operated using M85 methanol fuel.

Additionally, four similar, but different, types of M85 refueling facilities were fabricated and were operated satisfactorily. A 500-gallon steel storage tank, pump, meter, hose, and dispensing nozzle were mounted on a flat-bed truck for dispensing M85 fuel at the Presidio. A 1,000-gallon, above-ground, double-walled steel storage tank, with a modified commercial-type pump and a "California Vapor Return" system for receiving and dispensing fuel, was installed at Fort Ord. Fort Ord also used two of the three specially-modified Army standard 600-gallon aluminum tank-pump units (TPU) as a storage and dispensing unit for M85 fuel. The third modified TPU unit was mounted on a truck and used as the dispensing unit for U.S. Air Force vehicles at Fort Sam Houston. A 6,000-gallon, above-ground, double-walled steel storage tank with a modified commercial-type dispensing pump and a "California Vapor Return" system was installed at Sierra Army Depot for its M85 fuel.

Military Impact: In event of a gasoline shortage in the future, an alternative fuel will be required by the military's fleet of spark-ignition engine, which primarily power administrative vehicles. One of the most likely candidates to extend the gasoline supply is a methanol/gasoline blend. M85 fuel (85 percent methanol and 15 percent unleaded gasoline) cannot be consumed directly and may result in increased wear, corrosion, and other maintenance problems if the engines are not modified with care and the materials of construction of the parts exposed to the fuel are not selected properly. However, this demonstration program has shown that existing engines, engineered for use with gasoline, can be successfully modified and operated with no significant deleterious effect when reasonable effort has been taken in the selection of materials and modifications. The engines that were engineered by their respective manufacturers to operate on M85 appeared to show as much wear on parts such as rings, cylinders, and valve guides as the converted gasoline engines using the M85 fuel.

FOREWORD/ACKNOWLEDGMENTS

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I. BACKGROUND

During the last few years, increasing interest has been shown in the use of methanol as a possible alternative transportation fuel to gasoline and diesel fuel and as a fuel to improve the environmental quality. Much research and development have been conducted by the Department of Energy (DOE), U.S. Army Belvoir Research, Development and Engineering Center (Belvoir RDE Center), the State of California, the Bank of America (BofA), and others. This research has culminated in a number of modified methanol-fueled vehicle tests fleets being operated for the purpose of demonstrating the acceptability of methanol fuels. A number of vehicle, accessory, and methanol manufacturers has also been involved in this research effort, resulting in the development of methanol-tolerant vehicles and fuel-handling systems. However, several potential problems with the use of methanol fuels have either not been resolved or have not been adequately evaluated in actual field service.

There is an increasing interest at the national level in methanol as a fuel. As a result, efforts are underway to identify and remove any legal or administrative impediments to methanol use. Also, there has been a desire to both identify any problems with incorporating methanol vehicles within the Government's administrative fleet and to stimulate further the production and use of methanol-fueled vehicles.

This program was initiated by the U.S. Army with Belvoir Fuels and Lubricants Research Facility (SwRI) (BFLRF) to initially assist the Jet Propulsion Laboratory (JPL) in planning and conducting the Army Methanol-Fueled Administrative Vehicle Demonstration Program and to provide backup for identifying and resolving any operational problems within the fleet.

The demonstration program was initially structured to consist of three phases, each building upon the previous in terms of experience gained. Phase I was a small conversion fleet involving only five converted 1984 General Motors Chevrolet Citation sedans operating for 4,000 miles to demonstrate the applicability of the BofA conversion technology and to provide a means for training US Army personnel. Phase II, as originally planned, was to be a medium-fleet conversion involving twenty-five converted 1985 General Motors Chevrolet S-10 pickup trucks. These vehicles were to operate for 12,000 to 15,000 miles as a means to establish the durability aspects of methanol-fueled operation. Phase III was to then follow with a large fleet conversion involving up to 1,000 vehicles at several DOD installations.

Phase II was expanded about midway in the program to include 25 Ford Escort sedans with special built 1.6-liter M85 engines, and four Plymouth K-cars with special built 2.2-liter M85 engines. As a result, 64 vehicles, including baseline gasoline vehicles, were included in the Phase II demonstration program.

JPL subsequently removed itself from the demonstration program early in Phase II, at the completion of modifications made on the S-10 pickup trucks assigned to Fort Ord. At that time, BFLRF assumed the management responsibilities of all subsequent operations of the demonstration program.

JPL Report JPL D-4415(1)* summarizes the portion of the program conducted by JPL and includes the detailed conversion descriptions for converting the 2.5-liter L-4 and the 2.8-liter V-6 General Motors Chevrolet engines to use M85 fuel.

A program plan entitled "U.S. Army's Methanol-Fueled Administrative Vehicle Demonstration Program Plan" was developed to define responsibilities, details of planned activities, projected accomplishments, and milestone schedules. Following extensive coordination, the plan was finalized and promulgated within the Department of Defense (DOD) on November 1986.(2)

II. INTRODUCTION

In compliance with Section 202 of Public Law 98-525, the Department of Defense conducted a demonstration program involving the operation of administrative vehicles on methanol fuel. Under the provisions of this legislation, the Department of Army was requested to purchase new methanol-compatible automobiles, establish the durability of these cars in laboratory and fleet tests, test a percentage in cold weather environments, and resolve related support functions relative to methanol fuel utilization.

The U.S. Army structured and implemented a demonstration program to develop the necessary data for compliance with those provisions given in Section 202 of Public Law 98-525. It was determined early in the program that no automobile manufacturer in the United States would

^{*}Underscored numbers in parentheses refer to the list of references at the end of this report.

consider manufacturing the small number of methanol-compatible vehicles required for this demonstration program. Therefore, it became necessary to consider an alternate approach, which was the conversion of gasoline-powered vehicles to methanol-compatible vehicles. The conversion technology selected for use in this program was identical to that used by the Bank of America (BofA) in its methanol-powered fleet, which was initiated and developed for its own use in response to the gasoline shortages of the 1970s.

As mentioned earlier, the demonstration program was originally planned to consist of three phases, each building upon the previous phase in terms of experience gained. As it turned out, Phase II was enlarged from 25 vehicles to 64, and it was decided not to recommend continuing with Phase III due to the success and lack of problems encountered during the expanded Phase II of the program.

Three reports (3-5) published and distributed earlier represent specific additional work included in the program, but not included in detail in this report.

III. PROGRAM OBJECTIVES

The objectives of the U.S. Army Methanol-Fueled Administrative Vehicle Demonstration Program were to:

- Determine the feasibility of using methanol as an alternative fuel for administrative-type vehicles.
- Establish the durability of these vehicles in laboratory and fleet tests.
- Test a percentage of the vehicles in cold weather environments.
- Resolve any related support function relative to methanol fuel utilization including handling and storage of the fuel.

IV. FLEET DEMONSTRATION PROGRAM

Phase I of the fleet demonstration program was conducted by JPL, coordinating the work of BofA in converting four used Chevrolet Citation sedans, purchased from BofA, to operate using M85 methanol fuel. Two of the vehicles were powered by 2.5-liter L-4, fuel-injected

Chevrolet engines and two were powered by 2.8-liter V-6 carbureted Chevrolet engines. A fifth pre-owned V-6 Citation was purchased by JPL and subjected to engineering evaluation testing at JPL using gasoline, after which it was converted to use methanol by BofA personnel. Following the conversion, the vehicle was returned to JPL for further engineering evaluations using M85 methanol fuel.

The four converted Citation sedans were assigned to Presidio of San Francisco and placed into regular three-shift operation by the military police security force at Presidio. Over 36,000 miles of operation using M85 fuel were accumulated on the four Citation sedans during the first 3 months of operation.

Based upon the satisfactory conversion and operation of the four Citation vehicles at the Presidio of San Francisco, Phase II was initiated by JPL. The initial Phase II consisted of the Army purchasing 25 new S-10 pickup trucks. These pickups were assigned to Fort Ord and were used in normal transportation motor pool service. All 25 pickups were "broken-in" for approximately 5,000 miles using regular unleaded gasoline. After this break-in period, 5 of the 7 pickups powered by 2.5-liter L-4 engines and 16 of the 18 powered by 2.8-liter V-6 engines were converted to use M85 fuel using the same BofA technology as that used with the Presidio vehicles. The only difference in the conversion procedure was that the conversions were made at Fort Ord by Army motor pool maintenance personnel. One L-4 powered pickup was taken to the JPL laboratory after the break-in period and subjected to engineering evaluations using gasoline. The pickup was then converted to use M85 fuel, and further engineering evaluations using M85 fuel were conducted.

The V-6 Citation and L-4 pickup were both assigned to the Ford Ord fleet operation at the completion of the engineering tests performed and reported (1) by JPL.

About midway in Phase II of the fleet demonstration program, an opportunity to include two different manufacturers vehicles with engines engineered to use methanol fuel was made possible. As a result, 25 Ford Escort sedans, manufactured special in 1983 for the State of California by Ford Motor Company to use methanol fuel, were purchased from the California Energy Commission and phased into the fleet demonstration program. These vehicles had been used by California state employees in the Los Angeles area. The odometer readings

from the 25 Ford Escorts ranged from as little as 1,779 miles to 15,342, with the average being approximately 11,300 miles. Five of these vehicles were delivered to Fort Ord and included in its transportation motor pool fleet, and the remaining 20 were shipped to the Sierra Army Depot. Sierra Army Depot was selected for one of the fleet test sites, since it was located at an altitude of approximately 6,500 feet and normally had much colder weather, down to 0°F in the winter, than the other test sites.

About the same time, Chrysler Engineering made four special M85 engines available to the Army at a very reduced price. These four engines were purchased along with modified fuel tanks, fuel lines, and other parts necessary to convert a standard 1985 gasoline K-car to use M85 fuel. Four 1985 Plymouth K-cars were purchased by BFLRF from a local rental car company, and the gasoline engines were removed and replaced with the new 2.2-liter engine engineered to use M85 methanol fuel. Each K-car had approximately 30,000 miles on the odometer when purchased. BFLRF personnel made the engine changes and the fuel tank and fuel line changes, with technical assistance provided by an engineer and senior mechanic from Chrysler Engineering. The four Plymouth K-cars were assigned to an Air Force Group at Randolph Air Force Base, TX, after being converted to M85 methanol fuel. The K-cars were then operated by San Antonio Real Property Maintenance Agency (SARPMA) personnel in their normal transportation motor pool requirements in the San Antonio area. The inclusion of these U.S. Air Force vehicles essentially converted the "Army" program to a DOD Methanol-Fueled Administrative Vehicle Demonstration.

Two 1984 Citation sedans assigned to the military police security force at the Presidio and operated in the same type service assignments, using gasoline, were included in the data collection portion of the program as baseline gasoline vehicles. In addition, SARPMA had three K-cars with 2.2-liter engines being used in similar operational assignments as the four M85 vehicles. The three 1986 K-cars operated by SARPMA were also included in the data collection portion of the program as baseline gasoline vehicles. The only difference in the 1985 M85 K-cars and the 1986 K-cars was that the 1985 K-cars were carbureted engines and the 1986 K-cars were ruel-injected engines.

TABLE 1 summarizes the fleet test sites and the vehicles operated at each site.

TABLE 1. Fleet Test Sites and Vehicles Operated at Each Site

Fleet Site	No. of Vo	hicles	s Manufacturer Engine		
	Gasoline	M85		ักกร	150,5
Presidio of San Francisco, CA	2	2*	Chevrolet	L-a	2.5
		2**	Chevrolet	V-6	2.8
Ford Ord, CA	1 2	7* 16** 5*	Chevrolet Chevrolet Ford	L-4 V-6 I-4	2.5 2.8 1.6
Sierra Army Depot, CA		20**	Ford	1-4	1.6
Randolph Air Force Base, TX (SARPMA)	3*	4**	Chrysler	1-4	2.2
*Throttle body injected **Carbureted	-				

Photographs of the four different vehicle models are presented in Figs. 1 through 4. The police light bars and radios had been removed form the Presidio Chevrolet Citations when their photograph (Fig. 1) was taken.



Figure 1. 1984 Chevrolet Citation sedans operated at the Presidio of San Francisco

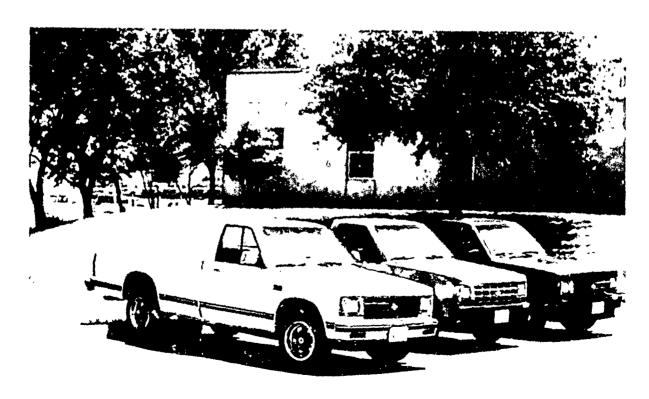


Figure 2. 1985 Chevrolet S-10 pickups operated at Fort Ord



Figure 3. 1983 Ford Escort sedans operated at the Sierra Army Depot



Figure 4. 1985 Plymouth K-Cars operated by SARPMA in the San Antonio Area

V. EQUIPMENT AND TEST PROCEDURES

A. Vehicle/Engine Modifications

Detailed descriptions of the specific changes and modifications made to the various engines and vehicles are reported in detail in other published reports (1.6) for the Chevrolet and Ford engines. TABLES 2 and 3 summarize the modifications made for these engines. Chrysler has not published detailed modifications for its 2.2-liter I-4 engine. However, TABLE 4 denotes those modifications made on the Chrysler engine. As noted in TABLES 2 through 4, in general the same modifications were required for all vehicles modified to operate on M85 fuel.

TABLE 2. Bank of America (BofA) Conversion Technology for Chevrolet L-4 and V-6 Engines

CARBURETOR MODIFICATIONS

- Enlarged Calibrated Fuel Passages for Increased Flow
- Electroless Nickel Plating on Carburetor Interior Surfaces
- Replacement of Elastomer Components (pump cup, float needle, mixture O-ring)

IGNITION MODIFICATIONS

- Replacement of Spark Plugs (i.e., lower heat range)
- Resetting Ignition Timing

FUEL TANK MODIFICATIONS

- Substituting 14-Gallon Standard Tank With 21-Gallon Low Carbon Steel Tank
- Replacement of In-Line Fuel Filter
- Replacement of Fuel Level Sending Unit

TABLE 3. Modifications on Ford 1.6-Liter Carbureted Methanol-Fueled Escorts

- Chrome Top Compression Rings
- Compression-Ratio Increased From 8.8:1 to 11.8:1
- Carburetor Recalibrated for Increased Volume Requirements
- Ignition Timing Modified
- Spark Plugs Changed Two Heat Ranges Colder
- Stainless Steel Fuel Tank and Fuel Lines and Electroless Nickel-Plate on Carburetor
- Engine-Mounted Fuel Pump Nickel-Plated and Elastomers Changed
- · Supplementary Electric Fuel Pump and Fuel Filter Mounted Near Fuel Tank

TABLE 4. Medifications on Chrysler's 2.2-Liter Carbureted Methanol-Fueled K-Cars

- Compression Ratio Increased to 11.5:1
- Chrome Top Compression Rings
- Nickel-Plated Mechanical Fuel Pump With Internal Material Changes
- Nickel-Plated Carburetor With Internal Material Changes and Increased Fuel Flow Capability
- Spark Plugs Champion N6Y
- Fuel Tank, Fuel Tank Filler Tube, Fuel Lines, and Fuel Filter Stainless Steel
- Fuel Level Sending Unit Nickel Plated
- Fluorelastomer Fuel Hoses
- Revised (New) Electronic Computer Control Board

The general specifications for the engines used in the demonstration program are presented in the following tabulations:

Component	Che	vrolet	Ford	Chrysler	
Engine size, liter	2.5	2.8	1.6	2.2	
Configuration	L-4	V-6	I-4	I-4	
Compression ratio	9.0	8.5	11.8	11.5	
Manufactured to use Methanol	No	No	Yes	Yes	

B. Fuels

1. Methanol Fuel

The methanol fuel used in Phase I of the demonstration program was M85 blended to the BofA specification (85 percent methanol, 15 percent premium unleaded gasoline, plus 2 lb FA5 per 1000 gallons of fuel). FA5 is a proprietary fuel additive for use with methanol and is available from BofA. The M85 fuel used in Phase I was obtained from a BofA refueling facility in downtown San Francisco. Methanol fuel was purchased from Redwood Oil Company to BofA specifications during Phase II of the program for use at the Presidio and Fort Ord. The M85 methanol used at the Sierra Army Depot was also purchased from Redwood Oil Company; however, it was specified to be blended to the State of California specifications, which does not include the proprietary BofA additive. The M85 methanol fuel used in the Chrysler vehicles was blended by BFLRF to the Chrysler Corporation specification (85 percent methanol, 13 percent premium unleaded gasoline, and 2 percent toluene to improve luminescence in case of a fire).

Appendix A presents a copy of the State of California specification for M85 methanol fuel. This specification is the same as that specified by Ford Motor Company, and practically the same as the BofA specification except for the addition of the proprietary BofA additive.

2. Gasoline

Regular unleaded gasoline from the normal supply channels was used in all baseline vehicles at all the fleet sites. In addition, regular unleaded gasoline was used to break in the new Chevrolet S-10 pickups at Fort Ord. It is assumed that the five Citation vehicles, purchased from BofA for Phase I of the program, were all operated on regular unleaded gasoline prior to being purchased for the demonstration program.

C. Engine Oils

1. Engine Oils for Methanol Vehicles

Three different engine oils formulated specifically for use in engines using M85 methanol fuel were used during the demonstration program. Since the BofA technology was used to convert the Chevrolet L-4 and V-6 engines to use M85 fuel, an SAE 40 oil recommended by BofA and purchased from BofA was used in all the Chevrolet engines operated on M85 fuel at the Presidio and Ford Ord. An SAE 20W-40, Ford Motorcraft oil was used in all Ford Escort vehicles due to the requirements of the Ford Motor Company warranty, which was obtained with the purchase of the Escorts. The third oil, an SAE 10W-30 oil (OS-59567), was recommended by Chrysler Engineering and supplied by Lubrizol Corporation for use in the Plymouth K-cars. Analyses of new samples of the three oils are presented in TABLE 5.

2. Engine Oils for Gasoline Vehicles

The two baseline vehicles operated on unleaded gasoline at the Presidio and the three gasoline baseline vehicles operated at Fort Ord and SARPMA used MIL-L-46152 specification oils from the regular supply channels. It should be mentioned that all the Chevrolet vehicles operated at Fort Ord used the MIL-L-46152 specification oil during their nominal 5,000-mile break-in period, after the initial factory fill was drained.

TABLE 5. Analyses of New Lubricant Samples for Use in Engines Using M85 Fuel

Oil	Test Method	Bank of America	Chrysler Lubrizol	Ford Motorcraft
SAE Viscosity Grade		40	10W-30	20W-40
Viscosity, cSt, at				
40°F	D 445	135.6	72.0	118.2
100°C	D 445	14.0	11.1	14.1
Viscosity Index	D 2270	100	145	119
Total Acid No. (TAN)	D 664	2.68	3.42	3.49
Total Base No. (TBN)	D 664	10.5	7.4	6.6
Elements, ppm, by ICP				
Iron (Fe)		1	2	3
Chromium (Cr)		<1	<l< td=""><td>9</td></l<>	9
Lead (Pb)		3	<1	3
Copper (Cu)		3 3	<1	9 3 0
Tin (Sn)		<1	<1	0
Aluminum (Al)		<1	<1	0 3 0
Nickel (Ni)		<1	<1	0
Silver (Ag)		<1	<1	0
Manganese (Mn)		<1	<1	0
Silicon (Si)		16	4	4
Boron (B)		199	97	5
Magnesium (Mg)		2091	9	760
Calcium (Ca)		9	*	1550
Barium (Ba)		1	94	0
Phosphorus (P)		1329	1225	1570
Zinc (Zn)		1401	1337	1780

3. <u>Lubricant Sampling Procedure</u>

It was requested that the engine oil in each vehicle be changed after each 3,000 miles of operation. In addition, in order to obtain data for each vehicle with respect to lubricant degradation, fuel dilution, lubricant additive package depletion, and wear metal content, a lubricant sampling procedure was initiated. A copy of the lubricant sampling procedure is presented in Appendix B. Lubricant samples were requested to be drawn each 1500 miles of operation or each 30 days, whichever occurred first. In addition, samples were to be drawn

just prior to each oil change, and just after the new oil had been added to the engine and the engine operated for approximately 10 minutes.

VI. RESULTS OF FLEET TEST DEMONSTRATION

A. Fleet Test Results

1. General

A total of 1,026,228 miles were accumulated during the fleet test demonstration program. Approximately 750,00 miles, or 73 percent of the total miles, were accumulated using M85 methanol fuel.

2. Fuel Economy

A summary of the fuel economy data for each engine type, summarized by fleet test sites, is presented in TABLE 6. Individual monthly mileage and full usage summaries for each of the sixty-four vehicles are included as Appendix C. These data are assembled by vehicle number and test site. TABLE 6 shows the fuel economy for vehicles operating on M85 methanol fuel to range from 9.2 miles per gallon for the Chevrolet V-6 engines at Fort Ord to 15.5 miles per gallon for the Plymouth K-cars operated by SARPMA. Where similar gasoline vehicles were operated in the same fleets as the M85 vehicles, it will be noted that the M85 fuel provides approximately 50 percent of the mileage reported for the gasoline vehicles. The Chevrolet L-4 engines operated at the Presidio using M85 fuel gave about 67 percent of the mileage reported for the L-4 gasoline vehicles at the Presidio.

TABLE 6. Summary Fuel Economy Data for Each Engine Type

Engine Manufacturer	Engine	Fuel	Number of Vehicles	Total Cumulative Miles	Cumulative mpg(a)	Gasoline Equivalent(b)
PRESIDIO OF	SAN FRA	NCISCO				
General Motors General Motors	L-4 L-4	Gasoline M85	2 2	57,892 69,386	17.1 11.5	20.2
General Motors	V-6	M85	2	73,942	9.8	17.2
FORT ORD						
General Motors General Motors	L-4 L-4	Gasoline M85	7(c) 6	58,146 63,025	19.9 10.1	17.8
General Motors General Motors	V-6 V-6	Gasoline M85	18(c) 17	125,774 268,450	19.3 9.2	16.2
Ford Motor Co.	I-4	M85	5	49,417	11.2	19.7
SIERRA ARMY	DEPOT					
Ford Motor Co.	I-4	M85	20	170,578	12.6	22.2
RANDOLPH AIR FORCE BASE(d)						
Chrysler Corp. Chrysler Corp.	I-4 I-4	Gasoline M85	3(e) 4	35,112 54,506	31.0 15.5	27.3

⁽a) Total miles divided by total fuel used.

⁽b) Gasoline Equivalent = $\frac{\text{Net Btu/gal. for gasoline}}{\text{Net Btu/gal. for M85}} \times \text{actual mpg, or } 1.76 \times \text{mpg.}$

⁽c) Includes break-in mileage of all S-10 vehicles prior to conversion to M85 fuel.

⁽d) Vehicles operated by SARPMA personnel.

⁽e) Gasoline vehicles were throttle body injection engines; M85 vehicles were carbureted engines.

TABLE 7 shows the comparative differences in economy values between similar engines using the same fuel at different operating fleets sites.

TABLE 7. Comparative Differences in Economy Values of Similar Vehicles

Engine	Fleet Site	Fuel	Cumulative mpg (a)	Comparative Economy, % (b)
General Motors L-4	Presidio	Gas	17.1	
	Fort Ord	Gas	19.9	85.9
	Presidio	M85	11.5	
	Fort Ord	M85	10.1	87.8
General Motors V-6	Presidio	M85	9.8	
	Fon Ord	M85	9.2	93.9
Ford I-4	Fort Ord	M85	11.2	
	Sierra	M85	12.6	88.9

⁽a) From TABLE 6

These comparative economy values in TAPLE 7 appear to be very reasonable considering they represent mileages accumulated in actual operating dispatch service using drivers with varying degrees of driving proficiencies. It should be mentioned that an error in the dispensing fuel meters cannot be blamed for any of the variations, since calibration of all fuel meters, methanol dispensing and gasoline dispensing, were checked early in the program. Only the dispensing unit used later at SARPMA required adjustment, and this unit was corrected before it was installed at the SARPMA refueling area. The 50-percent values obtained for the fuel economy comparisons between M85 and gasoline compare favorably with results reported from a DOE fleet test program (7), and an M90 fleet test program conducted by the city of Baltimore (8), and the California methanol fleet test program.(9)

⁽b) The smaller mpg divided by the larger mpg

3. Equipment Problems Related to M85 Fuel

Even though care was taken in the selection of materials used in the methanol fuel systems, it was anticipated at the start of the program that numerous equipment problems would be encountered. No catastrophic failures were encountered during the entire demonstration program. Failures were encountered that were related to the use of M85 fuel, but these failures were limited to components such as fuel pump, flexible fuel lines, and carburetor floats. TABLE 8 summarizes the vehicle and component failures reported during the demonstration program that were believed to be related to the use of M85 fuel.

TABLE 8. Fuel-Related Vehicle and Component Failures

Vehicle/Engine	Fleet Site	Component Failed
GM/L-4 and V-6	Presidio and Fort Ord	All fuel level sending units provided during initial conversion by BofA.
GM/L-4	Presidio and Fort Ord	All flexible fuel lines furnished with L-4 conversion by BofA.
GM/L-4	Presidio	Two fuel pumps after 4,900 and 17,700 miles operation on M85. First BofA conversions.
Chrysler/I-4	SARPMA	Two fuel level sending units. Initial Chrysler conversion.
Ford/I-4	Sierra Army Depot	Two carburetor floats returned to Ford under warranty.
Chrysler/I-4	SARPMA	All carburetor floats replaced with floats having smaller pivot bearing width.
Chrysler/I-4	SARPMA	One carburetor float replaced due to leak in plastic float.

One stock fuel pump failed and was replaced on a Chevrolet Citation V-6 after 64,010 miles (approximately 45,700 miles using M85) at the Presidio of San Francisco. Upon inspection of this pump, it was determined that it was a mechanical failure of a metal rod that operated the diaphragm, and, therefore not considered to be methanol fuel related.

The Chrysler vehicles operated by SARPMA did not have a specific failure in this case, but hot-start problems were encountered when the ambient temperature was above approximately 80°F (27°C). This problem was corrected by replacing the engine-mounted fuel pumps with low-pressure in-tank electric fuel pump assemblies (which also corrected the fuel level sending unit problem encountered earlier), and adding a 10-minute run-on electric radiator fan at the suggestion of the Chrysler project engineer. All the necessary parts needed to correct the problems encountered with the Chrysler vehicles were provided by Chrysler Engineering in an expedient manner and at no cost to the demonstration program.

B. Fuel Quality

Fuel samples were taken at each of the operating sites in accordance with the detailed fuels sampling procedure presented in Appendix D. When M85 fuel was first delivered to Fort Ord early in phase II, the fuel received, which was drawn from the delivery tanker prior to unloading into the Fort Ord storage tank, did not have the appearance of a good M85 fuel sample. A two-phase sample (a light amber fluid in the top 50 percent of the sample and dark brown fluid on the bottom 50 percent) was obtained after setting for a 12-hour period on a laboratory bench. Subsequent analysis and discussions with the M85 supplier indicated that the light amber fluid was primarily methanol, and the dark brown fluid was primarily the oil carrier that the FA5 additive was mixed with prior to blending. It was at this time that the fuel supplier stated that the M85 fuel, whether blended to BofA specification or the State of California specification, was splash blended in the delivery tanker and is assumed to be mixed by the time it is delivered to customer's tank. Based upon this information, no further M85 samples from the tanker delivering the fuel were required. It was requested that when receiving M85 fuel that the fuel be recirculated within the tanker prior to unloading into the storage tank. In this manner, the sample drawn from the refueling pump 8 to 24 hours after the delivery of fuel would provide a more representative sample of the fuel being provided to that respective fleet.

Selected fuel samples from all four fleet test sites were analyzed throughout the program to determine the quality consistency of the M85 fuel used in this demonstration program. TABLE 9 presents a summary of the data obtained from these analyses. A relatively consistent methanol fuel was provided each operating site by the supplier as shown in the following tabulation:

	Methanol, vol%									
Fleet Site	High	Low	Average							
Presidio of San Francisco	90.4	84.4	87.2							
Fort Ord	91.1	82.6	85.9							
Sierra Army Depot*	86.4	85.8	86.1							
SARPMA	87.8	84.6	86.8							

^{*} The 71.5 percent methanol shown for sample AL-15483 was the first delivery to a new tank that had been flushed with unleaded gasoline prior to the delivery of methanol fuel. All the gasoline had not been removed from the tank. It was estimated by Sierra personnel that approximately 200 gallons of unleaded gasoline remained in the tank after flushing.

All other values are consistent and within the specification requirement for the State of California. Even the water content, which can be a problem with methanol fuels if the fuel-handling systems are not maintained with care, shows a maximum value of 2500 ppm, well within the California specification limit of 0.5 percent.

C. Used Oil Samples

As mentioned earlier, used engine oil samples were drawn from the engine and submitted to BFLRF for analysis. The samples were not taken in the exact sequence as requested in the lubricant sampling procedure (Appendix B), but generally in a manner that the data obtained from the samples can be used. It should be mentioned that this program was run at all four fleet sites in a manner that provided the least interference to normal mission requirements. Although the added test vehicles did provide additional transportation capabilities for the motor pool operators, it also added additional maintenance requirements to the respective maintenance

TABLE 9. Analyses of Methanol Fuel Samples From U.S. Army Methanol-Fueled Administrative Vehicle Demonstration Program

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5		0.002	6.00 100	0.000	8 8	0.003	0,007	0.00 0.00	1.00	3 00	0.003	0.00	0.00	0.00	0,000	0,003	0.003	0.002	000	9000	0,00	900	0.003	9000	0,003	0.000	0,002	9000	0,00	800	9	9.03	900
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Gem.	Chrosofied .	7	3.0	2.8	4,0	97	1.5	3,0	ដ	22	9.7	¥n		3.0	32	77	6.1	2.0	7.0	9.9	1.7	ส	4.7	95.0	7	9,1	77	9.1	3.6	<u> </u>	2.7	ជ	2,
	Aciday.	300	870.0	0.04	0.0%	0.045	0.051	0.050	0.049	0.048	0.049	0.051	0.042	0.057	0.052	0.05 i	0.045	0.04	0.053	0.043	0.054	0.037	3700	0.05	0.041	0.024	0.046	0.034	0.043	0.014	0.034	100	0.031
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!	Specific	0.7909	0.7901	0.7905	0.7914	0.7914	0.7303	0.7905	0.7336	0.7905		0.78%	0.77%	0,7117	0.7932	0.7865	0.7905	0.7927	0.7901	0.7122	0.7905	0.7901	0.7117	0.7828	0.7887	0.7918	0.790	0.784	0.7349	26.0	0.7874	0.7923	0.7927
!		2,00	7.50	7.56	2.66	5.98	6.78	6.17	6.47	631	3.55	6.78	97.8	7.93	£37	7.35	7.01	6.73	7.86	9.37	131	8,9	20	132	7.8	6.69	7.47	99.9	7.5	7.43	7.76	7,36	7.23
	첫	148.0	146.5	145.0	146.0	•	145.0	148.0	146.5	145.0	•	:44.5	140.5	139.0	137.5	145.0	145.0	141.0	1405	129.0	142.0	1445	1415	1405	142.0	147.0	14.0	146.0	142.5	147.0	143.0	143.5	139.5
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:	Gasoline,	13.2	113	11.8	15.6	14.3	12.8	~	152	771	14.1	13.6	122	10.3	8 .9	15.0	14.8	13,4	14.9	28.5	152	13.6	9.6	107	17.7	122	15.1	107	14.8	13.4	15.0	10.7	
	Methanol,	86.8	88.7	88.2	7.7	85.7	87.2	88.6	7.50	87.6	85.9	86.4	87.8	89.7	91.1	85.0	852	86.6	85.1	71.5	27	798	706	87.8	\$ 2.6	85.8	\$4.9	87.8	152	7.	\$5.0	87.3	86.7
) D	67/10/85	07/12/85	07/16/85	07/25/85	08/29/85	09/30/85	09/30/85	10/16/85	10/21/85	11/22/85	12/20/85	01/02/86	02/24/86	03/05/186	03/24/86	05/20/16	07/03/86	11/03/86	11/06/86	11,06/86	12/11/06	01/06/87	01/19/87	02/09/87	78/70/10	04/13/87	05/11/87	05/14/87	07/13/87	07/20/87	08/11/87	06/01/88
	Semple AL- No.	14385(4)	14393(a)	14396(a)	14433(a)	14569(a)	1462(•)	14636(a)	14658(a)	14667(a)	14725(b)	14813(4)	14822(a)	14898(b)	14927(b)	14971(b)	15145(b)	15211(a)	15481(a)	1544(c)	(SMS)	15619(c)	(0)///201	(F)2775(d)	15840(b)	15979(c)	1599(1)	16055(4)	16057(b)	16248(d)	16261(b)	1646S(d)	17709(d)

⁽a) From the Presidio of San Francisco
(b) From Fort Ord
(c) From Sierra Army Depot
(d) From SARPMA, contains 2% toluene
(c) ND denotes none detected

units. Therefore, missed oil samples and some extended operating periods between oil changes must be expected with this type program.

Over 700 used oil samples were received and analyzed. The data obtained were added to the used engine oil data base summary presented in the Appendix E. Data in Appendix E are assembled and presented in the order of USA vehicle number. Although some oil deterioration is evident from the viscosity and the total acid and base numbers, no significant oil deterioration was noted except for approximately six samples received from Sierra Army Depot during the first winter of operation with ambient temperatures down to 0°F (-18°C). These used oil samples showed excessive fuel and water dilution, which was not unexpected since short trips and cold weather combine to produce excessive fuel and water dilution even in gasoline-fueled engines. Sierra Army Depot was advised by telephone to change oil in each of these cars immediately before accumulating additional miles, and no other problems were noted.

Engine wear rates were monitored by analyzing each used oil sample for iron, lead, copper, tin, aluminum, and nickel debris using the Inductively Coupled Plasma (ICP) technique. Wear metal data for each individual sample are also presented in Appendix E. A summary of the average wear rates for the six metals, in ppm per 1000 miles, is presented in TABLE 10. Due to the fact that wear is a random occurrence, and unexplained anomalies can occur, it is believed that the overall average wear rates shown in TABLE 10 represent a fair comparison of the wear obtained from similar engines when using gasoline or M85. It will be noted in TABLE 10 that larger average wear rate values were, for the most part, obtained when using M85 fuel. It should be pointed out that the wear rates obtained using gasoline at Fort Ord are probably somewhat higher than would be expected in normal gasoline service since both sets of data (for the General Motors L-4 and V-6 operating on gasoline) include the break-in period. Further, the approximate five times wear factor shown for the Chrysler I-4 when operating on M85 is no doubt due to the fact that the new methanol engines supplied by Chrysler were broken-in on M85 fuel as part of this operating fleet. The relatively high nickel wear rate shown for the V-6 gasoline engines at Fort Ord (27.1 ppm/1,000 miles) is a result of very high wear during the first oil change period during break-in. For example, baseline vehicle CM2884 showed 340-ppm nickel after the first 2,588 miles, while only 20-ppm nickel was generated during the next 13,007 miles.

TABLE 10. Average Wear Rates for Six Wear Metals From Used Oil Analyses by ICP

Vear Factor	M85/Gas	3.1	2.1.		4.7
, 	Total	29.1 89.7 86.7	78.9 116.3 94.7 123.5 57.5	69.5	0.1 [14.7] 0.4 [69.0] Avg. Wear Factor =
	Z	0.2 2.0 2.0	9.0 5.6 27.1 0.4	0.2	0.1 0.4 Avg. W
1000 miles	₹	2.2	8. 9. 8. 8. 8. 8. 8. 8. 8. 8. 8. 8. 8. 8. 8.	6.1	2.1
ate, ppm/	Sn	1.0 5.8 4.4	6.7 8.8 8.0 8.0	0.4	1.3
Average Wear Rate, ppm/1000 miles	ο̈	7.0 19.5 5.1	15.8 11.1 7.8 1.4	5.8	8.3 8.3
	£	7.3 31.5 40.4	35.4 46.8 22.7 52.1 16.8	10.0	3.4
	5	12.2 28.5 32.6	11.4 42.0 25.6 51.0 32.7	47.0	4.8
	Fuci	Gas (a) M85 M85	Gas M85 M85 M85	M85	Gas M85
	Engine	FRANCISCO L4 L4 V-6	77 > > 1 4 4 5 5 4	70T 4-1	IRCE BASE
	Manufacturer	PRESIDIO OF SAN FRANCISCO General Motors Ceneral Motors L4 General Motors V-6	FORT ORD General Motors General Motors General Motors Ford Motor	SIERRA ARMY DEPOT Ford Motor Co.	RANDOLPH AIR FORCE BASE Chrysler Com. 1-4 Chrysler Com. 1-4

(a) Unleaded Gasoline

When the total average wear debris, shown in TABLE 10, obtained using M85 fuel is divided by the equivalent engine wear data for unleaded gasoline (boxed-in values in TABLE 10), the overall wear factors for the four sets of data are obtained and are shown in TABLE 10 and summarized below.

	Wear Factor M85/Gas
The Presidio, L-4 engines (89.7 + 29.1)	3.1
Fort Ord, L-4 engines (116 + 78.9)	1.5
Fort Ord, V-6 engines (123.5 + 94.7)	1.3
Air Force, I-4 engines (69.0 + 14.7)	4.7
Average	2.6

Therefore, from the average used oil wear metals data, methanol fuel appears to increase the overall wear rate by 2.6 times that obtained using unleaded gasoline.

D. Inspection and Measurements of Selected Engines

Upon completion of the operational portion of the program, the following vehicles were transported to BFLRF. The engines were removed, inspected, selected parts photographed, and measurements taken of certain wear areas in the engines:

Vehicle No.	Fleet Site	Engine	Operational Fleet
CM3613	Presidio	GM L-4	M85
CM3614	Presidio	GM V-6	M85
CM3616	Presidio	GM V-6	M85
CM2879	Fort Ord	GM L-4	M85
CM2883	Fort Ord	GM L-4	M85
CM2884	Fort Ord	GM V-6	Gasoline
CM2885	Fort Ord	GM V-6	Gasoline
CM2889	Fort Ord	GM V-6	M85
CM2890	Fort Ord	GM L-4	Gasoline
CM2895	Fort Ord	GM V-6	M85
CN0438	Fort Ord	Ford I-4	M85
CN0440	Fort Ord	Ford I-4	M85
CN0545	Sierra	Ford I-4	M85
CN0547	Sierra	Ford I-4	M85

The measurements taken from each of the aforementioned engines are presented in Appendix F. The inspections, conducted using the CRC rating procedure, are shown in Appendix G. The color photographs taken of selected engine parts from each engine are on file at Belvoir RDE Center, STRBE-VF.

Vehicle CM3615, assigned to the Presidio of San Francisco, was wrecked after accumulating a total of 41,300 miles (25,120 miles using M85 fuel) and not returned to service. The L-4 engine was removed by Presidio personnel and shipped to BFLRF, where it was inspected and measured. The data from this engine are also included in Appendices F and G. Measurements data, photographs, crankshaft, rod bearings, and the piston rings from this engine were shown to General Motors Research staff members. They commented that the parts were in good condition considering the number of miles accumulated on the engine. They stated that they had seen much more wear, pitting, or corrosion on parts from other engines with much less M85 service history. It was hypothesized that the 16,185-mile breal-in period using unleaded gasoline prior to being converted to use M85 fuel significantly reduced subsequent wear in that engine when using M85 fuel from that normally expected using M85 with no break-in on gasoline. It was decided early in the program that selected engines would be inspected for indications of any gross wear areas at the end of the operational portion of the demonstration program. When the engines were torn down, it was decided to attempt to quantify the wear measurements obtained by comparing them with the respective manufacturers published production specifications (included in each manufacturers shop manual for specific engines and vehicles). It is realized that this method is not the best way to indicate actual wear, since wear could occur during operation of the engine, and the final measured dimension could still be below the manufacturer's specification limit, thereby indicating no wear.

Most of the wear noted from the measurements presented in Appendix F appears to be ring wear, as indicated by compression ring gap increases, and valve guide wear, as indicated by increases in valve stem to guide clearances. TABLE 11 was prepared to compare the indications of wear between gasoline engines and M85 engines, and also between the measurements taken at the end of test and the iron content of the used oil samples. Iron content was used since the major wear areas appear to be primarily on iron or steel items.

TABLE II. Average Ring Gap and Valve Stem to Guide Clearance Measurements Compared With Iron Content of Used Oil Samples Taken

1	Iron	ppm st per/1000 Miles	35.6 0 15.7	3 21.0 1 25.6	13.2	13.6	5 116.8 I 52.8	9 30.1 7 23.3	3 25.2 8 44.9	5 49.3
Limit	Average Valve Stem to Guide Clearance, in.	Exhaust	0.0000	0.0013	0.0000	0.0000	0.0005	0.0029	0.0028	0.0025
Increase Over Specification Limit	Averag Stem to Cleara	Intake	0.0002	0.0002	0.0000	0.0000	0.0004	0.0005	0.0010	0.0016
ase Over S	Average Compression Ring Gap, in.	Bottom	0.0018	0.0053	0.0000	0.0000	0.0028	0.0002	0.0198	0.0165
Incre	Av. Comp Ring	Top	0.0092	0.0103	0.0000	0.0000	0.0038	0.0003	0.0175	0.0110
	Milcage	Noted Fuel	45,151 25,120	45,010 30,613	12,295 14,752	18,725	10,905 17,796	15,595 18,147	23,680 23,847	24,873
		Fuci	M85 M85	M85 M85	M85 M85	Gas	M85 M85	Gas Gas	M85 M85	M85
		Vehicle	CM3613 CM3615	CM3614 CM3616	CM2879 CM2883	CM2890	CM2889 CM2895	CM2884 CM2885	CN0438 CN0440	CN0545
		Fleet Site	Presidio	Presidio	Fon Ord		Fon Ord		Fort Ord	Sierra Army Depot
		Engine	GM L-4	9-N MD	GM L-4		9-V MD		Ford I-4	Ford 1-4

Wear measurements obtained from engines using gasoline were compared with those using M85, the GM V-6 engines at Fort Ord. TABLE 11 shows a significant increase in ring and valve guide wear when using M85 fuel. In addition, the iron content, in ppm per 1,000 miles, appears to be a reasonable indicator of relative wear between the M85 and gasoline engine figures, but not between the two M85 GM V-6 engines. The same is not true for the GM L-4 engines at Fort Ord. In fact, looking at iron content, vehicle CM2879 indicates slightly less wear using methanol fuel than CM2890 does using gasoline. Although none of the data in TABLE 11 appears to be out of line, considering the relatively small mileage accumulations on most of the vehicles, it is apparent that even a general correlation between the indicated wear (by measurement) and that shown for iron content from used oil samples does not exist.

The inspected engines were rebuilt with new piston rings, connecting rod bearings, and crankshaft main bearings. The GM L-4 and V-6 engines were converted back to gasoline by replacing the throttle body fuel injectors in the L-4 engines and the carburetors on the V-6 engines. New spark plugs, of the correct heat range, were installed in all the converted engines. The engines were replaced in their respective vehicles and returned to their assigned fleet site.

The Chrysler M85 engines were removed from the vehicles and sent to Chrysler Engineering, where they were torn down and measured. The following tabulation identifies the vehicle from which the engines were removed at the mileage accumulation shown:

Chrysler Engine No.	Vehicle	Miles Accumulated Using Engine	
EX165	X79116	14,200	
EX166	X79115	13,377	
EX167	X79118	14,729	
EX168	X79117	14,319	

The following comments were received from the Chrysler senior engine development engineer responsible for inspecting the engines. For the most part, the engines appeared to be in good condition following their testing. However, some components did show higher than expected wear for the mileage accumulated. TABLE 12 summarizes the findings.

TABLE 12. Component Wear for Chrysler M85 Engines

Component	Notes		
Piston	Negligible wear.		
Piston Rings	The rings all showed a high amount of wear. The special chrome top rings had medium to high wear with engine number EX166 being the worse case with a 0.0087 in. (0.220 mm) gap increase when 0.008 in. (0.203 mm) maximum is the Chrysler standard. The second rings were not out of specification, but did show high wear for the mileage. Engine number EX168 was the worse case with a 0.0075 in. (0.191 mm) gap increase. The oil rings showed the highest amount of wear with engines EX166 and EX168 having radial wall thickness decreases of 0.0047 in. (0.120 mm) and 0.0024 in. (0.060 mm). The Chrysler standard is 0.0015 in. (0.038 mm) maximum.		
Piston Pin	The piston pin wear was on the high side of the Chrysler standard for wear with engine EX168 being the highest at 0.0005 in. (0.012 mm) wear.		
Piston Pin Bore	The wear on the pin bore was high for the vehicle mileage, but none of the engines was out of specification.		
Crankshalt Main Journal	No significant wear.		
Crankshaft Main Bearings	Medium to low wear. Engine EX166 did exhibit wear equal to Chrysler's standard of 0.0002 in. (0.005 mm).		
Connecting Rod Journal	No significant wear.		
Connecting Rod Bearing	No significant wear.		
Camshaft Journal	High camshaft journal wear. Chrysler's standard for maximum wear is 0.0001 in. (0.003 mm) and both engines EX165, 0.0002 in. (0.005 mm) and EX166, 0.0004 in. (0.009 mm) exceeded that standard.		
Camshaft Bearing Area	No significant wear.		
Exhaust Valve	All the wear data for the stem were well below the Chrysle standard. The valve face and seat runout data were also acceptable		
Intake Valve	Chrysler's standard for the stem wear is zero wear. All the intak valve stems showed some wear, with the highest on engine EX16 at 0.0003 in. (0.008 mm). The valve face and seat runout data wer also acceptable.		
Exhaust Valve Guide	Higher than desired valve guide wear was seen on all the engines but only engine EX165 was out of the Chrysler standard of 0.004 in. (0.102 mm) maximum. This engine had 0.0056 in. (0.143 mm wear.		
Intake Valve Guide	Average wear for the mileage.		

All other components were in acceptable condition. All the valve seals were in excellent condition as were the rotating shaft seals. All the gasket sealing surfaces were in very good condition and all of the fastener torques were in their acceptable ranges.

E. Disposition of Fleet Vehicles and M85 Equipment

1. Fleet Vehicles

Following the teardown and inspection of the selected vehicles at BFLRF, new carburetors, fuel injectors, and spark plugs were purchased by BFLRF and used to reconvert the GM L-4 and V-6 engines back to use unleaded gasoline. In addition, new carburetors, fuel injectors, spark plugs, and written reconversion instructions were forwarded to Fort Ord to allow its maintenance personnel to reconvert all but one L-4 S-10 pickup and one V-6 Citation back to use unleaded gasoline. These two vehicles were the ones used at JPL for the engineering evaluations and later returned to the CARB Laboratory in El Monte, CA, for an additional emission test. Sierra Army Depot had expressed an interest in continuing to operate the Ford vehicles, which cannot easily be converted to use gasoline, in their regular transportation motor pool assignment. Therefore, the five Ford Escorts, one L-4 S-10 pickup, and one V-6 Citation were transferred to Sierra Army Depot where they will continue operation as M85 vehicles.

The Chrysler K-cars were returned to the Air Force (the SARPMA motor pool) after replacing the special Chrysler M85 engines with the original 2.2-liter gasoline engines removed earlier in the program.

2. M85 Equipment

Since Sierra Army Depot was the only post still using M85 fuel, all the M85 special equipment, pumps, tanks, including the 1200-gallon TPU unit at Fort Ord, hoses, dispensing nozzles, etc., were transferred to Sierra Army Depot for its use and storage.

The four M85 Chrysler engines are currently at Chrysler Engineering in Detroit, MI.

VII. RELATED EVALUATIONS

A. Chemical Analysis of Fuel Methanols

Congressional language in Section 202 of Public Law 98-525 also mandated that at least 50 percent of the methanol to be used in the tests should be derived from nonpetroleum sources. Therefore, a sample of methanol produced from coal was obtained for analysis. However, no coal-derived methanol was being commercially produced for use in the program; therefore, it was decided to use natural gas-derived methanol, which was commercially available. As a result, two samples of fuel methanols, one a coal-derived product and the other a natural gas-derived product, were obtained for analysis. Methanol derived from natural gas was assigned sample number AL-14737-F, while the methanol produced from coal was assigned sample number AL-14571-F. The fuel samples were analyzed for trace contaminants considered possible based on the chemical processes involved in production and those contaminants that may be present from shipping and handling. TABLE 13 presents the results of these analyses. The differences between the two samples are not considered to be significant. The higher zinc content sample, AL-14571, was received in a steel can, while sample AL-14337-F was received in glass containers. The container could account for the higher zinc content if the can were slightly zinc coated. The two samples were examined using gas chromatography and gas chromatography/mass selective detection. Both methanol samples were considered to be very pure, with only the coal-derived sample having 15 ppm of ethanol present. No contamination was detected that would affect the use of either methanol as a fuel for automotive engines. Detailed results of this investigation were reported earlier in Reference 3.

B. Cold-Start Evaluations

1. Laboratory Cold-Start Tests

During this part of the program, four Chevrolet S-10 pickups were transported to BFLRF and tested for cold starting performance. Two pickups were gasoline-fueled baseline vehicles, with one L-4 engine and one V-6 engine; two pickups were M85-fueled test vehicles, also with

TABLE 13. Analysis of Fuel Methanol for Trace Contaminants

Determination	Test Method	Coal-Derived Methanol (AL-14571-F)	Petroleum- Derived Methanol (AL-14737-F)	Limits of Detection
Water, Karl Fischer, wt%	D 1749	0.023	0.049	0.001
Nitrogen, Chemiluminescence, ppm	D 4629	<5	্	5
Titratable Acid, meq/g	D 664	0.0003	0.00004	
Phosphorus, g/L	D 3231	ND*	ND	0.001
Sulfur, microcoulometric, ppm	D 3120	ND	ND	10
Chlorine, microcoulometric, ppm	D 3120	ND	ND	10
Trace Metals, ppb Cr Cu Zn Si Mg Al Na	AAS**	ND 2.5 130 ND ND ND ND	ND 12 10 ND ND ND ND ND	5 5 5 10 5 5
Pb, g/L	AAS	ND	ND	0.001

^{*}ND = None Detected.

one L-4 engine and one V-6 engine. Both L-4 engines were 2.5-liter throttle body fuel-injected engines, while the 2.8-liter V-6 engines were both carbureted engines. Details of this laboratory program are reported in Reference 4.

All vehicles were tested in a refrigerated trailer capable of maintaining temperatures of ambient to 0°F (-18°C). Both gasoline vehicles started satisfactorily at temperatures of 0°F. The methanol vehicles were tested using M85 fuel, M82 fuel, SAE 40 engine oil, 10W-30 engine

^{**}AAS = Atomic Adsorption Spectroscopy

oil, and, in one case, with a block heater. The V-6 engine started easier at lower temperatures than the L-4 engine. This easier starting was credited to the standard heated grid installed under the carburetor on the V-6, and the ability of the operator to control the initial mixture by using the accelerator pump on the V-6.

As shown in TABLE 14, useful minimum unaided starting temperature for the V-6 engine was approximately 20°F (-7°C) and 45°F (7°C) for the L-4 using M85 fuel and an SAE 40 engine oil. The use of M82 fuel lowers the starting temperatures by about 10 degrees for both engines. The L-4 engine was started successfully at 0°F using an electric heater installed in the cooling system.

TABLE 14. Results of Laboratory Cold-Start Tests
[Control Vehicles (Gasoline) Started at 0°F with SAE 40 Viscosity Grade Oil;
Possibly Lower (Limit of Refrigeration Equipment)]

Approximate Minimum* Starting Temperatures, °F

Lubricant	<u>L-4</u>	V-6
M85, SAE 40 Lube	48	18
M85, 10W-30 Lube	37	19
M82, 10W-30 Lube M85, 10W-30 Lube	25	10
& Coolant Heater	<0	Not Tested

^{*}Vehicles may start at lower temperatures with cranking times greater than 45 seconds.

2. Field Evaluation of Cold-Starting Capabilities

The cold-start capabilities of M85 engines were monitored from the actual operating histories of twenty Ford Escorts operated at the Sierra Army Depot during December 1986 through February 1987. During that period, seventeen no-starts were reported during days when the low ambient temperature ranges from 4°F (-16°C) to 30°F (-1°C). Twelve of the 17 reported no-starts were recorded for four specific vehicles, which indicates possible engine tune

problems, and/or lack of operator experience in the starting peculiarities of methanol-fueled vehicles. During this same time period, operational data from the remaining Ford Escorts show satisfactory starts and operation for a total of 105 vehicle dispatch days. In addition, 83 satisfactory vehicle dispatch days were recorded for the Ford Escorts when the low ambient temperatures of 0°F (-18°C) to 6°F (-14°C) were recorded. In general, satisfactory cold startability evaluations were more than demonstrated with operation of these vehicles. It should be noted that these vehicles performed satisfactorily even though they were using the special Ford Motorcraft SAE 20W-40 oil, which is not generally intended for use in cold weather environments. An SAE 10W-30 oil would have been the preferred viscosity grade for this environment, but was not available at that time from the Ford Methanol Group.

C. Methanol Refueling Stations

Phase I of the demonstration program was conducted at the Presidio of San Francisco using four M85 vehicles. JPL arranged to borrow a 500-gallon steel tank with a small electric pump and meter mounted on top of the tank from BofA. The tank-and-pump assembly was mounted on a flat bed truck such that the pump could be disconnected from the 120V power source and the truck driven to a BofA refueling station to be refilled with BofA specification fuel. The use of the BofA refueling unit was continued during Phase II of the demonstration program at the Presidio. New M85 refueling stations were installed at Fort Ord, Sierra Army Depot, and SARPMA by BFLRF. It was originally believed that an empty, in-ground steel fuel tank would be made available at Fort Ord for M85 use. In order to get the M85 portion of the demonstration program underway at Ford Ord, a 1000-gallon, double-walled steel tank with a California vapor return system was installed above ground. The double-walled tank was used to satisfy a regulation that requires a secondary retainment system necessary for all new fuel tank installations. A standard Tokheim, model 785-PR, service station-type pump and meter was modified by Shields, Harper Company, the pump supplier, to make all of the fuel-wetted pump parts compatible with M85. (Shields, Harper Company also supplies M85 fuel-dispensing pumps to the California Energy Commission for use in its M85 dispensing stations.) They did not disclose the details of all the modifications required except to say that some parts would require nickel plating and all of the gaskets and elastomers were replaced with Teflon®. M85-compatible dual vapor-return dispensing hose and filling nozzle was also required for the installation. Fig. 5 shows the M85 dispensing station at Fort Ord.

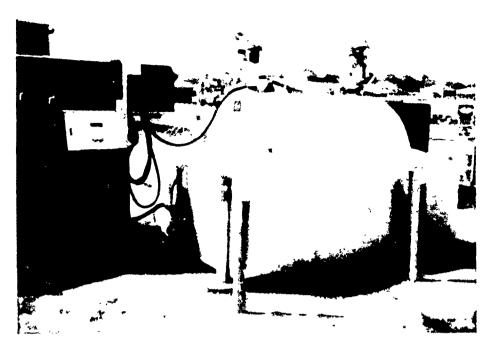


Figure 5. M85 dispensing station at Fort Ord

The in-ground tank originally thought to be available to the demonstration program was needed for other Fort Ord requirements and could not be used for the demonstration program. Belvoir Research, Development and Engineering Center formulated two solutions to this refueling deficiency--one short-term and one long-term. Both solutions utilized the standard 600-gallon aluminum fuel pod. A single-pod, gravity-feed fuel dispenser was quickly assembled at Belvoir RDE Center and shipped to Fort Ord. This dispenser used a single Buna-N hose mounted to a conventional service station nozzle. A totalizer and filter were also installed. Designed to mount on the back of a truck or on an elevated platform, the fuel dispenser could deliver fuel at the rate of 6 gpm. This apparatus was used for only a short time until more permanent equipment could be prepared. Belvoir RDE Center obtained three military Tankand-Pump Units (TPUs)--truck-mounted refueling units intended for aircraft and ground equipment refueling at rates up to 50 gpm. Although TPUs usually contain two 600-gallon pods each, one of these units had only one. The TPUs were modified by a contractor (VSE Corp.) to be fully compatible with M85 and to dispense fuel at service station rates (around 12 gpm). All the elastomers had to be replaced, and new resetable totalizers and filters were installed (the TPU's Military Standard filter/separators proved unsatisfactory due to the deleterious effects of M85 on the coalescer elements). New dual hoses fabricated of Buna-N,

a vapor recovery system, and a California service station nozzle completed the redesign effort. The units were painted white to minimize the effects of solar heating. The total weight of a TPU filled with 1,200 gallons of M85 fuel exceeded the recommended load for a 5-ton truck (the military usually uses 10-ton trucks). As a result, special permission had to be granted from the personnel at Fort Ord to mount the units as shown in Fig. 6.

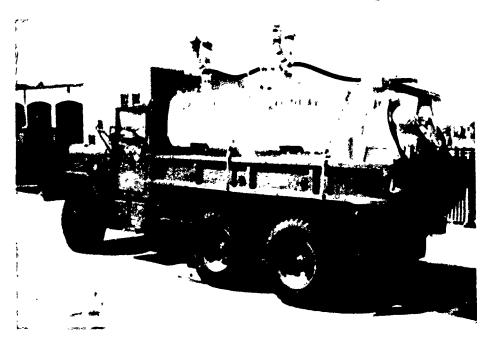


Figure 6. Tank-and-pump unit utilized at Fort Ord

The M85 storage and refueling facility installed at the Sierra Army Depot consisted of an above-ground 6,000-gallon, double-walled, steel tank and a modified Tokheim pump with dual, vapor-return dispensing hose and filling nozzle. Fig. 7 shows the M85 storage and refueling facility installed at the Sierra Army Depot by BFLRF. One problem arose during the purchase of the modified pump and dispensing hose and nozzle. The State of California passed a law eliminating the two-hose vapor return dispensing hose on all new fuel pumps purchased for installation in California, just prior to the Sierra Army Depot installation. All new installations were required to have a new dual-concentric hose and nozzle, and no dual-concentric hose compatible with M85 was available. The law was intended for gasoline-dispensing pumps, but no variar as were allowed in the wording for the M85 fuel. After discussions with the pump supplier, the California Energy Commission, and the State of California officials, special permission was granted by the State of California to use the two-hose vapor return dispensing hose for the Sierra installation.



Figure 7. M85 Storage and refueling facility at Sierra Army Depot

The refueling facility installed at SARPMA was one of the 600-gallon TPU, similar in all respects but size to the unit at Fort Ord (Fig. 6), which was also furnished by Belvoir RDE Center.

D. Army's Tank-and-Pump (TPU) Validation Test

The TPUs furnished by Belvoir RDE Center for use in the M85 demonstration program were modified by a contractor to be compatible with M85 fuel prior to being shipped to Fort Ord and BFLRF.(10) However, previous work within the California Energy Commission's methanol fleet test program had surfaced an aluminum incompatibility problem with the

methanol fuel. Thus some unprotected aluminum alloys were reportedly not compatible with M85, resulting in aluminum oxide debris that will clog lines, filters, and other small passages such as one found in carburetors. Because of the chloride limitation established as a result of this incompatibility, JPL was reluctant to use the modified TPUs. Because of this concern by JPL, a validation test of a modified TPU was initiated at BFLRF to confirm the compatibility of the unit with M85.

One 600-gallon TPU unit was used in this test. To maximize potential for water condensation, the 12-week test was conducted during the summer months. Two hundred gallons of M85 fuel, blended to BofA specification, were pumped into the unshielded TPU storage tank. This

Test	Aluminum	fuel was circulated through the supplied flex lines and
Weeks	Content, ppb	filter, using the unit pump, back to the fuel tank filler
2	16.6	tube for 1 hour each day, except for weekends. A
4	14.6	1-gallon fuel sample was drawn from the bottom of the
6	35.0	unit filter housing and analyzed for aluminum content
8	55.0	unit their housing and analyzed for aluminum content
10	44.0	once each 2 weeks for the 12-week period. The results
12	53.0	of the analyses are shown in the listing on the left.

An increase in the aluminum content of the fuel samples is shown, which could possibly be attributed to corrosion of the aluminum by the M85 fuel; however, keeping in mind that the aluminum content is presented in parts per billion and that the 1-gallon sample was taken from the bottom of the filter housing after circulating the fuel for 1 hour, it was not determined to be significant.

Since the primary objection to using the aluminum tank pump unit was the effect of possible corrosion debris on plugging fuel filters, orifices, etc., in the vehicle fuel systems, the iron content of a regular M85 sample received from the Fort Ord steel storage tank and a sample from one of the vehicle fuel tanks were evaluated as a comparison:

Sample	Iron Content, ppb
Fort Ord Steel Storage Tank	2,800
Fuel Tank of CM2890	4,000

The iron content of the two fuel samples that have caused no operational problems is considerably higher than that shown for the aluminum. Therefore, on the basis of these results, the 600-gallon TPU unit was deemed satisfactory for M85 storage.

E. Evaluation of Potential M85 Engine Olls

As shown in this report, the use of methanol fuel in current administrative-type vehicles results in increased wear and corrosion to vital engine parts. One method for possibly decreasing this wear and corrosion is the use of an improved lubricant formulation to offset the deleterious actions of the M85 fuel.

In an effort to determine the best lubricant for use in future government programs, a number of organizations were invited to submit oils that they believed would provide the added protection needed for M85-fueled engines. As a result, six oils were received (TABLE 15) and evaluated in an initial test series using modified ASTM Sequence V-D cyclic test conditions. Based upon wear metal debris in the used oil samples (TABLE 16), the three best oils were selected. A second test series was conducted on these three selected oils (AL-15427-L, AL-16155-L, and AL-15610-L) using steady-state/cold test conditions. TABLE 17 presents a summary of the total net used oil wear data obtained for steady-state/cold conditions. Since the results from these three lubricants provided the same order of protection from both cyclic and steady-state/cold conditions and the normalized percent of reference oil was within approximately ± 10 percent, all three of the better lubricants were recommended for use in future government programs using M85 fuel in administrative vehicles. Details of this portion of the program are reported earlier in Reference 5.

F. Emission Tests

The two GM vehicles subjected to engineering evaluation tests by JPL, one V-6 Citation and one L-4 S-10 pickup, were returned to the California Air Resources Board (CARB) laboratory in El Monte, CA, to be retested for emissions after accumulating approximately 10,000 miles on the V-6 engine using M85 fuel and 12,000 miles on the L-4 engine using M85 fuel. Fig. 8 presents a plot of the results obtained for the L-4 engine where they are compared with

TABLE 15. Analysis of Test Oils

BFLRF Oil Code	Viscosity at 40°C, cSt, D 445	Viscosity at 100°C, cSt, D 445	VI, D 2270	TAN, D 664	TBN, D 664
AL-14965-L	136.6	14.0	100	2.68	10.5
AL-14966-L	137.8	14.2	100	2.86	10.4
AL-15427-L	72.0	11.1	145	3.42	7.4
AL-15610-L	118.2	14.1	119	3.49	6.6
AL-16155-L	82.7*	10.4	104	2.49	15.0
AL-16156-L	78.8	10.0	107	2.45	14.5

^{*} This candidate oil was used as the baseline "reference" oil in both cyclic and steady-state/cold test conditions to facilitate normalization of the test results. SwRI oil code LO-12119 was used as the flush oil for all tests.

TABLE 16. Summary of the Total Net Used Oil Wear Metal Data* for Each Test Conducted Under Cyclic Test Conditions

BFLRF Oil Code	Total Net, Wear Metal, ppm	Reference Oil Comparison Data	Normalized Percent of Reference Oil
AL-16155-L(a)	19	••	**
AL-16155-L(b)	116	116.0	100.0
AL-14965-L	134	116.3	115.2
AL-15427-L	107	116.6	91.8
AL-16155-L(b)	117	117.0	100.0
AL-16156-L	150	115.8	129.5
AL-15610-L	144	114.5	125.8
AL-14965-L	253	113.2	223.5
AL-i6155-L(b)	112	112.0	100.C
AL-15427-L	82	100.5	81.6
AL-15610-L	98	89.0	110.1
AL-16156-L	104	77.5	134.2
AL-16155-L(b)	66	66.0	100.0
AL-14965-L	165	63.0	261.9
AL-15610-1	82	60.0	136.7
AL-14966-L	98	57.0	171.9
AL-16155-L(b)	54	54.0	100.0
AL-14966-L	63	51.0	123.5

^{*}Total net wear metal equals 24-hr sample total data less new sample total data.

(a)Test conducted using Phillips "J" unleaded gasoline. All other tests conducted using M85 methanol fuel.

(b)Reference oil test.

TABLE 17. Summary of the Total Net Used Oil Wear Metal Data* for Each Test Conducted Under Steady-State/Cold Test Conditions

BFLRF Oil Code	Total Net, Wear Metal, ppm	Reference Oil Comparison Data	Normalized Percent of Reference Oil
AL-16155-L(a)	35	**	**
AL-16155-L(b)	341	341.0	100.0
AL-15427-L	264	290.3	90.9
AL-15610-L	209	239.7	87.2
AL-16155-L(b)	189	189.0	100.0
AL-15427-L	167	182.4	91.6
AL-15610-	240	175.7	136.6
AL-16155-L(b)	169	169.0	100.0

^{*}Total net wear metal equals 24-hr sample total data less new sample total data.

(a) Test conducted using Phillips "J" unleaded gasoline. All other tests conducted using M85 methanol fuel.

(b)Reference oil test.

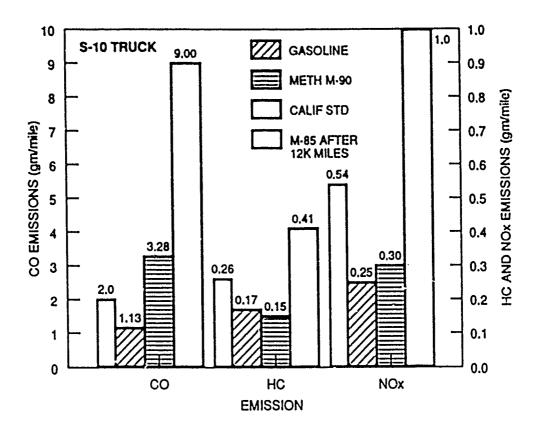


Figure 8. Exhaust emissions comparison for the L-4 engine

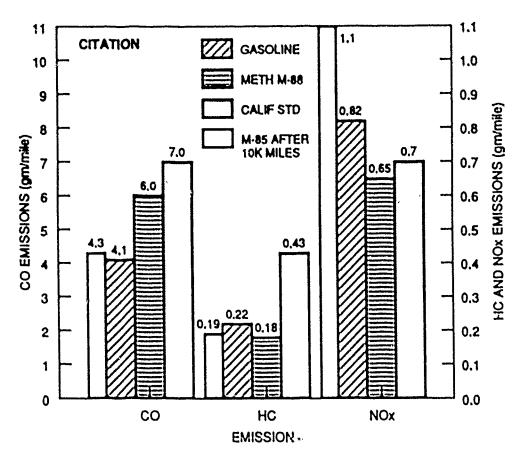


Figure 9. Exhaust emissions comparison for the V-6 engine

data presented earlier(1) by JPL during its initial engineering evaluations. The current values shown for CO, HC, and NO_X are all higher than those obtained just after the engine was converted to M85, but still well within the standard California requirements. Fig. 9 presents a plot of the results obtained for the V-6 engine where they too are compared with the data presented earlier (1) by JPL. The current results show very little change for the CO and HC values; however, NO_X increased from 0.82 to 1.1 g/mile. This value for NO_X was above the California standard of 0.7 g/mile. No additional CARB laboratory time was available at that time, so no effort was made to correct the NO_X value and return the V-6 Citation for a recheck.

G. Economic Assessment

The extra costs to operate M85 methanol-fueled vehicles, over the costs normally allowed for operating similar vehicles on unleaded gasoline, are generally covered when the following items are considered:

- The extra cost of a vehicle manufactured to operate on M85 fuel. This extra cost can be in the order of \$2,000 per vehicle, and may be more if the vehicle is produced to operate on unleaded gasoline and M100 with no adjustments required by the operator. (\$2,000 was the added cost of each of the 1983 M85 Ford Escorts produced for the State of California.)
- If an existing vehicle/engine is to be converted to use M85, using the BofA type conversion, hardware costs are estimated to be approximately \$500, including plating the carburetor or fuel injectors, if required. In addition, it is estimated that approximately 24 hours of a senior technician's time would be required to make all the necessary changes, including reworking the carburetor fuel injectors. These changes would bring the cost of vehicle/engine conversion to approximately \$1,500 for each vehicle.
- would be required. A similar installation to that used at Sierra Army Depot would be recommended to service a fleet of 20 to 40 vehicles. A 6,000-galion, double walled, steel saddle-mounted, above-ground tank, including a California vapor recovery system will cost approximately \$9,350. The specially equipped Tokheim No. 785-PR dispensing pump with a meter and register, including all California Air Resources Board required vapor recovery system, pressure regulator valve, dispensing hoses and nozzle, will cost approximately \$1,800 installed. The total cost of the dispensing station would therefore be approximately \$11,100, assuming it was installed similar to the Sierra Army Depot system.
- Fuel Costs M85 costs vary considerably. For example, M85 fuel cost to Fort Ord was \$0.95 a gallon plus a delivery charge of \$339.00, making a 1200-gallon (normal delivery size to Fort Ord) purchase cost \$1,479, or \$1.23 a gallon. Sierra Army Depot paid the same \$0.95 a gallon plus the delivery charge of \$339.00; however, Sierra purchased 6,000 gallons per delivery making their cost approximately \$1.01 per gallon. The State of California had a contract with the same methanol supplier used by Fort Ord and Sierra Army Depot, and its cost was reported to be approximately 0.50 per gallon plus delivery charges. The

relatively small quantities purchased by the Army compared with that purchased by the State of California was reported as being the reason for the \$0.45 less per gallon difference in the cost to the State of California.

Fort Ord was being charged \$0.84 a gallon for the unleaded gasoline.

As an example, using the cumulative miles and the cumulative miles per gallon shown in TABLE 6 for the GM vehicles operated at Fort Ord on M85 fuel, a total of 35,419 gallons of M85 was used in the 23 M85 vehicles, at a fuel cost of \$43,565. If the same miles had been accumulated using unleaded gasoline, approximately 17,076 gallons would have been required, at a gasoline cost of \$14,344. Using these same data, the fuel cost, on a per mile basis, reduces to 13[cent] per mile using M85 fuel and 4.3 cents per mile using unleaded gasoline. It can be seen that, considering the difference in the cost of the two fuels and the differences in the economies obtained with the two fuels, using M85 increases the fuel costs by a factor of approximately 3.0.

- Engine Oil Costs The engine oil cost for an M85 engine would be estimated to be about twice that of an engine operating on unleaded gasoline since the oil change interval recommended for M85 engines is about one-half that recommended for gasoline engines.
- When total maintenance costs of an M85 vehicle are compared with those of an
 equivalent gasoline vehicle, the results from this demonstration program indicate
 that very little difference, other than increased oil change requirements, are noted
 after the initial bugs" are eliminated from the methanol vehicle.

H. General Accounting Office (GAO) Evaluation of DOD's Methanol Vehicle Program

In early 1986, the chairman, Subcommittee on Energy and Power under the Committee on Energy and Commerce, tasked the General Accounting Office (GAO) to evaluate the Army's progress towards achieving the goals of the DOD Methanol-Fueled Administrative Vehicle

Demonstration Program. During subsequent months, GAO representatives interviewed a variety of Army personnel as well as personnel from JPL, BFLRF, California Energy Commission (CEC), and Bank of America. The resulting GAO report (11) was somewhat critical of the DOD program in drawing several inappropriate conclusions. Major points were:

- Objective of the demonstration effort was not to "stimulate" industry to produce methanol-compatible cars, but merely to demonstrate feasibility in utilizing existing technology within a military environment.
- Mileage accumulation of test vehicles proceeded slower than planned because of problems with fuel tank sender units supplied by BofA (i.e., drivers were hesitant to operate vehicles), the cooperative nature of this demonstration (i.e., using nondedicated drivers and vehicles), and unrealistic mileage accumulation goals initially established at the program's onset.
- Procurement of 1000 cars was never identified in DOD Authorization Bill as a goal.

The GAO report also questioned the ability to assess engine durability. The GAO criticism was based upon the sampling of vehicles and the anticipated accumulated mileage. It should be clearly understood that the DOD program was always intended to be a demonstration and not a designed test experiment. Further, the DOD program was initiated using essentially a conversion technology developed and "fielded" by BofA, which had accrued considerable mileage and experience in its methanol fuel fleet operation. The expansion of the DOD program to include the Ford Escorts again utilized a proven technology as these same vehicle types have accumulated more than 2,400,000 methanol fuel miles as part of CEC's fleet tests. The experience gained within both the BofA and CEC fleet programs was subsequently used in augme. .ng the engine durability assessments for the DOD program. Since no major problem has occurred at any of the four test sites, the DOD program did answer the engine durability request given in the 1985 DOD Appropriations Bill.

VIII. CONCLUSIONS AND RECOMMENDATIONS

A. Conclusions

The Army Methanol-Fueled Administrative Vehicle Demonstration Program was a complete success in that it showed:

- Methanol fuel (M85) can be utilized to extend short gasoline supplies. However, it requires that modifications be made to existing engine/vehicle fuel systems.
- Methanol fuel (M85) can successfully be utilized in modified existing engines, and/or engines designed to use methanol with very few problems as long as care is taken in the selection of fuel-wetted parts to ensure their compatibility with the methanol fuel.
- No significant increase in individual vehicle maintenance requirements, other than
 increased oil drains, was noted by any of the four groups responsible for the
 operational maintenance of the methanol vehicles.
- Even though indicated wear rates, from used oil samples analyses, obtained when using M85 fuel appear to be two to four times those obtained with similar engines using unleaded gasoline, actual wear, as evidenced by inspections and measurements, does not appear to be as severe as that indicated by the oil sample analyses.
- Fuel economy, in miles per gallon, obtained for vehicles using M85 fuel is shown to be approximately one-half that obtained in similar vehicles using regular unleaded gasoline.
- M85 refueling stations were set up and operated at each fleet site at just a slight increase in cost, due to the cost of pump modifications and hose requirements to ensure compatibility with M85, from that which would have been expended to set up new gasoline refueling stations.

- No operational problems, safety or otherwise, were encountered with any of the four M85 refueling stations.
- Methanol fuel (M85) costs, in larger quantities, can be as low as \$0.50 per gallon. In the quantities purchased for this fleet program, the costs ranged from \$0.86 to \$0.95 per gallon plus transportation costs, which added approximately \$340 to each delivery to Fort Ord and Sierra Army Depot.
- The extremely satisfactory results obtained during Phases I and II of the Army Methanol-Fueled Administrative Vehicle Demonstration Program precludes the necessity of continuing the program into the large Phase III originally planned.

B. Recommendations

Based upon the results obtained in Phases I and II of the Army Methanol-Fueled Administrative Vehicle Demonstration Program, the following items are recommended:

- Due to the successful completion of Phase I and II, it is recommended that the
 program be terminated and that Phase III of the originally planned program not be
 initiated.
- When it becomes necessary for the Army to have a fuel specification for M85 methanol fuel, it is recommended that the current State of California specification for M85 fuel be used as a model since no problems were encountered with its use in this program, and no proprietary materials are used in its formulation.
- Three lubricants, found to indicate decreased engine wear when using M85 fuel in one portion of the present program, are recommended for use in any future program using M85 as a motor fuel.

X. LIST OF REFERENCES

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- 3. Present, D.L. and Kohl, K.B., "Detailed Chemical Analysis of Fuel Methanol for Trace Impurities," Interim Report BFLRF No. 216, AD A172730, prepared by Belvoir Fuels and Lubricants Research Facility (SwRI), Southwest Research Institute, San Antonio, TX, September 1986.
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- 5. Baber, B.B., "Evaluation of Potential Engine Oils for Use in Administrative Vehicles Operating on M85 Methanol Fuel," Interim Report BFLRF No. 260, AD A205635, prepared by Belvoir Fuels and Lubricants Research Facility (SwRI), Southwest Research Institute, San Antonio, TX, December 1988.
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- 8. Bechtold, R.L., Timbario, T.J., et al., "Operating Experience of a Baltimore, Maryland/USA Fleet Using 90/10 Blend of Methanol/Unleaded Gasoline," paper received in private correspondence with T.J. Timbario of Mueller Associates, Inc.

- 9. Vann, L.G., et al., "California's Methanol Fleet Test Experience: Implementation and Lessons Learned," presented at the 1984 Washington Conference on Alcohol, November 15-16, 1984.
- 10. "Final Report-Prototype Methanol Pump and Tank Units," VSE Corp. Report No. VSE/ASG/0178-86/11RD, Contract No. DAAK70-81-D-0109, March 1986.
- 11. "Alternative Fuels, Information on DOD's Methanol Vehicle Program," General Accounting Office Report GAO/RCED-87-91, May 1987.

APPENDIX A

STATE OF CALIFORNIA FUEL SPECIFICATION FOR M85 METHANOL FUEL

APPENDIX A

STATE OF CALIFORNIA FUEL SPECIFICATION FOR M85 METHANOL FUEL

12/12/84

1.	METHANOL, By Volume, Min ASTM D 1152, 99.85% grade)	85.0%*
	* The following test method shall be used when determining methanol-gasoline content.	
	ASTM D 3545 is to be modified for the determination of metha utilizing the gas chromatograph described therein. Acidity and we content results determined in 4 and 11 are to be used to normal values obtained by gas chromatography. Note that the remain portion of the fuel mixture is to be reported as gasoline.	ater dize
2.	GASOLINE, PREMIUM UNLEADED, By Volume (ASTM D 439), 9-11 psi RVP Aromatics in Gasoline, 40% min. by volume, ASTM D 1319	14.5 ± 0.5%
3.	VAPOR PRESSURE, dry (ASTM D 323)	40-65 kPa
4.	ACIDITY, wt%, max (ASTM D 1613)	0.003%
5.	DISTILLATION RESIDUE, max (ASTM D 86)	0.5%
6.	TOTAL CHLORIDE CONTENT, ORGANIC AND INORGANIC, max (ASTM D 3120, Modified & ASTM D 2988)	0.0002%
	ASTM D 3120 is modified for the determination of organic chlorides	
7.	LEAD CONTENT, MAX (ASTM D 3237)	0.003 g/L
8.	PHOSPHORUS CONTENT, max (ASTM D 3231)	0.001 g/L
9.	SULFUR CONTENT, max (ASTM D 3120)	0.015%
10.	PARTICULATE CONTAMINANTS, max (ASTM D 2276)	0.1 g/L
11.	WATER, wt%, max (ASTM D 1744)	0.5%

APPENDIX B

LUBRICANT SAMPLING PROCEDURE FOR USE IN THE ARMY METHANOL-FUELED ADMINISTRATIVE VEHICLE DEMONSTRATION PROGRAM

APPENDIX B

LUBRICANT SAMPLING PROCEDURE FOR USE IN THE ARMY METHANOL-FUELED ADMINISTRATIVE VEHICLE DEMONSTRATION PROGRAM

Lubricant Samples

<u>Purpose</u>. Lubricant samples will be taken from each vehicle and evaluated to provide data with respect to lubricant quality, degradation, fuel dilution, lubricant additive depletion, and wear metal content.

<u>Sampling Schedule</u>. A new, unused oil sample will be obtained from the initial lubricant supply received for use in the methanol vehicles. Additional new, unused oil samples will be required if it is determined that a different batch or batches of the selected lubricant formulation is supplied later in the program.

A used engine oil sample will be drawn from each vehicle operating in Phase I and Phase II of the program once each 30 days or after each 1500 miles driven, whichever occurs first. A used engine oil sample will also be drawn just prior to each recommended oil change.

Sampling Procedure. The used engine oil sampling procedure will be the AOAP procedure using the Oil Sampling Pump Method, subparagraph 14d., page 3 of Technical Bulletin 43-0210. The equipment/supplies required for drawing the samples are given in Table 1, page 3 or TB 43-0210, dated 10 December 1984.

Shipping. BFLRF will provide the following items to each sampling activity in order to facilitate the rapid shipment of oil samples to BFLRF for analysis:

- Stick on labels for application to individual sample bottles with the required data documentation preprinted on the labels.
- Appropriate addressed shipping containers.

Analyses. Lubricant analyses by BFLRF will include, but not be limited to the following evaluations:

Evaluation	Method	
Kinematic Viscosity, 40°C and 100°C	D 445	
Total Acid No.	D-664	
Total Base No.	D 2896	
Fuel Dilution	by G.C.	
Wear Metals Determination by		
ICP (Pb, Cu, Sn, Ai, Ni, Sb, Ag, Mn, Si, B, Mg, Ca, Ba, P, Zn, Fe, Cr)	Emission Spec.	
Infrared Spectra		

Reporting. The data obtained from the submitted samples will be reported by letter to JPL and the sampling activity, as a minimum, every 30 days if no significant changes in data are noted. In the event a significant change, for example a large increase in one or more wear metals, is noted, these data will be reported immediately by telephone to the sampling activity. In addition, it is planned that BFLRF personnel will visit each sampling activity on a regular basis, approximately once each month, to review the data generated, discuss any problems encountered in the program, and assist in solving any problems that may arise.

APPENDIX C MONTHLY CUMULATIVE FUEL REPORTS FOR EACH VEHICLE

Monthly Cumulative Fuel Reports for Each Vehicle at Presidio of San Francisco

OPERATIONAL DATA FROM U.S. ARMY METHANOL-FUELED HOMINISTRATIVE VEHICLE DEMONSTRATION PROGRAM - PHASE I & II

MONTHLY CUMULATIVE YEHICLE REPORT

'93 CHEV CITATION, 4 DOOR SEDHH

POST/ACTIVITY: PSFC MEHICLE USA W: CK2364 ENGINE TYPE: L-4 PRESIDIO BHSELINE YEHICLE

HICLE USA #	: CK2364 ENGINE TYPE: L-4		SKE210in AH26FINE AFFICE			
нонтн	MONTHLY HILES	MONTHLY GALLONS	HONTHLY HPG	CUMUL HILES	CUMUL GALLONS	CUMUL MPG
MAY	 388	11.3	34.3	398	11.3	34.:
JUNE	1838	41.8	44.0	2226		
JULY	1540	142.3	10.5	3766		
4UCUST	1167	71.3	16.3	4933	267.2	
SEPTEMBER	1207	59.2	20.4	6140	326.4	
OCTOBER .	1483	53.0	25.4	7623	334.4	19.
HOVEMBER	2213	167.3	13.2	9341	552.2	17.
DECEMBER	1298	117.3	11.1	11139	669.5	16.
JHHUHRY	3079	:96.5	15.7	14213	365.0	16.
FERRUARY	1154	51.7	22.3	15372	917.7	16.
Harch	2386	149.7	16.0	17758	1066.4	16.
HPRIL	2337	201.5	11.3	20145	1267.9	15.
JUNE	368	0.0	v. v	20513	1267.9	16.
JULY	749	43.9	17.1	21262	1311.4	16.
HUGUST	1154	76.7	15. ŭ	22416	1388.5	16.
SEPTEMBER	2129	113.0	19.3	24545	1501.5	
OCTOBER	1393	70.9	19.6	25938	1572.4	
HOVEMBER	630	13.1	43.1	26569	1535.5	
DECEMBER	569	43.4	15.4	27237		
JANUARY	2629	101.7	25.9	29366	1730.6	
FEBRUARY	1404	91.5	15.3	31270	1322.1	
MARCH	392	22.2	17.7	31662	1844.3	17.
APRIL	754	53.1	13.0	32416	1902.4	
MAY	573	21.7	26.4	32989	1924.1	17.
JUHE	128	12.8	10.0	33117	1936.9	17.
JULY	581	Ú. Ú	Ů. Ů	33699	1936.9	17.

OPERATIONAL DATA FROM U.S. ARMY METHANOL-FUELED HOMINISTRATIVE VEHICLE DEMONSTRATION PROGRAM - FHASE I & II

MONTHLY CUMULATIVE VEHICLE REPORT

**OSTANCTIVITY: PSFC '83 CHEV CITATION, 4 DOOR SEDHN
-EHICLE USH #: CK2366 ENGINE TYPE: L-4 PRESIDIO BASELINE VEHICLE

нойта	MONTHLY MILES	MONTHLY GALLONS	HONTHLY MPG	CUMUL MILES	CUMUL GHLEONS	OUMUL NFG
*SPTIMBER	255	32.5			72.8	7.8
OCTOBER	:33	0.2		435	40 8	10.7
いうりをからたい	1155	65.5	12.3	1591	267.3	12.8
: ELEMBER	,99	57.3	.1.3	3283	265.2	14.4
HANUHR L	7033	138.3	12.4	0366	503.5	14.0
#EBRUARY	733	54.5	11.	7134	958.1	12.5
MARCH	1014	ė5. .	15.1	3148	633.6	12.9
-PPIL	215	0.0	Ů. Ů	8363	633.3	13.2
MAY	457	37.2	12.3	કંટેંટ રે	371.0	13.1
JUNE	:88	29.2	30.4	9703	700.2	13.9
JUL'Y	24 05	121.6	19.8	12113	321.8	14.7
HUGUST	3339	161.6	20.7	15452	383.4	:5.7
SEPTEMBER	2874	128.4	22.4	18325	1111.3	18.5
HOVEMBER	530	14.5	36.3	13858	1125.5	115.7
DECEMBER	1131	72.0	15.7	19937	1198.3	15.7
JAHUARY	1885	110.4	15.3	21672	1308.7	15.6
MARCH	867	32.8	20.3	22333	1341.5	16.7
SPRIL	1243	73.8	16.8	23582	415.3	13.7
1 ค้า	912	39.7	15.4	24194	455.6	15.6

OPERATIONAL DATA FROM U.S. ARMY METHANGL-FUELED ADMINISTRATIVE VEHICLE DEMONSTRATION PROGRAM - PHASE I 4 !!

MONTHLY CUMULATIVE VEHICLE PEPORT

POST/ACTIVITY PSFC '84 CHEV CITATION, 4 DOOR SEDAN

EHICLE USA #: CH3613 ENGINE TYPE: L-4 PRESIDIO METHANOL VEHICLE

нонтн	HONTHLY HILES	MONTHLY GALLONS	HONTHLY MPG	CUMUL	CUMUL Gallons	CUMUL MPG
JUHE	3329	275.3	12.1	332?	275.3	12.1
JULY	3381	275.0	14.1	7210	550.3	13.1
HUGUST	4542	350.8	12.0	11752	901.1	13.0
SEPTEMBER	4703	726.5	14.1	16455	1227.6	13.4
UCTOBER	151i	140.3	10.8	17966	1367.9	13.1
HOYENBER	732	37.5	∌.4	18653	455.4	12.8
MARCH	1736	:29.5	13.4	20434	1594.9	12.9
HPRIL	1117	:67.8	5.7	21551	1752.7	12.3
1197	1398	170.8	3.2	22949	1923.5	11.9
JUHE	593	11.7	59.2	23642	1935.4	12.2
JULY	2706	273.8	9.9	26346	2209.0	
HUGUST	3571	312.7	11.4	29919	2521.7	11.5
SEPTEMBER	1139	65.6	17.4	31058		
HOVEHBER	1291	77.6	16.6	32349	2664.3	12.1
DECEMBER	1081	113.4	9.5	33430		
JANUARY	234	17.5	13.4	33664	2795.8	12.0
FEBRUARY	3134	219.7	14.3	36798	3015.5	
MARCH	3071	306.0	10.0	39869	3321.5	12.0
APRIL	1931	193.1	10.0	41300	3514.6	11.9
YAN	1609	153.1	10.5	43409	3667.7	11.8
JUNE	1232	99.4	12.5	44641	3766.1	11.5

OPERATIONAL DATA FROM U.S. ARMY METHANOL-FUELED ADMINISTRATIVE VEHICLE DEMONSTRATION PROGRAM - PHASE I & II

MONTHLY CUMULATIVE VEHICLE REPURT

POST/ACTIVITY PSFC VEHICLE USA 4: CM3614 '34 CHEV CITATION, 4 DOOR SEDAN ENGINE TYPE: V-6 PRESIDIO M

EHICLE AZH #	: CM3614	ENGINE TYPE: V-6		PRESIDIO METHANOL		AEHICLE	
нонтн	MONTHLY HILES	MONTHLY GALLONS	HONTHLY MPG	CUMUL HILES	CUMUL GALLONS	CUNUL HPG	
JUNE	1915	230.5	3.3	1915	230.5	8,3	
JULY	3042	307.5	9.9	4957		9.2	
.aUGUST	2548	323.1	7.9	7505	361.1	3.7	
SEPTEMBER	1310	196.5	3.2	9315	1057.6		
OCTOBER	2116	212.6	10.0	11431	1270.2	9.0	
HOYEMBER	726	112.5	6.5	12157	1382.7		
DECEMBER	2950	344.6	8.6	15107	1727.3		
JANUARY	3210	408.4	7.9	19317	2135.7	8.6	
FEBRUARY	2812	313.6	9.0	21129	2449.3	3.6	
MARCH	4022	444.6	9. û	25151	2393.9	8.7	
HPRIL	772	44.7	17.3	25923	2938.6	8.8	
JUNE	1766	158.2	11.2	27689	3096.3	8.9	
JULY	529	53.1	11.8	28317	3149.9	9.0	
OCTOBER	2627	229.5	11.4	30944	3379.4	9.2	
HOVEMBER	3269	310.5	10.5	34213	3639.9	9.3	
DECEMBER	1869	180.8	10.3	36092	3870.7	9.3	
JANUARY	1459	165.5	3.3	37541	4036.2	9.3	
FEBRUARY	⊹5 8	95.0	9.0	38399	4131.2	9.3	
MARCH	1987	251.8	7.9	40386	4383.0	9.2	
HPRIL	2418	294.1	8.2	42804	4677.1	9.2	
MAY	2067	223.8	9.2	44871	4900.9	9.2	
JUHE	239	28.7	3.3	45110	4929.6	9.2	

OPERATIONAL DATA FROM U.S. ARMY METHANOL-FUELED SCHINISTRATIVE YEHICLE DEHONSTRATION PROGRAM - PHASE I & II

MONTHLY CUMULATIVE VEHICLE REPORT

POST/ACTIVITY PSFC '84 CHEV CITATION, 4 DOOR SEDAN

VEHICLE USA #: CM3615 SNGINE TYPE: L-4 PRESIDIO METHANOL VEHICLE

нонтн	MONTHLY HILES	MONTHLY GALLONS	MONTHLY MPG	CUMUL MILES	CUMUL GALLONS	CUMUL MPG
MAY	71	6. Û	11.8	71	6. Û	!1.8
JUNE	3684	295.7	12.5	3755	301.7	12.4
JULY	3053	254.5	12.0	6903	556.2	12.2
⊭UGUST	4108	328.9	12.5	10916	385.1	12.3
SEPTEMBER	3850	256.1	15.0	14766	1141.2	12.9
OCTOBER	2566	214.9	11.9	17332	1356.1	12.8
HOVEMBER	690	95.8	7.2	19022	1451.9	12.4
DECEMBER	2003	261.8	7.7	20025	1713.7	11.7
FEBRUARY	2609	316.3	8.2	22633	2030.0	11.1
MARCH	2112	259.9	8.1	24745	2289.9	10.8

U.S. ARMY METHANOL-FUELED ADMINISTRATIVE VEHICLE DEMONSTRATION PROTRAM - PHASE I & II

MONTHLY CUMULATIVE VEHICLE REPORT

POST/ACTIVITY PSFC '83 CHEV CITATION, 4 DOOR SEDAN

VEHICLE USA #: CN3616 ENGINE TYPE: V-6 PRESIDIO METHANOL VEHICLE

UTCEE DOM M	: (113010	Engine Tire: 4-0		PRESIDIO REIMMOL TENICLE		
монтн	MONTHLY MILES	MONTHLY GALLONS	MONTHLY MPG	CUMUL HILES	CUNUL CALLONS	CUNUL
JUHE	2700	245.1	11.0	2700	245.1	11.0
JULY	2215	229.9	9.6	4915	475.0	10.3
HUGUST	1254	122.0	10.3	£169	597.0	10.3
PEPTEMBER	÷32	129.4	7.6	7151	726.4	9.8
ÚCTOBER	1424	114.7	12.4	8575	341.1	10.2
HOVEHBER	1265	165.2	7.7	9840	1006.3	9.3
DECEMBER	696	79.4	3.3	1 0536	1085.7	9.7
JANUARY	1333	178.3	. 7,5	11369	1264.0	9.4
FEBRUARY	990	110.6	9.0	12859	1374.6	9.4
MARCH	1503	145.8	10.3	14367	1520.4	9.4
HPRIL	1329	143.5	9.3	15696	1663.9	9.4
MAY	99 5	142.1	7.0	16691	1806.0	9,2
JUHE	1504	156.1	9.6	18195	1962.1	9.3
JULY	1233	99.0	12.5	19428	2061.1	9.4
AUGUST	€95	44.3	15.7	20123	2105.4	9.6
SEPTEMBER	1114	70.9	15.7	21237	2176.3	9.8
ÜCTOBER	1227	117.9	10.4	22464	2294.2	
HOYEMBER	1413	96.2	14.7	23877	2390.4	10.0
DECEMBER	861	19.1	34.€	24539		
JANUARY	670	18.7	35.3	25208	2428.2	
MARCH	57	0.0	0.0	25265	2428.2	10.4
APRIL	746	49.6	15.0	26011	2477.3	10.5
MAY	964	57.4	16.3	26975	2535.2	10.6
JUNE	857	43.8	19.6	27832	2579.0	10.8
JULY	1000	38.3	26.1	28832	2617.3	11.0

Monthly Cumulative Fuel Reports for Each Vehicle at Fort Ord

MONTHLY CUMULATIVE VEHICLE REPORT

POST/ACTIVITY: FOCA

'85 CHEV S-10 PICKUP

VEHICLE USA 0: CM2884 ENGINE TYPE: V-6 FT. ORD BASELINE VEHICLE

HONTH	MONTHLY MILES	MONTHLY GALLONS	MONTHLY MPG	CUMUL MILES	CUMUL CALLONS	CUMUL HPG
MAY	277	0.0	0.0	277	0.0	0.0
JUNE	348	27.0	12.9	625	27. Û	23.1
JULY	485	31.1	15.6	1110	58.1	:9.1
AUGUST	1105	65.2	16.9	2215	123.3	18.0
SEPTEMBER	77 9	44.6	17.5	2994	167.9	17.8
OCTOBER	493	26.2	18.4	3477	194.1	17.9
HOVEMBER	255	19.1	13.4	3732	213.2	17.5
DECEMBER	750	20.2	37.1	4482	233.4	19.2
JANUARY	984	30.7	32.1	5466	264.1	20.7
FEBRUARY	335	14.0	23.9	5801	278.1	20.9
MARCH	279	13.1	21.3	6080	291.2	20.9
OCTOBER	56 5	38.4	17.3	6745	329.6	20.5
HOVEMBER	235	14.7	16.0	6980	344.3	20.3
DECEMBER	320	14.5	22.1	7300	358.8	20.3
JANUARY	255	7.5	34.0	7555	366.3	20.6
FEBRUARY	205	20.0	10.3	7760	386.3	20.1
MARCH	327	17.3	18.9	8087	403.6	20.0
APRIL	442	23.1	19.1	8529	426.7	20.0
HAY	783	31.0	12.4	9912	457.7	19.5
JUNE	402	25.4	15.8	9314	483.1	19.3
JULY	817	59.4	13.8	10131	542.5	18.7
AUGUST	1244	58.7	21.2	11375	601.2	13.9
SEPTEMBER	1358	75.2	18.1	12733	676.4	18.8
OCTOBER	1234	51.3	24.1	13967	727.7	19.2
HOVENBER	1162	49.9	23.3	15129	777.6	19.5

FOST/ACTIVITY: "EHICLE USA / .					BASELINE	VEHICLE
10NTH	MONTHLY MILES	MONTHLY GALLONS	MONTHLY MPG	CUMUL HILES	CUMUL GALLONS	CUNUL HPG
иач_	247	19.0	13.0	247	19.0	
IUHE	748	37.8	19.3	995	56.3	
ANTA	546	39.5	13.3	1541	96.3	
HUCUST	å1 5	36.9	22.1	2356	133,2	
SEPTEMBER	753	45.7	16.5	3109		
OCTOBER	599	39.5	18.2	3909		
HOVEMBER	5 33	34.5	15.4	4341		
DELEMBER	305	38. ù	21.2	5146	289.9	
JANUARY	540	38.0	14.2	5686	327.9	
FEBRUARY	569	38.6	14.7	6255	366.5	
MARCH	433	23.7	18.3	6688	390.2	
APRIL	540	36.2	14.9	7228	426.4	
MAY	516	32,1	16.1	7744	458.5	
JUNE	632	33.0	19.2	3376	491.5	
JULY	906	47.9	13.9	9282	539.4	
HUGUST	734	42.5	17.3	10016		
SEPTEMBER	6 87	39. Ů	18.1	10703		
OCTOBER	ថ៌ 1 6	25.3	24.3	11319	645.2	17.5
HOVEMBER	431	23.0	19.7	11750		17.6
DECEMBER	e 155	28.9	11.0	12069		
JANUARY	564	29.0	19.4	12633	726.1	17.4
FEBRUARY	516	38.4	13.4	13149	764.5	
MARCH	566	38.9	14.6	13715		
HPRIL	701	46.1	15.2	14416	349.5	17.0
MAY	526	28.9	18.2	14942	978.4	17.0
JUNE	411	20.2	20,3	15353	\$38.5	17. i
JULY	485	27.5	17.6	15838		
AUGUST	385	31.0	12.4	16223		
SEPTEMBER	558	29.7	18.8	16781		
OCTOBER	494	31.3	15.3	17275	1018.1	
HOVEMBER	529	39.2	13.5	17804	1057.3	
DECEMBER	95	14.3	6.6	17899	1071.6	

FOST/ACTIVITY: FOCA VEHICLE USA #: CN2890		'85 CHEV S-10 PICKUP ENGINE TYPE: L-4		FT. ORD BASELINE YEHICLE		
HONTH	MONTHLY MILES	MONTHLY GALLONS	MONTHLY MPG	CUMUL MILES	CUNUL CALLONS	CUNUL HPG
day_	27	0.0	ů. ů	27	0.0	•
JUNE	1116		17.4		54.U	- ,
JULY	1183	50.5	19.5	2326		
HUGUST	1 11 06	47.0	요1 . 4	3332	171.5	
SEPTEMBER	1946	66.0	15.3	4373		
OCTOBER	1230	61.0	20.2	5608		
HOYEMBER	912	60. ù	15.2	6520	358.8	
DECEMBER	₹08	48.2	14.7	7228	406.3	17.8
JANUARY	ម៉ា 1 0	29.3	20.3	7838	436.1	13.0
February	338	21.8	15.5	3176	457.9	17.9
MARCH	115	9.4	12.2	8291	467.3	17.7
OCTOBER	471	35.7	13.2	2762	503.0	17.4
HOYEMBER	418	26.5	15.8	9180	529.5	17.3
DECEMBER	401	17.3	23.2	9581	546.8	17.5
HANUARY	234	3.0	29.3	9815	554.8	
FEBRUARY	647	47.1	13.7	10462		
MARCH	£58	44.1	14.9	11120	646.0	
HPRIL	359	37.6	14.9	11673		
MAY	491	32.5	14.8	12160	716.1	
JUNE	1358	97.4	13.9	13518	313.5	
JULY	1091	58.2	18.7	14609		
AUGUST	895	40.3	22.2	15504	912.0	
SEFTEMBER	944	50.2	18.3	16448	962.2	
OCTOBER	1265	63.3	20.0	17713	1925.5	17.3
HOVEHBER	909	44.5	20.4	18622	1070.0	17.4

U.S. ARMY METHANOL-FUELED ADMINISTRATIVE VEHICLE DEMONSTRATION PROGRAM - PHASE I & II

POST/ACTIVITY: FOCA VEHICLE USA #: CN2878		'95 CHEV S-10 PICKUP ENGINE TYPE: L-4		FT. ORD	METHANGL	VEHICLE
нонтн	MONTHLY HILES	MONTHLY GALLONS	HONTHLY MPG	CUMUL MILES	CUMUL GALLONS	CUNUL MPG
MAY	344	13.0	26.5	344	13,0	26.5
MINE	950	30.8	27.6	1194	43.8	
IUL"	351	34.9	18.7	1845	78.7	23.4
.₄UGUST	₩07	43.3	18.4	2652	122.5	21.6
September	745	38.9	19.2	3397	161.4	21.0
OCTOBER	377	14.7	25.8	3774	175.1	21.4
HOVEMBER	*83	25.9	18.6	4257	202.0	
DECEMBER	423	24.1	17.3	4685	226.1	20.7
JANUARY	523	3.3	59.4	5208	234.9	22.2
FEBRUARY	:71	Ů.O	0.0	5379	234.9	22.9
ONVERTED TO M	IETHANOL					
MARCH	467	49.3	9.5	467	49.3	9.5
APRIL	દ64	79.0	8.4	1131	128.3	
MAZ	408	29.9	13.6	1539	158.2	
JUHE	453	43.4	10.4	1992	201.6	9.9
JULY	566	59.7	9.5	2558	261.7	9.3
HUGUST	545	65.Û	8.4	3103	326.3	9.5
SEPTEMBER	506	31.0	16.3	3609	3 57 .3	
OCTOBER	433	45.4	9.6	4047	402.7	10.0
MOVEMBER	484	45.8	10.6	453 i	448.5	10.1
ÚECEMBER	553	43.5	12.7	5084	492.0	10.3
JANUARY	403	0.0	0.0	5437	492.0	11.2
FEBRUARY	423	44.9	9.4	5910	536.9	11.0
MARCH	365	69.5	8.1	6475	606.4	10.7
HPRIL	547	43.9	12.5	7022	650.3	10.8
инү	749	38.0	19.7	7771	688.3	11.3
JUHE	593	71.2	8.3	8364	759.5	11.0
JULY	472	43.5	10.9	333 6	303.0	11.0
AUGUST	561	65.5	3.6	9397	868.5	10.8
SEPTEMBER	512	43.5	11.3	9909	912.0	10.9
OCTOBER	315	15.4	20.5	10224	927.4	11.0
HOYEMBER	403	42.6	9.5	10627	970.0	
DECEMBER	455	5 5 . ù	11.9	11282	1025.0	11.0
JANUARY	ក់ មីវ	78.4	8.7	11963	1103.4	10.8
FEBRUARY	150	68.4	9.2	12594	1171.8	10.7
MARCH	508	52.4	9.7	13102	1224.2	10.7

MONTHLY CUMULATIVE VEHICLE REPORT

OST/ACTIVITY EHICLE USA #		'85 CHEV S-10 PICKUP 9 ENGINE TYPE: L-4			METHANOL	VEHICLE
нонтн	HONTHLY HILES	MONTHLY GALLONS	MONTHLY MPG	CUMUL	CUMUL CALLONS	CUMUL
MAY	3	0.0	0.0	3	0.0	û. O
JUNE	710	39.3	18.1	713	39.3	18.1
JULY	90 3	32.9	24.4	1516	72.2	21.0
AUGUST	545	34.5	15.3	2061	106.7	19.3
September	538	37.9	14.2	2599	144.5	18.0
ÜCTOBER	526	23.7	22.2	3125	168.3	18.6
HOVEMBER	400	22.6	17.7	3525	190.9	13.5
DECEMBER	36 5	27.6	13.2	389 Ú	218.5	17.8
JA YUHRY	432	26.7	16.2	4322	245.2	17.6
FEBRUARY	431	27.3	15.3	4753	272.5	17.4
HARCH	83	0.υ	Ů. Û	4336	272.5	17.7
ONVERTED TO	METHANOL					Mid-Nonth
HARCH	16	10.0	1.6	16	10.0	1.6
HPRIL	235	36.5	6.4	251	46.5	5.4
MAY	364	33.6	10.3	615	30.1	7.7
JUHE	188	38.5	7.5	903	118.6	7.6
いりしく	593	64.6	9.0	1436	183.2	3.1
HUGUST	588	45.9	12.3	2074	229.1	9.1
SEPTEMBER	5 5 8	63.3	3. 3	2632	292.4	9.0
OCTOBER	€40	55.9	11.4	3272	348.3	9.4
HOVEMBER	849	80.4	10.6	4121	428.7	9.6
DECEMBER	587	53.1	12.9	4903	481.3	10.0
JANUARY	1128	59.3	19.0	5 936	541.1	11.0
FEBRUARY	609	50.3	12.1	6545	591.4	11.1
MARCH	1163	109.3	10.6	7708	700.7	11.0
HPRIL	549	53.6	10.2	8257	754.3	10.9
MAY	591	66.4	3.9	3348	320.7	10.8
JUNE	597	63.6	9.4	9445	384.3	
JULY	697	78.0	3.9	10142	962.3	
HUGUST	543	34.0	16.0	10685	996.3	
SEPTEMBER	545	58.2	9.4	11230	1054.5	
OCTOBER	433	43.4	10.0	11663	1097.9	
HOVEMBER	768	36.9	10.0	12031	1134.8	
DECEMBER	106	7.0	15.1	12137	1141.3	10.6

U.S. ARMY METHANOL-FUELED ADMINISTRATIVE VEHICLE DEHONSTRATION PROGRAM - PHASE I & II

POST/ACTIVITY VEHICLE USA #			V S-10 PICKUP VPE: V-6	FT. ORD	METHANOL	VEHICLE
. MÚNTH	HONTHLY HILES	MONTHLY GALLONS	HONTHLY MPG	CUNUL	CUMUL Gallons	CUMUL HPG
MAY	230	9.5		230	9.5	29.5
IUHE	598	32.5	18.4	973	42.0	20.9
JULY	914	54.6	16.7	1792	96.8	
HUGUST	1264	59.0	21.9	3056	154.6	
SEPTEMBER	1056	36.2	.9.2	4112	190.8	21.6
OCTOBER	575	35.2	16.3	4637	226.0	20.7
HOVEMBER	542	25.5	21.3	522?	251.5	
DECEMBER	1308	74.3	17.6	6537	325.8	20.1
JHNUARY	48	Ů.O	0.0	6585	325.3	20.2
CONVERTED TO	METHANOL					
FEBRUARY	519	69.5	7.5	519	69.6	7.5
MARCH	1430	147.7	9.7	1949	217.3	9.0
HPRIL	993	123.3	8.1	2942	340.6	
HAY	670	65. Û	10.3	3612	405.6	
JUHE	820	94.3	8.7	4432	499.9	
JULY	920	101.3	9.0	5352	601.7	
AUGUST	6:3	70.0	8.3	5965	671.7	
SEPTEMBER	904	114.2	7.9	6869	785.9	
OCTOBER	559	62.6	8.9	7428	348.5	
HOYEMBER	1284	114.7	11.2	8712	963.2	
DECEMBER	367	86.5	10.0	9579	1049.7	
JANUARY	618	74.5	3.3	10197	1124.2	
FEBRUARY	673	60.5	11.2	10875	1184.7	9.2
MARCH	598	38.7	6.7	11473	1273.4	
HPRIL	1535	129.9	11.3	13008	1403.3	
MAY	1117	102.9	10.9	14125	1506.2	
JUNE	372	77.8	11.2	14997	1584.0	
JULY	€03	78.8	7.7	15600	1662.3	
HUGUST	905	90.7	10.0	16505	1753.5	
SEPTEMBER	463	49.9	9.3	16968	1803.4	9.4
OCTOBER	634	66.0	9.6	17602	1369.4	9.4
HOYEMBER	445	41.0	10.9	18047	1910.4	9.4
DECEMBER	789	59. ů	6.6	18436	1969.4	9.4
JANUARY	599	56.6	10.6	19035	2026. Ú	9.4
FEBRUARY	527	49.1	10.7	19562	2075.1	9.4
MARCH	349	60.6	5.3	19911	2135.7	9.3
FEBRUARY	43	0.0	0.0	19954	2135.7	9.3

U.S. ARMY METHANOL-FUELED ADMINISTRATIVE VEHICLE DEMONSTRATION PROGRAM - PHASE I & II

POST/ACTIVITY: FOCA VEHICLE USA #: CM2991		'95 CHEV S-10 PICKUP ENGINE TYPE: V-6		FT, ORD	HETHANOL	VEHICLE
нонтн	MONTHLY HILES	MONTHLY GALLONS	MONTHLY MPG	CUMUL HILES	CUMUL GALLONS	CUMUL HPG
JUNE	1345	57.9	23.2	1345	57.9	23.2
JULY	725	27,0	26.3	2070	34.9	24,4
HUGUST	311	41.5	19.5	239!	126.5	22.8
SEPTEMBER	÷9 9	30.4	19.2	3770	156.9	24.0
OCTOBER	369	39.8	4.3	4139	196.7	
HOYEMBER	309	18.8	16.4	4448	215.5	20.6
DECEMBER	:91	17.7	10.3	4639	233.2	
JANUARY	41	ů.ů	Ů.ů	468û	233.2	20.1
CONVERTED TO M	IETHANOL					
FEBRUARY	253	39.8	6.5	258	39.3	6.5
MARCH	551	70.1	7.9	309	109.9	7.4
HPRIL	£38	82.7	7.7	1447	192.6	7.5
MAY	620	67.3	9.2	2067	259.9	8.0
JUHE	253	36.8	6.9	2320	296.7	7.8
JULY	417	58.3	7.1	2737	355.5	7.7
HUGUST	33 5	42.6	7.9	3072	398.1	7.7
SEPTEMBER	467	70.5	6.6	3539	463.6	7.6
OCTOBER	458	65.2	7.0	3997	533.3	7.5
HOVEMBER	450	52.8	8.5	4447	586.6	7.6
DECEMBER	407	57.6	7.1	4954	644.2	7.5
JANUARY	443	73.3	6.0	5297	718.0	7.4
FEBRUARY	453	138.0	3.3	5755	356.0	6.7
MARCH	522	91.3	6.8	6377	947.3	6.7
APRIL	524	58.0	9. Ů	6901	1005.3	6.9
MAY	506	77.2	6.6	7407	1082.5	6,8
JUNE	416	50.7	3.2	7823	1133.2	6.9
JULY	688	96,7	7.1	8511	1229.9	6.9
HUGUST	771	82.2	9.4	9232	1312.1	7.1
SEPTEMBER	259	63.8	13.5	10141	1375.9	7.4
OCTOBER	:22	32.2	3.3	10263	1409.1	7.3
HOVEMBER	316	87.3	3.6	10579	1495.4	7.1
DECEMBER	612	90.3	6.3	11191	1585.7	
JANUARY	679	118.6	5.7	11870	1704.3	
FEBRUARY	733	83.9	8.7	12603	1788.2	
narch	564	35. 5	6.6	13167	1873.7	7.0

POST/ACTIVITY: FOCA VEHICLE USA #: CM2982			Y S-10 PICKUP YPE: Y-6	FT. ORD	HETHANOL	VEHICLE
НЗИОН	MONTHLY Miles	MONTHLY GALLONS	MONTHLY MPG	CUMUL	CUMUL GALLONS	CUHUL HPG
e 140 MM has test and 140 MM feet has 150 MM feet						
MAY	769	6,8	54.3	369	6.3	
UNIE	849	53.5	15.9	1218	60.3	
«UL"	1978	53.4	20.2	2296	113.7	
สปนิชิธิโ	484	51.7	19.0	328 ù	165.4	
SEPTEMBER	÷95	33.5	20.4	3965	198.9	
OCTOBER	776	48.7	15.9	4741	247.6	
HOVEMBER	813	25.9	19.3	5254	273.5	
LECEMBER	1207	62.0	19.5	6461	335.5	
JANUARY	:31	11.0	11.9	6592	346.5	19.0
CONVERTED TO	METHANOL					
FEBRUARY	446	39.0	11.7	446	33.0	11.7
MARCH	1186	129.7	9.1	1632	167.7	
HPRIL	896	103.0	3.7	2528	270.7	
ria'r	340	36.8	9.2	2868	307.5	
JUNE	456	57.5	7.9	3324	365. v	
JULY	563	67.4	3.4	3387	432.4	
AUGUST	551	63.7	3.6	4438	496.1	
SEPTEMBER	678	64.4	10.5	5116	560.5	
OCTOBER	534	59.9	3.9	5650	620.4	
HOYEMBER	729	77.3	9.4	6379	697.7	
DECEMBER	397	51.4	7.7	6776	749.1	9.0
JANUARY	539	56.2	9.6	7315	305.3	
FEBRUARY	506	42.0	12.0	7821	347.3	
HARCH	638	91.6	7.0	8459	938.9	
APRIL	690	77.9	3.9	9149	1016.3	
MAY	419	62.3	6.7	9563	1079.1	8.9
JUNE	641	60.0	10.7	10209	1139.1	9.0
JULY	766	95.7	8.0	10205	1234.8	
HUGUST	£36	81.8	7.3	11611	1316.6	
	6 06					
SEPTEMBER		72.5	8.4	12217	1389.1	3.8
OCTOBER	5	0.0	Ů. Û	12222	1389.1	3.3
HOYEMBER	128	17.8	7.2	12350	1406.9	8.8
DECEMBER	483	62.1	7.3	12833	1469.0	8.7
JANUARY	£36	95.1	6.7	13469	1564.1	3.6
FEBRUARY	694	104.4	6.6	14163	1668.5	3.5
MARCH	707	68.9	10.3	14870	1737.4	3.6

POST/HCTIVITY VEHICLE USA #				FT. ORD	METHANOL	VEHICLE
нонтн	MONTHLY HILES	MONTHLY GALLONS	MONTHLY MPG	CUMUL HILES	CUNUL GALLONS	CUMUL HPG
MAY	235	9.3	25.3	235	9.3	25.3
JUNE	1334	53.0	25.2	1569	62.3	
いりしく	319	40.1	20.4	2333	102.4	
MUGUST	÷58	47.1	20.3	3346	149.5	
SEPTENBER	680	34.5	19.7	4028	184. Ŭ	
POTOSER	436	27.7	15.7	4462	211.7	
HÚVEHBER	138	16.8	17.3	4750	228.3	20.8
december	141	11.3	11.9	4391	240.1	20.4
JHHUHRY	794	34.1	23.3	5635	274.2	20.7
FEBRUARY	272	4.0	63.0	5957	278.2	21.4
CONVERTED TO	METHANOL					
MARCH	257	38.3	6.7	257	38.3	6.7
HPRIL	98	0.0	Ù.Ů	355	38.3	9.3
MAY	351	55.0	6 4	706	93.3	7.6
JUNE	546	60.0	9.1	1252	153.3	8.2
JULY	500	57.8	3.7	1752	211.1	3.3
HUGUST	409	31.4	13.0	2161	242.5	3.9
SEPTEMBER	681	99.5	6.3	2842	342.0	8.3
OCTOBER	530	55. 3	9.6	3372	397.3	
HOYEMBER	485	50.3	9.6	3957	447.6	8.6
DECEMBER	390	41.8	9.3	4247	439.4	8.7
JANUARY	7	Ù.Ô	0.0	4254	439.4	8.7
HARCH	183	25.0	7.3	4437	514.4	8.6
APRIL	698	102.7	6.3	5135	617.1	8.3
HAY	969	109.0	3.9	\$104	726.1	3.4
JUNE	517	59.7	3.7	6621	785.3	3.4
JULY	510	57.0	8.9	7131	342.3	
AUGUST	461	44.3	10.4	7592	887.1	8.6
SEPTEMBER	220	23.5	9.4	7812	910.6	8.6
OCTOBER	412	47.2	3.7	3224	957.3	3.6
HOVEMBER	322	40.0	8.Û	3546	997.3	8.6
DECEMBER	94	0.0	υ. ο	3640	997.3	\$.7

U.S. ARMY METHANOL-FUELED ADMINISTRATIVE VEHICLE DEMONSTRATION PROGRAM - PHASE I & II

PUST/ACTIVITY: FOCA VEHICLE USA #: CM2986		185 CHEV S-10 PICKUP ENGINE TYPE: V-6		FT. ORD	HETHANOL	VEHICLE
нонтн	HILES	MONTHLY GALLONS	MPG	CUMUL HILES	CUMUL GALLONS	
거 부 소	74	0.0	0.0	74	Ů, O	
JUHE	767				52,0	
JULY			21.1			
august			26.5			
BEPTEMBER	477	14.0	34.1	4751	210.5	22.6
ONVERTED TO A	1ETHANOL					
JHNUARY	564	25.8	21.9	564	25.8	21.9
FEBRUARY	375	33.4	11.2	939	59.2	15.9
HARCH	1052	104.0	10.1	1991	163.2	12.2
APRIL	893	109.4	8.2	2884	272.6	10.6
MAY	708	81.7	8.7	3592	354.3	10.1
JUNE	£49	58.3	11.1	4241	412.6	10.3
JULY	\$33		6.3	4774	497.7	9.6
HUGUST	1041	142.9	7.3	5815	540.5	9.1
SEPTEMBER	674	75.8	8.9	6489	(15.4	9.1
OCTOBER	ે5 4	99.3	8.6		315.7	
HOVENBER	357		13.6		841.9	
DECEMBER	440	66.5	6.6		908.4	
JANUARY	428	37.4		35 68	945.8	9.1
FEBRUARY	413	47.Û	3.3	3931		9. ù
HARCH	503	58.1	8.7	9484	1050.9	9.0
HPRIL	377		12.4	9861		9.1
MAY	349	30.5	4.3	10210		
JUHE	505	54.0	9.4	10715		
JULY	368	68.6	5.4	11033	1234.3	3.6
AUGUST	497	56.6	3.3	11580	1340.9	3.6
SEPTEMBER	382	67.4	5.7	11962	1408.3	8.5
OCTOBER	441	50.8	8.7	12403		
HOVEMBER	332		10.2	12785	1496.4	3.5
DECEMBER	394	62.1		13179	1558.5	3.5
January	6 96	6 5 .7 75.4	10.6	13975	1624.2	8.5
FEBRUARY	485		6.4	14360	1699.6	8.4
MARCH	220	31.6	7.0	14580	1731.2	8,4

U.S. ARMY METHANOL-FUELED ADMINISTRATIVE VEHICLE DEHONSTRATION PROGRAM - PHASE I & II

POST/ACTIVITY: FOCA VEHICLE USA #: CM2887		'95 CHEV S-10 PICKUP ENGINE TYPE: V-6		FT. ORD	METHANOL	VEHICLE
нонтн	MONTHLY MILES	MONTHLY GALLONS	MONTHLY MPG	CUMUL	CUMUL GALLONS	CUMUL NPG
YAM	17	0.0	Ů. Ĵ	17	0.0	0.0
JUNE	1038	52.9	19.6	1 055		19.9
JULY	932	42.9	21.7	1937	95.3	20.7
AUGUST	1920	59.7	17.4	3007	154.5	19.5
SEPTEMBER	947	49.5	19.1	3954		
OCTOBER	542	35.i	15.4	4495	239.1	18.3
HOVEMBER	514	32.8	15.7	5010	271.9	18.4
December	407	22,9	17.3	5417		18.4
JANUARY	29	ů.ů	0.0	5446	294.3	18.5
CONVERTED TO	METHANOL					
FEBRUARY	106	11.0	9.6	106	11.0	9.6
MARCH	477	71.9	6.6	5 33	32.9	7.0
APRIL	305	35.3	8.6	33 3	118.2	7.5
MAY	417	63.7	6.5	1305	181.9	7.2
JUNE	273	43.0	6.3	1578	224.3	7.0
JULY	36 5	49.9	7.3	1943	274.3	7.1
AUGUST	309	46.1	6.7	2252	320.9	7.0
SEPTEMBER	414	60.9	6.8	2666	381.8	7.0
OCTOBER	730	115.0	6.3	3446	496.3	6.9
HOVEMBER	796	92.2	8.6	4242	589.0	7.2
DECEMBER	793	81.5	9.7	5035	670.5	7.5
JANUARY	1408	115.7	12.2	6443	786.2	3.2
FEBRUARY	1067	103.7	10.3	7510	889.9	3.4
MARCH	1067	118.1	9.0	8577	1008.0	8.5
APRIL	805	73.6	10.9	9382	1091.6	
MAY	1108	85.8	12.9	10490	1167.4	
JUNE	1206	106.2	11.4	11696	1273.6	
JULY	657	36.4	7.6	12353	1360.0	9.1
AUGUST	÷25	31.7	10.1	13178	1441.7	9.1
SEPTEMBER	i 358	112.5	12.1	14536	1554.2	3.4
OCTOBER	793	39.2	8.9	15329	1643.4	9.3
HOVEMBER	446	51.2	8.7	15775	1694.6	
DECEMBER	438	48.9	9.0	16213	1743.5	9.3
JANUARY	401	50.4	3.0	16614	1793.9	9.3
FEBRUARY	1040	123.0	9.5	17654	1916.9	9.2
MARCH	1070	92.6	11.6	13724	2009.5	9.3

U.S. ARMY METHANOL-FUELED ADMINISTRATIVE VEHICLE DEMONSTRATION PROGRAM - PHASE I & II

POST/ACTIVITY: FOCA VEHICLE USA #: CM2998		'85 CHEV S-10 PICKUP ENGINE TYPE: V-6		FT. ORD	METHANOL	VEHICLE
нонтн	MONTHLY MILES	MONTHLY GALLONS	MONTHLY MPG	CUMUL	CUMUL GALLONS	CUMUL MPG
YAM	12	0.0	0.0	12		0.0
JUNE	1233	59.4	21.1	1245	58.4	21.3
AULY	2120	66.8	51.7	3365	125.2	26.9
HUCUST	568	31.8	21.0	4033	157.0	25.7
CONVERTED TO	NETHANOL					
DECEMBER	125	49.2	2.5	125	49.2	
JANUARY	1001	76.E	13.1	1126	125.8	9.0
FEBRUARY	232	38.6	2 4	1358	154.4	3.3
HARCH	549	61.5	3.9	1907	225.9	3.4
APRIL	806		9.7	2713	308.5	3.3
MAY	921		11.3	3634	390.2	9.3 10.0 10.2
JUNE	1241		12.8	4875	487.3	10.0
JULY	1243	110.3	11.3	6113	597.6	10.2
HUGUST	1062	93.0	11.4	7180	690.6	10.4
SEPTEMBER	984			8164		
OCTOBER	1927	73.8	13.9	3191	853.5	10.8
HOYEMBER	849	96.5		10040	940.0	10.7
DECEMBER	404	44.0	9.8 9.2	10444	984.0	10.6
JANUARY	598	49.6	11.9	11032		
FEBRUARY			14.7	12178		11.0
MARCH	6 5 ÿ	63.2	10.3	12828	1175.0	
HPRIL	457	62.0	7.4	13285	1237.0	10.7
MAY	507	56.7	8.9	13792	1293.7	10.7
JUNE	587	79.5	7.4	14379	1373.2	10.5
JULY	697	70.8		15076	1444.0	
HUGUST	1522		10.3	16598	1534.4	
SEPTEMBER	1206	115.7	10.4	17304	1700.1	
OCTOBER	1693	115.6	9.5	18897	1815.7	
HOVEMBER	1474	194 7	11.9	20371	1940.0	10.5
DECEMBER	892		10.1			
JANUARY	1294	109.9		21263		
FEBRUARY	837	109.3	8.3	23394		
	954 964	37.3	11.0	23394 24358		
MARCH	704	थर ∙छ	11.0	24330	2521.5	, , , ,

POST/ACTIVITY FOCA		'85 CHEV S-10 PICKUP						
VEHICLE USA #: CM2889		ENGINE T	ENGINE TYPE: V-6		METHANOL	VEHICLE		
нонтн	MONTHLY MILES	MONTHLY GALLONS	HORTHLY MPG	CUMUL MILES	CUMUL GALLONS	CUNUL HPG		
HAY	28	0.0	0.0	23	0.0	0.0		
~UNE	1117	60.6	18.4	1145	60.6	18.9		
りひにく	1243	71.1	17.5	2388	131.7	18.1		
HUGUST	1 5 0	55. ú	19.1	3439	136.7	18.4		
SEPTEMBER	1356	69.4	19.5	4794	256.1	13.7		
OCTOBER	1201	61.0	19.7	5995	317.1	13.9		
HOYENBER	399	11.0	36.3	6394	328.1	19.5		
CONVERTED TO I	METHANOL							
JANUARY	949	118.2	8.0	949	118.2	8.0		
FEBRUARY	437	56.6	7.7	1386	174.8	7.9		
HARCH	972	98.7	9.3	2358	273.5	3.6		
HPRIL	544	64.3	10.0	3902	337.8	8.9		
JUHE	555	64.3	3.6	3557	402.1	8.3		
JULY	483	60.7	8.0	4040	462.3	8.7		
august	479	51.5	9.3	4519	514.3	8.3		
SEPTEMBER	519	67.3	7.7	5038	532.1	3.7		
OCTOBER	399	67.0	8.9	5637	649.1	3.7		
HOVEMBER	530	45.7	11.6	6167	694.8	8.9		
DECEMBER	209	27.1	7.7	6376	721.9	8.8		
JANUARY	436	63,9	6.3	6812	785.3	8.7		
FEBRUARY	482	57.2	8.4	7294	343.0	8.7		
MARCH	594	68.7	8.6	7888	911.7	8.7		
APRIL	507	60.4	8.4	8395	972.1	8.6		
MAY	3 45	42.8	8.1	8740	1014.9	3.6		
JUNE	ಕ 00	58.2	10.3	9340	1073.1	8.7		
JULY	511	67.2	7.6	9851	1140.3	3.6		
AUGUST	541	59.8	9.0	10392	1200.1	8.7		
SEPTEMBER	416	41.1	10.1	10808	1241.2	8.7		
HOVEMBER	156	15.0	10.4	10964	1256.2	8.7		

POST/ACTIVITY: FOCA VEHICLE USA #: CM2891		'85 CHE ENGINE T	V S-10 PICKUP YPE: V-6	FT. URD HETHANOL		YEHICLE	
HONTH	MONTHLY HILES	MONTHLY GALLUNS	HONTHLY MPG	CUMUL HILES	CUMUL GALLONS	CUMUL MPG	
Hair	62	4.2	14.3	52	4.2	14.8	
JUNE	1060	54.7	19.4	1122	53.9	19.0	
JUL"	1026	63.4	15.2	2143	122.3	17.6	
HUGUST	1134	59.2	19.2	3283	131.5	13.1	
SEPTEMBER	1573	32.3	19.1	4885	263.8	13.4	
NONVERTED TO 1	1ETHANOL						
FEBRUARY	077	77.7	11.3	377	77.7	11.3	
MARCH	1123	109.3	10.3	2000	137.0	10.7	
HPRIL	165	14.0	11.8	2165	201.0	10.8	
MAY	393	40.6	9.7	2558	241.6	iù, s	
JUHE	920	96.7	9.5	3478	338.3	10.3	
JULY	989	113.6	3.7	4467	451.9	9.9	
August	1142	117.2	9.7	360 9	569.1	9.9	
SEFTEMBER	1137	98.0	11.6	6746	667.1	10.1	
OCTOBER	1159	98.1	11.8	7905	765.2	10.3	
HOVEMBER	942	39.2	10.6	8847	354.4	10.4	
DECEMBER	1059	91.9	11.5	9906	946.3	10.5	
JANUARY	956	77.5	12.3	10862	:023.8	10.6	
FEBRUARY	1313	104.4	12.6	12175	1128.2	10.8	
MARCH	994	103.3	9.6	13169	1231.5	10.7	
APRIL	780	83.5	9.3	13949	1315.0	10.6	
MAY	1302	115.3	11.3	15251	1430.3	10.7	
JUHE	1000	39.3	11.2	16251	1519.6	10.7	
JULY	971	87.1	11.1	17222	1606.7	10.7	
AUGUST	671	94.1	7.1	17893	1700.3	10.5	
SEPTEMBER	1291	93.1	13.9	19184	1793.9	10.7	
OCTOBER	1362	150.6	9.0	20546	1944.5	10.6	
HOVEMBER	938	112.8	8.3	21484	2057.3	10.4	
DECEMBER	1022	97.3	10.5	22506	2154.6	10.4	
JANUARY	1084	112.4	9.6	23590	2267.0	10.4	
FEBRUARY	635	91.0	7.0	24225	2358.0	10.3	
MARCH	3 05	55.0	5.5	24530	2413.0	10.2	

POST/ACTIVITY: FOCA PEHICLE USA #: CM2892		'95 CHE Engine t	'95 CHEV S-10 PICKUP ENGINE TYPE: Y-6		METHANOL	VEHICLE
нтноп	MONTHLY MILES	MONTHLY CALLONS	HONTHLY MPG	CUMUL HILES	CUNUL GALLONS	CUMUL HPG
YAY	42	0.0	ŷ. Ô	42		0. ù
JUHE	1274	64.4	19.8	1316		20.4
JULY	1398	73.8	18.3		138.2	
augUST	330	48.1	18.3	3594		19.3
SEPTEMBER	793	44.5	17.3	4337	230.3	
OCTOBER	1436	67.1	ž1.4	5823	297.9	
HOVEMBER	.33	38.4	19.1	65 56	336.3	19.5
CONVERTED TO	METHANOL					
JANUARY	911	84.0	10.3	911	34.0	10.8
FEBRUARY	320	46.4	6.9	1231	130.4	
MARCH	237	19.2	13.0	1468		
OCTOBER	419	67.5		1387		
HOVEMBER	769	49.1	15.7	2656	265,2	
DECEMBER	607	63.8	9.5	3263	329.Û	
JANUARY		93.1	8.3	4079	422.1	
FEBPUARY	₹95	34.4	10.5	4964		
MARCH	896	82.1	10.9	596 ù	588.5	10.0
HPRIL	857	99.7	8.7	6717	687.3	
MAY	770	92.9	8.3	7437	780.2	
JUNE	:39	99.7	9.9	3476	379.9	
JULY	772	94.0	8.2	9249	973.9	
AUGUST	927	84.1	11.0	10175	1053.0	9.6
SEPTEMBER	751	39.6	8.4	10926	1147.6	
OCTOBER	940	95 8	3.3	11766	1243.4	
HOVEMBER	413	17.5	23.6	12179		
DECEMBER	552	64.4	8.6	12731	1325.3	9.6
JANUARY	840	74.0	8.6	13371	1399.3	9.6
FEBRUARY	1133	112.0	10.1	14504	1511.3	9.6
MARCH	771	78.3	9.3	15275	1539.8	9.6

POST/ACTIVITY		'95 CHEV S-10 PICKUP ENGINE TYPE: V-6		FT. ORD	METHANOL	VEHICLE
нонтн	MONTHLY MILES	MONTHLY GALLONS	MONTHLY MPG	CUMUL	CUMUL GALLONS	CUNUL NPG
MAY	30	4.9	16.3	30	4.9	16.3
JUNE	1023	58.2	17.6	1103	63.1	17.5
JULY	1358	71.4	19.0	2461	134.5	18.3
HUGUST	596	30.0	19.5	3057	164.5	
SEPTEMBER	329	9.7	33.9	3386	174,2	19.4
PONVERTED TO	METHANOL					
DECEMBER	231	57.9	4.0	231	57.9	4.0
JANUARY	326	75.8	10.9	1057	133.7	7.9
FEBRUHRY	236	26.0	9.1	1293	159.7	
MARCH	614	73.4	8.4	1907	233.1	3.2
APRIL	607	67.0	9.1	2514	300.1	3.4
MAY	551	63.4	8.7	3065	363.5	
JUNE	581	68.0	8.5	3646	431.5	3.4
JULY	507	58.7	3.6	4153	490.2	8.5
AUGUST	365	42.8	8.5	4513	533.0	
SEPTEMBER	653	66.7	9.3	5171	599.7	3.6
OCTOBER	743	70.3	10.6	5914	670.0	8.8
HOVEMBER	931	94.0	11.1	6845	754.0	
DECEMBER	723	65.9	11.0	7568	319.9	
JANUARY	530	57.7	9.2	3093	377.6	
FEBRUARY	525	62.5	3.4	8623	940.1	
MARCH	348	37.3	9.3	3971	977.4	
HPRIL	599	72.0	8.3	9570	1049.4	
MAY	533	53.7	9.9	10103	1103.1	9.2
JUNE	500	54. Ù	9.3	10603	1157.1	
JULY	602	59.6	10.i	11205	1216.7	
AUGUST	526	27.9	7.1	11831	1304.6	
SEPTEMBER	160	16.3	9.8	11991	1320.9	
HOVEMBER	55	4.1	13.4	12046	1325.0	
DECEMBER	436	52.5	8.3	12482	1377.5	
JANUARY	412	42.4	9.7	12894	1419.9	
FEBRUARY	449	29.0	15.5	13343	1448.9	
MARCH	364	43.7	8.3	13707	1492.6	9.2

POST/ACTIVITY: FOCA VEHICLE USA #: CM2894			'85 CHEV S-10 PICKUP ENGINE TYPE: L-4		HETHANOL	VEHICLE
нонтн	NONTHLY MILES	HONTHLY CALLONS	MONTHLY MPG	CUMUL MILES	CUMUL GALLONS	CUNUL MPG
ИАУ	₹82	19.5	14.5	535	19.5	
JUNE	1681	38.6	28.0	1363	53.1	
JUL"	378	35.4	24.3	2241	93.5	
HUGUST	366	43.9	19.7	3107	137.4	
September	1168	50.1	23.3	4275	197.5	
OCTOBER	1342	72.6	18.5	5617	260.1	21.6
HOVEHBER	1947	54.1	19.4	5664	314.2	21.2
DECEMBER	857	43.1	19.9	7521	357.3	21.0
JANUARY	1273	50.3	25.3	8794	407.6	21.6
FEBRUARY	542	29.0	18.7	9336	436.6	
CONVERTED TO N	1ETHANOL					
HARCH	93	10.0	9.3	93	10.0	
OCTOBER	128	6.5	19.7	221	16.5	13.4
HOYEMBER	748	63.5	11.3	969	30.0	12.1
DECEMBER	988	95.5	10.3	1957	175.5	11.2
JAHUARY	440	9.2	47.3	2397	134.7	13.0
FEBRUARY	515	39.3	13.4	2912	223.0	13.1
MARCH	662	62.1	10.7	3574	285.1	12.5
APRIL	602	55.3	10.9	4176	340.4	12.3
MAY	387	42.3	9.0	4563	383.2	11.9
JUNE	828	77.7	10.7	5391	460.9	11.7
JULY	473	36.0	13.1	5864	496.9	
AUGUST	639	60.2	10.6	6503	557.1	
SEPTEMBER	120	21.0	5.7	6623	578.1	11.5
DECEMBER	523	0.0	0.0	7146	578.1	12.4
JANUARY	403	60.5	6.7	7549	638.6	11.3
FEBRUARY	297	34.2	3.7	7846	672.8	11.7
MARCH	346	22.3	15.5	8192	695.1	11.3

POST/ACTIVITY: FOCA -EHICLE USA #: CM2895		'95 CHEV S-10 PICKUP ENGINE TYPE: V-6		FT. ORD	HETHANOL	VEHICLE
ноптн	MONTHLY MILES	MONTHLY GALLONS	HONTHLY MPG	CUMUL HILES	CUMUL GALLONS	CUMUL MPG
MAY	1 66	13.0	3.2	1 06	13.0	8.2
JUNE	567	39. ù	14.5	673	52.ù	12.9
JUL Y	195	30.4	19.6	1263	32,4	15.4
august	593	29.5	13.3	1661	111.3	14.3
septenber	1159	66.3	17.3	2820	179.6	15.8
OCTOBER	712	44.9	15.9	3532	123.7	15,3
HOVEMBER	593	27.3	21.5	4130	251.5	16.4
DECEMBER	<u> इ</u> .44	53.0	15.9	4974	304.5	16.3
JANUARY	761	38.5	19.3	5735	343.0	16.7
FEBRUARY	496	31.9	15.5	6231	374.9	
HARCH	121	9.0	13.4	6352	383.9	16.5
CONVERTED TO I	METHANOL					Mid-Month
MARCH	75	25.0	3.0	75	25.0	3.0
HPRIL	338	13.1	18.7	413	43.1	9,6
MAY	597	77.7	7.7	1010	120.3	3.4
JUHE	1006	83.2	12.1	2016	204.6	9.9
AULY	350	85.5	9.9	2366	239.5	9.9
AUGUST	1129	91.5	12.3	3995	381.Ů	10.5
SEPTEMBER	1113	102.5	10.9	5113	483.5	10.6
ÜCTOBER	842	91.7	10.3	5955	565.2	10.5
HOVEMBER	834	100.2	3.3	6739	665.4	
DECEMBER	÷59	89.7	9.6	7648	755.1	
JÄNUÄRY	776	52.2	14.9	3424	307.3	
FEBRUARY	1053	98.3	12.0	9482	395.6	
Harch	1545	118.0	13.1	11027	1013.6	10.9
APR1L	1195	123.3	9.7	12222	1137.4	10.7
MAY	1288	138.0	9.3	13510	1275.4	10.6
JUNE	1621	153.7	10.5	15131	1429.1	10.6
JULY	973	92.8	10.5	16104	1521.9	
HUGUST	303	30.8	9.3	16407	1552.7	10.6
SEPTEMBER	401	48.6	8.3	16308	1601.3	
OCTOBER	597	58.0	10.3	17405	1659.3	
NOVEMBER	:22	20.7	10.7	17627	1630.0	10.5

POST/ACTIVITY: FOCA VEHICLE USA #: CM2896		'85 CHEV S-10 PICKUP Engine Type: L-4			HETHANOL	VEHICLE
нонтн	MONTHLY MILES	MONTHLY GALLONS	MONTHLY MPG	CUMUL	CUNUL GALLONS	CUMUL HPG
MAY	77	5.4	14.3	77	5.4	14.3
JUNE	1159	44.4	26.1	1236	49.3	24.8
JULY	1170	24.4	43.0	2406	74.2	32.4
HUGUST	473	31.3	14.9	2879	106.0	27.2
SEPTEMBER	1454	64.1	22.7	4333	170.1	25. 5
OCTOBER	1452	66.9	21.7	5785	237.0	24.4
HOVEHBER	1 032	47.4	21.8	6317	294.4	24.0
DECEMBER	902	47.8	18.9	7719	332.2	23.2
JANUARY	702	43.0	16.3	8421	375.2	22.4
FEBRUARY	192	9.0	20.2	3503	394.2	22.4
CONVERTED TO	METHHNOL					
MARCH	670	97.9	7.6	670	87.8	7.6
april	528	63.3	\$.3	1198	151.1	7.9
MAY	392	40.5	9.7	1590	191.6	3.3
JUNE	248	38.8	6.4	1838	230.4	8.0
JULY	341	44.0	7.8	2179	274.4	7.9
AUGUST	595	60.9	9.8	2774	335.3	3.3
SEPTEMBER	595	73.4	3.1	3369	408.7	8.2
OCTOBER	435	42.1	10.3	3804	450.8	3.4
HOVEMBER	210	26.8	7.8	4014	477.6	8.4
DECEMBER	219	25.6	3.6	4233	503.2	8.4
JANUARY	143	6.1	23.4	4376	508.3	3.6
FEBRUARY	343	41.0	8.4	4719	550.3	8.6
MARCH	296	52.4	5.6	5015	602.7	8.3
APRIL	257	37.0	6.9	5272	639.7	3.2
MAY	343	27.0	12.7	5615	666.7	3.4
JUNE	327	57.9	5,6	5942	724.6	8.2
JULY	205	27.6	7.4	6147	752.2	3.2
AUGUST	621	5 5 .0	11.3	6768	907.2	8.4
SEPTEMBER	363	44. ů	8.3	7131	851.2	8.4
OCTOBER	367	43.1	8.5	7498	894.3	8.4
HOVENBER	203	0.0	0.0	7701	394.3	3.6
DECEMBER	527	66.3	7.9	3223	960.6	8.6
JANUARY	199	19.8	10.1	8427	930.4	3.6
FEBRUARY	303	53.7	5.6	8730	1034.1	3.4
MARCH	123	19.1	6.4	8853	1053.2	3.4

U.S. ARMY METHANOL-FUELED ADMINISTRATIVE VEHICLE DEMONSTRATION PROGRAM - PHASE I & II

POST/HCTIVITY: FOCA WEHICLE USA #: CM2897			'85 CHEV S-10 PICKUP ENGINE TYPE: V-6		METHANOL	VEHICLE
нонтн	MONTHLY HILES	MONTHLY GALLONS	MONTHLY HPG	CUHUL HILES	CUMUL GALLONS	CUMUL HPG
NAY	.12	3,3	12.7	112	3.8	12.7
JUNE	789	42.2	13.7	901	51.0	17.7
しいしく	948	31.4	10.4	1749	132.4	13.3
HUGUST	549	36.3	15.ŭ	2298	168.5	13.6
September	516	35. ů	14.7	2614	203.9	13.3
OCTOBER	5 3 0	59.6	11.4	3434	263.5	13.3
HOYEMBER	491	32.5	14.3	3975	296.0	13.4
December	595	35.1	16.7	456 Û	331.1	13.8
JANUARY	1200	59.4	20.5	5760	339.5	14.3
FEBRUARY	1328	66.6	19.5	7099	456.1	15.5
MARCH	452	27.0	16.7	754 Ú	483.1	15.6
CONVERTED TO M	ETHANOL					Mid-Month
MARCH	43	10.0	4.3	43	10.0	4.3
APRIL	352	43.0	8.2	395	53.0	7.5
MAY	455	61.8	10.6	1050	:14.3	
JUHE	459	94.1	10.2	2009	203.9	
JULY	1336	116.8	11.4	3345	325.7	
HUGUST	904	90.7	10.0	4249	416.4	
SEPTEMBER	1194	123.9	9.6	5443		10.1
OCTOBER	1625	101.3	10.1	6468		
HOVEMBER	1108	103.0	10.3	7576	744.6	
DECEMBER	341	38.0	9.0	7917	782.6	
JANUARY	756	62.9	12.1	3673	345.5	
FEBRUARY	592	44.0	13.5	9265	889.5	
MARCH	1243	121.5	10.2	10508	1011.0	10.4
HPRIL	1133	104.1	10.9	11641	1115.1	10.4
HAY	588	60.4	9.7	12229	1175.5	
JUNE	1421	120.7	11.3	13650	1296.2	10.5
JULY	963	100.5	3.6	14513	1396.7	
HUGUST	628	34.ů	7.4	15135	1480.7	10.2
SEPTEMBER	537	60.0	10.6	15772	1540.7	10.2
OCTOBER	613	38.7	6.9	16385	1629.4	10.1
HOVEMBER	491	74.7	6.6	16876	1704.1	9.9
DECEMBER	294	17.5	16.3	17170	1721.6	10.0
	~ " "					
JANUARY	464	75.7	6.1	17634	1797.3	9.8
JANUARY FEBRUARY				17634 18310		

U.S. ARMY METHANOL-FUELED ADMINISTRATIVE VEHICLE DEMONSTRATION PROGRAM - PHASE I & II

MONTHLY CUMULATIVE VEHICLE REPORT

POST/ACTIVITY: FOCA '95 CHEV S-10 PICKUP FT. ORD METHANOL VEHICLE FT. ORD METHANOL VEHICLE

нонтн	MONTHLY MILES	MONTHLY GALLONS	MONTHLY MPG	CUMUL MILES	CUMUL CALLONS	CUMUL MPG
MAY	870	47.8	13.2	370	47.3	18.2
JUNE	2982	109.2	27.3	3852	157.0	24.5
JULY	617	41.4	14.9	4463	198.4	22.5
HUGUST	457	53.4	17.9	5426	≥51.8	21.5
SEPTEMBER	152	3.Ù	19.0	5573	259.8	21.5
CONVERTED TO	METHANOL					
DECEMBER	416	41.2	10.1	416	41.2	10.1
JANUARY	521	53.3	9.8	937	94.5	9.9
FEBRUARY	294	41.7	7.1	1231	136.2	9.0
MARCH	ĕ9 5	63.2	11.0	1926	199.4	9.7
APRIL	÷ 96	105.7	3.4	2812	305.1	9.2
MAY	567	75.7	3.9	3479	330.9	9.1
JUNE	738	76.4	9.7	4217	457.2	9.2
JULY	੪95	92.7	9.7	5112	549.9	9.3
HUGUST	448	57.5	7.8	5560	607.4	9.2
SEPTEMBER	555	63.3	3.3	6115	670.7	9.1
OCTOBER	ĕ 9 5	73.6	9.4	6910	744.3	9.1
HOYEMBER	479	51.4	9.3	7289	795.7	9.2
DECEMBER	494	63.6	7.8	7783	859.3	9.1
JANUARY	544	77.6	7.0	8327	936.9	8.9
FEBRUARY	354	38.7	9.1	8631	975.6	8.9
MARCH	469	68.5	6.3	9150	1044.1	3.8
HPRIL	455	54.4	8.4	9605	1098.5	8.7
MAY	523	55.9	9.4	10128	1154.4	8.3
JUNE	656	67.1	9.8	10794	1221.5	3.8
JULY	561	60.4	9.3	11345	1281.9	8.9
AUGUST	466	58.5	8.0	11811	1340.4	8.8
SEPTEMBER	464	52.0	8.9	12275	1392.4	8.8
OCTOBER	445	52.9	3.4	12720	1445.3	3.8
NOVEMBER	321	32.9	9.8	13041	1478.2	8.8
DECEMBER	446	49.5	9.0	13487	1527.7	3.8
JANUARY	309	35.7	8.7	13796	1563.4	3.3
FEBRUARY	303	44.0	6.9	14099	1607.4	8.3
MARCH	272	42.8	6.4	14371	1650.2	3.7

POST/ACTIVITY VEHICL USA &			'85 CHEV S-10 PICKUP ENGINE TYPE: L-4) METHANOL	VEHICLE
нонтн	MONTHLY MILES	MONTHLY GALLONS	HONTHLY HPG	CUMUL	CUMUL GALLONS	CUMUL HPG
ИАУ	614	29.1	21.3	614	28,1	21.9
JUNE	3332	140.6	23.7	3946	168.7	23.4
JULY	1134	49.7	22.8	5090	213.4	23.3
HUGUST	971	16.5	16.3	5351	235.0	22.8
SEPTEMBER	62	5.0	12.4	5413	240.0	22.6
TRANSFERRED TO	O JPL					rid-Month
CONVERTED TO	METHANOL					
SEPTEMBER	452	53.2	7.3	452	58.2	7.8
OCTOBER	442	30.6	14.4	894	ટક. ક	10.1
HOVEHBER	861	77.0	3.6	1555	165.3	
DECEMBER	556	38.3	14.3	2111	204.6	
JANUARY	513	98.6	5.2	2624	303.2	3.7
FEBRUARY	442	23.8	15.3	3066	332. ů	9.2
MARCH	471	48.2	9.8	3537	390.2	
APRIL	425	66.3	છે.4	3962	447.0	
MAY	466	63,9	7.3	4428	510.9	
JUNE	€45	67.3	9.6	5073	578.2	
JULY	680	68.4	9.9	5753	646.6	
HUGUST	591	42.5	13.9	6344	689.1	9.2
SEFTEMBER	863	78.7	11.0	7267	767.9	
OCTOBER	990	39.6	11.0	8197	857.4	
HOVEMBER	364	58.6	14.7	9061	916.0	
DECEMBER	366	35.8	10.1	9627	971.8	
JANUARY	585	35.5	16.5	10212	1007.3	
FEBRUARY	1232	83.4	14.3	11444	1090.7	
MARCH	469	40.4	11.6	11913	1131.1	10.5
TRANSFERRED T	O SIDP @					
чяХ	38	18.1	2.1	11951	1149,2	10.4
JUNE	73	0.0	0.0	12029	1149.2	
JULY	72	0.0	0.0	12101	1149.2	

POST.'ACTIVITY: FOCA SEHICLE USA 4: CM2900		'85 CHE ENGINE T	V S-10 PICKUP YPE: V-6	FT. ORD METHANOL		VEHICLE
HONTH	MONTHLY MILES	MONTHLY GALLONS	HONTHLY HPG	CUMUL MILES	CUMUL GALLONS	CUNUL MPG
HAY	ნ 04	32.4	13.6	604	32.4	18.6
JUNE	1075	48.6	22.1	1679	81.0	20.7
august	962	42.5	20.3	2541	123.5	20.6
SEPTEMBER	755	43.8	17.2	32 9 6	167.3	19.7
OCTUBER	1085	50.5	21.5	4381	217.9	20.1
HOVEMBER	441	17,0	25.9	4922	234.8	20.5
DECEMBER	1470	70.2	20,9	6292	305. Ú	20.6
JAHUARY	892	10.5	85.0	7134	315.5	22.8
CONVERTED TO M	ETHANOL					
FEBRUARY	139	30.1	4.6	139	30.1	4.6
MARCH	554	72.9	7.6	693	103.0	6.7
APRIL	555	68.0	8.2	1243	171.0	7.3
HAY	413	49.7	8.3	1661	220.7	7.5
JUNE	566	70.2	8.1	2227	290.9	7.7
JULY	424	39.9	10.6	2651	330.8	8.0
HUGUST	34 u	83. Ú	5.5	3191	413.3	7.7
SEPTEMBER	270	25.3	10.7	3461	439.1	7.9
OCTOBER	308	47.Ú	6.6	3769	486.1	7.8
HOYEMBER	372	42.8	8.7	4141	528.9	7.8
DECEMBER	353	45.4	7.3	4494	574.3	7.3
JANUARY	463	50.0	9.3	4957	624.3	7.9
FEBRUARY	432	90.3	5.3	5439	715.1	7.6
HARCH	567	86.0	6.6	6006	301.1	7.5
APRIL	408	55.1	7.4	6414	856.2	7.5
MAY	378	41.5	9.1	6792	397.7	7.6
JUNE	479	52,0	9.2	7271	949.7	7.7
JULY	323	39.4	8.2	7594	989.1	7.7
AUGUST	209	23.7	8.8	7803	1012.3	7.7
SEPTEMBER	413	45.7	9.1	8221	1053.5	7.8
OCTOBER	322	41.8	7.7	85 43	1100.3	7.8
HOWEMBER	296	23.7	12.5	3339	1124.0	
DECEMBER	284	61.9	4.6	9123	1185.9	7.7
JANUARY	230	0.0	0.0	9353	1185.9	7.9

POST/ACTIVITY: PEHICLE USA #:			195 CHF : S-10 PICKUP ENGINE : YPE: Y-6		D METHANOL	VEHICLE
нтион	MONTHLY MILES	MONTHLY GALLONS	MONTHLY MPG	CUMUL HILES	CUMUL GALLONS	CUMUL HPG
MAY	768	37.6	25.7	968	37.6	25.7
JUHE	1966	89.5	22.0	2934	127.1	23.1
JULY	1680	74.8	22.5	4614	201.3	22.9
HUGUST	495	35.9	13.8	5109	237,3	21.5
SEPTEMBER	32	ů.ů	ů.ů	5191	237.8	21.8
CONVERTED TO 1	JOHAHTEN					
DECEMBER	379	ĕ₹. ?	6 . Ů	379	62.3	6.0
JANUARY	146	23.0	6.3	525	35.9	6.1
MARCH	1250	144.1	8.7	1775	230.0	7.7
APRIL	1133	141.1	3.0	2908	371.1	7.8
HAY	1029	114.2	9.0	3936	495,3	3.1
JUNE	1446	117.6	12.3	5382	602.9	3.9
JULY	1011	97.2	10.4	6393	700.1	9.1
HUGUST	532	46.3	11.5	6925	746.4	9.3
SEPTEMBER	731	78.4	9.3	7656	324.3	9.3
OCTOBER	898	102.1	9.8	3554	926.9	9.2
HOVEMBER	693	68.7	10.1	9247	995.6	9.3
DECEMBER	399	29.0	13.8	9646	1024.6	9.4
JANUARY	963	59.1	16.3	10609	1093.7	9.8
FEBRUARY	720	71.9	10.0	11329	1155.6	9.8
MARCH	490	49.2	10.0	11319	1204.3	9.9
HPR I L	753	79.2	9.5	12572	1294.0	_
MAY	750	62.2	12.1	13322	1346.2	
JUNE	1023	97.0	10.5	14345	1443.2	9,9
JULY	815	79.5	10.4	15160	1501.7	
HUGUST	448	66.2	6.3	15603	1537.9	
SEPTEMBER	579	76.8	7.5	16187	1664.7	
OCTOBER	488	68.5	7.1	16675	1733.3	
HOVEHBER	459	59,2	7.9	17134	1791.5	
DECEMBER	449	76.8	5.3	17593	1368.3	
JANUARY	452	61.4	7.4	18035	1929.7	9.3
FEBRUARY	259	37.4	6.9	18294	1967.1	9.3
MARCH	410	45.4	9.0	12704	2012.5	

FOST/ACTIVITY: FOCA VEHICLE USA #: CN2902		GALLONS HPG MILES GALLONS MPG 28.3 23.2 657 28.3 23.2 35.9 26.5 1610 64.2 25.1 11.5 17.9 1816 75.7 24.0 53.2 22.0 2986 128.9 23.2 65.2 23.3 4507 194.1 23.2 78.4 22.0 6234 272.5 22.9 57.4 24.2 7623 329.9 23.1 123.6 11.0 1356 123.6 11.0 55.6 7.2 1757 179.2 9.8 56.2 8.8 2252 235.4 9.6 81.5 7.4 2858 316.9 9.0 30.4 7.1 3073 347.3 8.8 22.7 24.5 3629 370.0 9.8 54.9 9.8 5143 523.0 9.8 54.9 9.8 5143 523.0					
	ALMIOLE OOM W.						
	нонтн	MONTHLY Miles					
	*******				111663		
	NAY	657	28.3	23.2	657	28.3	
	JUNE	%53					
	JULY	206					
	HUGUST	1170					
	SEPTEMBER	1521					
	OCTOBER	1727					
	HOVEMBER	1399	57.4	24.2	7623	329.9	23.1
1	CONVERTED TO N	ETHANOL					
,	JANUARY	1356	123.6	11.0	1356	123.6	11.0
	FEBRUARY	401					
	MARCH	495	56.2	8.8			9.6
	APRIL	606	81.5	7.4	2858	316.9	9.0
	MAY	215	30.4	7.1	3073	347.3	8.8
	JUHE	596	22.7	24.5	3629	370.0	9.8
	JULY	977	93.1	10.0	4606	468.1	9.8
	HUGUST	537	54.9	9.8	5143	523.0	9.8
	SEPTEMBER	539	56.5	9.5	5682	579.5	9.8
	ÜCTÜBER	3 99	33.6	11.9	6081	613.1	
	HOVEMBER	360	36.1	10.0	6441	649.2	9.9
	DECEMBER	318	50.0	6.4	6759	699.2	9.7
	JANUARY	304		15.2	7063	719.2	
	FEBRUARY	383	51.7	7.4	7446	770.9	9.7
	MARCH	3 83	56.8	6.7	7829	827.7	
	APRIL	601			8430		
	MAY	496		8.7	8926	956.3	
	JUNE	524		9.3	9450	1012.7	
	JULY	502			9952		
	AUGUST	₹02		5.3	1 0254	1113.6	
	SEPTEMBER	645			10899		
	OCTOBER	606					
	HOVEMBER	291		6.0	11796	1293.0	
	DECEMBER	235	22.0	10.7	12031	1315.0	9.1
	JANUARY	488	55 .8	8.7	12519	1370.3	9.1
	FEBRUARY	368	32.5	11.3	12887	1403.3	9.2
	MARCH	195	31.6	6.2	13082	1434.9	9.1

MONTHLY CUMULATIVE VEHICLE REPORT

POST./ACTIVITY: FOCA

JULY

140

Э.б

'93 FORD ESCORT, 4 DOOR SEDAN

PUST. ACTIVITY: FOCA '93 FORD ESCORT,
VEHICLE USA #: CN0436 ENGINE TYPE: I-4

FT. ORD METHANOL VEHICLE

CUMUL MONTHLY MONTHLY HONTHLY CUNUL CUNUL HTHOM HILES GALLONS MPG MILES GALLONS MPG HUGUST 381 37.1 10.3 381 37.1 10.3 7.3 9.0 SEPTEMBER 26.3 572 :91 63.4 35.8 43.0 0.0 OCTOBER ر 92 3.2 10.6 364 39.2 3.7 429 1293 142.2 HOYENBER 9.1 0.0 14.3 7.1 0.0 37 130 DECEMBER 9.4 1330 142.2 9.1 9.5 0.0 24.0 FEBRUARY 1460 151.3 9.6 67 MARCH 1527 160.8 9.5 JULY 1533 160.8 9.6 11.6 278 MARCH 1316 194.3 3.8 APRIL 11.6 20.0 734 10.3 63.5 2550 248.3 7.2 255.5 MAY 144 2694 10.5 JUNE 779 75.7 10.3 3473 331.2 10.5 50.4 33.8 51.9 10.0 12.5 10.6 JULY 381.6 506 3979 10.4 AUCUST 422 4401 415.4 10.6 551 SEPTEMBER 4952 467.3 10.6 32.2 68.5 OCTOBER 343 10.7 5295 499.5 10.6 11.6 14.1 HOVEMBER 795 6090 568.0 10.7 DECEMBER 543 38.5 8633 606.5 10.9 12.0 11.2 12.7 JANUARY 635 52.8 659.3 11.0 7263 66.1 64.5 FEBRUARY 743 8011 725.4 11.0 MARCH 821 9832 789.3 11.2 MAY 5.7 11.1 . 2 3833 795.6 TRANSFERRED TO SIDE @ Mid-Month 6.7 13.6 914.7 930.7 19.1 16.0 MAY 128 3961 11.0 JUHE 218 9179 11.0

14.6

9319

340.3

11.1

U.S. ARMY METHANOL-FUELED ADMINISTRATIVE VEHICLE DEMONSTRATION PROGRAM - PHASE II

MONTHLY CUMULATIVE VEHICLE REPORT

"OST. ACTIVITY" FOCA '93 FORD ESCORT, 4 DOOR SEDAN PEHICLE USA #: CN0437 ENGINE TYPE: I-4 FT. ORD METHANOL VEHICLE

нтион	MONTHLY MILES	MONTHLY GALLONS	MONTHLY MPG	CUMUL MILES		CUMUL HPG
JULY	2	0.0	0.0	2	0.0	ù, 0
HUGUST	325	29.2	11.5	327	29.2	11.6
SEPTEMBER	355	33.2	10.7	682	61.4	11.1
OCTOBER	843	53.7	12.0	1325	115.1	11.5
HOVEMBER	422	42.4	! û . û	1747	157.5	11.1
DECEMBER	192	19.3	9.9	1933	176.3	11.0
JANUARY	293	29.4	10.3	2232	205.2	10.9
FEBRUARY	249	18.4	13.5	2481	223.6	11.1
MARCH	797	61.4	13.0	3279	285.Û	11.5
APRIL	497	48.2	10.1	3765		11.3
MAY	374	24.7	15.1	4139	357.9	11.6
.IINE	377	47.0	8.0	4516	404.9	11.2
Ÿ	499		14.0	5015		11.4
UST	535	40.8	13.1	555 û		11.5
PTENBER	441	52.0	8.5	5991		11.2
OCTOBER	597	62.8	9.5	65 99		11.1
NOVEMBER	314	29.6	10.6	6902	625.7	11.0
CECEMBER	998	70.3	14.2	7900	696.0	11.4
JANUARY	89ù	61.3	14.5	8790	757.3	11.6
FEBRUARY	1266	102.6	12.3	10056	359.9	11.7
NARCH	708	59.5	11.9	10764	313.4	11.7
TRANSFERRED T	O SIDP @					
MAY	78	3.6	9.1	1 0842	928.0	11.7
JUNE	145	3.6	16.9	10987	936.6	11.7
JULY	216	25.4	8.5	11203	962.0	11.6

MONTHLY CUMULATIVE VEHICLE REPORT

POST.'ACTIVITY: FOCA '83 FORD ESCORT, 4 DOOR SEDAN

WEHICLE USA #: Ch0438 ENGINE TYPE: I-4 FT. ORD METHANOL VEHICLE

нонтн	MONTHLY MILES	MONTHLY GALLONS	HONTHLY MPG	CUMUL	CUMUL GALLONS	CUMUL
HUGUST	320	25.2	12.7	320	25.2	12.7
SEPTEMBER	562	50.6	13.1	982	75.8	13.0
OCTOBER	₩00	43.4	11.5	1482	119.2	12.4
HOVEHBER	439	40.5	10.8	1921	159.7	12.0
CECEMBER	683	57.6	11.9	2604	217.3	12.3
JANUARY	499	54.2	9.2	3103	271.5	11.4
FEBRUARY	562	53.9	12.3	3765	325.4	11.6
Harch	248	26.9	9.2	4013	352.3	11.4
APRIL	503	41.;	12.1	4516	394.Ú	11.5
MAY	337	28.9	11.7	4853	422.9	11.5
JUHE	307	33.1	9.3	5160	456.0	11.5
JULY	372	32.7	11.4	5532	488.7	11.5
HUGUST	620	54.5	11.4	6152	543.2	11.3
SEPTEMBER	675	45. ù	15.0	6827	593.2	11.4
OCTOBER	332	60.0	11.4	7509	648.2	11.6
HOYEMBER	474	43.6	10.9	7983	691.8	11.3
DECEMBER	632	47.6	13.3	3615	739.4	11.7
JANUARY -	498	48.2	10.3	9113	787.6	11.4
FEBRUARY	587	47.3	12.4	9700	834.9	11.0
MARCH	413	41.3	10.0	10113	876.2	11.5
MAY	71	9.5	7.5	10184	335.7	11.5
JUNE	296	~1.3	13.9	10480	907.0	11.6
JULY	303	23.5	12.9	10783	930.5	31.6

MONTHLY CUMULATIVE VEHICLE REPORT

POST/ACTIVITY: FOCA '33 FORD ESCORT, 4 DOOR SEDAN VEHICLE USA #: CH0439 ENGINE TYPE: I-4 FT. ORD METHANOL VEHICLE

монтн	MONTHLY MILES		MONTHLY MPG	CUMUL HILES		CUMUL MPG
HUGUST	789	64.6	12.2	789	64.6	12.2
SEPTEMBER	400	36.3	11.0	1189	100.9	11.8
OCTOBER	410	39.6	10.4	1599	140.5	11.4
HOVEMBER	321	30.7	10.5	1920	171.2	11.2
DECEMBER	272	26.8	10.1	2192	198.0	
JANUARY	225		11.2	2417	213.1	11.1
FEBRUARY	311	18.7	16.6	2728	≱36 ,8	11.5
MARCH	494	51.2	9.6	3222		11.2
MPRIL	556	44.5	12.5	3778	332.5	11.4
MAY	316	27.2	11.6	4094	359.7	11.4
JUNE	376	40.6		4470	400.3	11.2
JULY	430	44.1	9.8	4900	444.4	
AUGUST	1104	41.7	9.7	5304	486.1	
SEPTEMBER	205	20.1	10.2	5509		10.9
OCTOBER	336	35.5	9.5	5845		
HOVEMBER	315	24.6		6160		
DECEMBER	217	27.3	7.9	6377		
JANUARY	269		9.3	6646		
FEBRUARY	253	25.2		6899		
MARCH	177	12.8	13.8	7076	660.5	10.7
TRANSFERRED T	O SIDP @					
MAY	59	9.0	6.6	7135	669.5	10.7
JUNE	246	19.0	12.9	7381	688.5	10.7
JULY	184	10.0	18.4	7565		10.3

U.S. ARMY METHANOL-FUELED ADMINISTRATIVE VEHICLE DEMONSTRATION PROGRAM - PHASE II

		POST. ACTIVITY FOCA '83 FORD ESCORT, 4 WEHICLE USA #: CN0440 ENGINE TYPE: I-4				VEHICLE
нонтн	MONTHLY MILES		MONTHLY MPG	CUMUL		
JULY	47	6,2	7.6	47	6.2	7.6
AUGUST			13.2			
SEPTEMBER	413	37.9	10.9			
OCTOBER	563	57.1	3.3	1952	171.6	11.4
HOVEMBER	127	9.0	14.1			11.5
DECEMBER	231	25.0	11.2	2360	205.6	11.5
JANUARY	435	40.1	10.3	2795	245.7	11.4
FEBRUARY	438	39.0	11.2			
MARCH	488	32.2	15.2			
APRIL	624	–	10.6	4345		
NAY	504	50.3	10.0			
JUNE	547	47.4	11.5	5396		
JULY	504	52.6	9.6			
AUGUST	553	45.3	12.2	6453		
SEPTEMBER	615	51.9	11.8	7068		
OCTOBER	549	65.7	8.4	7617		
HOVEHBER	567	71.4	7.9	8184		
DECEMBER	484	50.0	9.7	3668	810.6	
JANUARY	65 8	67.3	9.3			
FEBRUARY	509	42.2	12.1	9835		
MARCH	378	36.9	10.2	10213	957.0	

TDANCED	*BBEN	7.3	STAR	

MAY	47	0.0	0.0	10260	957.0	10.7
JUNE	255	17.0	15.0	10515	974.Û	10.8
JULY	32	10.0	3.2	1 0547	984.Ŭ	10.7

MONTHLY CUNULATIVE VEHICLE REPORT

'83 CHEV CITATION, 4 DOOR SEDAN POST/ACTIVITY: FOCA

TOST/ACTIVITY: FOCA '83 CHEV CITATION, 4 DOOR SEDAN VEHICLE USA #: CN0491 ENGINE TYPE: V-6 FT. ORD METHANOL VEHICLE

нонтн	MONTHLY Miles	MONTHLY GALLONS	MONTHLY MPG	CUMUL HILES	CUMUL GALLONS	CUMUL MPG
HOVEHBER	224	18.4	12.2	224	18.4	12.2
DECEMBER		12.5		333	30.9	10.8
JANUARY	294	24.2		627	55.1	11.4
FEBRUARY	361	34.2	10.5	988	39.3	11.1
HARCH	341	50.8	6.7	1329	140.1	9.5
APRIL	352	33.5	10.5	1681	173.6	9.7
MAY	353	46.2	7.6	2034	219.8	9.3
JUNE	362	46.8	7.7	2396	266.6	9.0
JULY	263	16.3	16.1	2659	282.9	9.4
HUGUST	323	35.0	9.2	2982	317.9	9.4
SEPTEMBER	344	25.0	13.8	3326	342.9	9.7
UCTOBER	475	50.4	9.4	3801	393.3	
HOVEMBER	429	41.3	10.4	4230		
DECEMBER	415	53.8		4645		
JANUARY	613	36.7		5258		
FEBRUARY	744	42.4		6002		
MARCH	297	36.6		6299		
RANSFERRED T	O SIDP @					
MAY	14	0.0	0.0	6313	604.1	10.5
JUHE	152	16.5	9.2	6465	620.6	10.4
JULY	40	8.1	4.9	6505	628.7	10.3

Monthly Cumulative Fuel Reports for Each Vehicle at Sierra Army Depot

MONTHLY CUMULATIVE VEHICLE REPORT

POST/ACTIVITY: SADP FORD ESCORT
VEHICLE USA #: CN0445 ENGINE TYPE: I-4 S.A.D.P. METHANOL VEHICLE

монтн	MONTHLY MILES	MONTHLY GALLONS	MONTHLY MPG	CUMUL HILES	CUMUL CALLONS	CUMUL NPG
HOVEMBER	32	0.0	0.0	32	Ů. O	0.0
DECEMBER	217	26.4	8.2	249	26.4	9.4
JANUARY	91	9.0	9.0	330	35.4	9.3
APRIL	161	9.0	17.9	491	44.4	11.1
HAY	1603	84.9	11.3	1494	129.3	11.6
JUHE	1984	127.2	15.6	3478	≩56. 5	13.6
JULY	.277	14.1	19.6	3755	270.6	13.9
AUGUST	353	25.7	13.7	4108	296.3	13.9
SEPTEMBER	≵98	25.5	11.7	4406	321.9	13.7
OCTOBER	166	10.0	16.6	4572	331.9	13.8
HOVENBER	297	26.6	11.2	4869	358.4	13.6
DECEMBER	144	15.0	9.6	5013	373.4	13.4
JANUARY	170	27.9	6.1	5183	401.3	12.9
FEBRUARY	278	23.5	11.8	5461	424.8	12.9
HARCH	236	13.5	12.3	5697	443.3	12.9
APRIL	316	17.7	17.9	6013	461.0	13.0
MAY	219	7.9	27.7	6232	468.9	13.3
JUNE	.:28	18.3	12.5	6460	497.2	13,3
JULY	287	19.5	15.5	6747	505.7	13.3

HONTHLY CUMULATIVE VEHICLE REPORT

POST/ACTIVITY: SADP FORD ESCORT
VEHICLE USA #: CN0539 ENGINE TYPE: I-4 S.A.D.P. HETHANOL VEHICLE

HINGE OOK W		ending life: 1-4		SIMILITY HEIGHNOC		4 E 113 C E E	
MONTH	MONTHLY HILES	MGNTHLY GALLONS	HONTHLY MPG	CUMUL	CUNUL GALLONS	CUMUL MPG	
DECEMBER	103	15.0	6,9	1 03	15.0	6.5	
JANUARY	116	9.0	14.5	219	23.0	9.5	
FEBRUARY	190	23.1	3.2	409	46.1	3.3	
MARCH	1493	92. Ú	18.2	1902	128.1	14.1	
HPRIL	2262	130.5	17.3	4164	258.6	16.	
MAY	768	41.3	18.6	4932	299.9	16.	
JUHE	437	39.1	11.5	5369	338.0	15.	
JULY	350	14.0	25. ù	5719	352.0	16.	
AUGUST	145	9.0	16.1	5864	361.0	16.	
SEPTEMBER	756	28.8	12.4	6220	389.3	16.	
DCTOBER	376	32.5	11.6	6596	422.3	15.	
HOVEHBER	155	15.6	9.9	6751	437.9	15.	
DECEMBER	309	26.4	11.7	7060	464.3	15.	
JANUARY	833	74.5	11.2	7893	538.8	:4.	
FEBRUARY	43	7. Ú	6.1	7936	545.3	14.	
MARCH	88	6.0	14.7	8924	551.9	14.	
APRIL	405	21.4	18.9	8429	573.2	14.	
MAY	613	39. Ú	15.7	9042	612.2	14.	
JUNE	293	28.7	10.2	9335	640.9	14.	
JULY	118	15.5	7.6	9453	656.4	14.	

HONTHLY CUMULATIVE VEHICLE REPORT

POST/ACTIVITY: SADP FORD ESCORT VEHICLE USA #: CN0540 ENGINE TYPE: I-4 S.A.D.P. METHANOL VEHICLE

нонтн	MONTHLY MILES	MONTHLY GALLONS	HONTHLY MPG	CUMUL	CUMUL GALLONS	CUMUL MPG
HOVENBER	35	0.0	0.0	35	0.0	0.0
DECEMBER	330	34.1	9.7	365	34.1	10.7
JÄNUHRY	302	16.4	13.4	667	50.5	13.2
FEBRUHRY	293	24.9	11.3	960	75.4	12.7
MARCH	352	33.5	10.5	1312	108.9	12.0
HPRIL	371	23.6	15.7	1683	132.5	12.7
HAY	434	30.4	14.3	2117	162.9	13.0
JUNE	361	25.0	14.4	2478	197.9	13.2
JULY	2219	141.9	15.6	4697	329.8	14,2
HUGUST	60	7.5	3.0	4757	337.3	14.1
OCTOBER	447	29.8	15.0	5204	367.1	14.2
HOVENBER	:38	15.1	9.1	5342	392.2	14.0
DECEMBER	306	19.5	15.7	5648	401.7	14.1
JANUARY	242	29.0	8.3	5890	430.7	13.7
FEBRUARY	280	27.7	10.1	6170	453.4	13.5
MARCH	220	18.9	11.6	6390	477.3	13.4
APRIL	367	43.8	8.4	6757	521.1	13.0
HAY	%31	43.7	14.4	7388	564.8	13.1
JUNE	493	37.9	13.0	7881	602.7	13.1
JULY	727	59.1	12.3	26.02	8.133	13.0

MONTHLY CUMULATIVE VEHICLE REPORT

POST. ACTIVITY SACP FORD ESCORT "EHICLE USA #: CN0541 ENGINE TYPE: I-4 S.A.D.P. METHANOL VEHICLE

		SHOTHE TIPE: 1-4		STATUTE HETHANDE VERTUEE		
нонтн	MONTHLY HILES	MONTHLY GALLONS	HONTHLY MPG	CUMUL HILES	CUNUL CALLONS	CUNUL HPG
NOVEMBER	125	3,0	15.6	125	8.0	15.6
DECEMBER	562	57.0	11.6	787	65.0	12.1
JANUARY	364	49.5	13.4	1451	114.5	12.7
FEBRUARY	422	33.5	12.6	1373	143. ŭ	12.7
MARCH	317	69.4	11.3	2690	217.4	12.4
APRIL	744	44.8	16.6	3434	262.2	13.1
MAY	454	36.8	12.3	3999	299.0	13.0
JUHE	540	31.8	17.0	4428	330.8	13.4
JULY	804	63.3	11.7	5232	399.6	13.1
HUGUST	475	32.2	14.3	5707	431.8	13.2
SEPTEMBER	740	59.2	12.7	6447	490.0	13.2
OCTOBER	478	30.3	15.5	6925	520.3	13.3
HOVEHBER	1168	81.4	14.3	8093	602.2	13.4
DECEMBER	517	42.1	12.3	3610	644.3	13.4
JANUARY	642	52.2	12.3	9252	696.5	13.3
FEBRUARY	129	5.0	25.8	9381	701.5	13.4
NARCH	547	45.6	12.0	9925	747.1	13.3
april	561	43.8	12.8	10489	790.9	13.3
MAY	704	49.2	14.3	11193	340.1	13.3
JUHE	706	58.Ù	12.2	11899	898.1	13.2
JULY	562	37.2	15.1	12461	935.3	13.3

MONTHLY CUMULATIVE VEHICLE REPORT

POST/ACTIVITY SADP FORD ESCORT VEHICLE USA #: CN0542 ENGINE TYPE: I-4 S.A.D.P. METHANOL VEHICLE

нонтн	MONTHLY Miles	MONTHLY GALLONS	MONTHLY MPG	CUMUL MILES	CUMUL GALLONS	CUMUL HPG
HOVENBER	9	0.0	0.0	9	0.0	0.0
DECEMBER	911	85.0	10.7	920	35.0	10.8
FEBRUARY	98	6.0	16.3	1013	91.0	11.2
HARCH	141	18.4	7.7	1159	109.4	10.6
APRIL	214	22.6	9.5	1373	132.0	10.4
HÀY	285	16.3	17.5	1658	148.3	11.2
JUNE	65	9.0	7.2	1723	157.3	11.0
JULY	134	19.0	7.1	1857	176.3	10.5
AUGUST	202	14.9	13.6	2059	191.2	10.5
SEPTENBER	122	9,9	12.3	2181	201.1	10.8
OCTOBER	834	57.7	14.5	3015	258.3	11.6
HOVEMBER	1167	76.5	15.3	4182	335.3	12.5
JANUARY	101	5.8	17.4	4283	341.1	12.6
FEBRUARY	305	24.8	12.3	4538	365.9	12.5
MARCH	177	23.3	7.4	4765	389.7	12.2
HPRIL	161	17.0	9.5	4926	406.7	12.1
MAY	195	15.5	12.6	5121	422.2	12.1
JUNE	178	6.0	29.7	5299	423.2	12.4
JULY	: 36	19.0	7.2	5435	447.2	12.2

HONTHLY CUNULATIVE VEHICLE REPORT

POST/ACTIVITY: MEHICLE USA #:			D ESCORT YPE: I-4 S.A.D.		P. HETHANOL YEHIC	
HONTH	MONTHLY MILES	MONTHLY GALLONS	HONTHLY MPG	CUMUL HILES	CUMUL CALLONS	CUNUL HPG
HOVEMBER DECEMBER	19 626	0.0 32.2	0.ù 7.6	19 645	0.0 82.2	* * *
FEBRUARY HARCH	796 753	79.9 5 9.2	7.4 12.9	1231 1984	161.1 219.3	
APRIL MAY	567 267	37.9 20.0	15.0 13.4	2551 2818		10.2
JUNE JULY HUGUST	38 273 286	9.9 14.4 70.4	4.3 19.0	2656 3129	296.1 300.5	10.4
SEPTEMBER OCTOBER	1559 211	30.4 36.0 17.2	9.4 19.1 12.3	3415 4974 5185	330.9 416.9 434.1	
NOVEMBER DECEMBER	3	23.5 8.4	.1	5123 5129	457.5 466.0	
JANUARY FEBRUARY	992 491	39.4 51.5	25.2 9.5	6181 6672	505.4	12.2
March Hpril	575 240	49.7 20.9	11.6 11.5	7247 7487	606.6 627.5	11.9
JULY JULY	170 76	21.6 10.9	7.9 7.0	7657 7733	649.1 660.0	11.8

MONTHLY CUMULATIVE VEHICLE REPORT

POST/ACTIVITY				S.A.D.P. METHANOL VEHICL		
нонтн	HONTHLY MILES	MONTHLY GALLONS	HONTHLY HPG	CUMUL MILES	CUMUL GALLONS	CUNUL HPG
HOVEMBER	79	9.0	3.3	79	9,6	8.8
DECEMBER	334	25.7	13.0	413	34.7	11.9
JANUARY	1043	45.5	22.9	1456	30.2	18.2
FEBRUARY	341	28.2	12.1	1797	108.4	16.6
HARCH	393	38.9	10.1	2190	147.3	14.9
HPRIL	177	20.7	3.6	2367	168.0	14.1
MAY	121	15.1	8.0	2488	193.1	13.6
JUNE	1905	121.6	15.7	4393	304.7	14.4
JULY	2588	161.2	16.1	6981	465,9	15.0
AUGUST	2185	138.5	15.8	9166	604.4	15.2
SEPTEMBER	1428	96.0	14.9	1 0594	700.4	15.1
DECEMBER	2	15.0	. 1	10596	715.4	14.8
JANUARY	€45	50.3	12.3	11241	765.7	14.7
FEBRUARY	752	84.7	3.9	11993	350.4	14.1
MARCH	523	53.5	9.3	12516	903.9	13.8
APRIL	250	24.5	10.2	12766	928.4	13.8
MAY	784	52.0	15.1	13550	980.4	13.8
JUNE	760	58.3	13.0	14310	1038.7	13.8
JULY	568	41.8	13.6	14978	1090.5	13.3

MONTHLY CUMULATIVE VEHICLE REPORT

POST/ACTIVITY			S.A.D.F	VEHICLE		
нонтн	MONTHLY MILES	MONTHLY CALLONS	HONTHLY MPG	CUMUL Miles	CUMUL Callons	CUMUL MPG
HOVEMBER	6	0.0	0.0		Ú. O	0.0
DECEMBER	1193	107.1	11.2	1204	107.1	11.2
FEBRUARY	2121	167.9	12.6	3325		12.1
March	2395	243.2	10.7	592ú	518.2	11.4
HPRIL	742	68,6	10.8	6662		11.4
MAY	1143	33.6	13.7	7305	670.4	11.6
JUNE	354	66.5	3.3	9359	736.9	11.3
JULY	514	54.5	9.4	9873	791.4	11.2
AUGUST	€30	61.4	10.3	9503	352.3	11.1
SEPTEMBER	642	45.9	14.0	10145	398.7	11.3
JANUARY	360	24.0	15.0	10505	922.7	11.4
FEBRUARY	110	9.7	11.3	10615	932.4	11.4
HARCH	28	6,0	4.7	10643	938.4	11.3
APRIL	243	16.0	15.2	10886	954.4	11.4
MAY	454	28.7	15.8	11340	983.1	11.5
JUNE	584	43.7	13.4	11924		11.6
JULY	227	16.0	14.2	12151	1042.3	11.7

MONTHLY CUMULATIVE VEHICLE REPORT

POST/ACTIVITY: SADP FORD ESCORT
VEHICLE USA #: CN0546 ENGINE TYPE: I-4 S.A.D.P. METHANOL VEHICLE

MONTH	MONTHLY MILES	MONTHLY GALLONS	MONTHLY MPG	CUMUL MILES	CUMUL Gallons	CUMUL
HOVEMBER	2	0.0	0.0		0.0	0.0
DECEMBER	502	100.2	9.0	904	100.2	9.0
JANUARY	415	45.3	9.2	1319	145.5	9,1
FEBRUARY	1630	148.Ú	11.0	2949	293.5	10.0
HARCH	527	53.8	9.3	3476	347.3	10.0
HPRIL	1951	171.2	11.4	5427	518.5	10.5
MAY	327	62.6	5.2	5754	587.1	9.9
JUNE	1162	114.7	10.1	6916	695.8	9.9
JULY	1451	:33.3	10.9	336 7	829.1	10.1
AUGUST	332	32.1	10.3	8699	861.2	10.1
SEPTEMBER	564	51.4	12.9	9363	912.6	10.3
OCTOBER	295	26.3	11.0	9658	939.4	10.3
HOVEMBER	278	21.6	12.9	9936	961.0	10.3
DECEMBER	1298	98.8	13.1	11234	1059.3	10.6
JANUARY	696	62.I	11.2	11930	1122.0	10.6
FEBRUARY	133	18.5	7.2	12063	1140.5	10.6
MARCH	501	56.4	8.9	12564	1196.9	10.5
APRIL	435	31.0	14.0	12999	1227.9	10.6
MAY	405	37.1	10.9	13404	1265.0	10.6
JUNE		51.0	5.4	13680	1316.0	10.4
JULY	276 252	25.7	9.9	13932	1341.7	10.4

MONTHLY CUMULATIVE VEHICLE REPORT

POST. ACTIVITY . VEHICLE USA #:		FORD ESCORT Engine Type: 1-4		S.A.D.P. METHANOL VEHICLE		
нонтн	MONTHLY MILES	MONTHLY GALLONS	HONTHLY MPG	CUMUL MILES	CUMUL GALLONS	CUMUL HPG
DECEMBER	1	0.0	V. 0	1	0,0	0.0
JANUHRY	55	10.6	5.2	5 6	10.6	5.3
FEBRUARY	39	10. ù	3.9	145	20.5	7.0
March	1563	109.5	14.3	1703	130.1	13.1
HPRIL	2748	158.2	17.4	4456	298.3	15.5
MAY	451	35.3	12.3	4907	323.6	15.2
JUNE	1444	72.2	20.0	6351	395.3	16.0
JULY	190	19.2	10.4	6541	414.0	15.8
HUGUST	704	40.8	17.3	7245	454.3	15.9
SEPTEMBER	334	24.2	13.8	757?	479.0	15.3
OCTOBER	1341	88.1	15.2	8920	567.1	15.7
HOVEMBER	2683	145.2	18.5	11603	712.3	16.3
DECEMBER	142	13.8	10.3	11745	726.1	16.2
JANUARY	342	30.9	11.1	12087	757.0	16.0
FEBRUARY	261	17.3	14.7	12348	774.3	15.9
HARCH	454	39.4	11.3	12802	913.2	15.7
APRIL	223	16.9	13.2	13025	330.1	15.7
MAY	252	20.5	12.3	13277		
JUNE	31	10.0	3.1	13358		
JULY	193	18.0	10.2	13541	373.6	

MONTHLY CUMULATIVE VEHICLE REPORT

POST/ACTIVITY SADP FORD ESCORT
VEHICLE USA 4: CH0548 ENGINE TYPE: I-4 S.A.D.P. METHANOL VEHICLE

MONTHLY MONTHLY MONTHLY CUMUL CUMUL CUMUL HTHOM MPG HILES GALLONS CALLONS DECEMBER 9.0 10.2 10.2 92 92 9.0 212 JAHUARY 120 9.2 22.0 9.6 13.0 FEBRUARY 178 11.5 15.5 390 33.5 11.6 MARCH 95 12.1 7.9 45.6 485 10.6 28.9 APRIL 284 74.5 10.3 9.3 769 MAY 1145 67.7 142.2 13.5 16.9 1914 JUNE 199 160.2 13.2 18.0 11.1 2113 JULY 135 3.Ù 16.9 2248 163.2 13.4 HUGUST 337 24.6 13.7 2585 192.3 13.4 SEPTEMBER 260 26.5 9.8 219.3 13. ù 2845 OCTOBER :38 14.8 16.1 3083 234.1 HOVEMBER .3 . 1 30.2 3086 264.3 3 DECEMBER 30.0 . 1 3089 294.3 10.5 JANUARY 1164 21.7 53.6 4253 316. Û 13.5 MARCH 54 8.5 324.5 6.4 4307 13.3 APRIL 56 0.0 0.0 4363 324.5 13.4 MAY 104 9.0 333.5 13.4 11.6 4467 JUNE 134 15.4 8.7 4601 348.9 13.2 JULY 31 0.0 **0.**0 4682 348.9 13.4

MONTHLY CUMULATIVE VEHICLE REPORT

POST/ACTIVITY					S.A.D.P. HETHANOL VEHICLE		
нонтн	MONTHLY HILES	MONTHLY GALLONS	MONTHLY MPG	CUMUL HILES	CUMUL GALLONS	CUNUL HPG	
DECEMBER JANUARY FEBRUARY	117 639 751	7.0 65. 3 64.9	16.7 9.3 11.6	117 756 1507	7.0 72.3 137.2	10.5	
MARCH HPRIL MAY	724 448 444	60.0 37.0 29.7	12.1 12.1 14.9	2231 2679 3123	197.2 234.2	11.3	
JUNE JULY AUGUST	219 103 36	12.0 7.0 9.0	19.3 14.7 9.6	3342 3445 3531	275.9	12.1 12.2	
SEPTEMBER OCTOBER NOVEMBER	433 4	13.3 7.5 31.5	32.6 .1	3964 3965 3969	305.2	13.0 12.7	
DECEMBER JANUARY FEBRUARY	347 81 80	0.0 7.6 11.9	0.0 10.7 6.7	4316 4397 4477	344.2 351.8 363.7	12.5 12.5	
NARCH HPRIL	210 199	18.9	11.2 13.8	4886 4687	382.5 396.9	12.3 12.3	
JULY JUHE MAY	!41 :33 40	15.0 6.8 5.9	9.4 19.6 6.8	5027 5160 5200	411.9 418.7 424.6		

MONTHLY CUMULATIVE VEHICLE REPORT

POST/ACTIVITY SADP

FORC ESCORT

VEHICLE USA #: CN0550 ENGINE TYPE: 1-4 S.A.D.P. METHANOL VEHICLE

нонтн	MONTHLY MILES	MONTHLY GALLONS	MONTHLY MPG	CUMUL HILES	CUMUL GALLONS	CUMUL
JANUARY	690	62.2	10.9	680	62.2	10.9
FEBRUARY	439	44.0	10. Ů	1119	106.2	10.5
March	577	40.2	14.4	1696	146.4	11.6
HPRIL	391	34.0	11.5	2087	130.4	11.6
MAY	293	10.0	29.3	2330	130.4	12.5
JUNE	312	33.0	9.5	2692	223.4	12.1
JULY	130	31.5	4.1	2822	254.9	11.1
HUGUST	889	74.3	12.0	3711	329.2	11.3
SEPTEMBER	977	50.2	17.5	4599	379.4	12.1
OCTOBER	134	9.3	14.4	4722	398.7	12.1
HOVENBER	35	3.0	10.6	4907	396.7	12.1
DECEMBER	19	7.0	2.7	4826	403.7	12.0
JANUARY	15	10.0	1.5	4841	413.7	11.7
FEBRUARY	70	7.4	9.5	4911	421.1	11.7
MARCH	54	7.0	7.7	4965	428.1	11.6
APRIL	57	8.0	7.1	5022	436.1	11.5
MAY	45	0.0	0.0	5067	436.1	11,6
JUNE	436	34.8	12.5	5503	470.9	11.
JULY	361	29.0	12.9	5864	498.9	11.8

MONTHLY CUMULATIVE VEHICLE REPORT

POST. ACTIVITY SADP FORD ESCORT WEHICLE USA #: CHOSSI ENGINE TYPE: 1-4 S.A.D.P METHANOL VEHICLE MONTHLY HONTHLY CUMUL CUMUL MONTHLY CUMUL MILES MPG MPG HTHOM CALLONS CALLONS HILES HOYEMBER 99 9.0 11.0 95 9. ù 11.0 12.9 25.1 12.4 DECEMBER 323 422 34.1 JANUARY 578 36.3 15.9 1000 70.4 14.2 FEBRUHRY 33.ù 450 13.6 1450 103.4 14.0 HARCH 30 10.0 3.0 1480 113.4 13.1 10.2 HPRIL 184 19.0 1664 131.4 12.7 16.6 11.7 10.8 MAY 466 28.1 2130 159.5 13.4 JUNE 42.5 499 202.0 13.0 2629 JULY 300 27.7 2929 229.7 12.8 AUGUST 13.3 424 32.0 12.3 3353 261.7 SEPTEMBER **399** 25.5 15.6 3752 287.2 13.1 OCTOBER **£53** 25. Ú 10.1 4005 312.2 12.8 HOVEHBER 345 23.6 13.0 14.6 4350 335.8 DECEMBER 27.9 4501 12.4 151 5.4 363.7 15.2 12.6 JANUARY 243 16.0 12.5 4744 379.7 FEBRUARY 101 8.0 4845 387.7 12.5 MARCH **289** 26.3 14.5 414.5 12.6 5234 16.0 APRIL 274 12.3 17.1 55 0 S 430.5 12.9 MAY 268 16.0 16.9 5776 446.5 433 JUNE 29.5 14.7 6209 476.0 13.0

JULY

365

25.1

14.5

6574

501.1

13.1

HONTHLY CUMULATIVE VEHICLE REPORT

POST. ACTIVITY: SADP FORD ESCORT S.A.D.P. METHANOL VEHICLE /EHICLE USA #: CN0552 ENGINE TYPE: I-4 CUMUL MONTHLY MONTHLY MONTHLY CUMUL CUNUL GALLONS HILES MONTH HILES GALLONS HPG 3 0.0 0.0 3 0.0 ù.ô HOVEHBER 17.4 43.8 23.5 192 17.4 11.0 189 10.3 DECEMBER 763 3.3 555 61.2 9.1 JANUHRY 34.7 361 15.4 916 FEBRUARY 93.7 78 9.0 3.7 994 HARCH 21.5 215 1209 103.7 11.7 10.0 HPRIL 114.7 109 11.0 1313 MAY 124.7 14.3 10.0 1467 JUNE 149 135.7 17.5 1659 JULY 192 11.0 HUGUST 17.7 12.9 177 145.7 10.ù 1936 154.7 12.6 SEPTEMBER 115 9.0 1951 2019 165.7 12.2 68 6.2 OCTOBER 11.0 176.7 HOVEMBER 95 11.0 8.6 2114 8.0 8.6 134.7 69 2183 DECEMBER 10.7 10.4 2294 135.4 JANUARY 111 :12 9.0 12.4 2406 204.4 FEBRUARY 0.0 12.5 204.4 148 0.0 2554 MARCH 2655 214.4 12.4 APRIL 101 10.0 10.1 HAY 119 9.7 12.3 2774 224.1 19.0 8.5 21.7 12.1 162 2936 243.1 JUNE

7.2

156

JULY

12.4

250.3

3092

HONTHLY CUMULATIVE VEHICLE REPORT

FORD ESCORT

POST/ACTIVITY: SADP

VEHICLE USA #: CN0553 ENGINE TYPE: I-4 S.A.D.P. METHANOL VEHICLE HONTHLY MONTHLY MONTHLY CUMUL CUMUL CUNUL HTHOM MILES GALLONS MPG HILES GALLONS MPG HOVEMBER 26 26 Ú.Ú DECEMBER 42.9 JANUHRY

MONTHLY CUMULATIVE VEHICLE REPORT

POST/ACTIVITY WEHICLE USA @		FORD ESCORT Engine Type: I-4		S.A.D.P. METHANOL VEHICLE		
НТНОН	HONTHLY HILES	MONTHLY GALLONS	HONTHLY HPG	CUMUL MILES	CUMUL GALLONS	CUMUL KPG
DECEMBER JANUARY FEBRUARY MARCH MPPIL MAY JUNE JULY MUGUST SEPTEMBER DCTOBER HOVEMBER	148 669 114 738 1630 768 704 536 701 476 401 776	16.6 52.3 10.4 47.6 115.8 41.5 59.0 40.0 65.0 38.4 28.4	3.3 (2.3 (1.0) (6.6) (4.1) (13.5) (1.9) (3.4) (10.8) (12.4) (14.1) (13.2)	149 817 931 1719 3349 4117 4921 5357 6058 6534 6935 7711	16.6 68.9 79.3 126.9 242.7 284.2 343.2 449.2 486.6 515.0	8.9 11.7 13.5 13.8 14.5 14.0 14.0 13.5 13.4
DECEMBER JANUARY FEBRUARY MARCH APRIL MAY	498 478 534 432 : 99 251	40.1 73.0 52.2 38.7 12.5 21.0	12.4 6.5 10.2 11.2 15.9 12.0	8209 9687 9221 9653 9852 10103	614.1 687.1 739.3 778.0 790.5 311.5	13.4 12.6 12.5 12.4 12.5 12.4

MONTHLY CUMULATIVE VEHICLE REPORT

FOST/ACTIVITY SADP FORD ESCORT EHICLE USA W: CHOSSS ENGINE TYPE: 1-4 3.A.O.P. METHANOL VEHICLE HONTHLY HONTHLY MONTHLY CUMUL CUMUL CUMUL HILES GALLONS HTHOM MILES GALLONS MPG HPG . 6.5 9.8 64 6.5 9.8 HOVEMBER 64 353 43.9 27.1 3.2 10.4 417 49.5 DECEMBER 8.4 700 9.1 JANUARY 183 76.6 FEBRUARY 194 7.3 394 103.2 26.6 12.6 9.0 MARCH 139 11.Ŭ 1033 114.2 APRIL 64 10.0 6.4 1097 124.2 3.8 MAY 218 28. ŭ 7.8 1315 152.2 27.3 9.5 40.5 JUNE 254 9.3 1569 179.5 8.7 5.6 10.2 JULY 53 189.0 3.6 1622 AUGUST 413 2035 229.5 3.9 SEPTENBER 164 244.2 14.7 11.2 2199 108 26.3 270.5 8.5 OCTUBER 4.1 2307 HOYEMBER 340 29.7 i1.4 2647 300.2 3.8 10.9 6.7 6.9 DECEMBER 348 9.0 31.8 2995 332.0 41.0 25.5 JANUHRY 276 373.0 3271 3.3 177 FEBRUARY 3448 398.5 8.7 8.6 MARCH 260 34.3 7.6 3708 432.8 HPPIL 263 32.9 3.0 3971 465.7 3.5 433 42.5 MAY 10.2 4404 508.2 3.7 429 JUHE 30.3 539.ù 13.9 4833 9.0 576.4

37.4

373

JULY

10.0

5206

9.0

MONTHLY CUMULATIVE VEHICLE REPORT

POST/ACTIVITY: SADP FORD ESCORT VEHICLE USA #: CH0556 ENGINE TYPE: 1-4 S.A.D.P. METHANOL VEHICLE

НТИОН	MONTHLY MILES	MONTHLY GALLONS	MONTHLY MPG	CUMUL	CUMUL GALLONS	CUMUL
DECEMBER	221	10.9	20.3	221	10.9	20.3
JANUÁRY	193	16.0	12.1	414	26.9	15.4
FEBRUARY	£85	24.2	11.3	699	51.1	13.7
MARCH	391	26.4	14.3	1090	77.5	14.
APRIL.	143	19.0	7.5	1233	96.5	12.3
MAY	283	19.2	14.7	1516	115.7	13.
JUNE	225	20.5	11.0	1741	136.2	12.
JULY	2267	129.6	17.5	4008	265.8	15.
AUGUST	1403	74.8	18.8	5411	340.5	15.
SEPTEMBER	510	36.1	14.1	5921	376.7	15.
OCTOBER	284	19.5	14.6	6205	396.2	15.
HOVEMBER	70	10.0	7.0	6275	406.2	15.
FEBRUARY	636	45.9	13.9	6911	452.1	15.
MARCH	78	6.0	13.0	6989	458.1	15.
APRIL	238	10.0	23.8	7227	463.1	15.
MAY	139	19.1	9.9	7416	487.2	15.
JUNE	157	10.2	15.4	7573	497.4	15.
JULY	129	10.0	12.9	7702	507.4	15.

MONTHLY CUMULATIVE VEHICLE REPORT

POST. ACTIVITY: SADP FORD ESCORT VEHICLE USA #: CN0557 ENGINE TYPE: 1-4 S.A.D.P. HETHANOL VEHICLE MONTHLY MONTHLY MONTHLY CUMUL CUNUL CUMUL HTHOM HILES CALLONS MPC MILES GALLONS MPG 7.0 3.4 24 3.4 7.0 NOVEMBER 24 970 DECEMBER 69.7 12.5 76.7 334 11.7 JANUARY 725 68.1 1619 10.6 144.3 11.2 11.7 FEBRUARY 594 2203 191.3 46.5 11.5 MARCH 489 41.8 2692 233.1 11.5 APRIL 434 35. Ú 3126 263.1 MAY 53.6 12.2 654 3790 321.7 11.3 JUHE 56.3 768 379.5 4548 12.0 JULY 375 31.1 12.1 4923 409.6 12.0 HUGUST 326 24.5 13.3 5249 434.1 12.1 SEPTEMBER 95 5344 8.5 11.2 442.6 12.1 OCTUBER 224 18.0 12.4 5568 460.6 12.1 15.5 26.4 HOYEMBER 202 12.1 13.0 5770 476.1 DECEMBER 215 5985 502.5 8.1 11.9 27.5 JANUARY 436 15.9 6421 530.0 12.1 FEBRUARY 530 54.3 6951 9.3 594.3 11.9 MARCH 785 15.3 7736 634.1 49.8 12.2 HPRIL 482 28. Û 17.2 3213 662.1 12.4 MAY 523 40.7 12.9 9741 702.3 JUNE 503 28.8 12.6 17.5 9244 731.6

9505

753.1

12.5

JULY

261

26.5

9.3

Monthly Cumulative Fuel Reports for Each Vehicle at San Antonio Real Property Maintenance Agency

MONTHLY CUMULATIVE VEHICLE REPORT

POST YACTIVITY - USAF PLYMOUTH RELIANT PEHICLE USA #: CB9917 U.S.A.F. BASELINE VEHICLE ENGINE TYPE: I-4 CUMUL CUMUL MONTHLY CUMUL MONTHLY MONTHLY HPG GALLONS MPG HILES HINON HILES CALLONS 28.7 57: 20.0 18.7 574 20.0 JANUARY 27.0 19.2 30.6 788 214 7.0 FEBRUARY \hat{q} , \hat{q} 27.0 47.2 1275 CARCH 487 0.0 31.4 1391 11. 617 33.2 13.0 4PPIL 37.3 36.3 2434 392 7.3 31.1 YAN 13.6 2995 ?1.: 36.3 37.6 3HU! 511 39.3 335% 33.1 17.0 50. i ULT 860 37.3 HUGUST 5174 135.4 34 4 1319 33.3 174.3 35.1 SEFTEMBER 960 38.5 24.3 6134 28.5 6960 203.9 34.1 326 29.0 **UCTOBEF** 221.3 34.1 600 7560 33.3 18.0 HOVEMBER 258.5 33.5 29.5 3534 DECEMBER 1024 34.5 272.5 34.1 709 16.0 44.3 9293 JANUARY 0.0 10028 272.5 36.3 735 FEBRUARY ů.ů 321.7 962 49.2 19.6 10990 MARCH 32.A 360.3 11754 764 33.6 19.3 APRIL 32.6 31.0 12771 391.3 1017 32.3 MAY

25.1

13699

37.0

JUNE

÷23

32.0

428.3

MONTHLY CUMULATIVE VEHICLE REPORT

FOST/ACTIVITY USAF PLYMOUTH RELIANT

VEHICLE USA #: C89918 ENGINE TYPE: 1-4 U.S.A.F. BASELINE VEHICLE

нонтн	MONTHLY MILES	MONTHLY GALLONS	HONTHLY HPG	CUMUL	CUMUL GALLUNS	CUMUL
JANUARY	1064	39.0	27.3	1064	39.0	27.3
FEBRUARY	898	30.0	29.9	1962	59.0	28.4
HAPCH	236	33.0	25.7	2793	102.0	27.4
HPFIL	÷22	37.0	24.9	3720	139.0	26.8
MAY	1015	21.2	47.5	4735	100.2	29.6
JUNE	1336	40.0	33.4	5071	200.2	70.3
JULY	931	31.7	29.4	7002	231.9	30.2
HUGUST	178	10.5	17.0	7190	242.4	29.6
SEPTEMBER	:64	22.0	30.2	7844	264.4	29.7
OCTOBER	451	15.9	28.4	3295	280.3	29.6
HOVEMBER	575	19.0	31.9	9870	298.3	29.7
DECEMBER	389	16.7	23.3	9259	315.ù	29.4
JANUARY	329	14.4	36.7	9788	329.4	29.7
FEBRUARY	266	7.0	38. Ú	10054	336.4	29.9
MARCH	318	17.2	18.5	10372	353.6	29.3
HPRIL	294	9.5	30.9	10666	363.1	29.4
MAY	716	21.5	33.3	11382	384.6	29.6
JUHE	558	8.0	69.8	11940	792.6	30.4
JULY	65	Ů.ů	0.0	12005	392.6	30.6

MONTHLY CUMULATIVE VEHICLE REPORT

POST/ACTIVITY: USAF PLYMOUTH RELIANT VEHICLE USA 4: C89922 ENGINE TYPE: 1-4 U.S.A.F. BASELINE VEHICLE

390 575 455 946 692	38.0 3.0 17.0 31.0	10.0 71.9 26.3	330 955 1410	33.0 46.0	10.0 20.8
575 455 946	17.0	71.9 46.3			20.8
455 946	17.0	46.3	1413		
946				:3.0	12.4
		70.5	2358	44 3	25.1
	15.7	43.4	3033	103.7	17.7
ಕ್ಷತ0	15.0	75.0	3668	127.7	13.7
466	13.0	35.3	4134	140.7	79.4
342	14.4	23.7	4473	155	23.9
386	29.0	30.8	536.	134.1	29.1
512	13.0	39.4	5874	197.1	29.8
332	12.0	27.7	6203	207.1	29.7
		17.3	5636	233.9	28.4
					13.0
					29.1
					19.5
					19.6
					29.4
					19.3
					7Ú.3
	430 420 270 409 352 1013 139	420 18.0 270 0.0 409 8.0 352 12.9 1013 37.2 139 0.0	420 18.0 23.3 270 0.0 0.0 409 8.0 51.1 352 12.9 27.3 1013 37.2 27.2 139 0.0 0.0	420 18.0 23.3 7056 270 0.0 0.0 7328 409 8.0 51.1 7735 352 12.9 27.3 8087 1013 37.2 27.2 9100 139 0.0 0.0 9239	420 18.0 23.3 7056 251 % 270 0.0 0.0 7328 251.9 409 8.0 51.1 7735 259.9 352 12.9 27.3 8087 270.8 1013 37.2 27.2 9100 310.0 139 0.0 0.0 9239 710.6

MONTHLY CUMULATIVE VEHICLE REPORT

POST/ACTIVITY USAF PLYMOUTH RELIANT VEHICLE USA #: X79115 U.S.A.F. METHAHOL VEHICLE ENGINE TYPE: 1-4 CUMUL CUMUL CUMUL MONTHLY MONTHLY MONTHLY GALLONS MPG HILES GALLONS MPG HONTH HILES 9.0 19.2 JANUHRY 19.2 173 173 9.0 302 45.2 17.7 17.4 36.2 FEBRUARY 529 1636 90.2 13.1 45.0 13.5 HARCH 834 16.9 148.3 HPRIL 367 58.1 14.5 2503 16.2 984 67.3 3487 215.6 MAY 14.6 4376 270.2 16.2 54.6 16.3 JUNE \$39 12.9 5083 324.3 15.6 54.6 JULY 707 14.5 AUGUST 409.2 15.4 1.227 34.4 6310 15.1 425.2 SEPTEMBER 128 16.0 3.0 6438 15.5 20.5 7100 457.5 562 32.3 OCTOBER 507.6 15.4 50.1 13.9 7796 HOVEHBER 696 15.5 3317 536.3 29.7 18.2 DECEMBER 521 8767 573.2 15.3 36.9 12.2 JANUARY 450 52.3 16.4 9623 625.5 15.4 FEBRUARY 356 689.5 15.3 14.1 10527 MARCH 904 64. Ù 764.7 15.1 APRIL 1057 75.2 14.1 11594 15.2 12488 319.5 MAY 904 54.8 16.5 15.9 JUNE 56.5 12.1 13173 876.0 **53**5

12.0

JULY

110

9.2

13283

988.0

15.0

MONTHLY CUMULATIVE VEHICLE REPORT

POST/ACTIVITY USAF PLYMOUTH RELIANT WEHICLE USA #: X79116 U.S.A.F. HETHANOL VEHICLE ENGINE TYPE: 1-4 CUNUL CUMUL MONTHLY MONTHLY HONTHLY CUMUL MPG CALLONS HPG HILES HTHOH HILES CALLOHS 215 12.4 17.3 12.4 215 JANUARY 29. Û 16.9 16.6 16.6 490 FEBRUARY **⊉7**5 27.0 44.3 1243 46.6 :`53 17.0 MARCH 21.2 22.1 HPRIL :73 45.2 17.1 2016 34.5 10.7 2336 125.7 19. Ŭ HAY 370 3239 180.3 13.0 15.6 . JUHE \$53 54.6 235.3 16.3 722 55.5 13.0 3961 JULY 290.4 16.2 HUGUST 747 13.7 4708 54,6 362.2 16.2 SEPTEMBER 1149 71.3 16.0 5857 424.7 16.0 62.5 14.7 6774 OCTOBER 917 479.7 15.8 784 55.0 14.3 7558 HOVEMBER 544.8 15.6 8494 DECEMBER 336 65.1 14.4 15.6 15.7 9465 606.6 JANUARY 971 61.8 FEBRUARY 500 35.0 14.3 9965 641.6 15.5 15.6 11092 711.4 1127 69.3 16.1 MARCH 746.2 15.4 34.8 11495 403 11.6 APRIL

14.4

14.3

483

1974

YAH

JUNE

33.5

75.1

779.7

354.3

11978

13052

15.4

15.3

MONTHLY CUMULATIVE VEHICLE REPORT

POST. ACTIVITY: USAF PLYMOUTH RELIANT FEHICLE USA #: X79117 ENGINE TYPE: I-4 U.S.A.F. HETHANOL VEHICLE

HIOCE SON T				• • • • • • • • • • • • • • • • • • • •		
нонтн	MONTHLY MILES	MONTHLY GALLONS	HONTHLY HPG	CUMUL MILES	CUNUL GALLONS	CUMUL MPG
JANUARY	·1 0 0	19.9	20.1	400	19.9	20.1
FEBRUARY	528	25.1	25.0	1025	45.0	22.8
MARCH	1120	51.5	21.7	2143	36.5	22.3
HPRIL	á 5 6	43.3	15.2	2904	139.3	20.1
MAY	370	59.7	14.6	3674	199.5	18.4
JUHE	536	43.1	14.3	4310	242.6	17.8
JULY	596	56.0	12.2	4996	298.6	16.7
AUGUST	916	54.8	16.7	5912	353.4	16.7
SEPTEMBER	548	46.1	14.1	6560	399.5	16.
OCTOBER	956	66.3	14.3	7516	466.3	16.
HOVEHBER	752	52.3	14.4	8263	518.6	15.
DECEMBER	946	65.9	14.4	9214	594.5	15.
JANUARY	1162	60.3	19.1	10376	645.3	16.
FEBRUARY	541	39.9	13.6	10917	685.2	15.
MARCH	1119	67.2	16.6	12035	752.4	16.
HPRIL	314	15.4	20.4	12349	767.3	16.
MAY	489	25.7	19.0	12838	793.5	16.
JUNE	312	59.0	13.3	13650	852.5	16.

MONTHLY CUMULATIVE VEHICLE REPORT

POST. ACTIVITY - USAF PLYMOUTH RELIANT

"EHICLE USA 6: X79118 ENGINE TYPE: I-4 U.S.A.F. HETHANOL VEHICLE

HONTH	MONTHLY MILES	MONTHLY GALLONS	HOHTHLY HPG	CUMUL HILES	CUNUL GALLONS	CUNUL
JHNUARY	213	15.9	13.4	213	15.9	13.4
FEBRUARY	1134	65.3	17.4	1347	81.2	16.6
HARCH	1166	39.9	29.2	2513	121.1	20.8
HPRIL	904	77.9	11.6	3417	199. ù	17.2
MAY	468	26.2	17.9	3885	225.2	17.3
JUNE	893	55 . v	16.2	4778	290.2	17.1
JULY	\$33	59.7	14.0	5611	339.9	16.5
AUGUST	36 i	26.8	20.9	6172	366.7	16.8
SEPTEMBER	501	47.3	10.6	6673	414.0	16.1
OCTOBER	1095	64.3	17.0	7768	478.3	16.2
HÖVEHBER	\$57	44.3	19.3	8625	522.6	16.5
DECEMBER	1068	67.4	15.8	9693	590.0	16.4
JANUARY	677	38.0	17.9	10370	628.0	16.5
FEBRUARY	622	40.0	15.5	10992	668.0	16.5
MARCH	933	65.0	14.4	11925	733.0	16.3
APRIL	88	66.0	10.4	12613	799. ù	15.8
HÀY	976	64.8	15.1	13589	863.8	15.7
JUNE	932	66.3	14.1	14521	930.1	15.6

APPENDIX D

FUEL SAMPLING PROCEDURE FOR USE IN THE ARMY METHANOL-FUELED ADMINISTRATIVE VEHICLE DEMONSTRATION PROGRAM

APPENDIX D

FUEL SAMPLING PROCEDURE FOR USE IN THE ARMY METHANOL-FUELED ADMINISTRATIVE VEHICLE DEMONSTRATION PROGRAM

Fuel Samples

<u>Purpose</u>. Fuel samples will be taken and evaluated to determine the quality consistency of the methanol fuel delivered for use in the Army Methanol-Fueled Administrative Vehicle Demonstration Program.

Sampling Schedule. Presidio of San Francisco - a fuel sample will be taken by Army personnel from the new 550-gal refueling tank, supplied by JPL, each time the refueling tank is refilled with more than 200 gal from a BofA fuel dispensing station.

Fort Ord and Sierra Army Depot - a fuel sample will be taken by Army personnel from the bulk fuel tanker delivering methanol fuel to the refueling facilities each time a fuel delivery is made. In addition, a sample will be drawn from the refueling pump approximately 8 to 24 hrs after receipt of each bulk fuel delivery.

Sample Containers. One gallon, ICC approved, unlined, steel cans (to be supplied by BFLRF with shipping labels) will be used to take and ship the methanol fuel samples. These cans meet Government Specification DOT 17E and can be shipped without being enclosed in another container if necessary. Before introducing the sample, visually inspect the sample cans to ensure they are free of rust and do not contain any extraneous materials such as oil, dirt, dust, etc. If cans are rusty, do not use for samples. If foreign material cannot be removed by rinsing as described under sampling procedure, do not use for samples. Do not permit cans to get hot from being in direct sunlight for a long period of time before introducing the sample. Also, it is very important that filled sample cans not be allowed to sit in direct sunlight or placed in rooms with very warm temperatures since exposure to such heat degrades the sample.

Sampling Procedure. The following sampling procedure will be used for the methanol fuel:

- Purge filler hose and valve by discharging at least 3 times the hose volume through the hose and valve. If a methanol vehicle is at the pump storage tank for refueling, 2 to 5 gallons could be pumped into the vehicle before the sample is taken. Otherwise, a "slop" can must be provided. Disposition of the "slop" can will be in accordance with local SOP.
- b. After purging, partially fill the sample container with fuel (about one-third full). Cap, shake vigorously, and discard this rinse fuel. Repeat for a total of three rinses.
- c. Fill each rinsed container with the sampled fuel to within not less than one and one-half inches from the top. This space is for expansion of fuel if exposed to heat for any length of time.
- d. For the metal sample containers, a metal shipping insert is to be rinsed with fuel immediately before inserting into the can opening. Make sure the insert is clean. This insert is vital to the sealing of the sample containers and must fit flat in the opening and be level with or slightly below the rim of the opening. If the insert does not go in easily, use a round, flat object (such as a 1-inch socket) slightly smaller than the insert to gently force it into place. Take care, for if the insert is bent, it will not seal. Make sure you can read "PRY OUT" printed on the insert.
- e. Place the screw cap on the can and tighten as tight as possible by hand.
- f. Place all filled, capped containers on their side for about 30 minutes to check for leaks. If further tightening is necessary to stop leakage, channel-lock or water pump pliers may be used on the metal cap, taking care to avoid damaging the cap.

Shipping. All fuel samples are to be shipped to BFLRF as follows:

a. All samples will be cirshipped to BFLRF by Γ'deral Express or other comparable air shipping service for next day arrival.

- b. Each 1-gallon sample can will be placed in a carton provided for shipping purposes.
- c. The carton will be marked as follows:
 - 1. "FLAMMABLE LIQUID" label (Red w/White lettering)
 - 2. "DANGER-PELIGRO" label (Orange w/Black lettering)
 - 3. A label bearing the following information:

"The container in this box meets the Federal Specification for the fuel being shipped therein."

4. A label bearing the following information:

Fuel-Methanol Alcohol FLAMMABLE LIQUID UN-1230 Flash point: 54°F (12°C)

- d. Cartons, with appropriate shipping labels, will be provided by BFLRF.
- e. Samples will be shipped to:

Southwest Research Institute
Belvoir Fuels and Lubricants Research Facility
Attn: B.B. Baber, Bldg. 99
6220 Culebra Road
San Antonio, TX 78228-0510

Analyses. Upon receipt of the samples, fuel analyses conducted by BFLRF will include, but not limited to, the following evaluations:

Evaluation	Method
GC analysis of hydrocarbons and oxygenates	BFLRF
Specific Gravity	D 1217
Color	D 156
Copper Corrosion	D 130
Reid Vapor Pressure (auto)	SwRI
Sulfur	D 3120 & ICP
Gum	D 381
Lead	D 3237
Distillation	D 86
Chloride Content, Organic & Inorganic	D 3120 modified
Phosphorus Content	D 3231
Water	D 1744
Particulate Contaminants	D 2276 & HIAC
Acidity	D 1613

Reporting. The results obtained from the fuel analyses will be reported by letter to JPL and the supplying activity, along with any pertinent comments relative to the results obtained.

APPENDIX E LUBRICANT AND TRACE METAL DATA

LUBRICANT DATA HHD TRACE NETALS FROM U.S. ARNY HETHANOL-FUELED MUNINISTRATIVE VEHICLE DEMONSTRATION PROGRAM - PHASE II

						VEHICL	LE DESCREIRATION PROCESS	21441	Ž K K			I DOMAL								
ICLE U	VEHICLE USA B: C88917	38917) El	SINE 1	ENGINE TYPE: 1-4		CHRTSLER K-CHR	K-CHR	USAF	BASEL	3111	USAF BASELINE YEHICLE	w			MEV	HO151	DATE:	REVISION DATE: AUG 11, 1988	. 1500
ínitE	H030	VISCOSITY 40 C 100	VISCOSITY 40 C 100 C	7	TAN	16H 0564	FUEL GIL X	ų,	P.	3	1 00		PARTS	PPH CPARIS PER HILLIONS Hi Ho Si B	11.130	÷	3	4	20	BFLRF CODE
YSLER	"K" CAR	CHRYSLER "K" CAR W/TBI ENGINE	GINE																	
12-31-86 01-30-87 05-12-87 06-23-87	9574 11145 11851	74.7 62.6 90.3 78.5	44.04	100 100 100 100 100	1.23 1.85 1.91	64.44 64.44	0900	-3-E	41.01	70.06	20100	m to to to	9995	24.2	åë∕a v	976 636 626	 	900 1276 11.90 1210	127	15743 15034 16066 16233
. CHANG	E AT 111	UIL CHANGE AT 11851 NILES																		
117-23-87 119-15-87	12486	71.5 91.6	71.5 10.8 81.6 11.8	90	1.68	5.03	9 9 9 9 9 9	٠٥٠٠	= * '	m Iv	9.9	110	> : ·	∞ <u>∓</u>	96	626 500	1310	•••	1220	16469
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CHANG	E AT 176	UIL CHANGE AT 17848 MILES																		
02-05-89 04-22-88	18791	67.5	67.5 10.8 69.5 11.1	156	3.64 3.59	5.27	0.0	23	<u>.</u> 4	÷ /-	a e	a ry	2.2	32	nn	6.9	1498	1070	100	17221
CHANG	E AT 205	VIL CHANGE AT 20931 MILES	<u> </u>																	
05-23-88 07-01-88	21595	67.5	67.5 10.6 67.3 10.9	146	1.80	5.3	5 O. 5	==	₽	to vo	0 5	5 N.	3 -	I '2	% 14	970	1740	22.	1376	17633

LUBRICHHI (AIM MHP TRACE METALS FPOH U.S. ARNY METHÄHOL-FUELED ADMINISTRATIVE VEHICLE DEMONSTRATION PROGRAM - PHASE II

							-		TENTE CENOUSIA													
,			9000		415113	1 A A	F-E TABE: 1-4		CHRYSLER F-GAR USAF BASELINE YEHICLE	SCAR	USAF	BASE1	. IME	VEHICL	w			REVI	O HOIS	ATE: /	REVISION DATE: AUG 11, 1988	0 0 0
_	VEHICLE USH WI CONTINUE A	NO MOD	**************************************	VISCOSITY 40 C 100 C		; 5	VI TAN	15	ארר ניזר א	r.	9	,	4 C	PPH (PARTS No	PPH PARIS PER MILLIONS	ILL TON	, X	3	a !	30	BFLPF COSE
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	LHRYSLER		LHRYSLER "K" CAR U/TBI ENGINE	EHCI	¥														•	•	1100	15732
	12-30-86 (1-30-87 (4-02-87	14950		n i i i	0 0 0 0 m n	136	3.55	63.3 10.5 130 2.52 4.59 63.3 9.3 126 2.56 4.39 60.4 10.5 142 3.59 4.15	6:0 5:0	\$ <u>- 2</u>	ロチチ	€ m ₹	5.35	សសស	200	24 5 - 24 5	Ϋ́ ''	200	000 000 000	916	1140	18918
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							YENILL	VEHICLE PERUSYIKATION PROGRAM - FRANK ::		5 KL =		Ē	7	•								
VEHICLE USA #1 CB8922	USA es	CB8922		ENGI	¥6 17	ENGINE TYPE: 1-4		CHRYSLER K-CHR	Section	USAF DASELINE YEHICLE	DASE	LINE	1н3с	CLE				REVI	STON	DATE:	÷UG 1	REVISION DATE: AUG 11. 1988
GATE	NO O O	\$1.5 •	VISCOSITY	a	12		TBH TAN 0564	FUEL 1011 %	, v	3	Ç. So	c,	FF13	Kin K	P. 15 P.E.	FFIS PER HILLION.	LIÓN	Š.	3	a	20	BFLRF
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12-31-86 01-30-67 05-28-87	12400			• • • •	151	53.5 9.0 149 2.36 69.3 10.6 141 3.65	4 4 W	, se	25.	- 10 10	2245	2 3 M	11 m	0 3 3	305	328	200 200 200 200 200 200 200 200 200 200	1250	2 d d d d d d d d d d d d d d d d d d d	1220	132	15784 15833 16143
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VIL CHAP	IGE AT 1:	UIL CHANGE AT 18789 MILES	ES																			
_	12-10-87 19154 15-18-88 21759		7.5	6.9	153	2.02	67.2 10.9 153 2.02 6.95 76.6 11.6 145 2.69 5.72	2 O	3 <u>12</u>	72 <u>7</u>	က ထ	20	*~ *	5 -	2 3	= *	n =	75w 636	1740	1156	1300	17041
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LUBRICANT CATA AND TRACE METALS FROM U.S. ARNY METHANOL-FUELED ADMINISTRATIVE VEHICLE DENONSTRATION PROGRAM - PHASE I S II

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VEHICLE		10-04-85	OIL CHANGE AT 23237 MILES	11-07-85 11-29-85 12-16-85	CHANGE	12-17-85 01-07-86 01-29-86 02-11-86	UIL CHANGE	02-11-86 03-14-86 03-24-86 04-11-86 04-23-66	OIL CHANGE	(13-15-86 (9-05-86 (3-10-87	CHANGE	
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LUBRICANT DATA AND TRACE METALS FROM U.S. ARMY HETHANOL"FUELED ADMINISTRATIVE VEHICLE DEMONSTRATION PROGRAM - PHASE I & II

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VEHICLE USA #1 CK2366	ISA BI	CK2366		EHG 1	1E 1Y	ENGIAE TYPE: L-4		CHEV CITATION	HOLL	PRES	0191	BASEI	LINE	PRESIDIO BASELINE VEHICLE	ı.ı		REV	REVISION DATE:	DATE	AUG 11.	1900
CATE	M000		VISCOSITY	, C		T AK	~ =	FUEL OIL #	ñ	Pb	2	S. C.	אפן וה	PPH CPARTS Hi Mn		PER MILLIONS Si &	0H	3	۵.	2n	BFLRF
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11-25-85	30503	33.1		12.5	41	4.32	1.92	o. o.	7. =	\$:: * ':	92	N N	Φ.ઍ	- 7	39	38	1964	**	446	**************************************	14732
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01-07-86	31969	9 120.8		12.9	000	2.66	5.01	7.	23	2	5	~	:3	- -	32	150	1217	73	1145	1133	14026
UIL CHANGE AT 31969 MILES	E AT :	31969 HIL	ES																		
01-07-86 02-04-86 02-12-86	31970 34894 35805	146 94 95		7	2 4 4 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5	2.79	7.36 2.74 2.76	2.6	55 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3	222	225	2 m u	- m m	555	26.	2.4 n	1245	17 362 310	1124	1097 1114 905	14027
S DIL CHANGE AT 35005 MILES	E AT :	35005 HIL	ES																		
02-12-86 03-16-86 08-15-86	35006 36241 41540	148.7			262	2.78 3.79 4.94	2.13	મં જે શં	* 0 0	- m m	200	244		22°	27 - 23 - 23	27 4 23 24	1172	38.0	1194	132	14967
OIL CHANGE AT 41543 MILES	E AT 4	11543 HIL	ES																		
08-15-86 09-05-86 09-22-86	4-544 44344 45998	150.6		15.4	W = 1	5.22	7.59	ក សំសំសំ	8 8 G	-55	+ t) <u>+</u>	D 4 V	O 18 10	» • • • • • • • • • • • • • • • • • • •	± 2.52	195	859	18 U	1340	132	15369
OIL CHANGE AT 45990	E AT 4	45990 MILES	ES																		
09-22-86 11-18-86 12-09-86	46722	100.00		44.4	107	2.92	9.43	, 	946	440	u a ñ	401	0 N 0	•••	• = 7	191	1256	U 4 N	1366	1250	15460 15562 15659

LUBRICANT DATA HHD TRACE METALS FROM U.S. ARMY NETHAHOL-FUELED ADMINISTRATIVE YEHICLE DENONSTRATION PROGRAM ~ PHASE I & II

PEVISION DATE: AUG 11, 1986	DATE ODON 40 C 100 C VI TAN D664 DIL X Ft Pb Cu Sn Al Hi Nn Sì B Mg Ca P Zn CODE
CHEV CITATION PRESIDIO BASELINE VEHICLE	Pb Cu Sn Al Hi Nn 19 19 3 7 0 0
ENGINE TYPE: L-4 CHEV CITATION	VISCOSITY TAN D664 DIL X F4
VEHICLE USA #1 CK2366	VISCOSITY DATE

LUBRICANT DATA AND TRACE METALS FROM U.S. ARNY NETHANDL-FUELED ADMINISTRATIVE VEHICLE DENONSTRATION PROGRAM - PHASE I & II

VEHICLE USA BI CN2676	ISA BI CP	12070	EXC	T HE T	ENGINE TYPE: L-4		CHEV S-10		FT.		HETHA	HOL	ORD METHANOL VEHICLE	LE L			AEVI	NO18	ATE: 1	REVISION DATE: AUG 11,	130
DATE	W 000	VISCOSITY 40 C 100 C	SITY 100 C	>	TAN	TBH D664	FUEL DIL X	ï.	đ	S	ç	£ 19	PPH CPARTS HI MA		PER MILLIONS Si B	LL 10H		3	•	20	BFLRF
06-06-85 08-29-85	569	51.3	9.5	154	154 1.75 4.	4.94	1.5	99	236	100	35	- ~	4-4	46	132	62	907	Ë:	952	2 %	14264
OIL CHANGE	JE AT 26:	AT 2627 MILES																			
10-30-85	3782	9.17	0.7	<u> </u>	3.84	3.26	44 4-	22 45	25 91	4 50	500	- m	mw	- 0	3.0	38	109 396	1360	1230	1169	14704
OIL CHANGE	3E AT 4775	75 MILES																			
U2-19-86	5398	78.3	-:	131	2.03	4.48	2.2	2	5	98	•	•	_	5	, å	113	916	091	945	-	14960
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EI Hew Unused B of A Oil	1 90 8 bz	4 0i1 137.4	7.	103	3.01 10.6	19.61		-	ō	Ş	\$	-	-	.	20	282	1903	•	1345	1263	14749
05-01-86	6835	122.6	13.5	105	3.59		. o	103	7 7 8	39	33	n 2	3 <u>0</u>	n •	0 °	2 .	1640	- 9	1371	1332	15130
09-19-86 12-03-86	10000	136.4	7.4	100	7.05	N 4	99	361	309	49 -	32	<u> </u>	33	o	52	4 (4	1930	_	120	1320	15426
OIL CHANGE	1E AT 10000	000 MILES																			
02-17-87 04-20-87 06-15-87	12153	126.4	17.0	198	5.51 7.19 6.06	6.62 3.70	000	124 163 177	03	0 0 0 0 0 0	12	6. 4. 12	<u> 484</u>	900	960	<u> 4 4 ñ</u>	1370	2,000	200	1.40	16034
OIL CHANGE AT 13505 MILES	1E AT 13!	SOS MILES																			
10-14-87	14008	126.6	5.4	105	5.95	5.27	00	9 4	63	31	33 =	80 v9	• •	• •	200	=""	1450	38	1230	 	16667

LUBRICANT DATA AND TRACE METALS FROM U.S. ARNY HETHANOL-FUELED ADMINISTRATIVE VEHICLE DEHOHSTRATION PROGRAM - PHASE I & 11

PCGCED . # OSI DICERSIO	A 400	2879	EXC	THE T	ENCINE TYPE: L-4	Ī	CHEV S-10		FT.	ORD	IE THAI	₹OL ❖	METHANOL VEHICLE			_	REVISION DATE: AUG	MO HO	17E 1 A	, r 50	11, 196
VEHICLE OF	NO NO	VISCOSITY 40 C 100	VISCOSITY 40 C 100 C	5	TAH.	18H 664	FUEL 616 ×	ı.	đ	3	68	PPH	PPM CPARTS Hi No	S PER	יונר	1	Si K	3	۵, ۱	22	BFLAF
06-05-85	360	45.9	m e	136	1.02	4.25	7.e.	- 8	163	22	4 55		7007	46	88	04	56 1		966	1099	14269
OIL CHANGE	E AT 213	AT 2135 HILES																,	;		4
12-05-85	3663	79.0	79.0 11.3	132	1.90	Ť.	1.7	15	% •	9.5	n		5		22 112			201	• 62	•	C
GIL CHANGE AT 3665 MILES	iE AT 366	S MILES																	!	,	
02-28-86	4910	200.2	10.9	126	3.39	2.52	9 8	<u> </u>	A 4.	67	9 ~	55	~- ;;		23	~ * • • • • • • • • • • • • • • • • • • •	262	. .	**	**	14987
CONVERTED	TO METH	TO METHANOL AT 4908 MILES	4908 H	ILES	6	B Of A	011 Added	ס													
Kee Unused B of A 011	rd B of A	4 011	7.	103	3.6	3.61 10.51		~	7	5	5		0 1		20 262		1903	•	1345	1263	14740
05~27-86 10-10-86 12-05-86	5544 7723 9070	129.4	0 10 4 0 10 4 0 10 10 10 10 10 10 10 10 10 10 10 10 10	120	4.94	7.57 4.71 3.93	, e e .	76 98 170	214 202 376	524	848	~ <u>- 1</u> S	222	099	264 4	46	1520	***	1250	1200	15162
OIL CHANGE AT 9070 MILES	3E AT 907	70 MILES																			
03-02-87	11511	134.9	13.4	# <u>-</u>	4.60	5.39	00.0	101	133	88	n en	·2 f~	7 <u>5</u>	0 0	27	n –	4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4	N N 0	1200	132	1691
OIL CHANGE AT 12090 MILES	GE AT 121	B98 MILES	v																		
OIL CHANGE AT 14139 MILES	3E AT 141	139 HILES	v																		
06-15-87	14141	133.3	4.0	165	5.44	7.63	00	163	172	n •	٤,	n 0	* 5	• •		7 - 7 -	1690	4 4 0 0	22	137	17506

LUBPICANT DATA AND TRACE METALS FROM U.S. ARNY METHANOL-FUELED ADMINISTRATIVE VEHICLE DEMONSTRATION PROCRAM - PHASE I & 11

			1	!		•	:			t		407.5	7	SIDERDO TORROLDE GEO	u			2	MO1 S	DATE	PECISION DATE: AUG 11. 1986	190
VEHICLE USA .	SA .	CM2000	₩.	ENGINE TYPE:	TYPE	9-4		CHEV S-18		į	A K	76 (77	1		3							
	M000	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	Ö	့ပ		T H		윤	ř.	ą.	3	د	918	PPH CPARTS Hi MA	t	FER MILLIONS Si B	LC 10K	Ž	3	•	Z	COOK
05-15-65	3080	4 4 4 4 6 4 6		3 145	•	2.15	3.25	 	55	-53	23	5.2	25	300	n •	•••	55	٠ <u>ت</u>	1179	-24	¥2.	14203
UIL CHANGE	E AT 3068	1000 MILES	.																			
10-02-85	4282 5515	87.3	12.3	133		3.14	3.59	~ E.	 	35	~ •	*=	- 15	ũ.		122	43	267	1620	1308	1495	14645
OIL CHANGE	AT	5515 MILES	L																			
98-80-10	6622	.60	11.9	9 126		3.19	3.10	7.5	22	5	•	~	•		-	*	2	121	203	911	-	14648
COHVERTED	TO ME	TO METHANOL AT 6622 MILES	r 6622	HILE		and B	or a 0	011 Added	_													
Ilen Unused	d B of	A 011	7	E01 +.		3,01 10,5	0.61		-	:	Ş	₽	-	~	5	9	202	1903	•	1345	1263	1474
63-20-86 07-03-86 08-28-86 10-01-86	8129 11152 12563 13529	- 144 H	24.9.2	2002		5.69	2.75 4.50 3.61	0000	65 246 353	375	423	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	r 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	N & 5 G	~ .	7448 7848	84	1120	- 80 80 4 4 80 80 80 80 80 80 80 80 80 80 80 80 80	- M - M - M - M - M - M - M - M - M - M	150	14977 15228 15445 15465
OIL CHANGE	A	13530 MILES	ES																			
11-21-86 12-02-06 01-15-87	15226	136.	4 4 2	60.		4.60	6.4.4 6.4.0 7.0.7	000	240	242	6.48	2 6 2	-04	2-5		727	200	1630	4 - 21	1240	9£1 13¢	15607
OIL CHANGE		AT 16509 HILES	ES																			
03-06-87 04-17- 8 7 05-05-67	17638 18682 19734	121.	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1			2.58 2.96 3.37	6.73 3.37 3.59	000	122	224	511	m 4 M	N & _	0 - M	• • •	725	N &	1369	n - 9	1230	129	13913
OIL CHANGE AT 19735 MILES	E AT 1	9735 HILI	ES																			
116-08-97	20917	128.4	13.6	101 9		4.15	20.2	0.0	r. P	Ĭ	æ	~		-	•	7	2	0981	20	1319		16211

LUBRICANT DATA AND TRACE NETALS FROM U.S. ARNY METHANOL-FUELED ADMINISTRATIVE VEHICLE DEMONSTRATION PROGRAM " PHASE I & 11

13.	DFLRF CODE	16452
REVISION DATE: AUG 11, 1900	Fe Pb Cu Sn Mi Mn Si B Mg Ce F Zn CODE	1000
ATE:	(L	1320
0 HO18	3	000
REVI		22 1264 12964 1366
	LL 10H	# # # P
	PPN CPARTS PER MILLIONS Fe Pb Cu Sn Mi Ni Nn Si B Ng Ca	272
370	E CE	200
VEHIC	X X	- m m
FT. ORD METHANOL VEHICLE	ų i	4 - 7 - 4 - 6 - 6 - 6 - 6 - 6 - 6 - 6 - 6 - 6
NE TH	Š	986
ORO	ತಿ	*=2
FI.	å	7.07
_	F.	323
CHEV S-10	VISCOSITY TAN DEE4 DIL X	500 500
	18H 0664	4 55 6 4 50 6
ENGINE TYPE: V-6	TAH	40.4 40.4 40.4
1 HE 1	2	0.00 - 0.00 -
EXC	100 C	120.4 15.7 136 4.04 7.86 0.0 156.1 14.1 85 3.70 5.50 0.0 130.1 14.4 110 4.94 4.49 0.0
000	V1SC 40 C	120.4 156.1 136.1
A CH	MOGO	AT 209 21938 23275 23680
VEHICLE USA 61 CH2000	VISCOSITY VISCOSITY CATE ODON 40 C 100 C VI TAN D6	OIL CHANGE AT 20917 MILES 07-17-87 21938 120.4 09-08-87 23275 156.1 10-16-87 23880 130.1

LUBRICANT DATA AND TRACE METALS FROM U.S. ARNY NETHANOL-FUELED ADMINISTRATIVE VEHICLE DENONSTRATION PROCRAM - FHASE I & II

VEHICLE USA & CH2001	JSA OL	CM2881	EX	THE 1	EHGINE TYPE: V-6		CHEV 5-10		FT.	980	4E THA	HOL *	ORD HETHAHOL VEHICLE	w			REVI	S HOIS	MTE: /	REVISION DATE: AUG 11, 1900	1300
ш	MOGO	V1900		>		18H 0664	FUEL DIL X	r.	9	2	ŝ	PPH A1	PPH CPMRTS Ni Mn	1	PER HILLIONS Si G	L 10M3	ě Š	.	a.	پ	CODE
US-15-85 08-24-65	2932	47.5	6.9	152	2.23	2.69	2.2	182	85. 20.	-12 38	36	K 43	40		3	5 5	*Ñ		- 4	22	14:00
OIL CHANGE	E AT 2932	932 HILES																			
10-02-85 10-21-85 01-07-86	000 404 404 844	44.25	0.01	132	3.51	4.00 1.00 1.00 1.00 1.00 1.00 1.00 1.00	. N.	11 W 4	333	500	4==	200	4 4 6	4	200	200	524	1520	1327 1242 1222	13696	1444 1444 1474 1474 1474 1474 1474 1474
COMVERTED		TO METHANOL AT	4743 MILES	41LES	pu•	BofA	011 Added	ğ													
Hew Unused	a	of A 0il 137.4	7.	1 03	3.61	10.51		••	\$:	2	-	7	-	20 26	262 19	1983	•	1345	1263	14748
03-20-86 04-24-86 07-10-86 09-24-86	52.02 6.067 71.63 91.00	120.4	0.004	- 6 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	2.3 3.16 5.20	3.4.65 3.4.65 3.2.65 3.2.65	,,., ,,,,	4.96.4	24 79 135	75.2	= # = # 8	១១ភូទ្	4040	- 4 - 0	7 9 0 3	88 u u	1.56 1.50 1.70	760	1000	-040 -074 -074	14970 15296 15464
OIL CHANGE	SE AT 8188	188 MILES																			
12-04-86 02-24-87 03-02-87 04-17-87	9289	2.4 2.4 3.4 3.4	0-0-	1171	24 / 4 / 4 / 4 / 4 / 4 / 4 / 4 / 4 / 4 /	22.98	0000	4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4	2 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	2222	2222	3-18	010VV	9090	80 4 4 80 4 6 12	4000	2278 396 378	2000	1326	- 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	15905 15905 15906 16031
UIL CHANG	E AT 1	UIL CHANGE AT 11467 MILES	<i>1</i> 6																		
28-20-20	12626	120.3	-:	100	4.94	6.28	0.0	120	29	24	ø.	*	n	0	2	÷	1590	•	1310	1210	16428
OIL CHANGE		AT 12627 HILES	**																		
08-25-87 10-16-87	13934	148.3	15.2	101	5.78	6.62	00	133	7 B	26	<u> </u>	0 ·5	11 N	• •	36	16 21	2110	#4	1260	1200	16574
UIL CHANGE		AT 16839 MILES																			

LUBRICHNI DAIR AND IRACE METALS FROM U.S. HRHY HETHANOL-FUELED ADMINISTRATIVE VEHICLE DEHONSIRATIOH PROGRAM - PHASE I & 11

996	BFLAF	14204		4201		14047		14748	5215		15526 15702 15907		6969		16752
AUG 11, 1986															
DOG.	Zn	992		1340		2		1263	1250		130		1200		1150
DATE: (٩	937		1242		920		1345	1230		1346		1480		1430
REVISION DATE:	ů	954		7 7		243		4	2000		N & W		9 4		S S
REV	£8	401		495		963		1903	1170 860 1070		1360		1320		2330
	נרוסו	\$=		36		20		282	ភ្ន		a 4 4		19 CV		<u> </u>
	PER MILLIONS Si B	396 736		124		32		20	37		336		290		ŭ
37:	IRTS Mn	s <u> </u>		99		_		2	N O O		000		00		0
VЕН10	PPH < PARTS Hi Mn	26		\$ 10				:,	01 NO NO		- m m		- 4		-
101	PP	0.0		พห		m		-	100		2=6		٠ <u>٣</u>		ນ
iE THA	Sn	34		2=		3		Ş	22 35		665		m <u>o</u>		~
GRD NETHANOL VEHICLE	Ç	16		٥.		8		\$	25 25		<u> </u>		27		=
FT.	đ	107		39		91		Ş	106 211 232		00 E		36		56
	r,	136		104		23	~	-	185		35		815 515		74
CHEY S-10	FUEL 616 %	4.9		9 G		1.2	ņil Added		0.0		000		0.0		0.0
15 9-A	18H 5664	4.26		3.41		3.11	of A	10.61	3 + 0 + 0 + 0 + 0 + 0 + 0 + 0 + 0 + 0 +		7.63 5.61 4.38		7.41		7.52
-	TAR	2.13		3.05		2.80	end B	3.01 10.61	1.98 6.79 4.62		4.94		3.94		4.83
ENGINE TYPE	5	168		134		125	LES	1 03	96 98 107		108		102		115
EKGI	311Y	0.0		#: 1:4		11.5	6627 HILES	7.	- 8 6.		14.3		15.5		15.7
1862	VISCOSITY 40 C 100 C	47.7	HILES	79.0 84.2	AT 5544 MILES	5.28	ANOL AT	0i1 137.4	125.2	94 MILES	133.5	AT 14452 HILES	139.2	AT 17270 MILES	142.1
A . CM2	NO GO	3067	E AT 3068	4245 5544	: AT 554.	6627	TO RETHANDL AT	B of A	9987	E AT 110:	12275 13225 1449		15701		18298
YEHICLE USA . CM2862	CATE	05-15-65	OIL CHANGE	10-15-85	OIL CHANGE	01-08-86	CONVERTED	Hew Unused	03-26-86 07-02-86 08-29-86	OIL CHANGE AT 11094 MILES	10-31-86 12-12-86 02-27-87	UIL CHANGE	04-28-87	OIL CHANGE	10-04-87

LUBRICANT DATA AND TRACE METALS FROM U.S. ARNY METHANOL-FUELED ADMINISTRATIVE VEHICLE DENONSTRATION PROGRAM - PHASE I & II

	VEHICLE USA #1 CH2883	SA . CR	2083	EHG	THE T	EHGINE TYPE: L-4		CHEV 5-10		FT.	080	IE THA	HOL	METHAHOL VEHICLE	w			REVI	S HOIS	REVISION DATE: AUG	NG 11,	1388
	CATE	MOQD	VISCOSITY 40 C 100	VISCOSITY 40 C 100 C	1,	TAH		FUEL PIL X	я. 4.	8	3	S	PPF	PPH CPARTS Hi No		PER MILLIOH) Si B	LIOHO	X.	ខំ	ع	20	BFLRF
	06-04-85 09-12-85	980	53.2	9.0	152	2.64	5.50	1.6	10	37	55 4-	- 81	n-	700	7	227	31	136	1375	1053	1230	14265
	OIL CHANGE	E AT 3221	I MILES																			
	09-18-85 11-13-85 12-05-85	3763 4712 4904	80.9 79.0	10.9	131	2.34	3.25	4	22 22	0 4 4 0 4 4	0 T II	N 40 70	75M	7 0 H		47	3 40 K	557 517 561	1870	1202	1396	14625
	OIL CHANGE AT 4904 MILES	E AT 490	4 MILES																			
	01-06-86 02-19-86	5032	79.9 83.3	1.5	133	3.28	3.25	2.0		- 4	62 83	4 ~		2°		19 1	901	937	900	979	963	14040
14	CONVERTED TO METHANOL AT	TO METH		6090 MILES	IILES	g pu•	S of A	011 Added														
বে	Hew Unused B of A Oll	d B of A	137.4	7.	103	3.01	3.01 10.61		-	5	\$	Ş		1,		20 20	282 15	903	•	1345	1263	14740
	06-11-86 08-22-86 10-21-86 12-16-86	7012 8153 9200 10313	125.25 130.25 130.25	7.4.7. V. N. V. L.	101	5.50 8.13 5.27 6.12	6.90 5.16 6.17	0000	53 73 108 143	330 330 300 300 100 100 100 100 100 100	8 4 N N 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	4 M 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4	2 6 9 2		K 0 0 0	25.55	2 2000	0000	9000	1220	1250	15192 15197 15512 15705
	UIL CHANGE AT 10313 MILES	E AT 103	13 HILES																			
	06-29-87 10-11-87 04-06-88	12709 13796 14752	133.6	84.E	105	7.52 5.27 7.29	5.16 7.63 5.50	000	129 164 465	149	+ B 4 + B 4	% 1 5	523	50.2	900	28 37 65	4	670 950 470	000	1336	1200	16427 16753 17507

LUBRICANT DATA AND TRACE METALS FROM U.S. ARNY NETHANOL-FUELED ADMINISTRATIVE VEHICLE DENONSTRATION PROGRAM - PHASE I & II

YEHICLE	VEHICLE USA #1 CN2884	12884	SH2	T HE	ENGINE TYPE: V-6		CHEV S-10	•	FT.	ORD	BASEL	INE	BASELIHE VEHICLE	M			REVI	HO15	PATE	AUG 11	REVISION DATE: AUG 11, 1980
OATE	MOQD	V 1SC	VISCOSITY	7	HAL	TBH D664	FUEL PJL %	Ä	Pb	S	S	PPI A1	PPH CPARTS Hi Mn		PER HILLIOHS Si B	C.10H3	, E	3	٩	Zn	BFLRF
05-15-85	460	33.4	9.4	200	1.39	5.95	4.9	111	90	20	42	10	340	ΦĦ	761	-:	29	2276	976 1865	1126	14189
UIL CHAN	UIL CHANGE AT 2589	39 MILES																			
12-14-85	2 4640	91.6		130	11.4 130 4.41	2.75	7.7	- <u>-</u> 5	35	-	2	æ	เก	m	185	33	474	1290	1275	1450	14849
OIL CHAN	OIL CHANGE AT 4641 MILES	I MILES																			
01-31-86	5 5928	88.8	88.8 12.0 128 3.20 1.41	128	3.20		E. 1	e,	47	98	ø	•	μ.	÷	ņ	75 1	1001	234	9 + 6	1 09 0	14874
5543-664	8543-6648 MILES, BFLRL COLD START TEST	BFLRL C	OLO 576	ART TE	18																
03-24-86	5 6547	92.6	85.6 11.7 128 3.51	128	3.51	2.35	Ν. •	53	7.	98	۸	ų	2	_	₩	0	926	2 0	988	1027	15432
New 210 CHAN	OIL CHANGE AT 6648 MILES	18 MILES																			
10-06-86 12-11-86 03-05-87 06-08-87	6673 7669 8256 9486	112.9 112.7 16.6	3.5.5.5 4.1.6.	0-0-	2.64 3.37 4.15 5.67	9.76 7.63 6.40	, , , , , ,	9 6 5 7 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6	33	θŭ=2	8686	8678	0000	0000	22 14 1	137	1830 1610 1670 1530	M 4 4 9 0	1310	1320	15470 15694 15909 16218
UIL CHAN	UIL CHANGE AT 9487 MILES	17 MILES																			
08-06-87 09-04-87 01-22-88	12010	136.6 152.6 159.4	13.9	108	4.26	7.18 5.27 3.14	000	35	37 163	~ @ 17	0 V 4	۲. a i	000	900	727	127	730	6 W 4	1310	1250	16529

LUBRICANT DATA AND TRACE METALS FROM U.S. ARNY METHANOL-FUELED ADMINISTRATIVE VEHICLE DENONSTRATION PROGRAM - PHASE I & II

>	VEHICLE U	VEHICLE USA 0: CM2005	883	EK	I HE	ENGINE TYPE: V=6	:	CHEV S-10		FT.	ORD	MSEL	1HE	DASELINE VEHICLE	ш			REV IS	S HOIS	DATE	REYISION DATE: AUG 11,	, 1988
۵	DATE	W 000	VISCOSITY 40 C 100	VISCOSITY 40 C 100 C	, ,	TAH	TBH 0664	FUEL DIL %	r.	Pb	õ	Şn	PPH Al H	¢₽A ĭ		PER HILLIOHS Si B	L10H)	G K	ů	۵.	Zn	BFLRF CODE
, 56	05-15-85 08-29-85	158	40.6	69.57	159	2.84	5.50	2.2	56	28	34	16	0.0	29	4 4	379	- - -	50	1350	945	1101	14198
Ö	OIL CHANGE	E AT 2428	HILES																			
	10-21-85	3664	78.5		133	3.38	3.84	 + 9	34	325	<u>5</u>	<u> </u>	46	Ø, 00		5.00	32	436	1570	1220	1353	14702
Ö	OIL CHANGE	E AT 4793	HILES																			
.50	02-14-86 05-05-86	6203 7435	84.8 83.1	== e.e.	126	3.45	2.71	† ° ° ° ° ° ° ° ° ° ° ° ° ° ° ° ° ° ° °	23	- 1	73	9 2	2.0	4. <u>2</u>		\$5 	58	873 923	349	944	1054	14911
9	JIL CHANG	OIL CHANGE AT 7435 MILES	MILES											•								
155	07-01-86 09-23-86	8572 10693	111.8	13.3	115	4.38	9.08	0.5	53	31	55	ດ ພົ	NΦ	00	9 0	25	47	250	4 N	910	1070	15213
3	IL CHANG	UIL CHANGE AT 10693 MILES	3 HILES																			
	10-17-86 02-09-87 04-13-87	12972	91.1	22.4	123	4.04 5.78 7.07	5.16 2.69 2.02	000	4 6 6 6 4 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6	333	222	~~0	2 6 0	000	200	8 to 4 to to to	2002	0000	000 000	960	950	15555
3	JIL CHANG	OIL CHANGE AT 14144 MILES	4 HILES																			
9	BIL CHANG	OIL CHANGE AT 15345 MILES	S HILES																			
J-9	09-04-87 02-19-88	16474	119.3 13.3	13.3	107 58	2.81	5.42	00	± 4.	8 T	ννœ	42	an	••	00	13 1	11	520	90	1000	1300	16669

LUBRICANT DATA AND TRACE METALS FROM U.S. ARMY HETHANOL-FUELED ADMINISTRATIVE VEHICLE DENONSTRATION PROGRAM - PHASE I & II

VEHICLE USA #1 CM2086	JSA #1 CM	12086	ENG	INE T	ENGINE TYPE: V-6		CHEV S-10	6	FT.		HETH	ORD METHANOL VEHICLE	VEH1C	E E			REVI	SIOH	DATE	REVISION DATE: AUG 11.	. 1988
DATE	MGGO	VISCOSITY 40 C 100	VISCOSITY 40 C 100 C	7			FUEL DIL X	ŭ.	đ	S	Š	ואם	4		PER MILLIONS S1 B	LLIOH	S X S	3	٩	2	BFLRF CODE
05-15-85 08-13-85	3359	34.6	9.5	214	1.79	2.24	4.7	74	58	9-1-9-1	22	m 9	4 4	20 00	488 485	- 49	19	1902	917	1065	14191
OIL CHANGE	GE AT 3359	59 HILES																			
i9-09-85	4801	9.98	11.8	135	2.35	3.81	1.2	Ω. T	55	Ø	Œ,	٠	0 5	8	911	•	531	1590	1308	1498	14603
CONVERTE	D TO HETH	CONVERTED TO NETHANOL AT 4801 MILES	4801 H	ILES	and B	B of A	Oil Added	þ													
flew Unused B	ed B of f	of A 0i1 137.4	4.	103	3.01	3.01 10.51		-	\$	\$	5		5	Ş	50	282	1903	•	1345	1263	14749
11-27-85	4828	124.8	13.4	102	2.52	3.45	0	133	13	25	55	40	, ,	- +	37	иn	1124	231	1214	1176	14740
156 OIL CHANGE	GE AT 6415	15 MILES																			
05-02-86 06-11-86 08-07-86	7698 8705 9770	132.6 136.1 138.6	441	105	2.82 6.00 7.52	7.03 6.68 5.50	0.0	25.25	90 102 187	= 7.2	272	400	NION	- 12 0	44 4	- + 5	1430	2 7 6	1415	138	15131
OIL CHANGE	GE AT 977	AT 9770 MILES																			
09-23-86 11-14-86 01-29-87	11049 12316 13380	139.8 142.9	14.2	90-	3.93 4.60 7.46	7.86 5.61 4.26	900	57 103 192	68 108 253	20 19 25	225	522	n N O	၁ 00	33 24	<u>õ</u> na	1620	000 000	1290	1190	15461 15556 15931
OIL CHANGE	GE AT 13381	381 MILES																			
04-17-87	1462	128.2	13.4	99	3.09	8.87 5.95	000	56	53	7 9	m w	ā 6.	OI IO		1.8 2.0	<u> </u>	1790	n	14:0	1230	16032
OIL CHANGE	GE AT 15515	SIS MILES	**																		
10-54-87	16581	136.2	15.0	112	3.93	8.75	0.0	·9	76,	=	m	•	-	•	<u>m</u>	9	2190	20	14:0	1160	16759

LUBRICANT DATA AND TRACE METALS FROM U.S. ARHY HETHANCL-FUELED ADMINISTRATIVE VEHICLE DEMONSTRATION PROGRAM - PHASE I & II

SO EHICLE US	USA +1 CI	CH2007	Ĭ	ENGINE TYPE:) 9-A	CHEV S-10		FT .	080	ETHA	. א הא	HETHAHOL VEHICLE	tur			REV 15	HO14	ATE	REVISION DATE: AUG 11,	1988
DATE		V18C(VISCOSITY 40 C 100 C	5	TAH		FUEL FIL X	r.	ą	Ç	Sn	PPH A1 H	C PAR		PER HILLION Si B	10H)	o K	3	۵	20	BFLRF
09-09-85	2329	4.00	46.4 0.0	172	2.10	2.58 .35	2.4	55 157	31	36	7 7	ma	3.0	5 35	-0	5 5	=2		910	986	14197
OIL CHANGE	E AT 2329	29 MILES																			
16-03-85	4063 5293	80.6 78.0	11.2	128	3.53	3.65	9.1	34	5 6	68	40	- m	φφ 		31 6	9 F	968	317	1032	1244	14640
CONVERTED	TO METHANOL	HANOL AT		5490 MILES	pu•	B of A	011 Added	70				•									
Hew Unused	B of	A 011 137.4	7.	1 03	3.01	10.61			5	\$	-	-	⇒		20 26	202 13	903	•	1345	1263	14740
01-08-86	5491	85.1	- :	131	2.34	5.58		9 Y	E 25	93	77	- ^	Y		25 11	, a e	930	223	1290	933	14050
	7082	125.6			7 ~			C (2)	192	5 5	, ,	. 0			30		020	200	1070	=	15214
98-92-80 7	7740	113.1	_		.0			112	229	27	35	= :			53		9	360	900	1354	15412
11-06-86	9020	126.9	4.6	- Y	4.94		0 0	258 258	= = = = = =	0 g	- -	2 2	n in		9 3			9 9	77	25	1571
01-23-87	11604	150.5	- 2					331	599	35	7	2			9		250	9:6	1300	1210	15829
OIL CHANGE	AT 11	605 MILES	w																		
03-13-67	13618	127.0	13.0	166	3.14	5.50	00	134	8 8 3 3	<u> </u>	39.6	٧ <u>۵</u>	ดห		18	22 22	310	220	1370	113	15905
OIL CHANGE	E AT 14790	790 MILES	"																		
10-90	15796	131.0	14.5	109	4.71	7.74	0.0	53	23	æ	12	٠٥	_	•	17 3	32 21	2160	S O	1460	1270	16210
OIL CHANGE		AT 17000 MILES	"																		
07-07-67 07-08-97 08-26-87	17020 17035 19389	130.6	E 4 8	122	4.49 4.71 5.84	5.24 5.21 5.21	000	73 67 95	4 m 4	707	∞	0	nan		21 22 22	4 m m	420 350 290	310	1230	124	16414
OIL CHANGE	A	18389 HILES	"																		
10-24-97	19608	146.2	14.3	95	4.15	9.03	0.0	4	21	~	w	ហ	e	5	2	5 2	2130	<u>.</u>	1420	1160	16760

"UBRICANT DATA AND TRACE METALS FROM U.S. ARNY HETHANOL-FUELED ADMINISTRATIVE VEHICLE DEMONSTRATION PROGRAM - PHASE I & II

						YEHILL	E VENUNS	DENOMBLE ON TACK	2 2				:							
VEHICLE U	USA OI CH	CH2888	EKC	ENGINE T	TYPE: V	9-	CHEV S-10	_	FT.	ORO M	ETHAH	IOL VE	METHANOL VEHICLE			REV	REVISION I	DATE	AUG 11,	1500
DATE	MOGO	VISCOSITY 40 C 100		>	TAH		FUE	ñ.			c		i M	A S	MILLION	OH > Mg	ű	٩	Z,	BFLRF
02-15-85	3395	47.4	6.0	167	3.10	3.70	2.6	50	35	30	11 24		25	98		37		992	1240	14190
HAD ACCIDENT AT		3395 MILE	S.																	
09-30-82	4786	110.6	14.2	129	.99	3.29	æ	23	<u>o.</u>	ĭ	0.	_	2	4	••	456	169	923	•	14638
CONVERTED		TO METHANOL AT	4736 H	MILES	and B	3 of A	011 Added	, G												
Hew Unused	rd B of A	0i1 137.4	7.	103	3.01	10.51		-	2	\$		·,		50	282	1903	•	1345	1263	14740
20-20-11	4790	6 221	6	101	75.0	. 4	۲,	<u> </u>	5			8	'		2	1025	98	1127	1 055	14744
(1-28-86	200	; ;	12.8	Ò	2.34	3.5	0.0		701		73	N.	'			1122	123	1223	1196	14875
04-24-86			13.9		m	2.94		70	294		69	เง				1210	06	1109	1192	502
98-62-50		125.1	15.2		N) I	5.1	-	38	531		- (0	<u>m</u> k				989	130		230	13164
07-02-86	9701 10905	140.6	16.7	161	5.72	3.48	. 0	116	4 1	22	73.	<u>0 70</u>	, o	9 6	. 2	1220	330	1230	1430	15327
OIL CHANGE	SE AT 10906	OG MILES																		
09-03-86 10-09-86 11-17-86	11968 13269 14387	132.2	4 5 E	167	3.3. 3.93	7.57 6.17 7.52	000	45 39 65	109	13	5 1 2 9	@ K1 @	000	333	3 8 8	1770	9 10 0	920	1230	15587
OIL CHANGE	E AT 15488	88 MILES																		
03-05-87 05-14-87	16639 1797	136.1	16.4	129	5.50	7.41	00.0	131	4 0 4 0	0 10	4 15	9 =	- M	23	¥ 7	1450	9 6	1200	1460	15910
OIL CHANGE	SE AT 17970	70 HILES																		
07-13-87 07-20-87 08-25-87 10-24-87	18957 19084 20647 22064	125.3 126.3 139.6	. 42.5 64.2 64.2	152	3.82 5.72 6.51 6.06	6.96 4.04 6.62	0000	62 162 172	19	8655	Nova	92-0	0000	222	V 4 4 12	1660 1660 1760 2030	0 0 4 0 0 0 0 0	1370	1320	16433 16454 16572 16757
OIL CHANGE	3E AT 22111	11 HILES	,-																	

LUBRICANT DATA AND TRACE METALS FROM U.S. ARMY METHANOL-FUELED ADMINISTRATIVE VEHICLE DEMONSTRATION PROGRAM - PHASE I & II

1988	FLRF	4192		4624 4703 4729		4745		4749	4912 5059 5472 5472	704	5911		6431 6451 6468 6672 7510
: :						_		_		-			
AUG 1	20	990		1300		296		1263	2 - 6 8 4	-	1170		1270
DATE	۵	878 955		1159 1250 1163		668		1345	1230	1260	1250		1220
REVISION O	3	1167		1960 1570 1610		192		•	1376 1376 360	930	4.4		2 4 60 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0
REVI	, X	20		505 464 478		188		£161	1101 611 590 590	006	4 4 0 0 0		32000
	HICLION i	∵ -		55 15		136		282	~ 25 4 4 v	· 6	m •		-0001
	PER HI Si	439		128		88		50	9 8 8 7 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9	. 6	32		3-35
כרצ		9 11		-00		:		=	m 10 0 0	•	90		00000
VEHI	PPH CPARTS	36		0 6 N		-		₽	44757	<u>. 0</u>	41		nuāar
NETHANOL VEHICLE	PP PP			N 4 4		0		-	2 4 8 6 5	9	25		@ r = a .ā
METH	S	- 4		+ 22 2		5		Ş	4 4 6 4 V	5	23		72 = 40
ORD	S	22		===		28		=	200	29	59 43		7 E C C C C C C C C C C C C C C C C C C
FT.	9	37		34 5		-		\$	267 267 574 588	280	129		4 8 9 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8
	ŗ.	73		5.4 Cl		5		-	71 121 343 460	695	120		67 67 121 165 291
CHEV S-10	FUE	2.6				1.5	011 Added		0000		30. 00.		00000
N-6 CI	18H D664	4.26		3.83 2.69 2.63		4.56	of A	10.61	5.10 4.15 2.69	3.37	6.51 5.16		7.18 6.96 4.71 5.39 5.16
ż	194	1.76		2.34 2.82 3.31		2.08	B pue	3.01	2.88 3.78 4.34 5.45	4.66	3.25		5.05 5.16 5.17 5.16
ENGINE TYPE:	5	168		132		134	LES	103	8466	*	4.0		00000
EHG	11TY	9.0		9.5.5		12.0	6564 MILES	7 .	nomas nomas	3.0	17.4		<u>0,40,44</u>
CM2869	18C0	49.0	2 MILES	92.8 81.3 87.3	AT 6400 MILES	85.2	A	0il 137.4	129.9	7	132.6	38 MILES	122.4 121.6 126.1 128.4
÷	¥000	140	: AT 3072	4261 5520 6400		6564	TO NETHANOL	B of A	7655 9510 10596 11682	12874 : AT 1287	13830	E AT 14938	16005 16026 16649 16941 17431
VEHICLE USA	ш	05-15-85 08-14-85	UIL CHANGE	09-18-85 10-21-85 11-08-85	UIL CHANGE	12-02-85	CONVERTED	159		12-15-86 01L CHANGE	03-05-87 05-07-87	OIL CHANGE	07-13-87 07-15-87 07-31-87 09-08-87

LUBRICANT DATA AND TRACE NETALS FROM U.S. ARMY HETHAHOL-FUELED ADMINISTRATIVE YEHICLE DEHOHSTRATION PROGRAM - PHASE I & II

VEHICLE USA . CM2890	JSA OI (:H2890	Ä	GINE '	ENGINE TYPE: L-4		CHEV S-10	_	FT.	ORD	BASEL	INE	BASELINE VEHICLE	w			REVIS	0 HOI	ATE:	REVISION DATE: AUG 11,	1988
DATE	MOGO	VISC 40 C	VISCOSITY 40 C 100 C	>	TAK		FUEL DIL X	وا لد	đ	2	S	PPF	PPH < PARTS Hi Mn		PER MILLIOH) Si B		E C	ů	a .	Zn	BFLRF
06-30-65	262 3425	49.5	9.9	134	1.63	4.15	9	62 115	54	17	39	9.10	- 0	N &	276	21.	53	076	1636	1106	14267
OIL CHANG	GE AT 3.	OIL CHANGE AT 3425 MILES																			
10-03-85	4711	9.6	12.4		3.79	4.64		37	8 8 8 8 8	88 12	۵۲	מי מו	·» vo					640	1276	1153	14641
12-09-85				128			95	90	120	28 28	24	10	۰,٥	12 IJ	50.00	25 25 25	532 1	930	1247	1491	14069
8384-841	7 MILES,	8384-8417 MILES,BFLRF COLD START TEST	LD STA	RT 15:	ST																
(3-24-86 07-31-86	8385 8386	83.3		11.4 127	3.21	5.72	5.0.4	38	44	88	10 O	- 0	=-	-0	25 7	77 9	953	228	990	1031	15031
9 OIL CHANGE AT 8418	GE AT 8.	118 MILES																			
12-11-86	9543	118.9	13.9	115	3.31	7.97	0.0	<u>6.</u>	33	91	0 -	m	•	•	25 14	14:	1450	20	1350	1210	15695
OIL CHANG	GE AT 1	OIL CHANGE AT 11035 MILES	s																		
05-07-87 07-21-87 08-25-87	11836 14236 15438	124 148 168 168 168	15.3 16.3 16.3	103	4.04 7.07 6.51	5.50 6.96 6.31	000	22 28 30	323 128 142	202	790	សល់	– m m	000	200	39 16 69 20 72 19	2040	270	24. 900 200	1250	16072 16455 16573
OIL CHANG	GE AT 11	OIL CHANGE AT 15439 MILES	s																		
03-22-88 18725	18725	141.3	141.3 15.5	113	90.9	6.40	0.0	54	550	0 -	83	~	N	•	23 5	59 18	1860	30	1100	1390	17511

LUBRICANT DATA AND TRACE METALS FROM U.S. ARMY NETHANOL-FUELED ADMINISTRATIVE VEHICLE DENONSTRATION PROGRAM - PHASE I & II

VEHICLE USA	SA 61 C	#: CH2891	EKG	H.	ENGINE TYPE: V-6	9-8	CHEV S-10	.10	FT.		HET	JOHEH	ORD METHANOL VEHICLE	CLE			REV	HOISI	DATE	REVISION DATE: AUG 11.	1986
DATE	H 000	V1SCOS1TY 40 C 100	C 100 C	7			FUE PIL	ŭ.	Pb	Ö	Sn	ē	PPH CPARTS Hi Mn	ARTS Mn	PER MICLIONS Si B	CL IOH	Ž		•	Zn	BFLAF
05-15-85	3224	46.7	9 8	153	2.07	2.13	2 - 2 - 3 - 3 - 3	200	132	38	<u>- 4</u>	33	340	u v	353	- -	26	938	909	1060	14199
OIL CHANGE		AT 3224 HILES																			
09-30-85	1881	94.0	1.8	132	7.15	3.16	6.	37	23	=	•	6	•	0	167	4	217	1620	1261	1413	14637
CONVERTED TO METHANOL AT	TO MET		4881 MILES	ILES	P C	B	# 011 Ac	Added													
Hew Unused	8 of	A 0i1 137.4	7.	1 03	3.01	10.6	<u></u>	-	\$	\$	\$	-	Ş	\$	20	282	1903	•	1345	1263	14748
161 161 161 161 161 161 161 161 161 161	6214 6696 7592 8689 10137	2 E E E E E E E E E E E E E E E E E E E	204000	97 98 105 122 111 97	22.00 2.00 2.00 2.00 2.00 2.00	2.96	7.98888 8.00.00 8.00.00	55 163 163 340	4 4 4 5 4 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6		0044WW	លកសិសិទិទិ	9-mmss	W W 3 9 9 9	997 200 200 200 300	7 00000	200000 200000 200000000000000000000000	22.00	20-4-0-1-0-1-0-1-0-1-0-1-0-1-0-1-0-1-0-1-	1202	15974 15180 15180 15180 15180 15463
OIL CHANGE	E AT 11391	391 MILES					•	:			9		(•	Ş	•	•	Š	9	900	
10-31-86	12774	132.7	2.4 8.6 9.6	106	2.97	6.28	9.0 %	43	33		- - -	~ ~	N 0	-	13.2	25	4 6 0 0	510	1360	123	15696
OIL CHANGE	E AT 15281	SERT MILES																			
(2-24-87 04-02-87 05-27-87	16857 18129 20126	143.0	15.4 4.4 6.2	900	5.16 3.87 4.71	5.72	22 0.0 35 0.0	88 1-1-1	305	7.98	~~ <u>u</u>	-612	44	000	555	۲ 0 0	2140 1710 1290	800	1630	1360	15895
OIL CHANGE	E AT 20127	1127 HILES	"																		
07-07-87 08-27-87 10-15-87	21330 22707 24760	154.2	. 14.7	1000	5.27 5.72 7.86	6.17	96 0.0	69 85 167	# # # # # # # # # # # # # # # # # # #	71 72 39	0 m 72	٧ <u>٩ ۵</u>	W 4 @	000	2 - 2	o e n	1780 1593 2270	444	1320	1310	16415

LUBRICANT DATA AND TRACE METALS FROM U.S. ARMY HETHANOL-FUELED NOMINISTRATIVE VEHICLE DENONSTRATION PROGRAM - PHASE I & II

							VEHICL	E DEHONSTRATION PROGRAM	TRATIC	H PROC	KAN .	THAN SE	-	-							
		•		2	CUCTUE TYPE.	VPF. C	د د ن	HEV S-10		FT. 0	ORD NE	тнан	METHANOL VEHICLE	IICLE			REVI	S HOIS	REVISION DATE: AUG II, 1988	UG 11,	1986
;÷	HICLE U	VEHICLE USA OI CRZBYZ	7697				•						H	STARGS HAG		LLIOH	^				BFLRF
2	DATE	MOGO	VISCOSITY 40 C 100	SITY 100 C	; ;	TAH	18H 0664	FUEL D1L %	Ŧ,	Pb	Cu	Sn A	X	£		Si	£ .	3	4	20	CODE
1 50	05-13-85 08-13-85	3214	46.9	6.9	175	3.15	4.60	2.5	54	53 231	23	_	93.0	m œ	362	\$ \$	• ũ	1815	1834	1143	14194
Ē	TIL CHANGE		AT 3214 MILES													!			P	,	14501
0	09-18-85 10-22-85 12-02-85	3973 5438 6566	0 0 0 1 0 4	5.5.6	131	3.44	2.71 2.96 2.57	-07	4 36. 5126.	37 50	205	٧ <u>- ت</u>	m 4 0	0 ~ ~	128	20 49 49	4 4 5 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3	1500	1202	1393	14704
ŏ	CONVERTED		TO METHANOL AT	6566 MILES	ILES	and B	a of a	011 Added	70												
=	Hew Unused	B of	A 0i1	4.4	1 03	3.01	3.01 10.51		-	5	5	5	7 -	-	50	282	1903	•	1348	1263	14740
83 16	02-19-86 03-24-86	7510	129.7		100		3.20	0.0	4 10	461	512	52	25	99	47	27	1002	200	1251	1221 1 H 2	14913
	034-8055	8034-8059 MILES,BFLRF COLD START TEST	FLRF COL	_0 STA	₹ 1E\$	<u></u>								•							
Ö	ÜIL CHANGE	SE AT 8038	38 MILES										,			9	678		120	•	15606
-0	12-01-86	9223	131.4	14.7	108	3.48	5,05	90 99	63	2.5 2.5 2.5 2.5 3.5 4.5 4.5 4.5 4.5 4.5 4.5 4.5 4.5 4.5 4	7.7	70	ים מי	- W	34.0	. .	1770	2	1620	126	15930
9	OIL CHANGE	E AT 10.	AT 10385 MILES	ω											:	ŕ		•	9.	1288	1899
000	04-02-87 05-18-87 07-07-87	12429	143.9	16.2	101	6.95 80.95	5.39	000	101 201 342	38 62 111	25.2	53.7	222	4.4W 0.39	225	2 H G	2110	444	13.0	1320	16199
Ċ	OIL CHANGE		AT 15201 MILES	s											•	:				• > C •	36371
•	08-25-87	16580	151.1	151.1 16.1	=	6.85	7.18	0.0	かか	53	2	0	Φ.	ท	<u>.</u>	-	2170	9	200	9	

LUBRICANI DATA AND TRACE METALS FRON U.S. ARMY METHANOL-FUELED ADMINISTRATIVE VENICLE DEMONSTRATION PROGRAM - PHASE I & II

REVISION DATE: AUG 11, 1988	Fe Pb Cu Sn Al Hi Mn Si 6 Mg Ce P Zn CODE	16006
UG 11,	20	1350
ATE, A	a	1200
MO14	ů	80
REVI	×	2410
	LL 10H	*
	PER HI	25
וכרב	HA HA	0
FT. ORD METHANOL VEHICLE	PH CF	0
MHOL	4.14	12
METH	ŝ	-8
980	2	-19
FT.	Pb	38
	π.	208
CHEV S-10	TBH FUEL PPH CPARTS PER MILLIOH! 664 DIL X F. Pb Cu Sn Al Hi Mn Si & Mg C. P Zn CODE	0.0
	18H 5664	5, 65
ENGINE TYPE: V-6	TAN	7.41
T HE	7	102
EHC	VISCOSITY TAN D664	16.4
892	VISCO	167.3
VEHICLE USA &: CM2892	HOQO	10-15-87 17912 167.3 16.4 102 7.41 5.05 0.0 208 38 19 18 12 10 0 25 4 2410 50 1200 1350 16006
VEHICLE U	DATE	10-15-87

OIL CHANGE AT 19290 MILES

LUBRICANT DATA AND TRACE METALS FROM U.S. ARNY NETHANOL-FUELED ADMINISTRATIVE VEHICLE DEHONSTRATION PROGRAM - PHASE I & II

												,	0				STATE OF THE TAXABLE TO STATE OF THE STATE O	ATE.	1 2 2	190
VEHICLE USA &: CM2093	SA &: CM	1893	ENC	ENGINE TYPE:		۲-۰ ۲-۲	CHEV S-10	_	FT.	ORO ME	TEXT I	MEIMANGE VENICEE	1 C C C							•
9100	*	V1500817	611Y	5	18	18H 0664	FUEL 01L %	ñ	5	S.	Sn &l	PPH C	PPH CPARTS Hi Mn		PER MILLIOHY	X) Mg	ů	•	20	BFLAF CODE
05-15-65	1218	30.2 48.5	6.6	105	2.07	5.05	2.7	162	58	200	22 - 22 - 23	7 59 3 176	e 5	9 G	% ÷	nn	2191	900	1624	14196
OIL CHANGE	E AT 3373	3 HILES															;	•		
09-03-60	4258	27.5 00.0	==	130	2.46	3.23	m 0	ያ የ	23	400	46	~~ ~~	30 -		0 · 0	947	332	666	132	14605
CONVERTED	TO HETHANOL AT		4591 HILES	ILES	B pue	ور به د	011 Hdded	2												
Hew Unused	d B of A	137.4	7.	101	3.01	10.61			2	5		-		20	202	1983	•	1345	1263	14740
	45964 15964 14964	131.7	0.E.	2 4 5	4.04	2.03	หลา	132	616 760	2002		410 ca	-40	878	22	1093		1133	246	14746
7 03-12-86 09-11-86 11-03-86	_	22.0	11.4 E	0-0	4.28 4.28 4.98	3.76	000	131	370 297 104	2 5 5 4 2 5 5 4	2 - 6 2 - 6 2 - 6	ผมจ	• • • •	24.4	W 80	270	2	729	120	15425
UIL CHANGE	SE AT 10509	09 MILES												,	!	•	;			
12-11-86 (3-02-87 05-18-87	13200	444	404		5.73	4.83	000	105	102	222	222	0 M 0	999 999	222	<u>_</u> 44	000	0 0 0 N 9 0 N	320	900	12097
OIL CHANGE	E AT 14581	OI MILES																		•
07-24-87	15700	120.1	1.2	2.0	5.16	7.18	0.0	83	27	<u>•</u>			n	2	=	2 6 2 6	9	117	1268	16436
OIL CHANGE AT 17518 MILES	E AT 175	10 MILES																		

LUBRICANT DATA AND TRACE METALS FROM U.S. ARNY HETHANGL-FUELED ADMINISTRATIVE VEHICLE DEMONSTRATION PROGRAM - PHASE I & II

VEHIC	LE U	VEHICLE USA 01 CM2094	12894	EXC	:I HE	ENGINE TYPE: L	1	CHEV S-10		FT.	ORC	AE THA	HOL	HETHAHOL VEHICLE	31			REV	REVISION DATE: AUG	DATE	± 50€	11, 1986
CATE		M000	VISCOSITY	SITY	>	TAIR		FUEL 011 %	Ę,	Pb	Ş	Š	A 1 A	FPH CPARTS Hi No		PER MILLIONS	LL JOH		3	٩	20	BFLRF CODE
08-128-85	1 5 60 1 60 1 60 1 60 1 60 1 60 1 60 1 6	476	40.1	7.9	154	1.69	5.27	7.7	70	122	52	37	-m	111	n o	262	55	473	632	1000	1154	14266
011	OIL CHANGE	E AT 3040	10 HILES																			
10-02-65	2-85	6.948 6.945	92.8 96.3	5:-	134	3.89	3.80	ø. T .	20	35.	39-	7 [<u>۽</u> د	••		72	333	567	1560	1292	1434	14642
סור כ	JIL CHANGE	E AT 6994	4 ATLES																			
01-14-86	98-8	7995 8807	87.0 92.5	12.2	22	3.44	2.47	- 0	- W	39.0	6 9	٠=	- m	nn	5-	200	000	997	343	986	125	14077
COHVE	ERTED	TO METH	CONVERTED TO METHANOL AT	9797 MILES	IILES	B pue	of A	011 Added	**	-												
₹ 165	Hew Unused	d 8 of A 0il	137.4	4.4	103		3.01 16.61		-	\$	\$	\$	-	7	7	50	205	1903	•	1345	1263	14748
-0686	9890-10018	B MILES,	BFLRF COLD	:0LD S1	START TEST	IEST																
03-24-86 10-06-86 12-11-96	98-1	10025	121.5	4 V W 4	120	2.28 3.24 7.74	4.96	4000	35	\$ 25	5 2 5 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4	-25	- 010	7 - O a	-039	23	133	1156	- 200	1234	1210	15.22
78-41-40 78-41-40	10 - 42 - 42 - 42 - 42 - 42 - 42 - 42 - 4	13644	04-14-87 13644 145.2 04-14-87 13644 145.2		2		4.7.		233	-	5.5	23	•=	5.	• •	9	• •	1630		1836	200	6000
06-16-87 08-14-87	-67 -67	14847	132.9	14.5	104	5.72	7.52	90	22	3 2	56	= 2	N) co	5 7		2 2	<u> </u>	1770	4.4	1350	1231	16221
10-14	18-14-87 1	16530 1 c at 12529	121.0 29 HTCFS	<u>.</u>	-		4.94	0.0	178	- T	9	Ē	<u></u>	2	~	4		204		132	- 36 -	16062
י יי		0 - IK	47 nices																			

LUBRICHHI DATA AND TRACE METALS FROM U.S. ARNY METHAHOL-FUELED ADMINISTRATIVE VEHICLE DEMONSTRATION PROGRAM - PHASE I & II

164 fill % Fe Pb Cu Sn Al Hi Mn Si B Mg Ce P Zn S 64 fill % Fe Pb Cu Sn Al Hi Mn Si B Mg Ce P Zn S 64 fill % 79 34 26 9 11 3 0 10 46 1220 30 1370 970 970 92 0.0 312 103 103 11 14 5 0 16 6 1100 40 1350 1190	U VEHICLE USA 0: CM2005 ENGINE TYPE: V-6	ENGINE TYPE: '	INE TYPE: '	YPE: \		7-6 (CHEV S-10		FT.	ROCRAI	A - P	H PROGRAM – PHASE 1 & 11 FT. ORD METHANOL VEHICLE	VEHIC	11 2LE	3 0	9	MEV!	H018	REVISION DATE: AUG 11, 1988	AUG 11.	1988
312	5 T	ပ္တင္ဆ	SITY 100 C	>	TAN	76H 5664	FUEL 20 10 10 10 10 10 10 10 10 10 10 10 10 10		P	S	S	£	Ĕ	, C K	Si	6	, E	3	۵.	20	200
12.8 117 3.37 2.92 0.0 312 103 103 11 14 5 0 16 0 1100 40 1350 1190 167	1 4		9 71	129	7	60.4	6.0	29	75		6	=	m	0	0	9	1220	30	1370	026	7.0
	3	9 0	9 0		4	000	0	312	103	EOI	=	_	N.	•	91	3	00	7	1350	1190	1675
	•	:		-	;		•	!					•	•		•		•		4 4 4 4 4	

LUBRICAHT DATA AND TRACE METALS FROM U.S. ARHY HETHANOL-FUELED ADMINISTRATIVE VEHICLE DEHONSTRATION PROGRAM - PHASE I & II

368283 9 0 188 6 CM2896	SA B. CH2	968	ENG	THE T	ENGINE TYPE: L-4	Ŭ	CHEV S-10		FT. (ORC H	ETHAM	METHANOL VEHICLE	HICLE			REVI	REVISION DATE:		AUG 11., 1988	1988
	3000	VISCOSITY 40 C 100 C	5114 100 C	>	H H	16H 664	FUEL 611 %	rr ø	ą.	3	Sn Al	PPH C	PPH CFARTS Hi Mo		PER HILLIOH) Si B		3	۵	2n_	BFLRF CODE
16			ď		2.12		1.8	3.0	20	59	91		-	270	2,9	542	270	1076	1217	14263
08-53-82	2869	31.6		97	3.38	2.34	9.1	75	95			3	0	320	7	286	90	•		• (?)
OIL CHANGE	SE AT 2069 MILES	HILES														!				000
11-08-85	6109	2.88	12.3	133	3.63	2.88	ψ.	56	ů,	54	ũ	ø	- n	8	‡	878	- 640	1263	**	• • • • • • • • • • • • • • • • • • • •
OIL CRANC	OIL CHANGE AT 5109 MILES	SHILES													,		į			7107
12-13-85	7267	72.8	72.0 10.2	123	2.53	3.52	0.	22	23	92	~	~	2 <1	52	m ø	1072	5	770	661	
CONVERTE	CONVERTED TO NETHANOL AT 8622 MILES	AHOL AT	8622 H	ILES	₽u•	and B of A	Dil Added	71												
	Hew Unused B of A Dil	0i1 137.4	4.4	103		3.01 10.61		-	Ş	Ş	-	-	1> 12	20	282	1903	•	1345	1263	14748
58			:	(,		-	٠٤	4	88	~	_	2	53	73	980	170	426	1007	14914
02-19-86		7.689	- C	5 0 0	200			7	237	33	74	m		53	128	1735	22	1302	1256	15017
03-26-86	10105	127.6	5 15	90,	7.70	6.45	0	75	261	9 9	Ţ:	90	96	53	<u>.</u>	426	9 M	1270	- T	13400
08-22-86 11-25-86	11358	138.1	13.3	116	7.85		00	145	261	4 4 5 63	76 -	<u> </u>		4	· W	1600	630	1270	1270	156 00
OIL CHAM	OIL CHANGE AT 13404 MILES	04 MILES												•	ı	•	i			
03-05-87	13405	131.0 14.0	14.0	104	4.38	7.97	0.0	SS.	22	23	2	n	ر د	58	-	1420	2	0 12	* 0 0	13514
OIL CHAN	OIL CHANGE AT 14525 MILES	25 MILES														;			•	!
06-23-97 10-21-87	14535	103.4	11.7	101	3.70	6.40	0.0	39 48	či Š	N 20	3 Ø	T M	m 4	5.0	- 5c	1160 2000	4 @ 6 0	1450	170	16247

LUBRICANT DATA AND TRACE METALS FROM U.S. ARMY HETHANOL-FUELED ADMINISTRATIVE VEHICLE DEMONSTRATION PROGRAM - PHASE I & II

1988	CODE	14202		14851		14915		14748	15167 15229 15326 15403		15469 15529 15701		16000		16426
REVISION DATE: AUG 11, 1988	Zu Zu			1140		9846		1263	1270		1500		1240		1120
ATE: A	۵.	958		1114		934		1345	1340		1000		1140		1240
9 HOIS	ů	2131		1620		196 196 190		•	2367		200		80		90
REVI	, Hg	21.		383		1027 966 1002		1903	1660		1230 1530 1550		1450		1420
	PER HILLIONS Si B	- 5		9 0		386		282	32 23		649		- 0		*
	PER H	451		110		4 0 M		50	30 00 00 00 00 00 00 00 00 00 00 00 00 0		240		22		2
CLE	ARTS Ho	7		- 0		222		7			000		30		0
ORG METHAHOL VEHICLE	PPH CPARTS Mi Mn			M 4		ann		-	n.e.e.=		4 4 <u>0</u>		==		7
JOHE	P 1 A	ь ō		no		เลเมเม		-	.១ភូពិស្		.o v 5		22		ų,
METH	Sn	39		٠ <u>.</u>		N N A		7	8 to 4 4		E 4 9		₽. •		~
	3	22		.9 0		9 7 9 8 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4		\$	350		<u> </u>		<u> 7 @</u>		5
FT.	d d	33		16		275		\$	235 244 290 291		98 57 118		76 127		34
	4	164		33		329	_	-	59.95 59.55 59.55		449		88 202		53
CHEV S-10	FUEL 01L %	4.3		· · · ·		* 	011 Added		0000		000		0.0		o.o
د و د		6.28		2.65		2.57	of A	10.51	5.03 4.51		7.47 6.85 4.94		5.39		7.41
		1.90		4.53		3.81	Bud B	3.01	4.27 4.21 5.89 6.90		4.21 5.39 4.66		6.28		3.03
ENGINE TYPE	>	207		134		131	ILES	1 03	99 159 105		113		101		113
ENG	\$117 100 C	m 49		11.2		=== • × ×	7576 MILES	7.	0.45 0.45 0.450		1.8.2		4 6 6 0		4.4
#: CH2097	VISCOSITY 40 C 100 C	37.3	33 MILES	70.1 84.8	60 MILES	82.9 84.7 87.1	TO METHANOL AT	A 0i1 137.4	130.0 133.5 137.2	11826 HILES	138.9	15427 MILES	145.8	SII HILES	121.9
USA . CP	¥000	2333	E AT 2333	3496	E AT 4760	5751 6960 7575	TO MET	B of	9288 9670 10500 11826	Ħ	13019	A	19141	E AT 19511	20980
VEHICLE US	CATE	(5-15-85 (8-29-85	OIL CHANGE	10-30-85	OIL CHANGE	01-29-86 02-27-86 03-14-86	CONVERTED	New Unused	05-15-86 07-03-86 07-22-86 18-29-86	OIL CHANGE	10-02-66 11-06-86 12-12-86	VIL CHANGE	04-02-87 05-14-87	OIL CHANGE	96-24-87

LUBRICANT DATA AND TRACE METALS FROM U.S. ARMY HETHANOL-FUELED ADMINISTRATIVE VEHICLE DENGHSTRATION FROGRAM - FHASE I & 11

SEUTSTAN DATE: AUG 11, 1988		BFLRF	CODE	16528	0.0 103 103 12 9 13 4 0 14 0 150 150 150 150 150 150 150 150 150 1	
11.			u2	1.50	7	
ATF: A		1	۵. ا	1240	1100	· •
מאטוא		,	5	140	0	
1000	404	^	Ď.		075	•
		L 10H	œ	! ! (v -	•
		PPH (PARTS PER HILLIOH)	Fe Pb Cu Sn Al Hi Hn S1 B Mg		- 7	Š
:	וו	ARTS	ξ	!	> <	•
	FT. ORD METHANGL VEHICLE	H CP	Ï		4 L	•
	AMOL	٩	7		- 1	2
i	META		ŝ	-	Ŷ:	-
1	0 80		ភ		2 :	-
	-		Pb		103	7
			F.		- 03	218
	CHEV S-10	13113	נור א	16529	0.0	0.0
		101	0.664 D		4.15	3.59
	E: 4.		TAH		5.27	19.5
	IE TYP				16	96
	ENGINE TYPE: 4-6	2	ALSCUSITION OF TAR DEED		21.5	14.5
	12897		419COA111		131.5 21.5 191 5.27 4.15	145.1
	SA #: CH		¥000		22210	23636
	VEHICLE USA #: CM2897		9100		08-05-87 22210	10-14-87 23636

LUBRICANT DATA AND TRACE METALS FROM U.S. ARMY METHANGL-FUELED ADMINISTRATIVE VEHICLE DENOISTRATION PROGRAM - PHASE I & II

VEHICLE USA B: CM2898	SA . C.	12898	Ä	GIHE	ENGINE TYPE: V-6	9- 2	CHEV S-10	8-10		FT. C	JRC M	ETHA	101. V	ORD METHANDL VEHICLE	tut.			XEV!	NOIS)ATE:	AUG	REVISION DATE: AUG 11, 1988
DATE	H 000	V18CO61TY	VISCOSITY 40 C 100 C		-		H FUEL S4 DIL 2	×بے	Ħ.	ą	3	S	PPH	PPH (PARTS Hi Mn		PER MI.		ĸ	.	۵.	Zu	BFLRF
05-15-85 06-20-85	106	37.0	9 60	204	2.9	6.28	m -	4.ú	55	24	13	Ε÷	40	- 7	2	546 857	-•	23	2222		1009	14201
OIL CHANGE	E AT 3817	17 MILES																				
08-30-85	5499	108.5	13.9	129	2.19	9 2.17		20	69	32	0 -	7 .	9		- 8	30	a	389	930	999	1105	14578
OIL CHANGE	E AT 5499	99 MILES																				
CONVERTED TO METHANOL AT	TO METH		S686 MILES	HILES	Pud	٥	A 641	Added														
Hew Unused	a	of A 0il 137.4	7.	103		3.01 10.61			-	=	5	5		: :	_	20	292	1963	•	1345	1263	14740
09-09-85 11-27-85 02-27-86 04-24-86	56 67 56 67	6 4 4 9 9 4 4 4 9 4 9 4 9 9 4 9 9 9 9 9	20044 844	1000 1000 1000 1000 1000	22.23 3.96 5.96 7.96	4.89 4.79 6.2.79 7.47 7.47	_ 300	44000	97 7 7 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6	345 340 347 347	25274	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	NYONA	uuue=		122	27.74	486 1056 1205 177 150	1357	1274	1234	14602 14739 14916 15118 15193
UIL CHANGE		AT 11160 MILES																				
08-121-86 10-19-86 12-16-86 03-06-87 05-19-87	12177 13323 14425 15614	132.3 130.6 142.5 154.1	44440	7-00	26.00 20.00 20.00 20.00 20.00	84.23 84.23 84.23 85.23	0000	- 4	41 31 27 27 27 27	**************************************	1:004	-0007	9n-07	u-m==	0000	04750 08750	77 mai	1900	41814	22.22.2	22.00	15401 15511 15711 15916 16101
01L CHANGE	E AT 156	AT 15615 MILES		•	96.	7.82	0 (• ·	6.5	9	9 9	• (ท	m	9.	2.5	10	1696	. T	1076	9-1	16453
10-24-87	17893	147.0					0	- -	D	K 7	N	>	3	•	•	ī		2	•	5 7 •	• 76	0000

LUBRICANT DATA AND TRACE METALS FROM U.S. ARMY NETHANOL-FUELED ADMINISTRATIVE YEHICLE DENONSTRATION PROGRAM - PHASE I & II

					i	1	•	LE VEIDIGE		į	1	Monta	FINE TOWNS OFFI	7 101 11			2	1 HO1 S	DATE	PEYISION DATE: AUG'11, 1980	1386
VEHIC	ILE USI	YEHICLE USA . CH2899	199	E HC	INE	ENGINE TYPE: L-4		CHEV 5-10					:	1							
7.07	-	X	VISCOSITY	VISCOSITY		TAH	18N D664 (FUEL DIL X	ű	ลู	3	Sn	PPH A1	PPH CPARTS Hi Hn	S PER Si	PER MILLIOHS Si B	÷	ů	۵	20	CODE
06-05-05	i	1079	50.8	50.5 8.7	152	2.06	4.60	7.7	52	45	23	23	- N	- 6	284	212	134	1396	1040	1227	14269
01r C	ÖIL CHANGE	AT 5038 MILES	MILES																	•	
09-03-85	3-85	5405	92.5	82.5 11.7	134	2.21	4.95	- •	<u>*</u>	5	†	יי	<u>-</u>	10 61	4	96	1 0 3 0	20	- 028	-	4543
TRANS	SFERRE	TRANSFERRED TO JPL																			
CONVE	RTED	CONVERTED TO METHANOL AT 7892 MILES	tol AT	7892 M	ILES	and B of	α	Uil Added	_												
2 245	Juused	Hew Unused B of A Oil	0il 137.4	137.4 14.4 103	103	3.01 10.5	19.01		***	2	5	Ş	-	7	20	282	1903	٠,5	1345	1263	14748
ਰ 172	ZHANGE	OIL CHANGE AT 7893 MILES	MILES																		
RETUR	RHED T	RETURNED TO FOCA ON 9-11-86	-11-6 #	98.																	
09-08-86 01-14-67 06-02-67		7904 10162 12360	130.9	444 	200	2.73	4.88	000	124	103	4 M M	N 4 6	54.0 2.0	N 4 0	2 4 4	<u> </u>	1140 1450 2380	2 2 0 0	1540	1 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	15626
016	CHANGE	OIL CHANGE AT 13645 MILES	S MILES	/ ^																	
10-16-87		15706	152.1	15.8	105	3.20	4.49	00	19	16 273	6,9	n <u>13</u>	4 13	23.0	33 = 2	9 7	2030	0 0 n 4	1270	200	15787
TRAH!	SFERRE	TRANSFERRED TO SIDP @ 20610 NILES	P 0 20	SIO MIL	ES																

UIL CHANGE TO PARAMINS 18830 AT 20618 MI

LUBRICANT DATA AND TRACE METALS FROM U.S. ARNY METHANOL-FUELED ADMINISTRATIVE VEHICLE DENONSTRATION PROGRAM - PHASE I & II

•	VEHICLE USA &: CM2900	SA DI C	H2900	Ĭ	GIHE	ENGINE TYPE: V-6	9-7	CHEV S-10	S-10		FT.	ORD NETHANOL VEHICLE	E THA!	HOL	/EHIC	W T			REV1	STOH !	DATE	AUG 11	REVISION DATE: AUG 11, 1988
٥	DATE	HOQD	VISCOSITY 40 C 100	VISCOSITY 40 C 100 C	>	TAR		H FUEL	אר	F.	Pb	Sc	Sn	PPF	€		ER HIC Si	PER MILLIONS Si B	, Rg	°	Q.	Z	BFLRF CODE
. •	05-15-85	20	49.9	49.9 6.8	147	2.13	4.83	3 2.6	9	201	26	23	26	S	58	19	346	Ş	7.	1535	926	1 647	14193
	HAD ACCID	ENT AT	ACCIDENT AT 1700 HILES	S																			
_	29-02-80	2563	58.7	9.7	124	2.25	3.48		6.	201	24	53	53	'n	130	=	240	20	496	986	1072	1163	14577
•	OIL CHANGE AT 2563 MILES	E AT 25	63 MILES																				
	10-11-85	3953	84.6	==:7	130	3.40	3.19		٥٠.	35	30	~ ®	==	42	v T	00	108	61	\$32 \$37	1510	1267	1329	14705
٠.,	VIL CHANGE	E AT 5913	13 MILES																				
	12-24-85	5914 7296	96.4	24	130	2.83	5.97		٠'n.	70-	אי ט	995	- 4	- ~	22	-	22	110	935	<u>=</u> =	P 6	992	14042
.73	CONVERTED	TO MET	CONVERTED TO METHANOL AT 7296 MILES	7296	HILES	B pue	B of A		Oil Added														
-	Hew Unused B of A Off	d B of	A 011 137.4	14.4 103	103		3.01 10.61	-		-	Ş	Ş	Ţ	_	2	Ş	70	202 1	1903	•	1345	1263	14748
	03-21-86 05-21-86 12-15-86	7862 8891 11654	130.2	97.0	101	7.07	5.88 6.73 4.15	0 9	00	43 75 8	28 227 197	2 % B	222	n o 7	W 4.0		344	5 ~ 6	1229 1790 1150	400	1183	1150	14989 15168 15703
9	OIL CHANGE		AT 11655 MILES																				
	03-03-87 06-01-87	12745	133.0	1.4.	106 96	5.27	5.41	••	•	63	5.4 5.5 5.5	16 20	96	T.	01 IO	S 0	424 9.6	- 7°	1520	96	1230	1380	15908
J	IL CHANG	E AT 14	OIL CHANGE AT 14103 MILES																				
5 -	09-08-87 10-15-87	15196 15668	126.3	13.9	169	2.24	5.61	90	•	98 50	33	0.0	~~	20	40	90	96	~m	1010	170	1100	1064	16674

LUBRICANT GATA AND TEACE METALS FROM U.S. ARMY METHANOL-FUELLO ADMINISTRATIVE VEHICLE DEMONSTRATION PROGRAM - PHASE I & II

						YEHIC	W L	DEMONSTRATION PROGRAM	P. P.	OCRAN	ŧ	PHASE	11 4 1	~								
VEHICLE USA B! CM2901	JSA BI C	:H2901	Ĭ	GINE	ENGINE TYPE: V-6	9-7	CHEV S-1	0	FT.	080	HETH	AHOL	HETHANOL VEHICLE	יר ה			REVI	REVISION	DATE	AUG 11,	, 1986	_
DATE	¥000	V18COS1TY	VISCOSITY 40 C 100 C	15	TAR		_	ŗ.	a Q	3	S	4	9.11			HILLION	^_	ů		ďΖ	BFLAF	
05-15-85 06-19-85 08-14-85	47 2521 4915	44.2 86.3	6.00	152	2.25 2.25 2.25 2.25	3.62	2 3	96.45	20.00	23	35		33	N GB GB	474 652 676	 \(\pi \) -	136	1275	990 1019 1051		14187	
OIL CHANCE	2E AT 4915	115 HILES																				
COHVERTE) TO MET	CONVERTED TO METHANOL AT	5243 MILES	HILES		and B of I	A Dil Added	led														
Hew Unused	B of	A 011	4.4	103	3.01	10.61	-	-	•	\$	\$	-	\$	5	8	262	1903	•	1345	1263	14740	_
09-09-85	5244						_	17		20	a <u></u>	to •4	₩ ₩	- m	£ 4	74 143	194	1510	1264		14604	. مم جو
03-27-86		139.5					•	215		9 6	65	<u>.</u>	٠ <u>٠</u>	N O	5. 5. 5. 5.	. n	1063	170	1292		1501	
98-10-20 98-10-20 74		152.0	2.4.2 2.2.2	96	7.41 6.17 8.02		80 0 0 0 0	260 342 487	400	0 H 4	\$ 2.5	200	===	0 0 0	52 61 61	n 4 u	1240	7.00	1790	173	15217	.
UIL CHANGE	SE AT 12859	2859 MILES	/ A																			
11-06-86	14077	140.9	4.0	100	3.93	5.4	0.0	100	121	22	19	. <u> </u>	77 KD	0 0	25	3 5	1200	700	1836	1280	15530	9 9
OIL CHANGE	SE AT 15649	SE49 HILES																				
03-06-87 05-07-87 05-19-87 06-15-01	16762 18184 19370 21707	143.7 143.7 133.0	4448	 0000 7444	5.27 5.84 4.32 6.73	7.29	0000	55 55 191	240	= S= T	8005	7 = 40	4	0000	250	ត្ត ភព ្ តិ	1390	444	1180	242	16917	
OIL CHANGE		AT 23430 MILES	(2																			

LUBRICANT DATA AND TRACE NETALS FPON U.S. ARNY NETHANOL-FUELED ADMINISTRATIVE VEHICLE DEMONSTRATION PROGRAM -- PHASE I & II

VEHICLE USA #1 CH2902	SA BI CH	29 02	Ž	CINE	ENGINE TYPE: V-6	9->	CHEV S-10		FT.	ORD	HETHA	HOL .	ORD NETHANOL VEHICLE	w L			REVI	HOIS	ATE:	REVISION DATE: AUG 11, 1980	1980
DATE	W 000	VISCOSITY 40 C 100	SITY 100 C		TAK	_	FUEL FUEL	Ą	ð	3	'n C	144	PPH CPARTS Hi Mn		PER MILLIONS Si 8	L10H)	Z O	ů	a.	Zu	BFLRF CODE
09-03-85	3068	46.0	9 9	164	2.6	7.14	2.6	83	3.	24	₹ 2.5	N OP	M O	ñ.	10 00 00 00 00 00 00 00 00 00 00 00 00 0	5 5	- 70	909	967	1093	14195
OIL CHANGE	E AT 3068	B HILES																			
10-29-85	6152	89.9	22.0	138	3.86	2.71	~ · ·	64	90	2°2	2:	פימ	** \(\frac{7}{2} \)	N T	175	4 33	362	1610	1116	1147	14711
CONVERTED	TO NETHANOL AT 7705 MILES	AHOL AT	20 22	HILES	en de) o 8	A GII Added	70													
New Unused	d B of A 0il	011	7,7	1 03		3.01 10.6	_	-	\$	=	Ş	-	5	Ţ	20	202	1963	•	1345	1263	14748
02-15-86 02-15-86 175-86	9468 10627 13063 14136	126.2	<u> </u>	9 6 6 9	4.56	3. 16 3. 16	0000	73 154 395 459	845 735 450 450	33 33 33 33 33 33 33 33 33 33 33 33 33	939	21.0	~~@~	n a e e	28 2 69 82	N 11 41 -	950	328 610 738 788	1256	1398	14956 15-33 15420 5580
OIL CHANGE AT 14146 MILES	E AT 141.	16 HILES	10																		
OIL CHANGE AT 15152 MILES	E AT 1519	SZ MILES	**																		
03-02-67	15153	143.1	18.6	204	2.69	5.27	000	22	129	20	51 8	<u>.</u> 0	nn	c o	22	• • • • • • • • • • • • • • • • • • •	270	326	1300		15090
OIL CHANGE	E AT 16391	91 MILES	10																		
07-28-87 08-03-87 10-16-87	17570 17690 19003	130.5	4.4.8	108	4.49 5.61 7.86	6.96	000	71 102 317	200	\$ <u> </u>	3.4 <u>-</u>	2 0 7	ano	200	<u> </u>	~ m m	1420	- MW	1240	950 1173 1560	16457
OIL CHANGE AT 20419 MILES	E AT 204	19 HILES	,																		

LUBRICANT DATA AND TRACE METALS FROM U.S. ARMY NETHANDL-FUELED ADMINISTRATIVE VEHICLE DEMONSTRATION PROGRAM - PHASE I & II

CH3613	ENGINE TYPE:	(PE: L-	-	CHEV CITATION	10H	PRESI	10101	KETHAI	¥0L √.	PRESIDIO METHAHOL VEHICLE	4.4		REV I	REVISION DATE:		AUG 11	. 1986
ISCOSITY TAN DE64 D	TBH 1 D664 0	٥		FUEL DIL X	ñ,	d	3	A US	PPH	CPARTS Hi Mn	PER	HILLIOH)	22	3	٩	Z,	DFLRF CODE
137.0 13.7 94 2.22	.22	i 				Ü	<u> </u>	5	-	:	9	221	- 40	•	1555	1257	14363
130.9 13.1 94 2.40 7.07 154.5 14.9 95 3.94 2.10 107.7 16.8 94 5.96 1.30 193.2 17.4 96 5.05 1.57		2.10 1.30 1.57		0000	ያ ያ ያ ያ ያ ያ ያ	16 173 192 114	86.57 88.57	24.0 20.00	V 4 0 4	-400	0000 4000	55.		38.7.	1271	1.55	14453
MILES 160,7 15,2 95 2,94 4.10 196,8 16,9 95 5,24 2.60	4.2	2.60		99	7 7	52	31	46	N N		15	52	1134	5 %	121	1043	14626
1 GT ADDED																	
159.8 15.0 93 3.57 2.57 43.5 14.2 96 2.45 3.64 57.4 15.4 98 3.57 2.38 34.9 13.7 96 2.56 2.18		2.30		-400	55.25	4 70 30 90	9 6 55	22 - 2	Wara -		3555	0040	1232	4 u u u	1224	1102	14675 14719 14733 14032
AT 37495 MILES 7529 132,3 13.6 96 3.09 2.19 19178 154,6 15.1 97 2.59 2.80 10258 177.9 16.8 100 4.43 1.57 1457 181.3 21.0 137 6.56 1.01	(4 (4	2.80		0000	233 272 427 461	245	9490	- 4 4 - 4 4 - 4 4	N 4 9 M	90¢T	W W 4 4	+ = + h	974	4 U V &	1240	1097	14096 15026 15158
44457 MILES 19 160.3 · 15.9 102 3.40 5.05 17 102.3 15.0 154 2.86 3.98 14 111.9 17.4 171 3.48 2.24	- 10 -	3.65 2.24		000	27.5	4 3 4 4 2 3 4	-9n	Ø @ Ø	**	441)	100	φnα	1120 610 590	8 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4	1226	1260	154±5 15395 15457
49154 MILES is 140.1 14.4 101 2.81 9.88	6.	69.		0.0	9	m	m	0	•	ه خ	ø.	170	1010	•		1240	15458

LUBRICANT DATA AND TRACE METALS FROM U.S. ARNY METHANOL-FUELED ADMINISTRATIVE VEHICLE DEHONSTRATION PROGRAM - PHASE I & II

SCOSITY TAN D664 D1L F Pb Cu Sn Al Hi Hn Si B Mg Ca	VEHICLE USA B: CN3613	•	CN3613		ENGINE TYPE: L-4	TYPE	:: L-:		CHEV CITATION	1 10H	PRES	0101	METH	PRESIDIO NETHAHOL VEHICLE	EHICL	Tag.		æ	REVISION DATE: AUG 11, 1988	DATE	POC .	11, 1	8 8 8
133.1 16.6 134 3.25 3.14 0.0 164 147 137 16 14 14 0 19 3 1229 144.2 15.2 107 5.05 5.95 0.0 16 14 17 137 16 14 14 0 19 3 1229 144.2 15.2 107 5.05 5.95 0.0 16 21 44 4 6 2 0 21 45 1740 147.0 16.2 116 6.96 4.38 0.0 261 92 124 17 20 10 0 90 5 1900 147.0 16.2 116 6.96 4.38 0.0 261 92 124 17 20 10 0 90 5 1900 135.1 13.5 94 2.69 8.08 0.0 2.95 60 89 14 24 8 0 40 19 1070 154.0 12.6 64 2.47 6.06 0.0 2.95 60 89 14 24 8 0 40 19 1070 154.0 12.6 64 2.47 6.06 0.0 2.95 60 89 14 24 8 0 40 18 1070 154.0 12.6 64 2.47 6.06 0.0 2.95 60 89 14 24 8 0 40 18 1070 154.0 12.6 64 2.47 6.06 0.0 2.95 60 89 14 24 8 0 40 18 1070 154.0 12.6 64 2.47 6.06 0.0 2.95 60 89 14 24 8 0 40 18 1070 154.0 12.6 64 2.47 6.06 0.0 2.95 60 89 14 24 8 0 40 18 18 18 18 18 18 18 1	•	Mogo	V 1 S C	100	ູບ		Z Z	18H D664 C	FUEL 11. %	ŭ.	Pb	3	S.	Hope K	7 4 4 4 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	S PER	NIC.	30.0	3		BFLRF P Zn CODE		EFLRF CODE
133.1 16.6 134 3.25 3.14 0.0 154 147 137 16 14 14 6 19 3 1228 940 MILES 144.2 15.2 107 5.05 5.95 0.0 45 21 44 4 6 2 0 21 45 1740 147.0 16.2 116 6.96 4.38 0.0 261 92 124 17 20 10 9 90 5 1900 135.1 13.5 94 2.69 8.08 0.0 2 4 2 5 0 0 0 7 182 2640 135.1 15.5 64 2.47 6.06 0.0 2.95 60 89 14 24 8 0 40 10 10 10 10	Des o	B of	A 011	<u> </u>	.7	4	22	i i i t		-	Ş	7	J	-	5	=	22	-		155	5 125	7 14363	263
940 MILES 144.2 15.2 107 5.05 5.95 0.0 45 21 44 4 6 2 0 21 45 1740 120 MILES 147.0 16.2 116 6.96 4.38 0.0 261 92 124 17 20 10 0 90 5 1900 135.1 13.5 94 2.69 8.00 0.0 2 4 2 5 0 0 0 7 182 2640 131.4 15.3 120 3.03 7.97 0.0 46 21 44 6 2 0 21 45 1740 154.0 12.6 64 2.47 6.06 0.0 295 60 89 14 24 8 0 40 10 10 7	. 26-	57939		9	.6 13	₹	.25	3.14	0.0	164	142	137	9	<u> </u>	4	ž	_	122			1130 1280	15983	993
144.2 15.2 107 5.05 5.95 0.0 15 21 44 4 6 2 0 21 45 1740 120 MILES 147.0 16.2 116 6.96 4.38 0.0 261 02 124 17 20 10 0 00 5 1900 135.1 13.5 94 2.69 8.08 0.0 2 4 2 5 0 0 0 7 182 2640 131.4 15.3 120 3.03 7.97 0.0 46 21 44 4 6 2 0 21 45 1740 154.0 12.6 64 2.47 6.06 0.0 295 60 89 14 24 8 0 40 19 1070	HAHGE	A T S	7940 MILE	S																			
147.0 16.2 116 6.96 4.38 0.0 261 92 124 17 20 10 9 90 5 1900 O41 MILES 135.1 13.5 94 2.69 8.08 0.0 2 4 2 5 0 0 0 7 182 2640 131.4 15.3 120 3.03 7.97 0.0 46 21 44 4 6 2 0 21 45 1740 154.0 12.6 64 2.47 6.06 0.0 295 60 89 14 24 8 0 40 10 1070	-87	60120	144.2	50	2 - 0	7	65	5,95	0.0	÷,	12	7	4	٠,	4	Ä	Ÿ	174		134	30 1340 1200	16230	230
147.0 16.2 116 6.96 4.38 0.0 261 92 124 17 20 10 9 90 5 1900 1351 13.5 94 2.69 8.09 0.0 2 4 2 5 0 0 0 7 182 2640 131.4 15.3 120 3.03 7.97 0.0 46 21 44 4 6 2 0 21 45 1740 154.0 12.6 64 2.47 6.06 0.0 295 60 89 14 24 8 0 40 19 1070	HANGE	AT 6	0120 MILE	S,																			
135.1 13.5 94 2.69 8.08 0.0 2 4 2 5 0 0 0 7 182 2640 131.4 15.3 120 3.03 7.97 0.0 46 21 44 4 6 2 0 21 45 1740 154.0 12.6 64 2.47 6.06 0.0 295 60 89 14 24 8 0 40 10 1070	-87	62039		91	.2	9	96.	4.38	0.0	261	95	124	~	20	•	ā	-	190		154	70 1540 1330		16212
135.1 13.5 94 2.69 8.08 0.0 2 4 2 5 0 0 0 7 182 2640 131.4 15.3 128 3.03 7.97 0.0 45 21 44 4 6 2 0 21 45 1740 154.0 12.6 64 2.47 6.06 0.0 295 60 89 14 24 8 8 40 19 1070	HANGE	AT 6	2041 HILE	y,																			
	-87 -87 -87	62042 62642 62913		E 25 G	ni Livi e Ga	461	63	8.18 7.97 6.06		9. 4. 8. 9. 4. 8.	4 - 2 0	4 0	N 4 4	240	0 N 0	4		264		23.46	222		16213 16232 17513

LUBRICANT DATA AND TRACE METALS FROM U.S. ARMY METHANOL-FUELED ADMINISTRATIVE VEHICLE DEMONSTRATION PROGRAM - PHASE 1 & 11

						YEHIC	LE DEHONSIRATION PROGNAN	TRAIL	DX PRO	E K K D	1		== •								
VEHICLE USA B: CN3614	15A . C	3H3614	EX	ENCINE TYPE:		, p	CHEV CITATION	17 1 OH	PRES	1010	METH	TOHU	PRESIDIO METHAHOL VEHICLE	w			REVIS	NO HO	ATE: 1	REVISION BATE! AUG 11, 1938	15,30
ш	ODON		VISCOSITY 40 C 100 C	>		_	FUEL 2	u.	P.	S	S	PPP 1 H	PPH CPARTS		PER MILLIONS Si 9	10H)	5	•	۵.	Zn	DFLRF CODE
Hew Unused B of A	d B of	0.50	7.6 13.7	*	2.22	l 1 1 1		-	Ş	<u> </u>	Ş	-	7	_	2,	221 1	97	9	1555	1257	14363
05-29-85 07-15-85	18333	132.5	13.3	9 8	2.49	5.84	17.50	95	27	##	32.4	40	иü	- ~	59 7	73 1	1124	25	1230	1224	14359
UIL CHANG	iE AT 22	ÜIL CHANGE AT 22348 MILES	**																		
08-27-85	25455	155.6	14.9	4	2.47	4.47	v.0 .	%	<u> </u>	¥	Ş	-	2 <1	-	2	20 1	9711	Ş	1136	1044	14620
OIL CHANG	E AT 25	OIL CHANGE AT 25455 MILES	16																		
09-04-85	26101	152.6	152.6 14.6	\$	2.44	5.91	0.0	٠,٥	۲.	ហ	5	_	-	_		52 1	1.04	Ş	1123	1013	14629
OIL CHANG	E AT 26	DIL CHANGE AT 26101 MILES	"																		
\$8-20-01 178	27288	157.5	18.0	90	3.10	2.60	00	74	70	ΦΦ	••	พท	nn	,, e-	22	N .	298	77	1224	1176	14673
OIL CHANG	1E AT 25	OIL CHANGE AT 29186 MILES	**																		
11-09-85 01-13-86	30388	154.4	14.9	96 00 00	2.02	7.97	6.0	7 0 0 7	418	23	10	4 0	4 0	- ~	19	w (4	203	425	1244	1503	14656
OIL CHANG	E AT 34	OIL CHANGE AT 34685 MILES	•																		
02-11-86	38123	199.6 17.7	17.7	96	5.54	2, 03	0.0	136	182	21	20	•	•	h	22	10	1365	142	1377	1432	14892
OIL CHANGE		AT 38123 HILES	44																		
02-11-86 02-28-86 03-07-86	39124	153.0	14.6	666	3.42	2.90	o m o	- m	13 37 92	* 55 %	5 4 a	202	N.A.		22.25	NÃ.	1295	207 204	1248	1164	14893
OIL CHANGE	E AT 41	AT 41209 MILES																			
03-19-86	42247	154.4	15.0	96	3.15	5.23	0.0	53	20	£.1	n	•	÷ •		37 13	י וני	1150	34	1193	1071	14976

LUBRICANT DATA AND TRACE RETALS FROM U.S. ARMY METHANOL-FUELED ACMINISTRATIVE VEHICLE DEMONSTRATION PROGRAM - PHASE I & 11

VEHICLE USA 8: CH3614	18A 1 C	H3614	ũ	HCINE	ENGINE TYPE: V-6	9-7	CHE	CHEY CITATION	1 OH	PRES	0101	HETH	PRESIDIO METHAHOL VEHICLE	VEHIC	יר ה			REVI	HOIS	DATE	REVISION DATE: AUG 11,	1919
DATE	H 000	> 4	VISCOSITY 40 C 100 (် 2	TAH	۵	- 6	FUEL 11 %	F.	6	2	Sa	PPH	A 9.		PER MILLIOH) Si B	H 10H	œ E	5	•	Za	CODE
Hew Unused B	6	A 011	7.0 13.7	*	2.25				-	٥	<u>*</u>	Ş	-	Ş	Ş	9	22.1	1140	ă	1555	1257	14363
03-25-86	43303	163.5	_		3.33	3 2.7	_	0.0	7	91	<u>\$</u>	œ	n		(1	53	83	1673	*	1200		14900
04-02-86	44121	162.8	15.5	5 92				0.0	45	53	9	*	v	'n	-	22	m	1299	36	CICI	1212	15014
06-17-96	45176	148.6		-				0.0	22	29	20	Ŋ	ۍ	v	•	34	~	190	2	1320		15190
06-26-86	46388	165.2	16.2					0.0	99	88	53	<u>•</u>	• -	~	•	Ē	1 0	• 0		236	1170	15206
CEADL INED		7-6-86 847217 MILES	HILES																			
08-50-86	47262	176.7	16.5	5 98	8 5.27	m	87	0.0	683	82	36	0	<u>n</u>	•	•	nn	4	1220	7	1381	139	15392
IL CHANG	E AT 47	UIL CHANGE AT 47263 MILES	ý																			
08-20-86	47264	137.2	16.8	8 132	2 2.36	62.9 9		0.0	~	~	*	•	•	•	•	5	961	1250	30	1200	1210	18393
TURHED	TO DUTY	RETURHED TO DUTY 10-5-86 @ 47278	.47	278 M	MILES																	
98-21-01	47923	154.7	14.8	95	3 2.9%	6.96		0.0	22	53	34	•	4	9	•	<u> </u>	28	1280	30	1010	1290	15506
L CHANG	E AT 53	OIL CHANGE AT 53115 MILES	v																			
12-02-86	53116	139.1	13.6	92	1.74	3 5.39		0.0	293	φ. W	- 5	9	o ñ	0 7	00	9 2	121	1630	**	1660	1254	15585
OIL CHANGE	IE AT 56159	159 HILES	s																			
01-30-87 02-05-87 03-25-87	56160 57036 58939	134.6	14.6	1 102	3.37			000	B 6 13	0 7 0	6 ° =	non	0 M va	o - 0	•••	•••	-222	1290	000	1760	1170	15932
L CHANG	E AT 61	UIL CHANGE AT 61704 MILES	s																			
05-07-87 06-04-87 01-15-88	61703 63887 65640	1.44. 1.4.7	111	1 132	3.00	0 8.50 5 6.73 7 5.84		000	35	29 53	8:3E	044	007	9 N M	000	204	206	2000	270	1350	1886	16143

LUBRICANT DATA AND TRACE METALS FROM U.S. ARNY METHANOL-FUELED ADMINISTRATIVE VEHICLE DENONSTRATION PROGRAM - PHASE I & II

						10101	בני מניסטים				•		•								
VEHICLE U	USA #1 C	CH3615	ENG	ENGINE TYPE:		L-4 0	CHEV CITATION	TION	PRES	PRESIDIO NETHANOL VEHICLE	META	TOHES	VEH	CLE			REVIS	3 HOI:	ATEL	REVISION DATE: AUG 11.	1968
DATE	H000	> +	C 100 C	7	TAN	16H 0664	FUEL DIL X	r.	Pb	2	S	4	PPH CPARTS Hi Kn		PER MICLIONS Si B	CL 10H	Z X	ů	٩	Z _n	BFLRF CODE
Hee Unused B	٥٤	A 0i1	13.7	75	2.22	; ; ; i (-	5	ī	5	-	5	₽	9	221	1148	•	1555	1257	14363
05-29-85 06-20-85 07-08-65	16165 18635 20435	132.3	13.3 15.9	6 0 0 4 0 0	3.99	6.17 2.30 1.50	000	39 9 - 0	400 400 400	24 77 118	52 2	2 = E	25.	246	800	<u> </u>	1172	116	1740	1244	14449
UIL CHANGE	3E AT 26	AT 20435 MILES	,,												i	ŧ		;			
08-27-85	26284	204.0	17.7	6)	7.52	.49	0.0	59	204	139	0 T	ນ	2	=	Ē	m	1097	Ş	1363	- 693	0545
OIL CHANGE		AT 26284 MILES	"																		
09-04-85	27235	154.2	14.8	26 <u>1</u> 05	2.74	3.71	000	24 2	30	35	4 5	иn	4 10	; -	77	36	1232	32		1130	14631
O OIL CHANGE	3E AT 25	AT 29749 HILES	"																		
10-03-85 11-06-85	31240	145.8	5.5	101 95	4.37	2.91	0.0	ត្ត	34	34	5 C	C) 09	m <u>o</u>	- 01	28	44	1233	4 2 5 3	1231	1149	14570
OIL CHANGE		AT 33610 MILES	/ A																		
11-06-85 12-16-85 02-11-86	33611 35715 36356	141.5	44. 6.60	= 0 0 0 0 0 0	3.26	2.42	300	7 - 6 - 5 - 5 - 5 - 5 - 5 - 5 - 5 - 5 - 5	115	- 6 6 7 8 7	233	- 4 E	- 4 4		8 8 4 8 8 4	2 4 L	1333	976	1234	1229	14693
OIL CHANGE	Ā	36356 MILES	,,																		
02-11-86 02-28-86 03-10-86	36357 39670 49261	157.2	4.8.4 4.6.4	96	3.22	2.61	000	8 t 8	4 4 0	740	223	2m4	2 N 4	55 ⁻	355		1269	120	1212	-66	14095 14920 14985
OIL CHANGE	SE AT 40261	261 MILES	/ ^																		
03-10-86	40262	148.0	14.4	4	2.77	7.64	ŋ.0	(~	40	•	ď	₽	\$	-	52	139	1103	6	1169	1074	14953

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LUBRICANT DATA AND TRACE METALS FROM U.S. ARNY NETHANOL-FUELED ADMINISTRATIVE VEHICLE DEMONSTRATION PROGRAM - PHASE I & II

REVISION DATE: AUG 11, 1986	FUEL PER MILLIONS BELRE DIL X Fe Pb Cu Sn Al Hi Mn Si B Mg Ce P Zn CODE	1 <1 14 <1 1 <1 <1 18 221 1148 18 1555 1257 14363	50 1250 1310 15170	
AUG 1	20	1257	1310	
ATE	۵.	1555	1250	
SION D	3	<u>.</u>	χ. •	
REVI	, Hg	2 4 8	1520	
	LC10H	22.1	41 55 44 9 5 2 0 19 13 1520	
	PER N.	8	2	
HCLE	ARTS Mn	÷	•	
. VE	PH CH	~	~	
жано.	€	-	W	
) AEI	S	Ş	Φ	
SIDIO	3	Ĩ.	4	
PRE	9	₽	83	
CHEV CITATION PRESIDIO NETHANOL VEHICLE	ΙĽ	-		
HEV CIT	TBH FUEL D664 DIL %		0.0	
	18H D664		5.16	
ENGINE TYPE: L-4	HAH	2.22	3.14	GER
T T	17	2	96	HO7
EHG	VISCOSITY TAN DE64	0i1 137.8 13.7 94 2.22	158,4 15.2 96 3.14 5.16	RAM AH
13615	VISCOSITY	4 0i1 137.8	158.4	I IN PROG
VEHICLE USA &: CN3615	MOGO	Hew Unused B of A 0il 137.8 13.7 94 2.22	41285	HAD ACCIDENT, NOT IN PROGRAM ANY LONGER
VEHICLE (CATE	Hee Unus	04-25-86 41285	HAD ACCI

LUBRICANT DATA AND TRACE NETALS FROM U.S. ARMY METHANOL-FUELED ADMINISTRATIVE VEHICLE DEMONSTRATION PROGRAM - PHASE I & II

1988	FLRF	4363	4448 4448 4454	4632	4718	4717	44 46 46 46 46 46 46 46 46 46 46 46 46 4	2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2
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		1257	125	1 02	1 195	3 2	12.00 12.00 12.00 13.00 10.00	2 - 2 - 2 - 2 - 2 - 2 - 2 - 2 - 2 - 2 -
DATE: AUG	Q.	1555	1200 1206 1321	1119	1247	1169	11222 11332 1452 1453 1453	00000
REVISION D		9	8 4 4 6 4 8	\$	4.4	33 55	~ 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4	00000
REVI	^	1148	1151	1048	1269	1167	1251 1253 1253 1376 1380	1100 720 780 1270
	MILLIOH	221	25 eu	<u>n</u>	<u> </u>	2 2	o o u u u o	
	PER MI	1.0	59	23	23	7 58	4 2 3 3 3 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4	4 4 6 5 6 4
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venice.	TBH 564	1	5.06 2.90 1.99	4.37	2.25	6.87	0.4.0.0.0.4.0.0.0.0.0.0.0.0.0.0.0.0.0.0	5.05 6.05 1.05 1.05 1.05 1.05 1.05 1.05 1.05 1
,	. •	2.22	3.11	2.82	4.43	2.51		44.44.44.44.44.44.44.44.44.44.44.44.44.
100 to 10	}	94	9 9 9	96	2,4	4.0	40000	100000000000000000000000000000000000000
i	51TY	13.7		4.	15.6	14:0	<u> </u>	2 2 2 2 2 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3
į	VISCOSITY 40 C 100	011	135.2 153.5 180.0	AT 32257 MILES 4090 151.7	34090 HILES 10 153.1 12 167.4	150.7 150.7 150.5	5 HILES 152.7 157.3 159.7 164.0 166.5 173.9	2 HILES 149.1 163.0 158.2 162.0
	A MOOD	B of A	28257 30244 32257	₩.	AT 3500 3755	: AT 37552 37553 39370	AT 40595 40596 41463 43210 4528 45316 45965 48242	AT 48242 49612 50721 51587
	VEHICLE USI	Unused	05-29-85 06-24-85 07-15-85	01L CHANGE 08-26-85	01L CHANGE 09-20-85 11-08-85	01L CHANGE 11-08-85 01-15-86	UIL CHANGE 02-11-86 03-07-86 04-09-86 05-05-86 06-04-86 06-17-86	01L CHANGE 08-15-86 4 10-01-86 4 11-19-86 5 07-08-87

LUBRICANT DATA AND TRACE METALS FROM U.S. ARNY METHANOL-FUELED ADMINISTRATIVE VEHICLE DEMONSTRATION PROGRAM - FHASE II

	VEHICLE	VEHICLE USA #1 CH0436	CH0436	EXC	INE T	ENGINE TYPE: 1-4		FORD ESCORT	RT	FT.	ORD	FT. ORD NETHANOL VEHICLE	OL VE	HICLE			REVI	REVISION DATE: AUG 11, 1908	ATE: A	UG 11,	190
	DATE	MOQO		VISCOSITY 40 C 100 C	: >	TAN	TBH FUEL TAH D664 DIL %	FUEL DIL 2	ñ.	Po	S	PPP Cu Sn Al	Had	FARTS I Mu	PPH (PARTS PER MILLIOH) HI Mn Si B	LL 10H)	5	•	a.	u2	CODE
		•				1		1 1 1 1	1 1 1 1 1 1					 	! ! !	! ! ! !		 			
	FORD ES	CORT RE	FORD ESCORT RECEIVED FROM CEC	CEC																	
	HEU UND	HEU UNUSED B OF A OIL	F A OIL																		
	07-27-8			15.3	160	2.92	7.74	0.0	42	•	8	•	6	0	۲.	W	630	1730	1690	96	:5337
	04-17-87			18.3	219	92.5 18.3 219 2.47 2.81	2.81	0.0	2.	53	<u> </u>	- (25	•	Φ (0 (9 7 7	2000			77671
	ń6-22-8			11.8	-	3.37	2.81	o.	D G	27	-	N D	.	> V	•	•	2	•			
	OIL CHA	INGE AT	UIL CHANGE AT 13649 MILES																		
	8- 80- 60	09-08-87 13650		94.2 10.8		98 3.03 4.94	4.94	0.0	37	12	~	•	0	0	۰.	0	380	350 1030 1300 1300	1300	1300	16671
18	CIL CHA	HGE AT	CIL CHANGE AT 16599 MILES	ء .																	
3		05-16-88 19326		12.4	121	97.2 12.4 121 3.59 4.4	4.49	0.0	103	38	22	0 13	m	0	=	•	450	450 1370 1150 1560	1150	1560	12631
	TRANSFE	RRED TO	TRANSFERRED TO SIDP @ 19326 MILES	126 HIL	ES.																

OIL CHANGE TO PARANINS 10030 AT 19327 MI

LUBRICANT DATA AND TRACE METALS FROM U.S. ARMY HETHANOL-FUELED ADMINISTRATIVE VEHICLE DEHONSTRATION PROGRAM - PHASE 11

			223	ENG	HE TY	ENGINE TYPE: 1-4		FORD ESCORT	7.	FT.	JRC H	ETHAI	HOL "	FI. ORD NETHANOL VEHICLE			REVI	REVISION DATE: AUG 11, 1988	ATE: A	UG 11,	1988
	venice o		VISCOSITY	114 00 C	; ; ;	TAN	18H	FUEL NOTE	'n,	9	3	Š	PPF A1	PPH (PARTS PER HILLIOH) Hi Mn Si B	PER H	1CL 10H	D H	.	۵.	2	BFLAF CODE
	ONTE	1000						1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1				Í	; !		1	: ! ! !					
	FORD ESCORT RECEIVED FROM CEC	RT RECEIV	ED FROM (CEC																	
	HEW UNUSED B OF A OIL	D 8 OF A	016															;			
	ÿ7-28-86 10-31-86	12061	91.5 12.1 127.6 12.9		125 93	125 2.36 2.92 93 2.81 2.36	2.92	0.0	53	32	5 E	3	20 - 2	- 11	a <u>ű</u>	90	0 0 0 0 0 0 0	980	956	1620	15514
	OIL CHANG	UIL CHANGE AT 14392 MILES	2 MILES																•		
	02-13-87	14433	102.6	9.6.	132	4.71	6.40	000	800	23.63	ឧក្	000	N a v	000 000	n G a	Ф Г П	-7-	77	1350	25.	16430
18	09-04-87 11-02-97	18681			200	20.00		0.0	52	9	2	•	<u>*</u>	-	•	-	• • • •		24		
34	OIL CHANG	OIL CHANGE AT 18682 MILES	2 MILES																		
	OIL CHANG	OIL CHANGE AT 24001 MILES	HILES													,	;				
	05-11-88 24008	24008	81.0 10.9 121 3.14 3.37	10.9	121	3.14	3.37	0.0	5 0	20	22	0	Φ	0	6	•	9	270		2	2
	TRANSFERR	TRANSFERRED TO SIDP @ 24008 MILES	P @ 2400	8 MILE	S																
						;															

OIL CHANGE TO PARAMINS 10430 AT 24609 MI

LUBRICANT DATA AND TRACE METALS FROM U.S. ARNY METHANOL-FUELED ADMINISTRATIVE VEHICLE DEMONSTRATION PROGRAM - PHASE II

													!	,							
	VEHICLE L	VEHICLE USA B: CH0438	1438	EHG	THE T	ENGINE TYPE: 1-4		FORD ESCORT	ORT	FT.	ORD	HETHA	40L V	ORD HETHAHOL VEHICLE			REVI	HOIS	REVISION DATE: AUG 11, 1986	AUG 11	1980
	CATE	MOGO	VISCOSITY 40 C 100	VISCOEITY 40 C 100 C	>	TAN	78H D664	FUEL DIL %	я. Э	P.	S	Sn	418	CPARTS Hi Mo	1 PER 1	PPR CPERTS PER MICLIONS HI MO S1	, e	ů	•	20	BFLRF CODE
	FORD ESCC	FORD ESCORT RECEIVED FROM CEC	ED FROM	CEC																	
	HEU UNUSE	HEU UNUSED B OF A OIL	016																		
	47-28-86 10-02-86 12-11-86	13201	91.8 97.2 96.6	9.02	0.40	2.52	7.24 7.63 5.84	000	68 11 13 13	13 18 18	សឩផ	9 (11)	2022	0	-73	n - •	30 0 30 0 30 0	1750 1500 1610	1590	57.	15340
	OIL CHANG	OIL CHANGE AT 15983 MILES	93 HILES																		
18	05-29-87 08-25-87 10-30-87	17071 18199 19718	97.6 91.2 93.6	97.6 16.9 189 2.69 91.2 11.5 115 4.04 93.6 11.6 113 2.81	109	2.42	2.81	000	50 83	93	28 23	0 - M	e 2 7	9-0	ψ 4 Ω	200	1220	1310	1430	1636	16145
5		ÜIL CHANGE AT 19719 MILES	19 MILES																		
	твайдене	TRABAFERED TO SIDP @ 22843 MILES	3 0 2284	3 MILE	9																
	05-10-88 22844	22844	105.1 13.1 121 2.92 8.75	13.1	121	2.92	9.75	0.0	20	25	12	0	4	0	•	ĸ	750	:	1600	1940	17412
	OIL CHANG	DIL CHANGE TO PARANINS 18030 AT 22844 MI	MINS 10	U30 AT	2284	I I															

LUBPICANT DATA AND TRACE METALS FROM U.S. ARMY NETHANOL-FUELED ADMINISTRATIVE YEHICLE DEMONSTRATION PROGRAM - PHASE II

	VEHICLE USA 81 CH0439	USA	CH0439	w	ENGINE TYPE: 1-4	TYPE	- I = 13		FORD ESCORT	ORT	FT.	080	4ETHA	FT. ORD NETHANOL YENICLE	EHICL	Į.u			REV!	REVISION DATE: AUG 11, 1988	ATE:	30c	. 5
	FOTE	MOGO	V1S(VISCOSITY 40 C 100 C			18H TAH 0664		FUEL DIL X	я Э	g q	ç	Cu Sn Al	PPH A1	PPH CPARTS PER MILLIONS Hi Mn Si B	TS PEI	R HILL	.10H.	Z,	ខឹ	a.	Zn	BFLRF
	!			1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	1	1	!		1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	1 1 1 1 1 1 1			! ! !	!	1								
	FORD ES	CORT RE	FORD ESCORT RECEIVED FROM CEC	OM CEC	0																		
	HEU UNUSED B OF A OIL	SED B 0	F A OIL																				
	07-28-8	6 1169		7	5.	7.	<u></u>	2.30		55	23	ស	•	٠i	•	•	9 4	···	960	14:0	1370	1606	15339
	09-12-86 12661	6 1266 7 1442		7 - O	97.4 13.6 140 2.69 3.09 93.9 11.6 112 2.36 2.81	5 ü	36	3.09 2.81	000	ው ያ	44	<u>.</u>	- 17	3 25	> (V	• •	`=	• •	•	-	1260		
	OIL CHA	HGE AT	1422	ES																			
	05-08-67	15572		22	93.2 11.4 110 3.14 5.51 90.7 11.5 117 3.14 3.82	20	<u> </u>	3.61	00	8 8 4 pr	15	٠ <u>٦</u>	•	ø й	• •	00	••	• •	420	1300 1510 1010 1320	1320	1610	16973
18	OIL CHA	NGE AT	484	ES																			
6		05-04-88 19196		3 1	90,3 11,6 118 2,36 4,60	9 2	.36	4.60	0.0	37	32	54	•	٥	•	•	•	•	420	420 1440 1290 1630 17610	1290	163	176

OIL CHANGE TO PARANINS 10430 AT 19196 MI

TRANSFERRED TO SIDP @ 19196 MILES

LUBRICANT DATA AND TRACE METALS FPON U.S. ARNY HETHANOL-FUELED ADMINISTRATIVE VEHICLE DEMONSTRATION PROGRAM -- PHASE II

	VEHICLE	VEHICLE USA . CH0440	4	E HC 1	HE TY	ENCINE TYPE: 1-4		FORD ESCORT	Ħ	FT. 0	RD ME	THANG	ORD METHANOL VEHICLE				REVIE	MOI:	ATE: A	REVISION DATE: AUC 11, 1988	1986
	CATE	MOGO	VISCOSITY 40 C 100 C	11TY 00 C		TAH	18H	FUEL NIC %	ñ.	đ	us no	ر و	PPH <p <="" th=""><th>M. M.</th><th>PPH (PARTS PER MICLIOH) Hi Ho Si B</th><th>.10H)</th><th>Š</th><th>ů</th><th>•</th><th>Zn</th><th>BFLRF CODE</th></p>	M. M.	PPH (PARTS PER MICLIOH) Hi Ho Si B	.10H)	Š	ů	•	Zn	BFLRF CODE
				1				i ! ! ! ! ! ! ! ! ! ! ! ! ! ! ! ! ! ! !		!	1		i 1 1 1		! ! !		; ; ; ;				
	FORD ESC	ESCORT RECEIVED FROM CEC	ED FROM	CEC																	
	неи в оғ	: A 01L																			
	07-28-86 09-11-86 12-09-86 02-27-87	12524 13643 14608 15756	9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9	12.6	125	3.69	5.50	0000	21 45 78 102	877 B	-n•n	4000	000-	0000	9474	7-00	4 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6	9969 977 777	1340	1820	15110
	OIL CHAN	DIL CHANGE AT 15757	, MILES																		
187	05-08-87 07-30-87 10-24-87	17052 18381 19497	100.5 94.4 97.3	12.4	99	3.69	5.84 4.00 2.47	000	61 84 133	35	927	000 D.30	0-0	000	<u>-</u>		590	000	1450	77.7	16074 16467 16755
	OIL CHAN	OIL CHANGE AT 19719 MILES	MILES																		
	11-05-87	20248	109.9 12.0		110	2.47	0.00	0.0	103	63	25	# 18	7	3	•	4	910	926	1300	14:0	16049
	OIL CHAN	OIL CHANGE AT 20249 MILES	HILES																		
	OIL CHAN	OIL CHANGE AT 21097 MILES	, MILES																		
	05-17-80	3 23502	95.1	95.1 12.0		117 3.59	2.07	0.0	22	# 34	22	-	•	•	~	•	513	1390	1290	1550	12634
	TRANSFER	TRANSFERRED TO SIDP 0 23503 MILES	9 8 235(33 MILE	ş																

OIL CHANGE TO PARABINS 10030 AT 23503 HI

LUBRICHHT DATA AND TRACE METALS FROM U.S. ARMY NETHANOL-FUELED ADMINISTRATIVE VEHICLE DENONSTRATIOH PROGRAM - PHASE 11

REVISION DATE, AUG 11, 1986	DFLAF CODE
=	BFLRF Zn CODE
90€	
DATE	! ! !
1 \$ 1 O K	3
REV	Ě
	Fe Pb Cu Sn Al Hi Nn Si B Mg Ca
	ER MI
	Kn Kn
SADP METHANOL VEHICLE	H CPA
. VEH	ad 74
HANOL	S.
P ME	3
SAC	ā
P1	ř.
ESCO	Er.
FORD ESCOPT	H FUEL
1-4	VISCOSITY TAN DE64 DIL X
ENGINE TYPE: 1-4	TAH
T JHE	7
FKC	11 ¥
	VISCOSITY 40 C 100
H0448	> +
Ξ •	MOQD
E USA	5
VEHICLE USA B: CH0445	VISCOSITY TBH FUEL FOR SO AND HIS NO SI B MG CO P ZO CODE
7.	ភូរ

FORD ESCORT RECEIVED FROM CEC

DEADLINED SINCE 1-6-87 0 9946 MILES

HEU UNUSED 204-40 NOTOR CRAFT OIL

•	16002		16419		16799		17390		17744	
,	1540		129		140		- 50		1570	
	1460 1248 1548		- 640		1520		961		1300	
	1460		009		1230		986		2698	
	830		0 1 9		370		370		130	
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	4		4		-		ጥ		S)	
	21		50		7		12		-	
	83		75		23		32		37	
	0.0		0.0		0.0		0.0		0.0	
	7.63		5.27		5.05		6.62		8.87	
	2.81		2.81		2.69		2.19	Ĭ.	2.64	
	216	ILES	130		120		123	1572	164	
	18.1	632 H	13.8		13.0		12.3	30 AT	11.8	
HILES	92.7 18.1 216 2.81 7.63	TED FOR	106.8 13.8 130 2.81 5.27	3 HILES	104.5 13.0 120 2.69 5.05	7 HILES	94.8 12.3 123 2.19 6.62	HINS 104	70.3 11.8 164 2.64 8.87	AT 16400 MILES
AT 9988	6866	TA REPOR	13783	AT 1378	14737	. AT 1473	15720	TO PANA	16400	AT 164
OIL CHANGE AT 9988 MILES	04-01-87	NO FUEL DATA REPORTED FOR 632 MILES	07-09-87 13783	OIL CHANGE AT 13783 MILES	10-20-67 14737	OIL CHANGE AT 14737 MILES	03-02-88 15720	VIL CHANGE TO PAMAMINS 18430 AT 15720 MI	07-11-89 16488	OIL CHANGE
·•'	-		.88	-		_	-	_	-	•

LUBRICANT DATA AND TRACE METALS FROM U.S. ARMY METHANOL-FUELED ADMINISTRATIVE VEHICLE DENONSTRATION PROGRAM - PHASE I & II

	VEHICLE	VEHICLE USA . CH0491	CK6491	EXC	THE	ENGINE TYPE: V-6		CHEV CITATION	ATION	FT.	080	FT. ORD METHANOL VEHICLE	MOL 4	'EHICL	u,			REV15	REVISION DATE: AUG 11, 1986	ATE: /	11,	1986
		M000	VISCO 40 C	VISCOSITY 40 C 100 C	>	į	18H 0664	TAH D664 DIL X	ñ	ð	Cu Sn	S	4 1 A	W W W	TS L	PPH CPARTS PER MILLIONS HI NO SI B	L10H)	Ž,	.	۵	5	BFLRF
	SENT TO	SENT TO FOCA FROM JPL	ON JPL																			
	HEW UNUS	HEW UNUSED 5 OF A OIL	A 01L																			
	ÚIL CHA	IGE AT 32	ÚIL CHANGE AT 32398 MILES																			
	02-27-87 07-28-97	33399	114.2 13.1	12.3	90	90 2.58 5.16 110 2.81 5.39 107 2.69 4.71	5.16	000	108 117 179	103	32 22	5=2	557	m	000	46 73	nnn	1370	4 7 7 8 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9	1496	140	15893
	OIL CHAP	ICE AT 3:	UIL CHANGE AT 37168 MILES																			
189	180 05-17-88 39440	3 39440		15.0	103	145.6 15.0 103 2.81 6.96	6.96	0.0	107	33	9	m	2	0	•	4	*	1470	380	1430	1350	17635
)	TRANSFER	RED TO	TRANSFERRED TO SIDP & 39440 MILES	40 MIL	ES																	

UIL CHANGE TO PARAMINS 10030 AT 39441 MI

LUBRICANT DATA AND IRACE METALS FROM U.S. ARNY METHANOL-FUELED ADMINISTRATIVE YEHICLE DENONSTRATION PROGRAM - PHASE II

VEHICLE USA 0: CH0539	SA .	CH0539	ENG	INE TY	ENGINE TYPE: 1-4		FORD ESCORT	7.	SADP	HETHAI	10L 4	SADP HETHAHOL VEHICLE				REVIS	10H	ATE! A	REVISION DATE! AUG !!, 1988	1988
DATE	1 000	VISCOSITY	100 C	5	TAH	18H 664	FUEL 516 %	т. 6,	ð	Cu Sn	. A.	PPH CPARTS Hi Mn	ARTS F	PER MILLIONS Si B	LIONS	S X	ů	۵.	5 0	CODE
1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	1 1 1					-		1	! ! !											
FORD ESCO	IRT REC	FORD ESCORT RECEIVED FROM CEC	CEC																	
HEU LINUSE	-noc 0	HEW HANDSED 204-40 NOTOR CRAFT OIL	RAFT 0	1.																
20-19-02		4.78	87.4 11.7	25	1.80	÷0.	0.0	001	36	9	3 20	-	•	-	•	330		1 890	•••	16001
10-01-70		· ; ;																		
OIL CHANG	E AT 1	OIL CHANGE AT 11002 MILES																		***
05-17-87 15142	15142		100.0 12.3	116	2.36	3.93	0.0	26	21	<u> </u>	2 20	0	0	=	0	200	9 6		-) (-	
OIL CHANG	E AT	OIL CHANGE AT 15142 MILES	/ 0																	1
08-26-87 16502	1650		96.1 12.3	121	2.19	5.73	0.0	56	49	m	 	2	3	•	•	0 7 0	0 9 0 1	130	1236	16563
O UIL CHANG	E AT	UIL CHANGE AT 16502 MILES	"																,	
12-28-87 17873	1787;		01.0 11.0	122	1.91	3.93	0.0	21	~	n	•·	2	•	1 0	•	0	750	0 7 0	0	7.689
UIL CHANG	E AT	ÜIL CHANGE AT 17873 MILES	,																	
01-25-88 18573	1857		92.2 12.1 123 2.13	123	2.13	6.28	0.0	20	•	۵,		o ທ	•	•	0	000	1310		139	17202
UIL CHANG	ie TO !	UIL CHANGE TO PARAMINS 10430 AT 18573 MI	3830 AT	1857	H E															
02-23-88 19734	1873	4 65.9	6.3	4	2.81	2.81 10.80	0.0	12	I O	N	.,	o m	•	S	-	001	2430	0 1 0	•	17329
OIL CHANG	E AT	OIL CHANGE AT 18734 MILES	10																	
05-18-88 19629	1962		6.11 5.55	148	2.81	2.81 11.90	0.0	22	œ	=	•	2	•	•	•	20	3340	1240	1870	17704
OIL CHANG	E AT	OIL CHANGE AT 19629 MILES	۲۸																	

LUBRICANT DATA AND TRACE METALS FROM U.S. ARMY METHANOL-FUELED ADMINISTRATIVE YEHICLE DENONSTRATION PROGRAM - PHASE II

								- C)								
VEHICLE	VEHICLE USA .: CHOS40	CHON	9	EHC	THE T	ENGINE TYPE: 1-4		FORD ESCORT	RT	SADP	HETH	AHO!	SADP HETHANDL VEHICLE	mi			REVI	0 HO19	ATE: A	REVISION DATE: AUG 11, 1988	1980
DATE	H000	x	VISCOSITY	31TY	5	TA T	TEH TAH D664	FUEL CIL X	r.	ą.	7	S. A.	PPH (P	PARTS	PPH CPARTS PEN NILLIOHS	.L.10H.>	Z.	5	•	Zn	BFLRF
1 1 1 1				1	i ! !	1 1 1 1		1	1 1 1 1			1		1		1 L C I	i ! ! !	1 1 1 1 1			
FORD E	FORD ESCORT RECEIVED FROM CEC	ECETVE	FROM	CEC																	
NED UN	HEU UNUSED 284-48 MOTOR CRAFT OIL	£ -40 €	DTOR CA	RAFT O	1.																
(3-15-	03-15-87 12270	20	2.10	81.7 10.9 120 2.24 2.62	120	2.24	2.05	0.0	131	27	5	4	24		=	•	320	000	:	1260	15952
OIL CH	UIL CHANGE AT 12270 MILES	12270	MILES																		
05-13-	05-13-87 12843	4 3	93.3	93.3 12.2 123 2.47 5.62	123	2.47	5.62	0.0	43	=	~	•	6	•	•	-	629	1490	1820	1760	16892
ÚIL CH	VIL CHANGE AT 12843 MILES	12843	HILES																		
	08-05-87 15902		105.6 13.1		120	120 3.48	5.84	0.0	20	6	v	0	21	•	u	•	4 4 6	1480	1360	9891	16475
מור כאני מור כאני	OIL CHANGE AT 15902 MILES	15902	HILES																		
12-10-	12-10-87 16374	Z	91.1	91.1 12.0 124 2.13 6.85	124	2.13	6.85	0.0	96	•	0	•		9	•	0	570	1480	1576	1500	16959
OIL CH	DIL CHANGE AT 16374 MILES	16374	HILES																		
03-01-	03-01-88 17345	55	72.9	72.9 10.3 126 1.35 4.60	126	1.35	4.60	0.0	33	9	~	•	S)	о 0	0	•	350	356	0901	1190	17327
01C CH	UIL CHANGE TO PARANINS 18030 AT 17345 MI	PARAN	145 10L	130 AT	1734	IH S															
-80-2n	UZ-08-98 18730	30	94.2	94.2 12.1 121 1.51	121	1.51	5.39	0.0	£	σ	Φ	0	٠,	•	œ	•	220	1420	1560	1570	17742
OIL CHANGE	ANGE A	AT 18738 HILES	B MILES																		

LUBRICANT DATA AND IRACE METALS FROM U.S. ARNY HETHAHOL-FUELED ADMINISTRATIVE VEHICLE DEHOHSTRATION PROGRAM - PHASE 11

				i	i		:		101	200	77.54	SMO	CADO NETHANGI VEHICLE	Įų.			REY15	10K	REYISION DATE: AUG 11, 1986	10 11.	1990
	VEHICLE	VEHICLE USA .: CN0541	24.1	S A C	L HE	ENGINE IYPE: 1-4		יייטאטי פאטיי	L		:										
	toù TE	¥000	VISCOSITY	31 TY	5		18H 16H 0664	FUEL 011 %	ų.	4	3	Sn	PPH CP Al Hi	PARTS Mn	PPH CPARIS PER MICLIONS Hi Mn Si G	C 1043	X.	•	4.	20	CODE
					i	1	1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	1 1 1 1 1 1 1		1 1 1	i i i	- 								
	FORD ES	FORD ESCORT RECEIVED FROM CEC	ED FROM	CEC																	
	HEW UNU	HEU UHUSED 204-40 HOTOR CRAFT OIL	HOTOR CE	RAFT O	71																
	03-06-8	92891 28-90-80	75.7	75.7 10.8 130	130	2.58 1.46	1.46	o. o	519	œ œ	5	s,	21.	•	9	•	270	916	4	9 28	61651
	OIL CHA	OIL CHANGE AT 16076 MILES	WILES																	1	
	J5-13-8	US-13-87 18418	29.5	79.5 11,3 132 2.30 5.73	132	2.30	8.73	0.0	100	56	6.	0	15	•	<u>.</u>	•	390	1380	926	1631	76991
	OIL CHA	UIL CHANGE AT 18418 MILES	B MILES																	,	1
1	08-26-87	87 20633	92.1	92.1 11.9 121		2.58 5.16	5.16	0 6	ţ.	91	ው	•	9	0	~	•	320	000		1211	16565
92	OIL CHA	DIL CHANGE AT 20633 MILES	3 HILES																	,	
	12-03-87	87 23078	9.98	86.6 11.4 121 2.13 6.05	121	2.13	6.05	0.0	ន	ũ	7 0	0	=	-	Φ	9	0	1200	1370	127	17040
	OIL CHA	OIL CHANGE AT 23078 MILES	8 MILES																		
	01-03-68	BB 243CI	84.7	84.7 11.3 122 2.08	122	2.08	3.59	0.0	25	=	2	0	~	0	~	0	396	301	1300	1366	17326
	OIL CHA	OIL CHANGE TO PARAMINS 10030 AT 24361 MI	HIHS 101	430 AT	2436	1 H I															
	9-60-20	07-08-89 26341	65.0		115	9.0 115 2.81	7.29	0.0	23	ũ	٧	0	2	•	Ξ	•	• -	2960	1470	1260	17746
	OIL CHA	OIL CHANGE AT 26341 MILES	41 MILE	w																	

LUBRICANT DATA AND TRACE METALS FROM U.S. ARNY METHONOL-FUELED ADMINISTRATIVE VEHICLE DEMONSTRATION PROGRAM - PHASE II

3	HICLE US	VEHICLE USA #1 CH0542	42	EHCI	HE 11	ENGINE TYPE: 1-4		FORD ESCORT	£T.	Sabe	HETH	HOL	SADP HETHANOL VEHICLE	فدو			REVI	REYISION DATE: AUG 11, 1988	ATE: 1	, 11 out	1980
ន់	ш	HOGO	V1SCOSITY 40 C 100 C	111Y 00 C	41	TAH	18H 0664	FUEL PIL X	F.	<u>م</u> م	3	S	PPH CP	PARTS Mn	PPH CPARTS PER MILLIONS HI Mn Si B	CLIOH)	ž.	3	٩	Za	BFLAF
i E	FORD ESCO	FORD ESCORT RECEIVED FROM CEC	D FRON	CEC																	
=	HCTIVI	HO ACTIVITY RECORDED SINCE 13015 NILES	D SINCE	13013	HILE	s.															
371	EU UNUSEI	HEW UNUSED 204-40 MOTOR CFAFT OIL	IOTOR CF	AFT 01	ب																
ê	IL CHANG	OIL CHANGE AT 14315 MILES	HILES																		
Š	06-29-87 15000	15000	91.3 11.4	7:	131	1.28	75.7	0.0	у г.	23	18	0	13 0	3	<u>.</u>	-	00	1320 1400 1540 16244	1400	134	16244
و ا	ור כאאאפו	OIL CHANGE AT 15000 MILES	HILES																		
93	10-13-87 15591	15591	76.5 10.5		122	2.47	6.62	0.0	33	5	•	•	8	•	2	•	360	1260	-	1290	16705
0	IL CHANGI	OIL CHANGE AT 15591 MILES	MILES																		
<u>:</u>	12-28-87 17611	11921	79.0 11.2	11.2	132	3.70	6.28	0.0	50	'n	N	•	2 0	•	•	•	210	8	920	•	17090
כ	. CHANG	U . CHANGE AT 17615 MILES	MILES																		
ö	02-02-88 17805	17805	88.8 13.7	13.7	157	2.36	6.96	0.0	23	n	•	•	2	•	*	-	330	00	970	1290	17219
0	IL CHANG	UIL CHANGE TO PARAMINE 19835 AT 17805	INA 101	130 AT	1790	N N															
õ	IL CHANGI	OIL CHANGE AT 17819 MILES	MILES																		
ö	02-24-88	17963	91.2	12.0	129	2.81	7.41	0.0	9	พ	-	0	•	•	•	8	610	610 1560 1550 1770 17331	1380	1770	17331

LUBRICANT DATA AND TRACE METALS FROM U.S. ARNY NETHANOL-FUELED ADMINISTRATIVE VEHICLE DEMONSTRATION PROGRAM - PHASE II

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ATE: A	۵	•	0001
REVISION DATE: AUG 11, 1988	.		340
REVI	, Ha	,	920
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	RTS Kn		ټ
ICLE	H CPA		ເລ
SADP HETHAHOL VEHICLE	PP.		۰6
HAHOL	S		2
HET	3		か
SADE	ā		=
	F.		25
FORD ESCORT	4 FUEL PPH (PARTS PER HILLIOH) 8 FLRF 101L % Fe Pb Cu Sn x1 Hi Kn Si B Mg Ca P Zn CODE		0.0 52 11 9 17 6 3 0 13 1 650 1340 1550 1770 17705
	18H D664		7.07
ENGINE TYPE: 1-4	TAH		1.35
HE 17	7		118
EHCI	VISCOSITY TAH D664	S	84.0 11.0 118 1.35 7.07
0542	VISCOSITY TAH D664	OIL CHANGE AT 18447 MILES	84.0
	BDOM	AT 18	8449
E USA		AHGE	1 88
VEHICLE USA 01 CH0542	DATE	OIL CH	05-18-88 18449

LUBRICANT DATA AND TRACE METALS FROM U.S. ARMY METHANOL-FUELED ADMINISTRATIVE VEHICLE DENONSTRATION PROGRAM - PHASE II

	VEHICLE	VEHICLE USA . CH0543	CH0543	EHG	IHE T	ENGINE TYPE: 1-4		FORD ESCORT	T.	SHOP	HETH	MOL	SADP HETHANDL VEHICLE	W			REVI	S HOIS	REVISION DATE: AUG 11, 1988	NG 11	1388
	CATE	H000		VISCOSITY 40 C 100 C	41	TAH	18H 1AH D664 D	FUEL DYL %	ir o	Pb	ກິວ	ŝn ŕ	PPH CF Al Hi	FPARTS	PPH CPARTS PER MILLION) Hi Mn Si B	L 10H)	ž.	ů	a.	Zn	BFLRF
	FORD ES	CORT RE	FORD ESCORT RECEIVED FROM CEC	CEC	 		; 1 1 1 1 1	i 	i 												
	NO RECO	RDED DA	HO RECORDED DATA SINCE 12889 MILES	889 MI	LES																
	HEU UND	SED 204	HEU UNUSED 204-40 NOTOR CRAFT OIL	RAFT 0	1.																
	02-05-8	02-02-87 13372		95.8 11.4 106	1 06	2.47	5.27	0.0	22	52	ð	64	5.	0	•	0	440	1280	1430	1490	15884
	UIL CHA	HGE AT	UIL CHANGE AT 13772 MILES																		
	06-25-8	06-25-87 15594		91.9 12.0	123	2.81	5.16	0.0	<u>.</u> 9	61	=	-	ū	0	=	-	019	1370	1310	1740	16243
19	OIL CHA	HGE AT	OIL CHANGE AT 15594 MILES																		
5	10-19-8	10-19-87 17980	0 103.3 17.7	17.7	189	3.85	5.05	0.0	4	13	9	-	7	•	<u> </u>	-	410	1340	1410	1520	16291
	OIL CHA	HGE AT	OIL CHANGE AT 17980 MILES																		
	01-26-8	01-26-88 18754		94.5 12.2 122 2.02	122	2.05	7.29	0.0	36	9	m	•	9	0	~	0	100	1250	0 7 0	•	17195
	OIL CHA	NGE TO 1	OIL CHANGE TO PARAMINS 10030 AT 16754 MI	U30 AT	1673	E															
	04-28-8	04-28-88 20244		71.2 10.0 123 2.69	123	2.69	7.74	0.0	53	91	٥	•	2	0	<u>.</u>	•	160	4770	1560	2280	17556
	OIL CHA	NGE AT :	OIL CHANGE AT 20327 MILES																		
	07-12-8	07-12-88 20499	9 73.6	9.6	1 09	.84	.84 10.50	0.0	21	s o	N	•	m	•	φ	(4	20	2970	- 40	1790	17834
	OIL CHA	NGE AT :	UIL CHANGE AT 20499 MILES																		

LUBRICAHT D. -- AND TRACE METALS FROM U.S. ARMY P -- FUELED ADMINISTRATIVE VEHICLE DEMC .. A PROGRAM - PHASE II

BFLRF CODE REVISION DATE: AUG 11, 1980 20 ٩ ပီ X. PPH CPARTS PER MILLIOHS
Cu Sn Al Hi Nn Si B SADP HETHANOL VEHICLE g Q ŭ, ENGINE TYPE: 1-4 FORD ECCORT TAH D664 GIL : 5 VISCOSITY 40 C 100 C VEHICLE USA 4: CH0544 HOGD OATE

FORD ESCORT RECEIVED FROM CEC

NO DATA GIYEH BETWEEN 2373 & 2938 MILES

HEU UNUSED 204-40 MOTOR CRAFT OIL	ED 204	-40 MO	TOR CR	AFT 01	7								,					9		4361 000	15997
02-05-87	3441		82.5 11.5 130 2.24 3.59	11.5	130	2.24	3.59	0.0	246	99	1	36	2		2 4	ר	4	89			
L CHAN	OIL CHANGE AT 3441 MILES	3441 M	1LES																		
-01-87	09-01-87 4460		91.1 12.5 133 3.03 5.61	12.5	133	3.03	5.61	0.0	95	23	22	•	=	<u>ο</u>	E,	9	8	1320	60	0001 0401	0
L CHAN	OIL CHANGE AT 4460 MILES	4460 M	ILES														ļ	1			
58-04-85	8947		102,6 12.5 115 3.59 4.83	12.5	115	3.59	4.83	0.0	66	18	m.	0 19		o	=		450	300		260	
L CHAN	OIL CHANGE AT 8947 MILES	8947 N	ıles																		
-30-87	09-30-87 12601		101.0 13.5 133 2.92 4.94	13.5	133	2.92	4.94	0.0	62	12	c o	0	0 13	0	-	c	20	1460	9091	- -	
L CHAN	OIL CHANGE AT 12601 NILES	12601	HILES																		
C CHAN	OIL CHANGE AT 12790 MILES	12790	MILES																,		
-25-86	01-25-88 13109		98.2 12.7 124 3.25 7.63	12.7	124	3.25	7.63	0.0	2	9	0	0	m	0	w	0		440 1290	0 0 0 0	1470	17203

LUBRICANT DATA AND TRACE METALS FROM U.S. ARMY METHAHOL-FUELED ADMINISTRATIVE FHICE DEHOMSTRATION PROGRAM - PHASE II

						VEHICL	VEHICLE DEMONSTRATION PROGRAM - PHASE II	RATION	200	T T	PHAGI	E 11								
VEHICLE U	VEHICLE USA . CHO544	544	EXC	THE T	ENGINE TYPE: 1-4		FORD ESCORT		SADP METHANOL VEHICLE	HETHA	40L VI	EHICLE	1.0			REVI	SION D	ATE: F	REVISION DATE: AUG 11, 1988	1986
GATE	HOGO	VISCOSITY	VISCOSITY 40 C 100 C VI		TAH		FUEL DIL %	y L	Pb	ž ng		PFH CF	PPH (PARTS PER H Pb Cu Sn Al Hi Mn Si	PPH (PARTS PER MILLION) Cu Sn Al Hi Mn Si B	L10H)		Mg Ca	۵	Zu	BFLRF CODE
OF RONGHO ITS	THE CHANGE TO THE TOTAL OF 13109 HI	**************************************	130 AT	0 1 2	1 H 6															
710		2		· ·	:				,		;	,	,					,		
02-24-88 13879	13879	78.5	78.5 10.1 110 2.85 11.20	0 :	2.86	11.20	ڻ. ن	35	y, i	⋆,	2 0	o (0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	o :	٥.	130	130 3130 1250	200	2440	17550
(14-27-88	14654	75.5	10.2	8	2.69	\$. \$	o. 0	7	Œ.	٥	` >	N	>	-	-	2		2 6 7		600
VIL CHANG	OIL CHANGE AT 14655 MILES	S MILES																		
07-13-88 15463	15463	80.7	80.7 10.2 108 2.52 10.50	1 08	2.52	10.50	0.0	37 10	0 -	vo	0 - 0	5 0 10 2		6 0	-	20	3660	1430	50 3660 1430 1890 17851	12821
OIL CHANG	OIL CHANGE AT 16463 MILES	3 HILES																		

LUBRICAHI DATA AND TRACE METALS FROM U.S. ARMY HETHANOL-FUELED ADMINISTRATIVE VEHICLE DEMONSTRATION PROGRAM - PHASE 11

							YEHICLE	LE DEMONSTRATION PROGRAM - FAMSE 11			ב ג	X E L	1 10								
	VEHICLE	VEHICLE USA #1 CH0545	545	EXC	1.HE 1	ENCINE TYPE: 1-4		FORD ESCORT	7.7	SADP	HETH/	HOL	SADP HETHANOL VEHICLE	w			REVI	S HOIS	ATE:	REVISION DATE: AUG !!, 1986	1986
	CATE	MOQO	VISCOSITY 40 C 100	SITY 100 C	1 >	TAH	18H 0664 0	FUEL DIL X	η. Α	Pb	ກູ	Sn A	PPH C	PARTS	PPH CPARTS PER MILLIOH)	LLIOH)	Mg	ů	٩	Zn	BFLRF
		Can word daniaged toogs door		(
	מאטר בי	ON! NECEL	מסאר שי	3																	
	HO DATA	HO DATA SINCE 12910 NILES	O MILES																		
	NEW UNUS	NEW UHUSED 20W-40 MOTOR CRAFT OIL	MOTOR CF	RAFT 0	ä																
	02-02-87 13548	13548	107.2 12.3	12.3	90 1	2.58	4.38	0.0	156	#	12	- 0	51	0	ũ	۰	620	1630	1620	1730	15885
	OIL CHAN	OIL CHANGE AT 13548 MILES	8 HILES																		
	04-08-85	18341	106.4 12.6	12.6	===	3.03	3.93	0.0	121	27	Ξ	-	61	6	6	٥	560	1450	1190	1590	16003
198	OIL CHAN	OIL CHANGE AT 18341 MILES	I HILES																		
	u7-13-87	20819	106.3 12.2	12.2	105	2.24	3.82	9.0		21	Ξ	-	5	•	=	0	550	1430	1440	1640	16423
	OIL CHAN	OIL CHANGE AT 20819 MILES	9 HILES																		
	10-07-87	22560	98.0 12.1	12.1	115	115 1.74	5.05	0.0	26	13	9	-	m.	0	<u>.</u>	0	190	1370	1470	1520	16784
	OIL CHAN	OIL CHANGE AT 22560 MILES	O HILES																		
	01-11-88	22613	93.3 12.1	12.1	123	.45	2.02	0.0	5	ĸ	0	9	ห	0	ĸ	N	4 4 0	1470	1280	1540	90121
	OIL CHAN	OIL CHANGE AT 22613 MILES	3 MILES																		
	01-25-88	22733	98.0 11.2 100	11.2	100	3.14 7.52	7.52	0.0	72	'n	0	0	m	0	ы	64	0 7 +	1120	0 4 0	1270	17200

LUBRICANT DATA AND TRACE METALS FROM U.S. ARNY NETHANOL-FUELED ADMINISTRATIVE VEHICLE DEMONSTRATION PROGRAM - PHASE II

						YENIC	VEHICLE DEFIDING THOUSAND - TONGE		ב ב ב				•								
VEHICLE USA B1 CN0545	USA BI	CH0545	ENG	ENGINE TYPE: 1-4	YPEı		FORD ESCORT	CORT	SADP	HET	1AHOL	SADP HETHANDL VEHICLE	CLE				REVIS	0 HO15	ATE: 1	11 204	REVISION DATE: AUG 11, 1988
DATE	M000	VISCOSITY 40 C 100	VISCOSITY 40 C 100 C VI	7	TAN	18H TAH D664	-	FUEL PPH (PARTS PER MICLIOH) BFLRF BILX Fe Pb Cu Sn Al Hi Mn Si B Mg Ce P Zn CODE	Pb	3	S	H d d	KIN	IS PE	R HILL	10H)	P	3	۵	Zn	BFLRF
1 1 1 1 1 1	[
JIL CHAN	GE TO P	IL CHANGE TO PARAMINS 10030 AT 22733 MI	430 AT	2273	E E																
U2-24-68 23004	23004		72.4 9.6 111 1.80 12.50	=	1.80	12.50		0.0 14 4 1 0 4 0 0 0 2 120 2940 1520 1730 17333	*	-	•	4	•	¢	•	N	50	2940	1520	1730	17333
UIL CHAN	GE AT 2	UIL CHANGE AT 23087 MILES																			
05-11-88 23519	23519		74.4 9.9 114 3.03 12.40	114	3.03	12.40		0.0 15 5 2 0 3 0 0	ស	8	0	m	0	0	ď	4	. 09	9975	1420	1020	2 60 3450 1470 1920 17615
OIL CHAN	GE AT 2	OIL CHANGE AT 23519 MILES																			

LUBRICAHI DATA AHD TRACE METALS FROM U.S. ARMY METHANOL-FUELED ADMINISTRATIVE VEHICLE DEMONSTRATION PROGRAM - PHASE 11

	VEHICLE	VEHICLE USA #: CH0546	CH0546	EHE	THE T	ENGINE TYPE: 1-4		FORD ESCORT)RT	SADP	нетн	AHOL	SADP HETHANOL VEHICLE	3 I			REVI	SION D	ATE: A	REVISION DATE: AUG 11, 1988	1988
	DATE	H 000	VISCOSITY 40 C 100	VISCOSITY 40 C 100 C	;	18H 71 TAH D664	18H 0664	FUEL PIL X	r.	Pb d	J.	Sn	PPH CI	PPH (PARTS Ri Mn	PER MILLIOHS	(LC10H)	Ž.	40	۵	Zn	BFLRF CODE
	1		: t				; ; ; ;	í ! ! !	! !	 	! ! ! !										
	FORD ES	SCORT RE	FORD ESCORT RECEIVED FROM CEC	CEC																	
	HO OPER	RAT I OHAL	HO OPERATIONAL DATA 8164 TO 9049 MILES	10 904	9 HIL	ES															
	HEU UHL	JSED 204.	HEU UNUSED 204-40 NOTOR CRAFT OIL	RAFT 0	11.																
	02-04-87	87 9535		65.9 10.6 150	150	1.69	70.4	6.0	113	m T	91	*	13	•	7	0	250	1260	1300	1370	15886
	OIL CH	ANGE AT	UIL CHANGE AT 9538 MILES																		
	05-13-6	05-13-87 13628		105.9 12.6	112	3.03	¥.83	0.0	112	54	91	•	16	0	-	•	690	1590	1860	1810	16093
200	01C CH	AHGE AT	OIL CHANGE AT 13628 MILES	ر م																	
)		08-03-87 17004		113.6 14.5	130	2.92	4.6	ů. 0	2	51	00	•	ខ	.5 C	0	•	700	1250	1150	1520	16473
	01L CH	AHGE AT	OIL CHANGE AT 17004 MILES	ر م																	
	11-24-(11-24-87 18356		64.6 10.9	115	115 1,35 5.50	5.50	0.0	60	e	•	0	0	0	0	3	340	1 08 0	1190	1250	16960
	OIL CH	ANGE AT	OIL CHANGE AT 18356 MILES																		
	33-02-	03-02-88 20704		98.5 14.3 149 1.12	149	1.12	2.69	0.0	67	91	13	0	8	0	0	•	310	1010	1250	1350	17328
	OIL CH	ANGE TO	ÜIL CHANGE TO PARAMINS 10030 AT 20704 MI	14 0 EM	1 207	04 HI															
	02-11-88	88 22163		29.6 10.3		112 2.47	7.07	0.0	4.0	<u>6:</u>	=	•	2.	•	Ξ	•	130	2890	1610	1630	17800
	OIL CH	ансе ат	VIL CHANGE AT 22163 MILES	S:																	

LUBRICHHI DATA AND TRACE METALS FROM U.S. ARMY HETHANOL-FUELED ADMINISTRATIVE VEHICLE DENOHSTRATION PROGRAM - PHASE 11

•	VEHICLE U	VEHICLE USA . CH0547	547	EHG1	IHE T	ENGINE TYPE: 1-4		FORD ESCORT	181	SADP	HETH	AHOL	SADP METHANOL VEHICLE	u			REVI	S HOIS	DATE	11 200	REVISION DATE: AUG 11, 1988
_	DATE	MOGO	VISCOSITY 40 C 100 C	311Y	5	TAH	TBH D664 D	FUEL DIL X	ñ	đ	2	Sn A	FPH C	PARTS Mn	FPH CPARTS PER HILLIOH)	LLIOH	X.	4	۵.	20	BFLRF
-	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!		i ! !		 	111111	: ! ! !	1 1 1 1 1	! ! ! !	; ; ;] ; ; ; ;	! ! !							
_	FORD ESCO	FORD ESCORT RECEIVED FROM CEC	ED FROM	CEC																	
_	HEU UNUSE	HEU UNUSED 204-40 MOTOR CRAFT OIL	HOTOR CS	MET O	7																
	02-16-57 1267i	1267 i	84.3	8.1	132	84,3 11.8 132 2.02 8.75	9.75	0.0	151	55	4	•	0 11	•	2	N	620	1400	1700	1540	15886
-	OIL CHANG	OIL CHANGE AT 12671 MILES	'I HILES																		
•	05-17-87 17580	17580	106.7 12.9	12.9	116	116 3.14 3.14	3.14	0.0	811	G	0	0	24 0	•	17	0	290	1560	1840	1740	96091
_	OIL CHANG	OIL CHANGE AT 17580 MILES	O MILES																		
	08-25-87 19920	19920	108.3 12.3		129	129 3.03	6.40	0.0	56.	~	8	•	8	۰	~	_	420	1250	1170	1360	16562
01	OIL CHANG	OIL CHANGE AT 19920 MILES	O MILES																		
	12-16-87 24581	24581	104.7 13.3		125	125 3.03	1.91	0.0	93	54	0	•	1 81	•	6	•	380	1250	1310	17.	17066
_	OIL CHANG	OIL CHANGE AT 24581 MILES	I HILES																		
	04-03-88 25185	25185	92.9	92.9 16.5 193 2.02	193	2.05	5.61	0.0	35	01	พ	•	0 ::	•	•	•	380	1 900	1190	1190	12391
_	OIL CHANG	OIL CHANGE TO PARAMINS 10030 AT 25185 MI	HINS 104	130 AT	2518	S MI															
	07-08-88 26114	26114	71.1	71.1 10.5 135 2.69	135	5.69	9,30	0.0	28	<u>°</u>	*	0	9	Q	~	•	140	2790	1670	1640	17743
_	ОІС СНАНС	UIL CHANGE AT 26114 MILES	14 HILES	,,																	

LUBRICANT DATH AND TRACE NETALS FROM U.S. ARMY NETHANOL-FUELED ADMINISTRATIVE VEHICLE DEMONSTRATION PROGRAM - PHASE 11

						•	VEHICL	VEHICLE DEMONSTRATION PROGRAM - PHASE II	STRATIO	7 PRO	MAR	FEE	12E 11								
	VEHICLE U	VEHICLE USA #1 CH0548	œ	ENGI	HE 1Y	ENGINE TYPE: 1-4		FORD ESCORT	DRT	SADP	нетн	AHOL	SADP HETHANOL VEHICLE	14			REVI	STON	ATE: 1	REVISION DATE: AUG 11, 1998	1988
	CATE	0000	VISCOSITY 40 C 100 C	2 00 00 C	*	TAH	TBH 5664	FUEL PIL %	r.	9	Ç	Šn.	PPH IA	1 CPARTS III MA	PPH < PARTS PER MILLION>	B 17710H	, H2	ů	۵	22	BFLRF CODE
					!			1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		1	! ! !	! !	† ! ! !	t t t t							
	FORD ESCO	FORD ESCORT RECEIVED FROM CEC	FROM	CEC																	
			!																		
	HEU UNUSE	HEU UNUSED 204-40 MOTOR CRAFT OIL	TOR CR	AFT 01	J															1	1
	02-16-87 14114	14114	85,3 12.3 140 1.68 5.27	12.3	<u>.</u>	i . 6ë	5.27	0.0	\$6.	25	=	m	8	0	6	-	320	0 1 0	1340	1330	15869
	UIL CHANG	UIL CHANGE AT 14114 MILES	HILES																		
	06-04-87 15759		100.3 13.0		126	2.81	6.96	0.0	63	91	=	•	=	•	Φ	n	1 000	1450	1690	1720	16153
	OIL CHANG	OIL CHANGE AT 15759 MILES	HILES																		
2	10-05-87 16883	16883	97.1 17.2 194 2.19 5.95	17.2	194	2.19	5.95	0.0	22	Ø	*	0	9	0	•	-	420	1200	442B	1370	16793
.02	OIL CHANG	UIL CHANGE AT 16883 MILES	HILES																		
	01-26-88 18325	18325	81.0 11.1 125 4.38 5.72	1.1	125	4.38	5.72	0.0	•	0 1	~	œ	~	0	œ	•	180	1070	000	130	17194
	OIL CHANG	DIL CHANGE TO PARAMINS 10030 AT 18325 MI	NO I SKI	30 AT	1832	IH S															
	04-27-88 18407	18407	73.6 10.6 131 2.36 14.40	9.01	131	2.36	14.40	0.0	15	m	N	•	•	•	Φ.	n	180	2140	1690	2360	17558
	OIL CHANG	OIL CHANGE AT 18407 MILES	MILES																		
	07-20-88 18727	18727	6.83	9.6	92	95 1.12 11.50	11.50	0.0	18	0	=	•	3	•	39		120	3740	1580	2140	10181
	OIL CHANG	OIL CHANGE AT 18727 MILES	HILES																		

LUBRICANT DATA AND TRACE METALS FROM U.S. ARNY HETHANOL-FUELED ACMINISTRATIVE YCHICLE DENONSTRATION PROGRAM - PHASE II

						10101	TERIOLE DECOMPTENTION CANADA	7.04.0					•							
VEHICLE	VEHICLE USA #1 CH0549	CH0549	EKG	T 3KI	ENGINE TYPE: 1-4		FORD ESCORT	ORT	SADE	HET	1AHOL	SADP HETHANOL VEHICLE	כרב			REV	REVISION DATE: AUG 11, 1988	ATE: 1	11 504	1986
DATE	MOGO	VISCOBITY 40 C 100 C	81TY 100 C	5	TAH	TBH FUEL X	FUEL 01C X	Ŗ	ð	3	S	PPH A1	CPARTS	S PER P	PPH CPARTS PER HILLIOH)	X O	ပီ	a.	Zn	BFLRF CODE
!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!				1					1			! ! !	; ; ; ; ;	: : : :	! ! ! !	; t t				
FORD ES	CORT REC	FORD ESCORT RECEIVED FROM CEC	CEC																	
HEN UND	SED 204-	HEU UNUSED 204-40 MOTOR CRAFT OIL	RAFT 0	7																
03-15-8	2 14996	03-15-87 14996 100.2 12.1 112 2.24 3.25	12.1	12	2.24	3.25	0.0	110	56	0	m	26	-	2	•	640	1480	1360	1750	15954
UIL CHA	HGE AT 1	UIL CHANGE AT 14996 MILES																		
05-17-8	05-17-87 15872	100.2 18.1	18.1	201	2.24	5.95	0.0	45	0	*	•	ũ	•	•	0	670	1430	1840	1720	16091
OIL CHA	HGE AT 1	UIL CHANGE AT 15872 MILES																		
8-60-20	07-09-87 16476	106.9 13.1	13.1	1.19	119 2.81 7.29	7.29	0.0	54		-	•	v	0	^	~	069	1650	1740	0 1 0	16420
EUS OIL CHA	HGE AT 1	S DIL CHANGE AT 16476 HILES																		
10-16-8	10-16-87 17052	100.6 12.4 116 3.14 7.18	12.4	1.16	3.14	7.18	0.0	21	•	8	0	۵,	0	•	~	30	7 0 0	1340	0981	16790
OIL CHA	HGE AT 1	OIL CHANGE AT 17052 MILES																		
01-26-8	01-26-88 17460		91.4 13.9 155 2.47	155	2.47	7.18	0.0	9	7	0	•	Ŋ	•	W	•	366	0 0 0	990	1220	17197
01L CHA	HGE TO P	OIL CHANGE TO PARAMINS 10030 AT 17460 MI	U30 AT	1746	ΞΨ O															
02-11-8	05-11-88 18020		70.9 9.6 114 3.14 9.65		3.14	9.65	0.0	35	Ξ	~	•	ø	о Э	ም	•	110	3220	1500	1730	17614
OIL CHA	HGE AT 1	OIL CHANGE AT 18020 MILES																		

LUBRICANT DATA AND TRACE METALS FROM U.S. ARMY HETHANDL-FUELED ADMINISTRATIVE YENICLE DEMONSTRATION PROGRAM - PHASE II

•	VEHICLE USA *1 CH0550	HO 1€ HSI	0530	EKG	THE T	ENCINE TYPE: 1-4		FORD ESCORT	CORT	Sabi	HET!	IAHOL.	SADP HETHAHOL VEHICLE	373			REVI	STON	ATE: /	REVISION DATE: AUG 11, 1988	1988
J	CATE	HOQO	VISCOSITY 40 C 100	VISCOSITY 40 C 100 C	7.	T6H V1 TAH 0664	16H 0664	FUEL NIL %	i.	భ	3	Sn	ррн	CPARTS Hi Hn	S PER I	PPH (PARTS PER HILLIOH) Hi Hn Si B	ž.	ů	۵.	20	BFLRF CODE
•			1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!	!		1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	! ! ! ! ! ! ! ! ! ! ! ! ! ! ! ! ! ! !	, 8 1 6 6 8	1											
_	FORD ESCORT RECEIVED FROM CEC	IRT RECEI	VED FROM	CEC																	
-	HEW UHUSED 20W-40 HOTOR CRAFT OIL	ED 20M-40	HOTOR C	RAFT 0	11																
-	03-06-87	8734	88.5	11.8	124	88.5 11.8 124 1.68	5.51	ů.		20	Φ	÷	12	9	0	-	420	1230	1320	1364	15920
_	VIL CHANGE AT 8734 MILES	1E AT 873	4 HILES																		
-	16-04-87	2986	96.4	9.11	109	11.6 109 2.69 7.29	7.29	0.0	ţ-	ភ	4	0	7.	0	•	0	200	1470	1750	1723	16152
_	UIL CHANGE AT 9863 MILES	3E AT 986	3 MILES																		
20	920 03-53-87 12078	12078	100.0 12.6 120 2.92 5 55	12.6	120	2.92	5 55	9.0	4.5	20	ທ	•	2	0	ጥ	÷	610	1536	000	0891	16749
4	UIL CHANGE AT 12078 MILES	GE AT 120	78 HILES																		
-	ÜIL CHANGE TO PARAMINS 10030 AT 12335 HI	3E TO PAR	IAHIHS 10	U30 A1	123:	35 H1															
. –	02-24-69 05-16-88	12401	58.6	9.9	103	58.6 10.7 176 3.14 11.00	10.30	0.0	6. č	22	μū	90	N T	o-	ν <u>=</u>	~ -	100	2440	1700	1640	17332
-	OIL CHANGE AT 12543 MILES	3E AT 125	43 HILES																		

LUBPICANT DATA AND TRACE METALS FROM U.S. ARNY HETHANOL-FUELED ADMINISTRATIVE VEHICLE DENONSTRATION PROGRAM - PHASE II

									1			•					9600	0.001	BORT IT SHE STOR MOTOLING		
	VEHICLE	VEHICLE USA 41 CH0551	10551	EXC	1 7 1	ENGINE TYPE: 1-4		FORD ESCORT	-	SADP	METH	A MOL	SADP RETHANDL VEHICLE	ı,			25.4.1.2		-		
	DATE	W 000	VISCOSITY 40 C 100	VISCOSITY 40 C 100 C	41		TBH FUEL TAH DE64 DIL X	FUEL 11 %	ñ.	P _b	3	Pl Cu Sn #1	PPH H	H CPARTS HI HD	PPH CPARTS PER MILLIOH)	L10H)	S S	ບໍ	٩	Zu	BFLRF CODE
			1								!	! !		L 	 						
	FORD ESC	FORD ESCORT RECEIVED FROM CEC	IVED FROM	CEC																	
	HEU UNUS	HEW UNUSED 204-40 MOTOR CRAFT OIL	D MOTOR C	RAFT 0	יזר																
•	03-14-87	03-14-87 17018	93.4	6.11	18	93.4 11.9 118 3.14 3.14	3.14	0.0	<u>*</u>	25	0	8	21	0 -	=	9	570	4 4 0	570 1440 1380		1770 15953
	OIL CHAP	OIL CHANGE AT 17018 MILES	DIB MILES																		
	18-60-20	07-09-87 18194	98.9	13.1	130	98.9 13.1 130 2.36 5.95	5.95	0.0	24	2	Ŧ	•	5.	0	•		620	1570	1600	1710	16421
	UIL CHAN	UIL CHANGE AT 18194 MILES	194 HILES																		
2	10-16-87	19428	99.0	12.2	115	99.0 12.2 115 3.03 6.06	6.06	0.0	30	6	m	•	1.0	0	~	•	1 06+	1420	1430	1590	16789
05	OIL CHAF	G OIL CHANGE AT 19428 MILES	128 HILES	ند																	
	02-22-86	02-22-88 20355	85,3	13.9	168	85.3 13.9 168 1.68 5.72	5.72	0.0	45	ũ	~	•	80	0	œ	.,	370	1130	1260	1420	17324
	UIL CHAN	VIL CHANCE TO PARANTHS 10430 AT 20355 MI	RAMINE 10	430 AT	2035	35 MI															
	07-11-86	07-11-88 21342	9.69	12.6	183	69.6 12.6 183 3.98 11.20	11.20	0.0	53	6	ĸ	•	9	•	•	0	0.6	2500	1470	1490 17731	12731
	OIL CHA	OIL CHANGE AT 21342 MILES	1342 HILE	, N																	

LUBRICANT DATA AND TRACE METALS FROM U.S. ARMY NETHANOL-FUELED ADMINISTRATIVE VEHICLE ZENONSTRATION PROGRAM - PHASE 11

	VEHICLE USA .: CN0552	SA . CHOS	152	EHGI	HE TY	EHGINE TYPE: 1-4		FORD ESCORT	181	SADP	HETH	AHOL	SAOP NETHANOL VEHICLE	w			REVI	O HOIS	REYISION DATE: AUG 11, 1998	UG 11,	1988
	OATE	¥0Q0	VISCOSITY 40 C 100 C	117 00 C	7	TAH	18H 664	FUEL DIL %	ų.	ð	3	Sn	PPH C	PARTS	PPH (PARTS PER MICLIOH) Hi Mn Si B	CC TOH 3	ž	ů	a.	Zu	BFLRF CODE
				1 1 1 1 1	1					1			! ! !	; ; ; ;	 	1 1 1 1					
	FORD ESCORT RECEIVED FROM CEC	RT RECEIVE	ED FROM	CEC																	
	HEU UNUSE	HEU UNUSED 204-40 HOTOR CRAFT OIL	10 TOR CR.	AFT 01	7																
	03-06-87 14654	14654	82.8 11.2 124	11.2	124	2.05	2,02 6.28	0.0	<u> </u>	7	~	4	15	٥ د	77	_	520	1310	1320	0 1 7 1 0	15921
	OIL CHANG	OIL CHANGE AT 14654 MILES	HILES																		
	06-24-87 15183	15183	87,4 11.5 121 1.51 5.39	11.5	121	1.51	5.39	0.0	Ř	ũ	ም	•	~	0	©	м	480	7 0 0	1470	1740	16239
	OIL CHANG	OIL CHANGE AT 15183 MILES	3 HILES																		
2	10-02-87 15696	15696	87.9 12.5 138 1.91 7.07	12.5	138	1.91	7,07	0.0	ņ	6	•	•	0	•	Φ.	-	550	1470	1740	1630	16748
06	OIL CHANG	OIL CHANGE AT 15696 MILES	S MILES																		
	01-25-88 16031	16031	64.9 12.7 200 1.57 5.05	12.7	200	1.57	5.05	0.0	20	8	n	6	٠.۵	0	•		•	670	1200	- 0 7 0 4	17196
	OIL CHANG	DIL CHANGE TO PARAMINS 10030 AT 16031 MI	HINS 10U	30 AT	16031	~ H															
	02-24-88 16146 05-10-88 16459	16146	62.5 9.0 120 2.81 11.60 55.9 10.3 175 2.47 11.70	10.0	120	2.47	11.66	00.0	37	6 8	4 =	00	+ W	00	9 Ø	- 0	9 0 0	2470	1330	1490	17334
	OIL CHANG	OIL CHANGE AT 16459 HILES	9 HILES																		

LUBRICANT DATA AND TRACE METALS FROM U.S. ARMY METHANOL-FUELED ADMINISTRATIVE VEHICLE DEMONSTRATION PROGRAM - PHASE 11

3,0	HICLE US	VEHICLE USA B. CN0553	M 10	EHCI	HE T	ENGINE TYPE: 1-4	:	FORD ESCORT	ĘĄ.	SADP	HETH	AHOL	SADP HETHANOL VEHICLE	w			REVI	NO15	ATE	REVISION DATE: AUG 11, 1988	1988
3	DATE	Koga	VISCOSITY 40 C 100 C	117 00 C	5	TAH	18H	FUEL DIL X	ï.	3	S	Sn	PPH (CPARIS Hi Ho	PPH CPARIS PER HILLIOH) Hi Ho Si B	LL IOH)	X O	3	a.	2	BFLRF CODE
i			1 1 1 1											i 					1 1 1 1 1 1	! ! ! !	!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!
Ħ	IRD ESCOF	FORD ESCORT RECEIVED FROM CEC	ED FROM	CEC																	
==	U UNUSEC	HEU UHUSED 204-40 HOTOR CRAFT OIL	HOTOR CR	AFT 01	ږ																
7	112-20-87	6066	100.3 12.3 115 2.92 8.53	12.3	115	2.92	8.53	0.0	7.	58	~	•	<u>.</u>	•	6	_	550	1390	1570	1520	18881
õ	L CHANGE	OIL CHANGE AT 9909 MILES	MILES																		
8	06-02-87 10866	10866	97.8 13.3	13.3	135	2.81	6.62	0.0	42	13	'n	0	0	0	a	•	630	1410	1690	1650	16150
6	C CHANGE	OIL CHANGE AT 10866 MILES	6 MILES																		
8; 2(09-23-87 13892	13892	111.5 13.0 111 1.91 4.94	13.0	::	1.91	4.94	0.0	•	ĭ	4	0	91	0	œ	0	430	1210	1290	1420	28991
ี อั	IL CHANGE	OIL CHANGE AT 12892 MILES	2 MILES																		
õ	01-26-88 :5592	:5592	96.9 12.6 125 2.81	12.6	125	2.81	5.50	0.0	65	9	9	2	~ ? !	0	=	0	430	1340	1020	1410	17198
Ö	CHANGE	UIL CHANGE TO PARAMINS 10030 AT 15592 HI	HINS 10H	30 AT	1559;	2 H I															
ò	04-27-88 16353	16353	64.8	9.7	132	9.7 132 2.47 9.20	9.20	0.0	19	5	0	0	σ.	α α	ĭ	0	140	4710	1600	2230	17557
0	IL CHANGE	OIL CHANGE AT 16353 MILES	3 MILES																		
0	92991 88-81-20	16836	72.5	9.6	=	3.65 12.60	12.60	0.0	19	~	~	0	S)	•	•	-	9	3170	0961	1760	17052
0	CHANGE	OIL CHANGE AT 16836 MILES	6 MILES																		

LUBRICANT DATA AND TRACE METALS FROM U.S. ARHY HETHAHOL-FUELED ADMINISTRATIVE VEHICLE GEMONSTRATION FROGRAM - PHASE II

							VEHICL	VEHICLE PEROPSIANITOR FACTOR	111111			•									
	VÉHICLE USA D: CH0554	USA B: C	H0554	EXC	T ZHI	ENGINE TYPE: 1-4		FORD ESCORT	1.40	SADP	HETI	AHOL	SADP HETHAHOL YEHICLE	CLE			X	VISION	DATE:	บกษ	REVISION DATE: AUG 11, 1988
	f.oTE	*	VISCOSITY 40 C 100 C	51TY	5	18H FUEL VI TAH D664 D1L %	18H D664	FUEL P.11 %	ŗ.	9	3	ŝ	Al Al	REAN IN	IRTS PE	PPH (PARTS PER HILLIOH) Hi Hn Si B	H. #3	ů	Φ.	Zn	BFLRF CODE
	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1							1 1 1 1 1	1 1 1 1 1 1	1					1			 	1 1 1 1		
	יטטט ממטט	DRT RECE	enen escaet Received FROM CEC	CEC																	
	HEW UNUS	ED 204-4	HEW UNUSED 204-40 MOTOR CRAFT OIL	AAFT 0	11																
	02-23-87 14659	14659	8.98	11.8	127	96.8 11.8 127 2.24 4.7	4.7	0.0	65	56	ð	•	Φ	0	3	9	250	1020	1180	1270	15918
	OIL CHAN	GE AT 14	MIL CHANGE AT 14659 MILES																		
	06-02-87 19102	19102	104.0 12.5 113 5.05 7.52	12.5	113	5.05	7.52	0.0	9	91	ĸ	•	=	•	۰	12 0	870	1620	1670	1820	16131
	OIL CHAN	GE AT 16	OIL CHANGE AT 18102 MILES																		
	19-16-87	20224	102.2 12.7 119 3.14 6.28	12.7	119	3.14	6.28	0.0	42	<u>n</u>	*	•	~	•	•	0 0 0	260	1030	1090	000	16683
208	OIL CHAN	GE AT 20	SOIL CHANGE AT 20224 MILES																		
	01-06-88 22159	22159	93.8	93.8 14.8	165	2.91	4.83	0.0	39	σ,	*	0	6	0	0	0	290	940	1 020	122	17097
	OIL CHAN	GE AT 22	OIL CHANGE AT 22159 MILES																		
	03-07-88 23221	23221	94.6	94.6 12.1 120	120	2.64	2.64 6.06	0.0	50	0	10	•	=	•	0	2	4 0	1123	1270	1300	17392
	OIL CHAN	GE TO P/	OIL CHANGE TO PARAMINS 10030 AT 23221	U30 AT	2325	-21															
	ij7-08-88 240 8 9	24089	74.4	10.6	129	74.4 10.6 129 2.75 8.75	8.75	0.0	7	2	*	•	ស	0	•	2 0	120	2630	1550	1630	17801
	OIL CHAN	IGE AT 2.	UIL CHANGE AT 24089 MILES																		

LUBRICAHI DATA AND TRACE METALS FROM U.S. ARMY METHANDL-FUELED ADMINISTRATIVE VEHICLE DEHONSTRATION PROGRAM - PHASE 11

VEHICLE	VEHICLE USA . CHOSSS	555	ENGI	HE T	ENGINE TYPE: 1-4		FORD ESCORT	ıRT	SHOP	HETH	AHOL	SADP HETHAHOL YEHICLE	רנ			REVI	S10H	ATE	REVISION DATE: AUG 11, 1988	1386
UATE	MOGO	VISCOSITY 40 C 100 C	T. O C	1 >	VI TAR	18H 0664	FUEL DIL X	L.	Pb	Cu Sn	Sn	PPH H I H	H CPARTS Hi Mo	PPH CPARTS PER HILLIOHS	LLIOH	, H	3	a.	20	BFLAF
FORD ES	FORD ESCORT RECEIVED FROM CEC	ED FROM C	Ų.																	
			!																	
HEU UH	HEW UHUSED 29W-40 NOTOR CRAFT OIL	HOTOR CRA	1FT 01	ب																
03-15-0	03-15-e7 13493	90.5 11.1 109 2.36 2.02		109	2.36	2.05	0.0	167	89	28	9	23	•	<u>*</u>	6	430	1390	1210 1510	1510	15955
OIL CH	OIL CHANGE AT 13493 MILES	3 HILES																		
97-05-	37-05-87 14129	95.8 12.0 116 2.24 6.51	2.0	911	2.24	6.51	0.0	<u> </u>	20	23	0	6	•		-	520	1420	1490	1620	16422
OIL CH	OIL CHANGE AT 14129 MILES	9 HILES																		
10-16-	10-16-87 14801	89.2 11.5		118	118 2.81	6.28	0.0	90	=	89	0	3.	0	6 0	-	210	1140		1460 1430	16798
60 OIL CH	SOIL CHANGE AT 14801 MILES	II HILES																		
03-01-(03-01-88 15916	88.4 14.0 163 1.51 2.69	4.0	163	1.51	2.69	0.0	22	91	20	0	~	0	•	•	310	960	1250	1370	17325
OIL CH	UIL CHANGE TO PARAMINS 10430 AT 15916 MI	ENOT SHIM	10 AT	15916	H S															
OIL CH	OIL CHANGE AT 16074 MILES	74 MILES																		
02-11-(02-11-80	76.3	9.6	103	9.6 103 2.81 10.30	10.30	0.0	36	ñ	œ	•	·o	0	•	•	011	2330	430	110 2330 1430 1470 1745	17745

LUBRICANT DATA AND TRACE METALS FROM U.S. ARNY NETHANOL-FUELED AOMINISTRATIVE YEHICLE DEHONSTRATION PROGRAM - PHASE 11

								ונטוכרר כרייסיים													
	VEHICLE USA . CH0556	SA . CHO	356	ENGI	HE T	ENGINE TYPE: 1-4		FORD ESCORT	TAOS	SADP	HET	TAHOL	SADP HETHANOL VEHICLE	313			R.C.	HO131	REVISION DATE: AUG 11, 1988	11 200	1988
	GATE	HOGO	VISCOSITY	117 00 0	5	TAH	TBH D664	FUEL GIL X	Ä	P _b	S	Şu	PPH	1 CPARTS Hi Mn	S PER 1	PPH CPARTS PER HILLIOH) Hi Mn Si B	 %	3	۵.	2n	BFLRF CODE
										; ; ;		1	1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	! ! ! !	: ! ! !	i : : :	i t t t			
	FORD ESCORT RECEIVED FROM CEC	RT RECEIVE	ED FROM	CEC																	
	HEW UNUSED 204-40 MOTOR CRAFT OIL	D 2011-40	HOTOR CR	AFT 01	7														1	•	
	03-06-87 14295	14295	93.3	93.3 12.5 129		1.80 5.95	5.95	0.0	1.5	23	<u> </u>	n	13	-	=	•	0 7 7	1350	340	1460	15922
	UIL CHANGE AT 14295 MILES	E AT 1429	S MILES																		
	u6-15-87 14849	14849	91.8 15.4	15.4	178	178 1.18	7.63	0.0	8	58	~	•	ls.	0	~	•	200	1300	1330	1340	16217
	VIL CHANGE AT 14849 MILES	E AT 1484	9 HILES																		
2	26-80 18695	18692	103.5 15.4 157 2.47 4.94	15.4	157	2.47	4.94	0.0	36	0 1	n	•	13	0	<i>t-</i>	0	3.5	1 0 2 0	1050	1270	16564
10	DIL CHANGE AT 18692 MILES	E AT 1869	2 HILES																		
	12-02-87 19564	19564	81.7 11.3	E	128	128 2.02	6.73	e e	35	•	*	3	2	-	•	0	260	1440	1460	1420	17639
	UIL CHANGE AT 19564 MILES	E AT 1956	4 MILES																		
	OIL CHANG	OIL CHANGE TO PARAMINS 10430 AT 19613 HI	HINS 101	130 AT	1961	H E															
	02-24-88 04-10-88	20061	77.0	77.0 10.1 111 3.03 11.20 73.5 9.5 107 2.58 11.90	111	3.03	11.20	00	27	0,0	mm	00	6 6	99		-0	90	3260	1290	1770	17335
	OIL CHANG	OIL CHANGE AT 20498 MILES	B MILES																		

LUGRICANT DATA AND TRACE METALS FROM U.S. ARHY HETHANDL-FUELED ADMINISTRATIVE VEHICLE DEHONSTRATION PROGRAM - PHASE II

	VEHICLE USA . CH0557	SA #1 CHO	557	ENG	HE T	ENGINE TYPE: 1-4		FORD ESCORT	1902	SADE	HETH	AHOL	SADP METHANOL YENICLE	w			REVI	REVISION DATE: AUG 11, 1988	ATE: 1	3UC 11,	1388
	DATE	0000	VISCOSITY 40 C 100 C	114 00 C	5	TAH	18H 5664	FUEL OIL X	r.	đ	Š	Sn Al	PPH A1 H	I CPARTS	PPH CPARTS PER HILLIOH)	LL.10H	× °	ů	a	20	BFLRF
							: ! !	i 	! ! !	: : :											
	FORD ESCORT RECEIVED FROM CEC	RT RECEIV	ED FROM	CEC																	
	HEU UNUSE	HEW UNUSED 204-40 HOTOR CRAFT OIL	HOTOR CR	AFT 0	7																
	12-18-87 11130	11130	87.4 11.8 127 1.85 3.92	11.8	127	1.85	3.62	0.0	=	39	18	*	9	•	-5	٥	049	1510	1460	1648	15890
	DIL CHANG	OIL CHANGE AT '1130 MILES	O HILES																		
	115-01-87 13022	13022	100.7 15.7	15.7	166	2.81	5 39	0.0	68	20	ñ	•	ĭ	0	5	0	290	1300 1510 1540	1510	1540	16149
	UIL CHANGE AT 13022 MILES	E AT 1302	2 HILES																		
2	09-22-87 14503	14503	92.6 12.3 127 2.24 4.94	12.3	127	2.24	4.94	0.0	ç	የ	ท	۰	0 -	0	•	٥	360	980	0 9 0 1	1190	16684
11	OIL CHANGE AT 14503 MILES	E AT 1450	3 HILES																		
	01-23-88 15387	15387	90.3 11.6 118 2.92 6.73	9.11	118	2.92	6.73	0.0	22	ស	n	•	٥٠	0	~	•	310	1020	940	1130	17199
	OIL CHANG	WIL CHPHGE TO PARAMINS 10030 AT 15387 MI	HINS 100	30 AT	1538	17 HI															
	04-10-88 17608	17608	85.2 10.1	10.1	86	98 3.82 8.64	8.64	0.0	7	15	12	•	12	0	Ξ	-	130	3440	1490	1830	17609
	OIL CHANG	OIL CHANGE AT 17608 MILES	8 HILES																		

LUBRICANT DATA AND TRACE NETALS FROM U.S. ARMY METHANOL-FUELED ADMINISTRATIVE YEHICLE DEHONSTRATION FROGRAM - PHASE II

								בר ערווסווסוש				•									
	VEHICLE 1	VEHICLE USA . X79115	13	EHG	THE T	ENGINE TYPE: 1-4		CHRYSLER K-CAR	スー らんたん	USAF	HETH	AHOL	METHAHOL VEHICLE				REVI	REVISION DATE:		AUC 11,	1388
	GATE	MOGO	VISCOSITY 40 C 100	SITY 100 C	1 >	TAH	18H 0664	FUEL 511 %	F.	đ	ສຸ	Sn	PPH A1 H	PPH (PARTS Hi Mn	PER MILLIONS Si B	LL 10H)	Š.	ů	a.	Zn	BFLRF
				! ! !	! ! !] 	! !	1 6 6 6 6 6 6 6 6	# # # # #	! ! !											
	CHRYSLER	CHRYSLER COHVERTED "K"	*X* CAR	œ																	
	HEU UNUS	HEU UNUSED LUBRIZOL .AL-15427	AL-1	54273																	
	12-17-86		63.1	8.8	13		8.75	0.0	32	2			ũ	_	66	80	۰	2660	1360	1450	15695
	02-09-87		64.8	7.01	155		4.94	0 0	Ø. U	85			70	99	162	78	9 6	2728	1420	540	15649
	05-15-87	32363	72.5	12.0	29	2.47	9.30	9 0	<u> </u>	4.6	52.5	27.	2 7		122	36	• •	2950	236	1770	19091
	OIL CHAN	ÖIL CHANGE AT 32364 MILES	HILES																		
	07-14-87	33683	71.2 10.3	10.3	130	2.81	5.50	0.0	55	23	17	0	37	•	55	59	8	3200	1430	1690	16424
2	09-05-87		22.1	13.0		1.80	7,18		6.3	50	28	₩	76		89	o	0	3150	1360	080	16578
12		OIL CHANGE AT 35621 MILES	HILES																		
	10-02-87	36523	64.8	10	150	2.36 10.40 3.70 8.98	10.40	o o	0 T	25	9 <u>1</u>	90	24 68	00	20	38	90	2990	1610	1640	16751
	UIL CHANG	UIL CHANGE AT 38650 MILES	HILES																		
	02-16-88 05-04-88	39368 41850	65.6	10.5	149	2.58 10.30 4.26 3.93	3.93	00	3,5	53	<u>ه ه</u>	30	0 T	90	20	53	9 0	2890	124	1650	17323
	OIL CHANG	ÜIL CHANGE AT 41850 MILES	MILES																		
	88-90-20 88-90-20	42812	67.4	10.1	147	5.73	9.64	00	103	53.9	7.7	00	52	00	9 69	6 3	88	3920	1560	1620	17732

LUBRICANT DATA AND TRACE NETALS FROM U.S. ARMY HETHANOL-FUELED ADMINISTRATIVE VEHICLE DEHONSTRATION PROGRAM - PHASE II

	VEHICLE !	VEH101 F 1150 & 1 X79116	9	11	ENGINE TYPE:		1-4 C	CHRYSLER K-CAR USAF HETI	X-CAR	103AF	HETH	AHOL.	HETHAHOL YEHICLE	س ا 1 _ 1			REVI	REVISION DATE: AUG 11,	ATE: (9UG 11	1988
	DATE	HOQO	VISCOSITY 40 C 100 C	117 00 C	5	=	76K 664		ī,	3		. vs	PPH CH	CPARTS	PER HI Si	PER MILLIOH) Si B	x o	9	۵.	Zn	BFLRF CODE
	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1				1			# 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1										 		1 1 1 1	1 1 1 1
	CHRYSLER	CHRYSLER CONVERTED "K"	*K* CAR																		
•	HEU UNUSE	HEU UNUSED LUBRIZOL (AL-15427)	. CAL-15	4273																	
	12-17-86	29808	62.3	9.9	36	3.63		30	52	- E	821	25	25	• • •	191	22.5	000	2960	1536	1570	15679
	14-05-87		63.4	4.0	123	2.58	11.33	0.0	50	•				-	×	n O	•		2	2	234
	UIL CHANG	UIL CHANGE AT 31243 MILES	HILES																		
	04-03-87		64.5	10.0	140	2.69	8.98	0.	21	ر د	m				10 t	96	0 (3030	1270	1710	15987
	04-15-87 67-27-87	31844	66.2	0.5	135	3.54	7.37 8.30		25	32	8 -	> m	35	9 0	65	3 =	200	2020	200	1590	16459
213	OIL CHANGE	3E AT 33861	HILES																		
	11-10-87	36877	74.6 11.1	11.1	139	2.58	2.58 13.92	0.0	1,	25	9	0	8+	9	87	5	9	3250	1470	1750	16847
	VIL CHANG	VIL CHANGE AT 36877 MILES	, HILES																		
	02-29-88	39882	74.8	11.0	137	1.80	3.62	0,0	10%	94	27	23	27	•	182	88	9	2790	1210	1620	17322
	Ф1 С СНАНС	VIL CHANGE AT 39805 MILES	HILES	*																	
	03-04-88 07-08-88	40774	66.5	13.2	204	2.52	8.58 6.51	00.0	4.5 5.5	°‡	7 <u>7</u>	00	25	00	27	52	90	2320	1160	1200	17393
	VIL CHANG	ŬIL CHANGE AT 42902 MILES	HILES																		
	99-90-20	43100	66.7 10.5	10.5	146	2.36	5.05	0.0	32	2	~	0	20	0	61	109	0,	3700	1570	2570	18110

LUBRICANT DATA AND TRACE METALS FROM U.S. ARMY HETHANGL-FUELED ADMINISTRATIVE VEHICLE DEHONSTRATION PROGRAM - PHASE II

	88	BFLRF CODE				5660	16009	290		16664			7086		7802
		6													
	20G 1	2v				1610	033	9		1510			1540		1820 2383
	ATE	۵				1510	1230	1200		1200			980		1540
	REVISION DATE: AUG 11, 1988	3				3130	3100	3040		2570			2060		3460
	REV I	H _O				90				50			30		0 0 0 0
		PER MILLIOHS S1 B				36	:=	37		0			35		6.7 13.6 13.6
		PER HI				142	205	223		\$			2 d		3.5
						00	, ,	0		• •			50		90
:	HETHAHOL VEHICLE	PPH (PARTS	1 1 1 1			0 (113	r		•			0 (4		- *
	3^	. :) 			- 0	; =	S		43			7.4		143
	OH:S	Sa				~ 9	- - -	33		0			0 7		٥,
	THE 1	ä	; ; ;			32	פי כ נע	·5		ŧ			7.0		7.2
	USAF	å				£2	5. U	73		36.			31		n Ŧ
	K-CAR	r.	1 1 1 1			, N	. 55 55	5		ŝ			97 P.		65
Le Venondana	CHRYSLER K-CAR	FUEL 016 %	; ; ; ; ;			ۍ د د	9	9 0		o. o			0.0		9 9 9 9
	3		!			7.	+ !\	9		M			33		~ +
	7	TBH 0664				20.0	といって	~		0 73			\$.08 4.50		7,37
	ENCINE TYPE: 1-4	TAH	! ! !			2.47	26.7	2.05		1.91			2.24		6.73
	1 3HI	;	! ! !			152	2 4	120		137			139		152
	EHG	117 00 C		J	54273	4.01	0 m	10.7		10.9			10.9		10.9
	2	VISCOSITY 40 C 100 C		£	יאר-וי	63.7	70.2	75.6	HILES	73.6 10.9	HILES	HILES	72.6 10.9 70.9 11.2	HILES	67.6 10.9 152 6.73 72.2 11.2 147 2.19
	7911			, 5	20L				875		321	==		692	
	VEHICLE USA #: X79117	HOOD		GHRYSLER CONVERTED "K" CHR	(IEU UHUSED LUBRIZOL 、AL-15427)	29540	30674	32874	VIL CHANGE AT 32875	36321	510 OIL CHANGE AT 36321 MILES	OIL CHANGE AT 39411 MILES	39413 42692	UIL CHANGE AT 42692	43200
	: US	_		ж Э	JSED				ANGE		AHGE	AHGE		AMGE	
	ICLE	'n		ryst	3	-12-	79-09-64	2	£.	9-14-87	CH.	G	11-05-88 115-09-88	. CH	06-17-88 07-08-88
	VEH	CATE		É	190	12-	3 5	15	717	-65	N CIT	ijή	5-	OIL	06- 07-
											214				

LUBRICANT DATA AND TRACE NETALS FPONUS. ARMY HETHANOL-FUELED ADMINISTRATIVE VEHICLE DEHONSTRATION ENGGRAM - PHASE II

0.0 < 0.1 15	50 46 31 15 24 2 0 111 75 20 50 46 31 15 24 2 0 106 70 40 77 54 36 19 41 3 0 132 44 40 14 7 5 0 3 0 0 22 92 30 57 34 19 2 40 0 0 56 34 20	26 11 15 3 7 0 0 111 75 50 46 31 15 24 2 0 106 70 77 54 36 19 41 3 0 132 44 14 7 5 9 9 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
50 46 31 15 24 20 0 1 27 57 54 36 19 41 32 0 1 1 15 15 15 15 15 15 15 15 15 15 15 15	20 11 15 3 2 0 0 1 20 1 15 24 2 0 1 1 2 2 0 1 2 2 0 1 2 2 1 2 1 2 1 2	26 11 15 3 7 7 0 0 1 1 1 2 1 1 2 1 2 0 1 1 1 2 1 2 1 2
20 46 31 15 24 2 0 0 1 2 2 1 3 0 1 1 2 2 0 1 1 2 2 0 1 1 2 2 0 1 2 2 0 1 2 2 0 1 2 2 0 1 2 2 0 1 2 2 0 1 2 2 0 1 2 2 0 1 2 2 0 1 2 2 0 1 2 2 1 0 0 0 0	20 46 31 15 24 2 0 0 1	20 11 15 3 7 7 0 0 1 2 1 2 2 0 1 2 2 0 1 2 2 1 2 0 1 2 2 1 2 1
50 46 31 15 24 2 0 111 50 46 31 15 24 2 0 106 77 54 36 19 41 3 0 132 14 7 5 0 3 0 0 22 57 34 18 2 40 0 0 56	50 46 31 15 3 7 0 0 111 50 46 31 15 24 2 0 106 77 54 36 19 41 3 0 132 14 7 5 0 3 0 0 22 57 34 18 2 40 0 0 56	50 46 31 15 24 2 0 111 50 46 31 15 24 2 0 106 77 54 36 19 41 3 0 132 14 7 5 0 3 0 0 0 22 57 34 18 2 40 0 0 22 36 27 15 0 54 0 0 23 55 16 7 0 41 1 0 15 60 67 20 5 126 2 0 29
14 7 5 0 × 0 0 22 57 34 18 2 40 0 · 0 56	14 7 5 0 3 0 0 22 57 34 18 2 40 0 0 56	14 7 5 0 3 0 0 0 22 57 34 19 2 40 0 0 56 36 27 15 0 57 0 0 23 25 16 7 0 41 1 0 15 60 67 20 5 126 2 0 29
14 7 5 0 3 0 0 22 92 57 34 18 2 40 0 0 56 34	14 7 5 0 % 0 0 22 92 57 34 18 2 40 0 · 0 56 34	14 7 5 0 3 0 0 22 92 57 34 19 2 40 0 0 56 34 36 27 15 0 54 0 0 23 20 25 16 7 0 41 1 0 15 51 60 67 20 5 126 2 0 23 53
		36 27 15 0 5/ 0 0 23 20 25 16 7 0 41 1 0 15 51 60 67 20 5 126 2 0 29 53
27 15 0 5/ 0 0 23 20 16 7 0 41 1 0 15 51 67 20 5 120 2 0 29 53	36 27 15 0 5/ 0 0 23 20 25 16 7 0 41 1 0 15 51 60 67 20 5 120 2 0 29 53	

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APPENDIX F

ENGINE WEAR MEASUREMENTS WITH MANUFACTURER'S PRODUCTION SPECIFICATIONS

U. S. ARMY'S METHANOL-FUELED ADMINISTRATIVE VEHICLE DEMONSTRATION TEST PROGRAM

Engine Type: Vehicle No.: Vehicle Type:	GM 2.5L, L-4 CM 3613 Chevrolet Citation Presidio of San Francisco, California	Fuel Unleaded Al-85 Total	Miles 17,762 45,151 62,913
Location:	filetidio of pau Liaucisco, Cantollia	101=1	*-1-1-

Engine Wear Measurements(a)

Cylinder Number

	0.034 0.028		0.030 0.028		0.031 0.029		0.030 0.030	
Compression Ring Gaps Top Bottom								
Cylinder Bore Diameter Top Sliddle Bottom Out of Round Taper		T 4.0035 4.0019 4.0019 010		T 4:003 4:0012 4:0012 8:00 8:00		T 4,0040 4,0021 4,0016 0011		T 4.0034 4.0023 4.0022 1003
Camshaft Lobe Height	1 0.229	E 0.228	0.229).226	0.228	E 0.225	0.229	<u>£</u> 4,228
Valve Stem to Guide Clearance Top Bottom	0.0030	0.0028 0.0030		0.0021 0.0037	0.0026	0.0025 0.0036	y.0027	0.0019
Connecting Rod Bearings Plastigage Clearance	0.0020		0.0020		100.0		0.0018	
End of Test Compression Pressure (psig)	145		145		135		145	
Crankshaft Main Bearings Plastigage Clearance	0. 0	<u>1</u> 0020	2 0.0020	3 0.0021	9.001 7	0.00	7 3	
End of Test Blow-By Rate	-	PM 400 800	Not tal	ken	low Rate, cfn 0.140 0.165			

Manufacturer's Production Specifications

Compression Ring Gaps		Valve Stem to Guide Clearance	
Тор	0.010 - 0.022	Intake	0.0010 - 0.0027
Bottom	0.010 - 0.027	Exhaust	
		Top	0.0010 - 0.0027
Cylinder Bore Diameter		Bottom	0.0020 - 0.0037
Out of Round	0.0034		
Taper	0.0005	Connecting Rod Bearings Clearance	0.0005 - 0.0026
Camshaft Lobe Height			
Intake/Exhaust	0.227	Crankshaft Main Bearings Clearance	0.0005 - 0.0022

a = All measurements are in inches
• = L = Longitudinal; T = Transversal
i = Intake; E = Exhaust

Vehicle No.: CM 31 Vehicle Type: Chevr	\$L, V-6 14 olet Citat lo of Sen		o, Califor	nia			M-	leaded G	Boline	Mil 18,4 45,5 64,0	41	
Compression Ring Gaps Top Bottom		1 2.035 2.025		2 3.036 3.027		3).029).025		3.030 3.025		5).028).025		6).024).025
Cylinder Bore Diameter	1.*	T	<u>l.</u>	T	_ <u>L</u>	<u> </u>	<u>t.</u>	<u>T</u>	<u> </u>	_T_	_ <u>L</u> _	<u>T</u>
Top Middle Bottom Out of Round Taper	***	3.5070 3.5060 3.5058 018 011	35054 3.5045 3.5044 0.00		***	3.5072 3.5062 3.5060 914 015		J.5090 J.5042 J.5046 047		3.5060 3.5057 3.5057 00# 007	.,	3.5087 3.5043 3.5048 036 000
		<u>E</u>	_1_	<u>E</u>		<u>r.</u>		E	_1_	E		E
Camsheft Lobe Height	0.22\$	0.259	0.227	0.260	0.230	0.260	u.230	3.240	0.229	0.261	0.228	0.262
Valve Stem to Guide Clearance	0.0030	0.0035	0.0030	0.0030	9.0013	0.0055	0.0030	0.0050	0.000.0	ŋ. Წ 035	0.0030	0.003
Connecting Rod Bearings Plastigage Clearance	0.0	020	9.00	117	0.0	025	0.0	025	0.0	025	0.0020	
Crankshaft Main Bearings Plastigage Clearance		ō.	0020	ō.	20020	ō.	3 0020	;	1 0.0030			
End of Test Compression Pressure (psig)	16:	5	160		180)	140)	180)	13:	;
End of Test Blow-By Rate	•	RPM 800 1800	Oil Press 35 50	sure, psi	Flow R: 0.1		Press 0.					
			7	lanufactu	rer's Prod	luction Sp	ecification	ons				
Compression Ring Gaps Top/Bottom	Q .	.010 - 0.0	20					: Stem to Intuke/Ex		GRLWUCG	0.0010	- 0.0027

Cylinder Bore Diameter Out of Round

Camshaft Lobe Height

Taper

Intake

Exhaust

3.5050 ± 0.0015 0.0008

0.0008

0.231

0.263

Connecting Rod Bearings Clearance

Crankshaft Main Bearings

Clearance

0.0014 - 0.0037

0.0616 - 0.0032

All measurements are in inches

L = Longitudinal; T = Transversal I = Intake; E = Exhaust

Engine Type:	GM 2.5L, L-4	Fuel	Miles
Yehicle No.:	CM 3615	Unleaded	16.185
Vehicle Type:	Chevrolet Citation	M-82	25,120
Location:	Presidio of San Francisco, California	Total	41.305

Engine Wear Measurements(a)

Cylinder Number

Compression Ring Gaps	1				3			
Top Bottom	0.0 0.0)29)36		028 035		326 333		029 03 8
Cylinder Bore Diameter Top Middle Bottom Out of Round Taper		T 4.0025 4.0027 4.0020 1005	4.0023 4.001 8 0.0	T 4.0025 4.0032 4.0024 0005		T 4.0012 4.0022 4.0016 0007		T 4.0030 4.0036 4.0018 0009
		<u>E</u>		1:		<u> </u>		<u> </u>
Caminaft Lobe Height	0.230	0.230	9.272	0.232	0.241	0.230	0.231	0.230
Valve Stem to Guide Clearance Top Bottom	0.0025	ΤΚ 1000.0	0.0026	NT 0.0032	0.0023	NT 0.0031	0.0025	.Т.К ССОО.О
Connecting Rod Bearings Plastigage Clearance	9.0	038	0.0	0028	0.0	029	0. 0	0032
End of Test Compression Pressure (psig)	NT		דא	•	тк	,	หา	ŗ
Crankshaft Main Bearings Plastigage Clearance	0.0	1 028	$\frac{2}{0.0023}$	ō.	3 0024	0.0023		5 1027
End of Test Blow-By Rate	RP NT	M	Oil Pressure, ;	osi Flo	w Rate, cfm	Pressur NT		

Compression Ring Gaps		Valve Stem to Guide Clearance	
Тор	0.010 - 0.022	Intake	0.0010 - 0.0027
Bottom	0.010 - 0.027	Exhaust	
0.11 1 n n.		Тор	0.0010 - 0.0027
Cylinder Bore Diameter		Bottom	0.0020 - 0.0037
Out of Round	0.0014		
Taper	0.0065	Connecting Rod Bearings	
Manual and Base and Assess		Clearance	0.0005 - 0.0026
Camshaft Lobe Height			
Intake/Exhaust	0.227	Crankshaft Main Bearings	
		Clearance	0.0005 - 0.0022

a = All measurements are in inches
• = L = Longitudinal; T = Transversal
I = Intake; E = Exhaust; NT = Not taken

Engine Type: Vehicle No.: Vehicle Type:

GM 2.8L. V-6 CM 3616

Location:

Chevrolet Citation

Presidio of San Francisco, California

Total

Miles 28,257

Fuel Unleaded Gasoline 11-85

30.613 58,870

Engine Wear Measurements(a)

Cylinder Number

Compression Ring Gaps		1		2	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	3		4	. ——	5	,	6
Top Bottom).036).019).031).022).022 J.024).026).022		Broken 0.022).021).022
Cylinder Bore Diameter	<u> 1.•</u>	<u>T</u>	<u> </u>	<u>T</u>	<u> </u>	<u>T</u>	L	<u>T</u>	<u>L</u>	<u>T</u>	L	<u>T</u>
Top Middle Bottom Out of Round Taper		3.5077 3.5057 3.5057 003 029	3.5074 3.5053 3.5050 0.00			3.5077 3.5060 3.5059 014 015		3.3073 3.3057 3.3057 907	3.5050 0.0	3.5068, 3.5057 3.5057 010 0008		3.506 8 3.5057 3.5057 014 011
	1	E		<u>:</u>	_1_	<u>E</u>	_1_	<u>E</u>		E	_1_	E
Camshaft Lobe Height	0.231	0.250	0.230	0.253	0.228	0.260	0.231	0.258	0.227	0.252	0.223	0.256
Valve Stem to Guide Clearance	0.0030	0.0000	0.0030	0.0040	0.0030	0.0040	0.0040	u.0040	0.0030	0.0040	0.0030	0.0040
Connecting Rod Bearings Plastigage Clearance	0.0	030	0.00	50	0.0	020	0.0	020	0.0	1020	0.0	015
Crankshaft Main bearings Plastigage Clearance		0.	<u>1</u> 0030	ō.	2 0030	Ū.	<u> </u>	ŭ.	1 0030			
End of Test Compression Pressure (psigi	15	5	155		150	נ	160)	13	0	160)
End of Test Blow-By Rate		PM 800 1800	No	sure, psi t taken t taken	Flow R: 0.3		Press 1. 2.					

Compression Ring Gaps Top/Bottom	0.010 - 0.020	Valve Stem to Guide Clearance Intake, Exhaust	0.0010 - 0.0027
Cylinder Bore Dlameter Out of Round Taper	3.5050 <u>+</u> 0.0015 0.0008 0.0008	Connecting Rod Bearings Clearance	0.0014 - 0.0037
Camshaft Lobe Height Intake Exhaust	0.231 0.263	Crankshaft Main Bearings Clearance	0.0016 - 0.0032

All measurements are in inches

⁼ L = Longitudinal; T = Transversal l = Intake; E = Exhaust

Engine Type: Vehicle No.: Vehicle Type:

Location:

GM 2.5L, L-4 CM 2879 Chevrolet S-10 PU Fort Ord, California Fuel Unleaded M-85 Total

Miles 4,908 12,295 17,203

Engine Wear Measurements(a)

Cylinder Number

Compression Ring Gaps	1			2	3	···	4	
Top Bottom	0.0 0.0			.017 .025		019 021		019 022
Cylinder Bore Diameter Top Middle Bottom Out of Round Taper		T 4.0009 4.0015 4.0021 0010	4.0016 4.0016 0.	T 4.0018 4.0013 4.0013 00002		T 4.0014 4.0013 4.0009 0000		T 4.0010 4.0013 4.0018 0009
		<u> </u>		<u>E</u>		E	_1_	<u>E</u>
Camshaft Lobe Height	0.229	0.230	0.230	0.230	0.225	0.227	0.230	0.230
Valve Stem to Guide Clearance Top Bottom	0.0017	0.0026 0.0028	0.0021	0.0023 0.0029	0.0020	0.0020 0.0031	0.0021	0.0024 0.0028
Connecting Rod Bearing Plastigage Clearance	0.0	1020	Ů.	.0020	0.0	0020	1.0	0020
End of Test Compression Pressure (psig)	1	143		148	1	148		142
Crankshaft Main Bearings Plastigage Clearance	0.0	1020	2 0.0020	ì	3 0.0020	$\frac{4}{0.0020}$	<u>0,0</u>	<u>5</u> J020
End of Test Blow-By Rate	RP 81 180	00	Oil Pressure. JU 34	<u>psi F</u>	low Rate. cfm 0.198 0.199	Pressur 0.1 0.1	······	

Compression Rings Gaps		Valve Stem to Guide Clearance	
Тор	0.010 - 0.022	Intake	0.0010 - 0.0027
Bottom	0.010 - 0.027	Exhaust	
A. II		Тор	0.0010 - 0.0027
Cylinder Bore Diameter		Bottom	0.0020 - 0.0037
Out of Round	0.0014		
Taper	0.0005	Connecting Rod Bearings	
Comphete Lake Halinka		Clearance	0.0005 - 0.0026
Camshaft Lobe Height			
Intake/Exhaust	0.227	Crankshaft Main Bearings	
		Clearance	0.0005 - 0.0022

All measurements are in inches
L = Longitudinal; T = Transversal
I = Intake; E = Exhaust

Engine Type: Vehicle No:

GM 2.5L, L-4 CM 2883

Vehicle Type: Location:

Chevrolet S-10 PU Fort Ord, California

<u>Fuel</u> Unleaded **M-85** Total

Miles 6,000 8.662 14,752

Engine Wear Measurements(a)

Cylinder Number

			•		3		,	
Compression Ring Gaps			2					
Top Bottom	0.0 0.0)20)25)12)25)18)26
Cylinder Bore Diameter Top Middle Bottom Out of Round Taper		T 4.0016 4.0017 4.0016 0000	., .	T 4.0014 4.0015 4.0015 0002		T 4.0016 4.0017 4.0014 0002	-	T 4.0010 4.0017 4.0020 0006
	1	E		<u>l:</u>	_1_	<u>E</u>	_1_	<u>E</u> _
Camshaft Lobe Height	0.229	0.230	0.229	u.230	0.228	0.230	0.229	0.229
Valve Stem to Guide Clearance Top Bottom	0.0019	0.0024 0.0034	0.0024	0.0028 0.0034	0.0022	0.0020 0.0030	บ.0021	0.0027 1.0037
Connecting Rod Bearings Plastigage Clearance	0.0	0015	0.	0020	0.0	0020	0.	0020
End of Test Compression Pressure (psig)		145		140		150		145
Crankshaft Main Bearings Plastigage Clearance	0. 0	1 0020	$\frac{2}{0.0015}$	ប៊	3.0015	4 0.0015		<u>3</u> 0020
End of Test Blow-By Rate	B	<u>9M</u> 00 06	Oil Pressure. 32 34	<u>psi</u> <u>Fl</u>	ow Rate, efa 0.395 0.280	Pressur 0. 0.		

Compression Ring Gaps		Valve Stem to Guide Clearance	e
Top	0.010 - 0.022	Intake	0.0010 - 0.0027
Boîtom	0.010 - 0.027	Exhaust	
		Тор	0.0010 - 0.0027
Cylinder Bore Diameter		Bottom	0.0020 - 0.0037
Out of Round	0.0014		
Taper	0.0005	Connecting Rod Bearings	
•		Clearance	0.0005 - 0.0026
Camshaft Lobe Height			
Intake/Exhaust	0.227	Crankshaft Main Bearings	
		Clearance	0.0005 - 0.0022

a = All measurements are in inches
 b = L = Longitudinal; T = Transversal
 l = Intake; E = Exhaust

GM 2.8L, V-8 CM 2884

Engine Type: Vehicle No.: Vehicle Type: Location:

Chevrolet S-10 PU Fort Ord, California

<u>Fuel</u> <u>Unleaded Gasoline</u> M-85

Total

Miles 15,595 15,595

Engine Wear Measurements(a)

Cylinder Number

Compression Ring Gaps		1		2		3	•	4		5		6
Top Bottom).022 Broken).020).022).020).022		0.018 0.019).01 8).025),020).022
Cylinder Bore Diameter	1.*	<u>T</u>	<u> </u>	<u>T</u>	<u>l.</u>	<u>T</u>	<u> </u>	<u>T</u>	<u>l.</u>	<u> </u>	<u> </u>	<u>T</u>
Top Middle Bottom Uut of Round Taper		3.5056 3.5057 3.5063 007 019	3.5058 3.5047 3.5047 0.00			3.5059 3.5059 3.5063 001		3.5053 3.5053 3.5059 003		3.5057 3.5057 3.5058 006 010		3.5059 3.5060 3.5063 009 011
		<u>E</u>		<u>E</u>		3	_1_	<u>E</u>		<u>E</u>		E
Camshaft Lobe Height	0.233	0,226	0.234	0.275	0.230	0.262	0.248	0.269	0.225	0.260	0.242	0.260
Valve Stem to Guide Clearance	0.0030	0.0055	0.0040	0.0070	0.0030	0.0055	0.0030	0.0045	0.0030	9.0055	0.0030	0.0055
Connecting Rod Bearings Plastigage Clearance	6.0	020	0.00	15	0.0	020	0.0	015	0.0	020	0.0	015
Crankshaft Main Bearings Plastigage Clearance		Ū.	1 0030	Ū.	<u>2</u> 0020	0.	3 0025	ī	1 0.0020			
End of Test Compression Pressure (psig)	130)	135		130	3	147	i	130)	135	,
End of Test Blow-By Rate	-	89M 800 1800	Oil Press 43 49	iure, psi	Flow R: 0.3 0.3		Press 0. 0.					

Compression Ring Gaps Top/Bottom	0.010-0.020	Valve Stem to Guide Clearance Intake/Exhaust	0.0010 - 0.0027
Cylinder Bore Diameter Out of Round Taper	3.5050 ± 0.0015 0.0068 0.0008	Connecting Rod Bearings Clearance	0.0014 - 0.0037
Camshaft Lobe Height Intake Exhaust	0.231 0.263	Crankshaft Main Bearings Clearance	0.0016 - 0.0032

All measurements are in inches
L = Longitudinal; T = Transversal
I = Intake; E = Exhaust

Engine Type: Vehicle No.: Vehicle Type: Location:

GM 2.8L, Y-6 CN 2885

Chevrolet S-10 PU Fort Ord, California

<u>Fuel</u> Unleaded Gasoline M-85

Total

Miles 18,147

Engine Wear Measurements(a)

Cylinder Number

Compression Ring Gaps	1		3	<u> </u>			4	1		5		6
Top Bottom		810.0 19).016).017).016).015).016).015		0.017 0.017).021).018
Cylinder Bore Diameter	1.*	<u> </u>	1.	<u>T</u>	1.	<u>r</u>	1.	T	<u>l</u>	T	<u>L</u>	T
Top Middle Bottom Out of Round Taper		J.5054 J.5054 J.5055 005 007	3.5054 3.5053 3.5055 0.00			3,3060 3,5061 3,5064 903		3.5056 3.5056 3.5053 002 000	3.5059 3.5061 1.6061	3.5069 3.5069 3.5071 0007		3.5059 3.5060 3.5062 010 001
		E	<u> </u>	<u>F.</u>		<u>r</u>	1	E	1	E		E
Camshaft Lobe Height	0.221	0.259	0.226	4.262	0.217	U.263	0.230	0.263	u.226	0.254	0.236	0.255
Valve Stem to Guide Clearance	0.0030	0.0035	0.0025	0.0030	0.0020	0.0035	0.0025	0.0035	0.0025	0.0035	0.0030	0.0035
Connecting Rod Bearings Plastigage Clearance	0.0	020	0.00	20	9.0	020	0.0	025	ย.0	020	0.0	020
Crankshaft Main Bearings Plastigage Clearance		Ū.	<u>1</u> 0030	 0 .	<u>2</u> 0030	Ū.	<u>3</u> 0030	ē	4 3.0030			
End of Test Compression Pressure (psig)	170)	165		170)	170	1	17)	170)
End of Test Blow-By Rate		RPM 800 1800	Oil Press 54 56	sure. psi	Flow Re U.4 U.5		Press U. U.					

Compression Ring Gaps Top/Bottom	0.010 - 0.020	Valve Stem to Guide Clearance Intake/Exhaust	0.0010 - 0.0027
Cylinder Bore Diameter Out of Round Taper	3.5050 <u>+</u> 0.0015 0.0008 0.0008	Connecting Rod Bearings Clearance	0.0014 - 0.0037
Camshaft Lobe Height Intake Exhaust	0.231 0.263	Crankshaft Main Bearings Clearance	0.0016 - 0.0032

a = All measurements are in inches
• = L = Longitudinal; T = Transversal
l = Intake; E = Exhaust

u. s. army's methanol-fueled administrative vehicle demonstration test program

Engine Type: Vehicle No.

GM 2.8L, V-6 CM 2889

Vehicle Type: Location:

Chevrolet S-10 PU Fort Ord, California

<u>Fuel</u> Unleaded Gasoline 11-85

Total

Miles 6,526 10,905 17,431

Engine Wear Measurements(a)

Cylinder Number

Compression Ring Gaps Top Bottom		1 0.023 0.022	(2 0.025 0.022		3 0.026 0.022).023).026	(5 0.023 0.022		.023 .023
Cylinder Bore Diameter	<u>L.</u>	<u>T</u>	<u>l.</u>	T	<u>t.</u>	<u>T</u>	L	T	<u>L</u>	<u>T</u>	<u>t.</u>	<u> </u>
Top Middle Botton Out of Round Taper	3.5065 3.5055 3.5051 0.0	•	3.5050 3.5043 3.5043 0.00			3.5063 3.5060 3.5059 004 007		3.5057 3.5055 3.5054 001 006		3.5057 3.5054 3.5054 002 007	3.5056 3.5050 3.5048 0.0001 0.0008	3.5057 3.5057 3.5058
		E	1	E		<u>r.</u>	i	E		E		E
Camshaft Lobe Height	0.231	0.255	0.229	0.256	0.236	0.262	0.228	0.251	0.229	0.271	0.225	0.256
Inive Stem to Guide Clearance	0.0030	0.0040	0.0030	0.0025	0.0030	0.0035	0.0000	0.0030	0.0030	0.0035	0.0035	0.0020
Connecting Rod Bearings Plastigage Clearing	0.0	930	0.00	30	0.0	020	0.0	020	0.0	030	0.0	030
Crankshaft Main Bearings Plastigage Clearance		ō.	1 0025	Ū.	2 0025	<u>υ.</u>	<u>3</u> 0025	ũ	4 1.0030			
End of Test Compression Pressure (psig)	125	5	123		121	1.5	124	l	120)	123	
End of Test Blow-By Rate	_	800 800	Oll Press 32 43	sure. psi	Flow R: 0.3 0.4	-	Press Not t Not t					

Compression Ring Gaps Top/Bottom	0.010 - 0.020	Valve Stem to Guide Clearance Intake/Exhaust	0.0010 - 0.0027
Cylinder Bore Diameter Out of Round Taper	3.5050 <u>+</u> 0.0015 0.0008 0.0008	Connecting Rod Bearings Clearance	0.0014 - 0.0037
Camshaft Lobe Height Intake Exhaust	0.231 0.263	Crankshaft Main Bearings Clearance	0.0016 - 0.0032

All measurements are in inches
L = Longitudinal; T = Transversal
l - Intake; E = Exhaust

			ופווטווישם	I MATION I		•			
Engine Type: Vehicle No.: Vehicle Type: Location:	Vehicle No.: CM 2890 Vehicle Type: Chevrolet 5-10, PU				ับ	uel nicaded i-85 Total		Miles 18.725 0 18,725	
			Engine	e Wear Mea	surements (a)			
				Cylinder N	umber				
	1		2		3				
Compression Ring Gaps Top Bottom		0.014 0.022		0.014 0.020		0.014 0.021		13	
Cylinder Bore Diameter Top Middle Bottom Out of Round Taper	1.0016 4.0014 4.0007 0.0			T 4.001\$ 4.0018 4.0018 9007	t. 4.0017 4.0018 4.0020 0.0	T 4.0019 4.0015 4.0012 002		T 4.0010 4.0019 4.0020 9009	
		<u>r.</u>	1	<u>. 1.</u>		<u>F.</u>		<u>_1:</u> _	
Camshaft Lobe Height	0.229	0.230	0.229	u.226	v.220	0.225	0.229	0.230	
Valve Stem to Guide Clearance Top Bottom	0.0017	0.0026 0.0030	0,0015	a.0026 v.0030	0.001 \$	v.v026 v.0029	0.0015	v.0023 v.0029	
Connecting Rod Bearing Plastigage Clearant		015	0.0	0020	0.0	1020	ŋ.(0015	
End of Test Compressio Pressure (psig)	n	145		150		145		130	
Crankshaft Main Bearin Plastigage Clearan	·	1 1030	0.0015	0.0015	1 0.0015	<u>5</u> 0.00	Ī3		
End of Test Blow-By Re	3	<u>2M</u> <u>C</u> 00	Dil Pressure. 14 Jy	<u>psi</u> <u>Flo</u>	0.335 0.215	Pressu U.	1		
			Manufacti	irer's Produ	ction Specif	ications			
Compression Ring Gaps Top Bottom Cylinder Bore Diamete	0.010 - 0.010 -				Vē	alve Stem to Intake Exhaust Top Bots		BOOMER	0.0010 - 0.0027 0.0010 - 0.0027 0.0020 - 0.0037
Out of Round	0.0014 0.0005				С	onnecting F	Rod Bearing	S	

Taper

Camshaft Lobe Height

Intake/Exhaust

0.0005

0.227

Connecting Rod Bearings

Crankshaft Main Bearings

Clearance

Clearance

0.0005 - 0.0026

0.0005 - 0.0022

a = All measurements are in inches
• = L = Longitudinal; T = Transversal
| = Intake; E = Exhaust

Engine Type: Vehicle No. Vehicle Type:

GM 2.8L, V-6 CM 2895

Location:

Chevrolet S-10 PU Fort Ord, California Fuel Unleaded Gasoline 21-85

Total

Miles 6,475 17,786 24,261

Engine Wear Measurements(a)

Cy	linder	· Numbe	r
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Compression Ring Gaps	1		2		3						6	
Top Bottom	9.0 0.0		0.02 0.02		Bro 0.0	oken 22	0.0 0.0			022 024	0.0 0.0	
Cylinder Bore Diameter	1.*	<u> </u>	<u>t.</u>	<u> </u>		<u> </u>	<u> </u>	<u>T</u>	<u> </u>	<u> </u>	<u> </u>	<u> </u>
Top Middle Bottom Out of Round Taper		3.3057 3.5057 3.5059 4004 4001	3.5051 3.5043 3.5042 0.00 0.00			3.3056 3.3056 3.5056 012 000		3.5054 3.5052 3.5053 006 004		3.5055 3.5053 3.5053 00# 006		3.505 8 3.5055 3.5057 014
	1	<u>r.</u>		<u> </u>	<u>t</u>	E	_1_	<u>E</u>	1	<u> </u>		E
Camshaft Lobe Height	0.237	0.256	0.227	0.260	0.230	4.262	0.230	0.252	0.228	0.267	0.224	0.258
Valve Stem to Guide Clearance	0.0030	0.0050	0.0030	0.0060	0.0030	0.0050	0.0030	0.0050	0.0030	0.0530	0.0040	0.0050
Connecting Rod Bearings Plastigage Clearance	0.0	017	0.00	20	0.0	020	0.0	020	0.0	015	0.0	015
Crankshaft Main Bearings Plastigage Clearance		Ū.	1.0030	0.	<u>2</u> 0020		<u>1</u> 0030	ī	4).0025			
End of Test Compression Pressure (psig)	168	3	160		165	3	163	ì	163	l	16:	1
End of Test Blow-By Rate	_	89M 800 1800	Oil Press 20 41	<u></u>	Flow Ro 0.3 0.3		<u>Press</u> 0. 0.					

Compression Ring Gaps Top/Bottom	0.010 - 0.020	Valve Stem to Guide Clearance Intake/Exhaust	0.0010 - 0.0027
Cylinder Bore Diameter Out of Round Taper	3.5050 ± 0.0015 0.0008 0.0008	Connecting Rod Bearings Clearance	0.0014 - 0.0037
Camshaft Lobe Height Intake Exhaust	0.231 0.263	Crankshaft Main Bearings Clearance	0.0016 - 0.0032

⁼ All measurements are in inches = L = Longitudinal; T = Transversal | I = Intake; E = Exhaust

Engine Type: Vehicle No.:	1.6 Liter CN0438	Fuel	Miles
Vehicle Type: Location:	Ford Escort Fort Ord, California	.11-85 Total	23.690 23.690

Engine Wear Measurements(a)

Cylinder Number

Composition Streether.	i		2		3	1		
Compression Ring Gaps Top Bottom	0.03 0.04		0.033 0.042		.032 .039	0.037 0.040		
Calinder Bore Diameter Top Middle Bottom Unt of Round Taper	1.* 3.1512 3.1523 3.1526 0.00		L 1.1519 1.1526 1.1523 0.00	•	t. 3.1512 3.1522 3.1519 0.00		1. 3.1512 3.1519 3.1520 0.00	
	1	_1:	<u> </u>	1	_1_	1.	_1_	<u> </u>
Camshaft Lobe Height	0.226	u.228	4.228	u.227	u.219	11.226	0.226	0,223
Valve Stem to Voide Clearance	0,0040	0.0060	0.0040	4.0060	u.u030	u. u 070	4,0040	a,0070
Connecting Rod Bearings Plastigage Clearance	0.00	15	0.00	15	0.00	15	0.00	15
End of Test Compression Pressure (psig)	2	00	2	00	2	00	2	UO
Crankshaft Main bearings Plastigage Clearance		<u>1</u> 0.0015		2 1013	1 0.0015	0.0	4 013	<u>5</u> 0.6017
End of Test Blow-By Rate	RPM 800 1800	Oil Pr	essure, psi 13 31	Flow Ita 0.26 0.57	0	Pressure. II	<u>n.</u>	

Compression Ring Gaps		Valve Stem to Guide Clearance					
Тор	0.012 - 0.020	Intake	0.0008 - 0.0027				
Bottom	0.012 - 0.020	Exhaust	0.0018 - 0.0037				
Cylinder Bore Diameter							
Out of Round	0.001						
Taper	0.010	Connecting Rod Bearings					
		Clearance	0.0008 - 0.0015				
Camshaft Lobe Height							
Intake/Exhaust	0.224-0.229	Crankshaft Main Bearings					
		Clearance	0.0008 - 0.0015				

a = All measurements are in inches
 • = L = Longitudinal; T = Transversal
 I = Intake; E = Exhaust

Engine Type: Vehicle No.: Vehicle Type:

Location:

1.6 Liter CN0440 Ford Escort Fort Ord, California Fuel Miles 23,847 23,847 31-85 Total

Engine Wear Measurements(a)

Cylinder Number

Companying Direction	1		2		3			
Compression Ring Gaps Top Bottom	0.03	-	0.031 0.037		033 037	0.032 0.03 \$		
Cylinder Bore Diameter	1.*	Ţ	<u>t.</u>	T	<u>t.</u>	<u>T</u>	<u>l.</u>	<u>T</u>
Top Middle Bottom Out of Round Taper	3.1521 3.1531 3.1531 0.00 0.00		3.1514 3.1524 3.1521 9.00 9.00		3.151\$ 3.1529 4.1525 0.00		3.151# 3.1531 3.152# 9.00	
	1	E		<u> </u>		E		<u>E</u>
Camshaft Lobe Height	0.227	0.226	0,227	0.216	0.227	9.215	11.227	0.211
Valve Stem to Guide Clearance	0.0025	0.0050	0.0030	0.0050	0.0025	0.0040	0.0040	0.0040
Connecting Rod Bearings Plastigage Clearance	0.00	15	0.00	15	9.00	15	0.00	15
End of Test Compression Pressure (psig)	2	10	2	05	2	00	2	10
Crankshaft Main Bearings Plastigage Clearance		0.0015		2 1010	0.0015	0.0	<u>t</u> 010	5 0.0015
End of Test Blow-By Rate	RPM 400 1800	Oil Pr	essure. psi 15 31	Flow Rai 0.32 0.37	U	Pressure, in	<u>ı.</u>	

Compression Ring Gaps		Valve Stem to Guide Cleara	nce
Тор	0.012 - 0.020	Intake	0.0008 - 0.0027
Bottom	0.012 - 0.020	Exhaust	0.0018 - 0.0037
Cylinder Bore Diameter			
Out of Round	0.001		
Тарег	0.010	Connecting Rod Bearings	
.		Clearance	0.0008 - 0.0015
Camshaft Lobe Height			
Intake/Exhaust	0.224-0.229	Crankshaft Main Bearings	
		Clearance	0.0008 - 0.0015

a = All measurements are in inches

⁼ L = Longitudinal; T = Transversal I = Intake; E = Exhaust

Engine Type: Vehicle No.: Vehicle Type:

1.6 Liter CN0545

Location:

Ford Excort Slerra Army Depot **Fuel**

Miles

M-85 Total 24.873 24.673

Engine Wear Measurements(a)

Cylinder Number

	1		2	· ·	3	4		
Compression Ring Gaps Top Bottom	0.03: 0.03:		0.030 -4.035		.030 roken	0.032 0.035		
Cylinder Bore Diameter Top Viddle Bottom Sut of Round Taper	t.* 3.1524 3.1532 3.1531 a.000		1. 1.1513 4.1522 4.1520 4.00		t. 1.1322 1.1330 1.1325 0.00		L 3.1522 3.1527 3.1525 4.00	
Camshaft Lobe Height	0.227	<u>n.225</u>	1.227	<u> </u>	1 0.227	<u>K</u> 7,227	1	1 <u>.</u> 0.227
Valve Stem to Guide Clearance	0.0039	0.0000	9.0040	0.0070	0.0040	0.0060	4.0040	0.0060
Connecting Rod Bearings Plastigage Clearance	u.00	15	0.00	115	0.00	15	0.00	15
End of Test Compression Pressure (psig)	20	ū	ž:	10	2	10	Į,	:o
Crankshaft Main Bearings Plastigage Clearance		<u>1</u> 0.0013	0.0	2 1013	0.0013	ŭ .u	1 013	3 0.0015
Lnd of Test Blow-By Rate	RPM 800 1800	·	essure, psi	Flow Ra v.39 v.42	10	Pressure, in	<u>!-</u>	

Compression Ring Gaps		Valve Stem to Guide Clearan	nce
Тор	0.012 - 0.020	Intake	0.0008 - 0.0027
Bottom	0.012 - 0.020	Exhaust	0.0018 - 0.0037
Cylinder Bore Diameter			
Out of Round	0.001		
Taper	0.010		
•		Connecting Rod Bearings	
Camshaft Lobe Height		Clearance	0.0008 - 0.0015
Intake/Exhaust	0.224-0.229		
		Crankshaft Main Bearings	
		Clearance	0.0008 - 0.0015

a = All measurements are in inches
 • = L = Longitudinal; T = Transversal
 I = Intake; E = Exhaust

U. S. Anmy's methanol-fueled administrative vehicle demonstration test program

Engine Type: Vehicle No. Vehicle Type:

Location:

1.4 Liter CN0547

Ford Escort Sierra Army Depot

Fuel

Miles

11-55 Total

26,609 26,609

Engine Wear Measurements(a)

Cylinder Number

	1				1			
Compression Ring Gaps Tup Bottom	0.03 0.03		0.035 Broken		.032 .037	0.033		
Cylinder Bore Diameter	<u>L.</u>	<u>T</u>	<u>1.</u>	<u>T</u>	<u></u>	<u>T</u>	<u>t.</u>	<u> </u>
Top Middle Botton Dut of Round Taper	3.1512 3.1525 3.1528 0.00 0.00		3.1517 3.1526 3.1524 0.00		3.1515 3.1529 3.1526 4.90 4.90		3.1511 3.1521 3.1519 9.00 9.00	
	1	<u>. i.</u>	1	1.	1	E		E
Camshaft Lobe Height	0.227	0.227	0.227	0.228	0.229	0.226	0.227	0.229
Valve Stem to Guide Clearance	0.0040	0.0050	0.0030	0.0040	0.0040	0.0040	0.0030	0.0059
Connecting Rod Bearings Plastigage Clearing	v.00	10	0.00	10	U. 00	10	0.00	10
End of Test Compression Pressure (psig)	210)	19:	5	210	0	17	G
Crankshaft Main Bearings Plastigage Clearance		<u>1</u> 0.0013		<u>1</u> 1015	3.0013		1 013	<u>5</u> 0.0015
End of Test Blow-By Rate	RPM 800 1800		20 20 35	Flow Ra 0.51 0.35	.5	Pressure, in	<u>ı.</u>	

Compression Ring Gaps		Valve Stem to Guide Clears	nce
Top Bottom	0.0012 - 0.020 0.0012 - 0.020	intake Exhaust	0.0008 - 0.0027 0.0018 - 0.0037
Cylinder Bore Diameter			
Out of Round	0.001		
Taper	0.010	Connecting Rod Bearings Clearance	0.0008 - 0.0015
Camshaft Lobe Height		0.000.000	4,400
Intake/Exhaust	0.224-0.229	Crankshaft Main Bearings Clearance	0.0008 = 0.0015

a = All measurements are in inches
• = L = Longitudinal; T = Transversal
1 - Intake; E = Exhaust

APPENDIX G CRC DEPOSIT RATINGS FOR INSPECTED VEHICLES

CRC Ratings for Test Engines

Type Engine: GM	2.5L, L-4				
Type Vehicle: Chevrolet	S-10 PU	S-10 1'U	S-10 PU	Citation	Citation
Vehicle Number:	CM 2890	CM 2883	CM 2872	CM 3613	CM 3615
Unleaded Fuel Miles	18,725	6,090	4,908	17,762	16,185
M-85 Fuel Miles	0	¥,662	12,295	45,151	22,120
Total Miles	18,725	14,752	17,203	62,913	41,305
Sludge Merit Ratings*					
Rocker Arm Cover	9.75	9.75	9.73	9.60	NR
Front Seal Housing	9.75	9,60	9.40	9.60	NR
Oil Pan	9.75	9.60	9.10	9.75	NR
Valve Deck	9.75	2.75	9.68	9.61	NR
Underside of Block	9.75	9.75	9.75	9.75	NR
Average	9.75	9.69	9.54	9.66	••••
Varnish Ratings*			ĸ		
Piston Skirts	9.20	9.90	9.80	9.75	9.82
Ring Sticking	Free	Free	Free	Free	Free
Rocker Arm Cover	••	••	••	••	••
Cam Cover Baffle	••	**	••	••	••
Cylinder Walls	8.66	9.85	9.78	9.80	9.90***
Oli Pan	••	••	••	••	••
Average	9.23	9.88	9.79	9.78	9.87
Other Ratings*					
Oil Rings, % Clogging	<1	<1	<1	< 1	NR
Oil Screen, & Clogging	ξi	ζi	ξi	ξi	NR
Intake Valve Deposits*	8.38+	8.38	7.33	8.22	7.00
Intake Ports, % Plugged	< 5	< 5 ++	< 5	31.25	NR
Exhaust Ports, & Plugged	10	NR	ŇŘ	NR	NR

^{= 10 =} Most clean

⁼ Component could not be rated due to painted surface
= lieavy rust in No. 3, light and heavy rust on No. 4
= Valves and seats pitted; light exhaust leakage
= Foreign object in No. 4 cylinder (wire or cotter pin)

NR = Not rated

CRC Ratings for Test Engines

Type Engine: GM	2.8L, V-6	2.8L, V-6	2.8L, V-6	2.8L, V-6	2.81,, V-6	2.8L, Y-6
Type Vehicle: Chevrolet	S-10 PU	S-10 PU	S-10 PU	S-10 PU	Citation	Citation
Vehicle No.:	CM 2895	CM 2889	CM 2885	CM 2884	CM 3616	CM 3614
Unleaded Fuel Miles	6,465	6,526	18,147	15, 595	28,257	55,640
M-85 Fuel Miles	17,795	10,905	0	0	30,613	0
Total Miles	24,261	17,431	18,147	15,595	58,470	65,640
Sludge Merit Railings*						
Left Rocker Arm Cover	9.40	8.20	9.62	9.42	9.10	9.72
Right Rocker Arm Cover	9.60	8.71	9.64	9.46	8.99	9.75
Underside of						
Intake Manifold	9.68	9.60	9.75	9.72	9.40	9.66
Oil Pan	7.60	8.68	9.60	9.72	2.15	9.60
Left Valve Deck	9.60	9.10	9.75	9.75	9.50	9.75
Right Valve Deck	9.40	9.50	9.75	9.75	9.50	9.75
Pushrod Chamber	9.50	6.10	9.75	9.75	9.50	9.75
Timing Gear Cover	9.50	9.60	9.64	9.68	9.41	9.75
Average	9.29	8.69	9.69	9.66	8.44	9.72
Varnish Ratings*						
Piston Skirts	9.50	9.44	6.38	9.19	9.52	9.57
Rocker Arm Covers	6.03	7.85	8.76	7.27	6.90	6.95
Valve Lifter Bodies	9.53	9.67	7.36	8.82	9.19	8.97
Cylinder Walls	9.42	9.12	7.35	7.94	NR	9.33
Oil Pan	6.40	6.52	7.25	8.45	8.65	7.15
Average	8.18	8.41	7.21	8.16	8.57	8.39
Other Ratings						
Oil Screen % Clogging	< 1	< 1	<1	< 1	<1	<1
Intake Valve Deposits*	7.65	7.48	8.25	7.75	8.18	6.80
Intake Valve Ports, % Clogging	< 5	₹ 5	₹ 5	< 1	<1	12.5

^{• = 10 =} Most cleun

NR = Not rated

CRC Ratings for Test Engines

Type Engine Type Vehicle Vehicle Number M85 Fuel Miles Total Miles	1.6 Liter Ford Escort CN0545 24,873 24,873	1.6 Liter Ford Escort CN0547 26,609 25,609	1.6 Liter Ford Escort CN0438 23,690 23,690	1.6 Liter Ford Escort CN0440 23,847 23,847
Sludge Merit Ratings*				
Rocker Arm Cover Front Seal Housing	5.78 9.73	9.60 9.80	9.52	9.70
Oil Pan	9.70	9.80	9.62 9.64	9.65 9.63
Valve Deck	9.70	9.75	9.60	9.27
Underside of Block	9.75	9.75	9.75	9.75
Average	8.93	9.72	9.63	9.60
Varnish Ratings*				
Piston Skirts	9.50	9.73	9.50	9.90
Ring Sticking	Free	Free	Free	Free
Rocker Arm Cover	4.30	5.85	5.40	4.65
Cam Cover Baffle	NR	NR	NR	NR
Cylinder Walls	9.50	9.95	9.50	9.95
Oil Pan	6.80	7.95	6.85	7.38
yverage	7.53	8.37	7.81	7.97
Other Ratings*				
Oil Rings, % Clogging	<1	<1	< 1	0
Oil Screen. % Clogging	₹i	λi	ζί	ζĭ
intake Valve Deposits*	8.50	9.00	8.50	8.85
•	•	•	•••	

^{• = 10 =} Most clean NR = Not Rated

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Interim Report BFLRF No. 233						
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6c ADDRESS (City, State, and JIP Code) Southwest Research Institute 6220 Culebra Road San Antonio, Texas 78228-0510		7b. ADDRESS (City, State, and ZIP Code)				
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Sc ADDRESS (Gity, State, and ZIP Code) Fort Belvoir, Virginia 22060-560	06	PROGRAM PROJECT TASK WORK UNIT ELEMENT NO. NO.1L263001 NO. 63001 D150 07(3)		ACCESSION NO.		
11. TITLE (Include Security Classification) Final Report on U.S. Army Methan 12. PERSONAL AUTHOR(S)	nol-Fueled Admin	istrative Veh	icle Demons	ration	n Program (U)	
Baber, Burl B., Lestz, Sidney J	., and LePera, Ma	urice E (Bel	voir RDE Cer	iter)		
13a. TYPE OF REPORT Interim FROM Man	OVERED to Aug 89	14. DATE OF REPO		(Day) 15.	. PAGE COUNT 239	
16. SUPPLEMENTARY NOTATION See notation 16 on back of this form.						
17. COSATI CODES FIELD GROUP SUB-GROUP	Fleet Test Methanol Fuel M85 Engine	(Continue on reverse if necessary and identify by block number) M85 Engine Conversion M85 Engine Oils M85 Refueling Stations				
A methanol-fueled fleet test demonstration program was conducted using administrative-type vehicles to determine the feasibility of using methanol as an alternative fuel. Over 1,026,000 miles were accumulated using 6 administrative-type vehicles. Approximately 750,000 of these miles were accumulated using M85 methanol fue Existing engines engineered for use with gasoline and special methanol engines engineered for use with M8 methanol fuel were included in the demonstration program.						
Fuel economy, in miles per gallon, obtained for vehicles using M85 fuel is shown to be approximately one-hal that obtained using regular unleaded gasoline. When the costs of M85 fuel and unleaded gasoline are included in economic calculations, it is shown that using M85 increases the fuel cost by a factor of approximately 3.0.						
No catastrophic engine failure occurred using either fuel. Even though wear rates, indicated from used oil sampl analyses, obtained when using M85 fuel appear to be 2 to 4 times those obtained using unleaded gasoline, actual (Continued)						
20. DISTRIBUTION/AVAILABILITY OF ABSTRACT UNCLASSIFIED/UNLIMITED SAME AS F	RPT. DTIC USERS	21. ABSTRACT SE Unclassifie		ATION		
22a. NAME OF RESPONSIBLE INDIVIDUAL Mr. T.C. Bowen		22b. TELEPHONE (703) 664-3			FFICE SYMBOL BE-VF	
DD Form 1473, JUN 86	Previous editions are			CLASSIFIC	ATION OF THIS PAGE	

16. SUPPLEMENTARY NOTATION

Color photographs showing wear in the engines of the vehicles are on file at Belvoir RDE Center, STRBE-VF. To conserve project funds, a limited number of reports that include Appendices C and E have been printed. Offices receiving all appendices are noted in the attached distribution list. Complete copies may be obtained from the Defense Technical Information Center.

19. ABSTRACT

. wear, from inspections and measurements, does not appear to be as severe. No significant increase in individual vehicle maintenance, other than increased oil drains, was noted for the methanol vehicles.

M85 refueling stations were set up at four fleet test sites, and no significant operational problem, safety or otherwise, was encountered during the program. $F(x,y) = \frac{1}{2} \int_{-\infty}^{\infty} \frac{1}{2} \int_{-\infty}^$



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